Step by Step Procedure

for

Consent to Establish NEW/RENEW/EXPANSION/MODERNISATION under Air (Prevention & Control of Pollution) Act, 1981 & Water (Prevention & Control of Pollution) Act, 1974

Consent to Establish NEW/RENEW/EXPANSION/MODERNISATION under Air (Prevention & Control of Pollution) Act, 1981 & Water (Prevention & Control of Pollution) Act, 1974

Comprehensive list of documents required

1. Affidavit of Proprietorship (Only For Proprietorship Firm)

2. Partnership Deed (Only For Partnership Firm)

3. Authority Letter (If required)

4. Memorandum (Only For PVT LTD / LTD Firm)

5. Affidavit for Proposed Investment / C.A Certificate

6. Rent Deed / Land Proof

7. Fee (Through D.D or Online Payment)

8. Layout Plan

9. Manufacturing Process

10. List Of Machinery

11. Feasibility Report of ETP / STP / Oil & Grease trap

12. 02 ID Proof (Aadhar card mandatory)

13. Environmental Clearance (If required)

Procedure with stage wise details

Steps to apply for the Service are as follows:-

Step 1:- Visit https://eservices.chd.gov.in and select the 'Pollution Control Committee' Department from the dropdown list of Departments and go to "Consent to Establish NEW under Air (Prevention & Control of Pollution) Act, 1981 & Water (Prevention & Control of Pollution) Act, 1974" service in service list or user can search the service by entering service name from search bar also.

Step 2:- Here user can see workflow, procedure to apply the service and documents checklist, and view fee by clicking on Workflow, Procedure Checklist and View Fee button.

Step 3:- Click on Apply button and after clicking on apply button you will be redirected to https://chocmms.nic.in/.

Step 4:- For registration, user needs to click on ‘New Industry Registration’.

Step 5:- Registration page will appear on screen. On this page user need to fill up all the details regarding industry and Occupier.

Step 6:- After filling all the details on registration page then save it an Auto created OCMMS login ID and Temporary Password is created.

Step 7:- On home page, select “Industrial login” enter the user id and password with captcha code and click login. Then it will ask for change password. Enter the old password and make a new password and save the password. Then login again (Select Industrial Login).

Step 8:- The home page of their ID will open. Here user can apply their consent application by clicking on “Apply for Consent”.

Step 9:- Apply for Consent page will appear, here select consent type ‘CTE’ and then select consent for (Air act & water Act) , After this select ‘Air Emission in Emission/Discharge’ column as applicable, Then select Application for ‘New’, after selecting all the fields click ‘Next’ button an application form will be open.

Step 10:-Fill all the details in Fee page and calculate the Fee. After this, add the details of the fees in ‘FEE DETAIL’ COLUMN after clicking on to ‘ADD BUTTON’.

Step 11:- After the completion of all the details, click on ‘Documents page’ to upload the documents. On Clicking the ‘Upload Tab’, a new window will be opened to upload the documents. Upload all the relevant documents and click on ‘save’ button to save the documents.

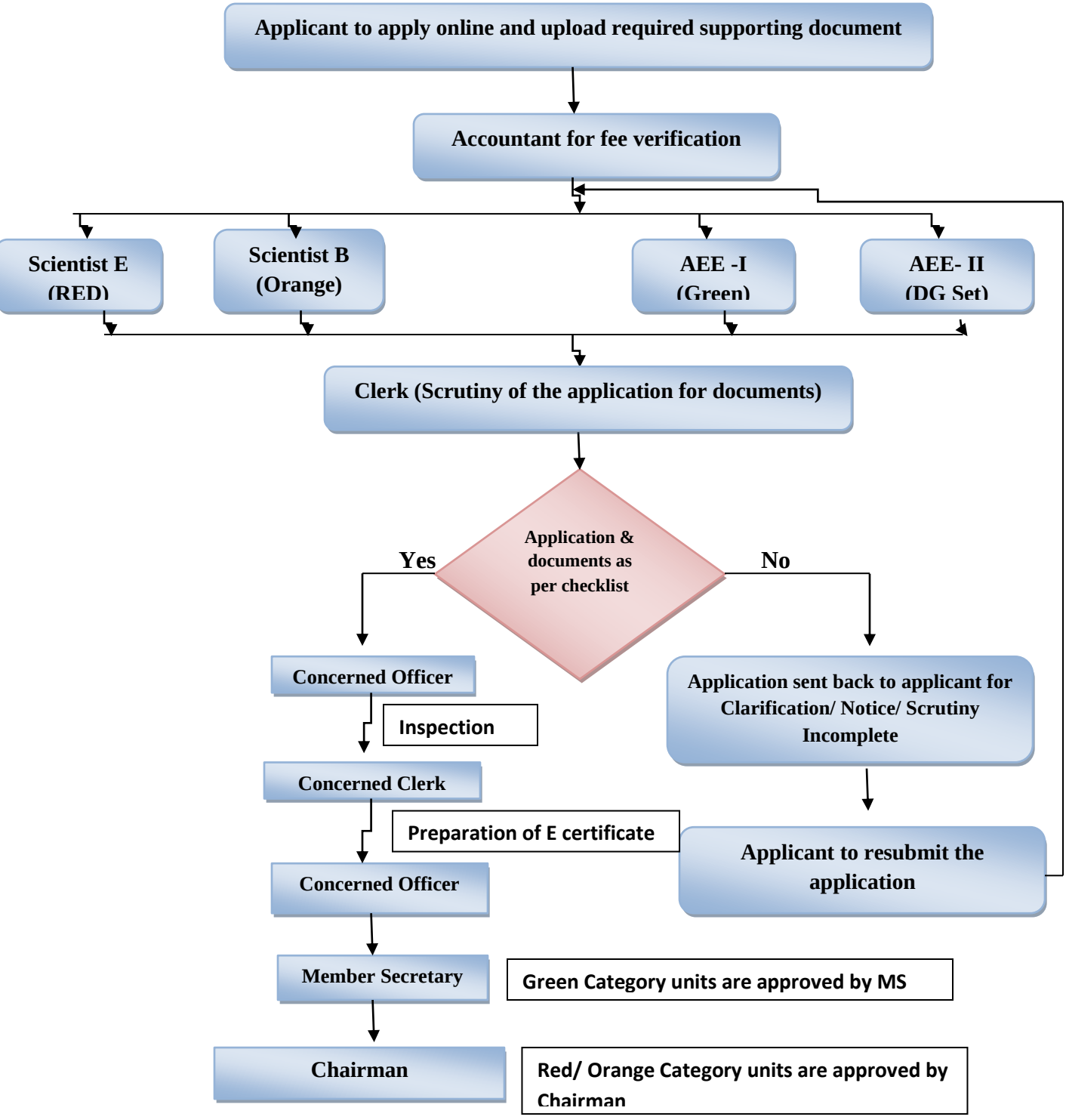
Step 12:- After clicking on save button a new page will be shown where you can upload documents manually which are not mentioned in the list. After the submission of all documents click on ‘EXIT’ button.

Step 13:- Two radio buttons (Completed and In Progress) will be visible at the bottom of the application form. If you are not sure that you have filled all the details or it is correct then Click ‘IN PROGRESS’ radio button and save the application form to edit it again in future. If you are sure and submit all the details in application form then click on ‘COMPLETED’ radio button to submit the Application Form.

Step 14:- After the submission of application form a new page will be opened to submit the Fee through online or offline modes.

Step 15:- After proceeding through online payment, you can pay fee through Credit / Debit cards or through Net Banking. If you want to pay fee through offline mode then you have to submit the detail of Demand Draft and also upload the soft copy of the demand draft against the column of the page i.e. Bank Details. After this submit the application form.

Work Flow



Cost and Time

Fee Structure

S.No.	Category	Fee Structure		
		Red	Orange	Green
	Gross Capital Investment	Fee in Rupees/Year for Consent to Establish and Operate		
1.	Upto Rs. 10 Lakhs	1980	1490	1240
2.	Above Rs. 10 Lacs to Rs. 25 Lacs	2970	2480	1980
3.	Above Rs. 25 Lacs to Rs. 50 Lacs	4950	3960	2970
4.	Above Rs. 50 Lacs to Rs. 1 crore	9900	7760	5780
5.	Above Rs. 1 crore to Rs. 5 crore	19800	14850	11550
6.	Above Rs. 5 crore to Rs. 10 crore	39600	23760	18480
7.	Above Rs. 10 crore to Rs. 25 crore	79200	47520	36960
8.	Above Rs. 25 crore to Rs. 50 crore	118800	77550	57750
9.	Above Rs. 50 crore to Rs. 100 crore	145200	115500	99000
10.	Above Rs. 100 crore to Rs. 200 crore	297000	198000	145200
11.	Above Rs. 200 crore	387750	297000	198000

DG set

Size of Diesel Generator set based on Rated Capacity	Consent to Establish (in Rs./Year)	Consent to Operate (in Rs./Year)
<200 KVA	660	830
200-500 KVA	830	990
>500 KVA	990	1160
DG set installed with the Mobile Tower	330	500

Bio Medical Waste

S.No.	Category	Existing Fee in Rupees/Year
1	Hospitals, Nursing Homes and Health Care Establishments (upto200 beds)	Rs. 1650/- upto 4 beds and additional Rs. 165/- per bed from fifth bed onwards.
2	Hospitals, Nursing Homes andHealth Care Establishments (having more than 200 beds)	82500
3	Operator of the facility of Bio-medical Waste (excluding transportation)	16500
4	Transporters of Bio-medicalWaste	12380

S.No.	Category	Existing Fee in Rupees (One time)
1	Clinics, Pathological Laboratories and blood banks	8250

2	Veterinary Institutions, Dispensaries and Animal Houses	
3	Any Other Institution/Organisation not covered under any of the above category and generating Bio- medical Waste	

Additional Fee for the violators

For Red Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 45 days	NIL	Original fees
45-31 days	25 % of Original fee	Original fees + Additional fees
30-16 days	50 % of Original fee	Original fees + Additional fees
15 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Orange Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 30 days	NIL	Original fees
30-21 days	25 % of Original fee	Original fees + Additional fees
20-11 days	50 % of Original fee	Original fees + Additional fees
10 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Green Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 15 days	NIL	Original fees
15-11 days	25 % of Original fee	Original fees + Additional fees
10-06 days	50 % of Original fee	Original fees + Additional fees
5 days to till the expiry	100 % of Original fee	Original fees + Additional fees

After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

Category	Number of days
Red	45 days
Orange	30 days
Green	21 days

Searchable risk category

Searchable based on risk category

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No.B-29012/ESS(CPA)/2015-16/ March 07, 2016

To

The Chairman
All the State Pollution Control Boards / Pollution Control Committees
(List Attached)

SUB: MODIFIED DIRECTIONS UNDER SECTION 18(1)(b) OF THE WATER (PREVENTION & CONTROL OF POLLUTION) ACT, 1974 and THE AIR (PREVENTION & CONTROL OF POLLUTION) ACT, 1981 REGARDING HARMONIZATION OF CLASSIFICATION OF INDUSTRIAL SECTORS UNDER RED / ORANGE / GREEN / WHITE CATEGORIES.

WHEREAS, under section 16 (2)(b) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(c) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the Central Pollution Control Board (CPCB), constituted under the Water (Prevention and Control of Pollution) Act, 1974, is to coordinate activities of the State Pollution Control Boards (SPCBs) and Pollution Control Committees (PCCs); and

WHEREAS, under section 16 (2)(c) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(d) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the CPCB is to provide technical assistance and guidance to SPCBs and PCCs; and

WHEREAS, it was brought to the notice of CPCB, that different SPCBs /PCCs were following different criteria for classification of industrial sectors under Red/Orange/ Green category and that classification was being used by the SPCBs/PCCs

of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index (PI) of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector;

WHEREAS , based on the series of consultations with SPCBs, different Government / Non-government Institutions including industries and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors has been finalized:

- Industrial Sectors having Pollution Index score of 60 and above - Red category
- Industrial Sectors having Pollution Index score of 41 to 59 -Orange category
- Industrial Sectors having Pollution Index score of 21 to 40 -Green category
- Industrial Sectors having Pollution Index score incl. & upto 20 -White category

WHEREAS, based on the revised criteria, the 'Final Report on Revised Categorization of Industrial Sectors under Red/Orange/Green/White' has been evolved. The 'Categorization' is based on the relative pollution potential of the industrial sectors and grouping of the industrial sectors based on the use of raw materials, manufacturing process adopted and pollutants likely to be generated;

WHEREAS, based on relative Pollution Index, the number of industries in various categories are as under :

i. The Red category of industrial sectors: 60
ii. The Orange category of industrial sectors: 83
iii. The Green category of industrial sectors: 63 and
iv. The Newly introduced White category: 36

WHEREAS, there shall be no necessity of obtaining the Consent to Operate" for White category of industries and an intimation to concerned SPCB / PCC shall suffice;

WHEREAS, the purpose of categorization is to ensure that the industry is established in a manner consistent with the environmental objectives and to prompt industrial sectors to adopt cleaner technologies, ultimately resulting in generation of no or minimum pollutants.

WHEREAS the new categorization system shall also facilitate in self-assessment by industries;

Now, therefore, in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) Act, 1974 and Section 18(1)(b) of the Air (Prevention & Control of Pollution), Act , 1981 the earlier Directions issued in June 2012 in the context of categorisation of industries as Red, Orange & Green are withdrawn with immediate effect and following **'Directions'** are hereby issued for compliance by all SPCBs and PCCs :

केन्द्रीय प्रदूषण नियंत्रण बोर्ड

CENTRAL POLLUTION CONTROL BOARD

(पर्यावरण एवं वन मन्त्रालय, भारत सरकार)

(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

The SPCBs/PCCs shall acknowledge the receipt of directions and submit the 'Action Taken Report' in compliance with these directions to CPCB before 15.04.2016.

(Arun Kumar Mehta)
Chairman
7/3/16

Copy to:

1. The Chief Secretary of all the States and UTs
2. The Secretary ,
   Ministry of Micro, Small and Medium Entrepreneurs
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
3. The Secretary ,
   Ministry of Heavy Industries
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
4. The Secretary,
   Ministry of New and Renewable Energy
   Block-14, CGO Complex,
   Lodhi Road,New Delhi-110 003,
5. The Advisor(CP Division)
   Ministry of Environment ,Forests and Climate Change
   Indira Paryavaran Bhawan
   Jor Bagh Road, New Delhi – 110 003
6. All Zonal Offices of CPCB

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA

(A. B. Akolkar)
Member Secretary

Final Document
on
Revised
Classification
of
Industrial Sectors
Under

Red, Orange, Green and White Categories

(February 29, 2016)

Central Pollution Control Board

Delhi

Executive Summary

Categorization of Industrial Sectors under Red, Orange, Green and White Category

The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications in 1989, with the purpose of prohibition/ restriction of operations of certain industries to protect ecologically sensitive Doon Valley. The notification introduced the concept of categorization of industries as " Red", "Orange "and "Green" with the purpose of facilitating decisions related to location of these industries. Subsequently, the application of this concept was extended in other parts of the country not only for the purpose of location of industries, but also for the purpose of Consent management and formulation of norms related to surveillance / inspection of industries.

The concept of categorization of industries continued to evolve and as different State Pollution Control Boards interpreted it differently, a need arose to bring about necessary uniformity in its application across the country. In order to harmonize the 'Criteria of categorization', Directions were issued by CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) , Act, 1974 to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, green and orange as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'.

The process of categorization thus far was primarily based on the size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its likely impact on health was not considered as primary criteria. There was demand from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more transparent manner. Accordingly, the issue was discussed thoroughly during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06 -07, 2015 and a 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted to revisit the criteria of categorization of industries and recommend measures for making the system transparent and rational.

The Working Group has developed the criteria of categorization of industrial sectors based on the Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index PI of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector. Based on the series of brain storming sessions among CPCB, SPCBs and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors is finalized.

1. Industrial Sectors having Pollution Index score of 60 and above – Red category
2. Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
3. Industrial Sectors having Pollution Index score of 21 to 40 –Green category
4. Industrial Sectors having Pollution Index score incl.&upto 20 -White category

The newly introduced White category of industries pertains to those industrial sectors which are practically non-polluting such as Biscuit trays etc. from rolled PVC sheet (using automatic vacuum forming machines), Cotton and woolen hosiers making (Dry process only without any dying/washing operation), Electric lamp (bulb) and CFL manufacturing by assembling only, Scientific and mathematical instrument manufacturing, Solar power generation through photovoltaic cell, wind power and mini hydel power (less than 25 MW).

The salient features of the 'Re-categorization' Exercise are as follows :

1. Due importance has been given to relative pollution potential of the industrial sectors based on scientific criteria . Further, wherever possible, splitting of the industrial sectors is also considered based on the use of raw materials, manufacturing process adopted and in- turn pollutants expected to be generated.
2. The Red category of industrial sectors would be 60.
3. The Orange category of industrial sectors would be 83.
4. The Green category of industrial sectors would be 63.
5. Newly introduced White category contains 36 industrial sectors which are practically non-polluting.
6. There shall be no necessity of obtaining the Consent to Operate'' for White category of industries. An intimation to concerned SPCB / PCC shall suffice.
7. No Red category of industries shall normally be permitted in the ecologically fragile area / protected area.

The purpose of categorization is to ensure that the industry is established in a manner which is consistent with the environmental objectives. The new criteria will prompt industrial sectors willing to adopt cleaner technologies, ultimately resulting in generation of fewer pollutants. Another feature of the new categorization system lies in facilitating self-assessment by industries as the subjectivity of earlier assessment has been eliminated. This 'Re-categorization' is a part of the efforts, policies and objective of present government to create a clean & transparent working environment in the country and promote the Ease of Doing Business.

Other similar efforts include installation of Continuous Online Emissions/ Effluent Monitoring Systems in the polluting industries, Revisiting of the CEPI (Comprehensive Environment Pollution Index) concept for assessment of polluted industrial clusters, Revision of existing industrial Emission/Effluent discharge standards, initiation of special drive on pollution control activities in Ganga River basin and many more in coming future.

Revised Criteria of Categorization of Industries

"Securing industrial pollution control in accordance with the Water (Prevention & Control of Pollution) Act, 1974 and Air (Prevention & Control of Pollution) Act, 1981 by linking with categorization of industries, consent management and vigilance – 'In context of Red, Orange, Green and White categories of industries"

A: Genesis of Categorization:

1. The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications, which inter-alia refers to Prohibition/ Restriction on operation of industries to protect ecologically sensitive areas or areas of specific importance. This has for the first time brought the concept of categorization of industries to" Red", "Orange "and "Green" and restrict their operation in certain areas of importance. Therefore, it is at-once interpreted that Red, Orange and Green categorization is linked with location specific needs.
2. The notification of MoEF was first brought on 2nd February,1989 in case of "Restriction on location of industries, mining operations and other developmental activities in Doon Valley in "Uttarakhand" and thereafter another notification on 24th February 1999 regarding restriction on the setting up of industries in Dahanu Taluka in Maharashtra. The categorization had been made mainly on the basis of size of the industries, man power and consumption of resources.
3. However, in other parts of the country, there have been variations in context to the classification of industries under Red, Orange and Green categories. SPCBs / PCCs were following their own criteria in different States thereby creating confusion.
4. In order to harmonize the 'Criteria of categorization', a 'Working Group' was formed as per resolution passed during the 57th Conference of the Chairmen & Member Secretaries of CPCB and SPCBs. Based on the recommendations of the Working

Group, Directions dated 4/6/2012 under Section 18(1)(b) of the Water

(Prevention & Control of Pollution) , Act, 1974 were issued to all SPCBs/PCCs with the effects to maintain uniformity in categorization of industries as red, green and orange as per list finalized by the Working Group. This indicative list included 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'. However, these identified categories have not been assigned with scores as per existing criteria/ or any new criteria

B: Categorization criteria used by SPCBs/PCCs:

SPCBs and PCCs use the criteria of Red, Orange and Green categories for consent management and vigilance purposes for carrying out inspections to verify compliance to the stipulated standards. However the above categorization do not emphasize on sector-specific plan for control of pollution in accordance with priority based on pollution index.

C: Gap in the process:

- The categorization has been made mainly on the basis of size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its impact on health was not considered as primary criteria.
- Categorization was on random basis, no scoring system was adopted.

D: Resolutions made during National Level Conferences

The issue was discussed thoroughly during the following national level conferences held in New Delhi:

- Conference of the Environment Ministers of Central Government and State Governments during April 06-07, 2015
- 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards / Pollution Control Committees held on April 08, 2015

Accordingly following resolutions were made during the Conferences:

- *A 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted.*
- *This WG shall revisit the categorization of industries that is based on pollution index criteria & environmental issues such as generation of emission, effluent and hazardous wastes.*
- *The categorization will be done on the basis of composite score (0-100 marks) of Pollution Index given in accordance with the following weightage.*

Air Pollution Score based on parameters namely PM, CO, NOx, SOx, HMs , Benzene, Ammonia and other toxic parameters relevant to the industry.	*40 Marks*
Water Pollution Score based on parameters namely pH, TSS, NH_3-N, BOD, Phenol and other toxic pollutants relevant to the industry.	*40 Marks*
Hazardous wastes (land fillable, incinerable, recyclable) as generated by the industry.	*20 Marks*
Note : • *Parameters to be decided on the basis of the nature of the wastes generating from the industrial sector.* • *Industries having only either water pollution or air pollution, the score will be normalized wrt 100.*	

- *Based on the score of the Pollution Index, following categorization be made :*
  - *Type of industries, if scores 60 and above be categorized as Red*
  - *Type of industries, if scores from 30 to 59 be categorized as Orange*
  - *Type of industries, if scores from 15 to 29 be categorized as Green*
  - *Type of industries, if less than 15 be categorized as White or non-polluting industry.*
- *SPCBs/PCCs may issue consent to the industries*
  - *Red category of industries for 5 years.*
- *Orange category of industries for 10 years.*
- *Green category of industries for 15 years.*
- *No necessity of consent for non-polluting industries.*
  - *No red categories of industries will be permitted to establish in eco-sensitive areas and protected areas.*

E: Follow-up Actions made on the Resolutions :-

- Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated

23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential.

- The categorization is made on the basis of following:
- Quality of emissions (air pollutants) generated
- Quality of effluents (water pollutants) generated
- Types of hazardous wastes generated
- Consumption of resources

- Reference is taken from the following :
- The Water (Prevention and Control of Pollution) Cess Act, 1977
- Standards so far prescribed for various pollutants under the Environment (Protection) Act , 1986
- Doon Valley Notification, 1989 issued by MoEF.

F : Scoring Methodology :

The details on the scoring methodology in respect of the aforesaid 3 components is presented in the following tables F-1 to F-4 .

Table F-1 : Water Pollution Scoring Methodology

Sl. No.	Activity / Types of Discharges	Score
Part A : Score W1 : Score based on types of expected criteria water-pollutants present in industrial processes waste waters. **Maximum of the following seven categories is to be taken.**		
W11	Waste-water which is polluted and the pollutants are - • not easily biodegradable (very high strength waste waters having BOD > 5000 mg/l); or • toxic; or • both toxic and not easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits up-to 10 mg/l or having BOD > 5000 mg/l). For details appendix 1 may be referred)	30
W12	Non-toxic high strength polluted waste-water having BOD in the range of 1000-5000 mg/l and the pollutants are biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11 mg/l to 250 mg/l and having BOD strength in the range of 1000-5000 mg/l) . For details appendix 1 may be referred)	25
W13	Non toxic- polluted waste-water having BOD below 1000 mg/l and the pollutants are easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11mg/l to 250 mg/l and having BOD strength below 1000 mg/l) . For details appendix 1 may be referred)	20
W14	Waste-water generated from the chemical processes and which is polluted due to presence of high TDS (total dissolved solids) of inorganic nature. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	15
W15	Waste-water generated from the physical unit operations / processes and which is polluted due to presence of TDS (total dissolved solids) of inorganic nature and of natural origin like fresh-water RO rejects, boiler blow-downs, brine solution rejects etc. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	12
W16	Non-toxic polluted waste-water from those units which are: • Having the overall waste-water generation less than 10 KLD and • The pollutants are easily bio-degradable having BOD below 200 mg/l which can be easily treated in a single stage ASP (activated	12

	sludge process) based Effluent Treatment Plant. Note : This is a special category and is applicable to only those units having over-all liquid waste generation less than 10 KLD with low strength organic load.	
W17	Waste-water from cooling towers and cooling-re-circulation processes	10
Part B : Score W2 : Score based on huge discharges of any kind (Penalty Clause)		
W2	Industry having overall liquid waste generation of 100 KLD or more including industrial & domestic waste-water.	10
Overall Water Pollution Score W = W1+W2		

Appendix 1

- **Water Pollutants covered under Group W11:**

  - Free available Chlorine , Total residual chlorine, Fluoride (as F), Sulphide (as S), Free Ammonical Nitrogen, Dissolved phosphates (as P), Free ammonia (as NH3), Nitrate Nitrogen, Mercury (As Hg), Selenium (as Se), Hexa-valent chromium (as Cr + 6), Lead (as Pb), Tin , Vanadium (as V), Cadmium (as Cd), Manganese (as Mn), Total chromium (as Cr), Copper (as Cu), Iron (as Fe), Nickel (as Ni), Zinc (as Zn), Benzene, Arsenic (as As), Benzo-a-pyrene, Cyanide (as CN), Phenolic compounds (as C_6H_5OH) , Adsorbable Organic Halogens (AOX), Boron and /or
  - BOD strength of waste water > 5000 mg/l

- **Water Pollutants covered under Group W12:**

  - Sodium Absorption Ratio (SAR) , Biochemical oxygen demand (3 days at 27^{o}C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand, Oils & grease and
    - BOD strength of waste water is in the range of 1000-5000 mg/l

- **Water Pollutants covered under Group W13:**

  - Sodium Absorption Ratio (SAR), Biochemical oxygen demand (3 days at 27^{o}C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand and
    - BOD strength of waste water is below 1000 mg/l

- **Water Pollutants covered under Group W14 and W15:**

  Chlorides as Cl, Colour , Total dissolved solids (TDS - Inorganic)

- **Water Pollutants covered under Group W16**

  - BOD strength of waste water is below 200 mg/l and overall discharge is less than 10 KLD.

Table F-2 : Air Pollution Score

Sl. No.	Air Pollutants Group	'Range of Prescribed Standard ' of criteria pollutants	Marks
Part 1 : Score A1 = Score based on types of expected criteria Air Pollutants present in the emissions . Maximum of the following seven categories is to be taken. For details appendix 2 may be referred.			
1	Group A1A	Presence of criteria air pollutants having prescribed standard limits up - to 2 mg/Nm3	30
2	Group A1B	Presence of criteria air pollutants having prescribed standard from 3 to10 mg/Nm3	25
3	Group A1C	Presence of criteria air pollutants having prescribed standard from 11 to 50 mg/Nm3	20
4	Group A1D	Presence of criteria air pollutants having prescribed standard from 51 to 250 mg/Nm3	15
5	Group A1E	Presence of criteria air pollutants having prescribed standard from 251mg/Nm3 & above.	10
6	Group A1F	1. Generation of fugitive emissions of Particulate Matters which are: 1.Not generated as a result of combustion of any kind of fossil-fuel. 2. Generated due to handling / processing of materials without involving the use of any kind of chemicals. 3. Which can be easily contained /controlled with simple conventional methods	10
7	Group A1G	• Generation of Odours which are : • Generated due to application of binding gums / cements /adhesives /enamels • Which can be easily contained /controlled with simple conventional methods	10
Part 2 : Score A2 = Score based on consumption of fuels and technologies required for air pollution control :			
6	Group A2F1	• All such industries in which the daily consumption of coal/fuel is more than 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled only with high level equipments / technology like ESPs, Bag House Filters, High Efficiency chemical wet scrubbers etc.	10
7	Group A2F2	• All such industries in which the daily consumption of coal/fuel is from 12 MT/day to 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled with suitable proven technology.	5
Overall Air Pollution Score –A = A1 + A2			

Appendix 2

- **<u>Air pollutants covered under Group A1A:</u> Cd+Th,**

  Dioxins & Furans, Mercury, Asbestos

- **<u>Air Pollutants covered under Group A1B:</u>**

  HF, Nickel+ Vanadium, HBr, Manganese, Lead, H_2S, P_2O_5 as H_3PO_4

- **<u>Air Pollutants covered under Group A1C:</u>**

  Chlorine, Pesticide compounds, CH_3Cl, TOC, Total Fluoride, Hydrocarbons, NH_3, HCL vapour & Mist, H_2SO_4 Mist, SO_2

- **<u>Air Pollutants covered under Group A1D:</u> CO,**

  PM, CO, NOx

- **<u>Air Pollutants covered under Group A1E:</u> NOx**

  with liquid-fuel, SO_2 with liquid-fuel

Table F-3: Hazardous Waste Generation Score

Sl.No.	**Types of Hazardous Waste Generated as** per Schedule 1 / Schedule 2 of Hazardous Waste (Management, Handling & Trans-boundary Movement) Rules , 2008 . **Maximum of the following four categories is to be taken**	**Score**
HW1	• Land disposable HW which require special care & treatment for stabilization before disposal.	20
HW2	• Incinerable HW	15
HW3	• Land disposable HW which doesn't require treatment & stabilization before disposal. • High volume low effect wastes such as fly-ash, phspho-gypsum, red-mud, slags from pyro-metallurgical operations, mine tailings and ore beneficiation rejects)	10
HW4	• Recyclable HW, which are easily recyclable with proven technologies.	10

Table F-4 : Calculation Sheet

Industrial Sector - .....

1. Water Pollution Score (W)			
Scores	Waste Water Category	Value	
Score on W1			
Score on W2			
Water Pollution Score = W1+W2			
2. Air Pollution Score (A)			
Scores	Air Pollutant Category	Value	
Score on A1			
Score on A2	-	-	
Air Pollution Score = A1+A2			
3. Hazardous Waste Score (HW)			
Score	HW Category	Value	
HW			
Grand Total = W + A + HW			

Note :

- Any of the industrial sector having only either air pollution (A) or water pollution (W) , the score will be normalized to 100 as per the following formula –

  Normalized Score = {100 x W (or A)} / 40

- Any of the industrial sector having air pollution (A) and water pollution (W) both but no hazardous waste generation (H) , the joint score of air & water pollution will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+A)} / 80

- Any of the industrial sector having air pollution (A) & hazardous waste generation (H) but no water pollution (W), the joint score of air pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (A+H)} / 60

- Any of the industrial sector having water pollution (W) and hazardous waste generation (H) but no air pollution (A), the joint score of water pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+H)} / 60

G : Developments :

- The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) i.e a total of 244 industrial sectors have been assessed as per the proposed formula by the Working Group. For this purpose, concerned Engineers / Scientists from the Member SPCBs were also involved & consulted during May 28-29, 2015.
- After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " was prepared by the Committee and circulated to all the SPCBs, PCCs and concerned Ministries for their information & comments. The ' Draft Document ' was uploaded on the website of CPCB also for information & comments of one & all.
- The matter was discussed during the 170th Board Meeting also and issues raised by the Board Members pertaining to some of the industrial sectors were clarified.
- Responses were received from various concerned Ministries, SPCBs, Industrial Associations including individuals.
- Based on the above, final meeting was convened by the Secretary , MoEFCC with CPCB and senior officers of MoEFCC on January 06, 2016 to resolve the issues appropriately and finalize the 'Re-categorization'. Accordingly , following modifications in the 'Range of Pollution Index 'for the purpose of categorization of industrial sectors were suggested :

    - Industrial Sectors having Pollution Index score of 60 and above – Red category
    - Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
    - Industrial Sectors having Pollution Index score of 21 to 40 –Green category
    - Industrial Sectors having Pollution Index score incl.& upto 20 –White category

- Based on the final criteria as described in v above , the final categorization is as follows :

Category of Industrial Sector	Existing Categorization	Proposed (New) categorization
Red	85	60
Orange	73	83
Green	86	63
White	---	36
Total	244	242

- In the proposed categorization, some of the industrial sectors have been either deleted

due to duplication or merged with similar type of sectors on account of same

characteristics of pollution generation. In a similar way, some of the industrial sectors are split into more sectors on account of variation in the raw materials / manufacturing process. As a result final totals of the existing and proposed categorization are different.

- The industrial sector which doesn't fall under any of the above four categories (Red, Orange, Green and White) , decision with regard to its categorization will be taken at the level of concerned SPCB/PCC by a committee headed by the Member Secretary , SPCB/PCC and comprising of two senior cadre Engineers / Scientists of the SPCB / PCC in accordance with the scoring-criteria specified in this document.
- The summary is presented in the following Table G-1 and final lists of Red, Orange, Green and White categories of industries are presented in Tables G-2, G-3, G-4 and G-5 respectively, which are self explanatory.

Table G-1: Final Summary Table Red , Orange, Green and White Categories of Industries (16-01-16)

Sl No.	Original Categorization	Initial Nos.	Addition by Splitting into further classes	Deletion / Shifting to foot-note due to vague term / Merger / other reasons	Re-categorization to Red	Re-categorization to Orange	Re-categorization to Green	Re-categorization to White	Check
		1	2	3	4	5	6	7	(1+2) = (3 to 7)
1	Red	85	11	7	60	26	3	Nil	96=96
2	Orange	73	2	3	Nil	51	19	2	75=75
3	Green	86	Nil	3+2=5	Nil	6	41	34	86=86
Final Categorization		244	13	15	**60 (Red)**	**83 (Orange)**	**63 (Green)**	**36 (White)**	**257 =257 (Total categories including in foot-note)**

Table G-2 : Final List of Red Category of Industrial Sectors

Sl No.	Orgnl Sl.No	Industry Sector	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	REMARKS
1.	38	Isolated storage of hazardous chemicals (as per schedule of manufacturing, storage of hazardous chemicals rules ,1989 as amended)									R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.
2.	4	Automobile Manufacturing (integrated facilities)	30	-	30	20	-	20	10	60	**R-R**	Such types of plants are having either one or combinations of polluting activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating , phosphating, painting , heat treatment etc. 2. Some of such plants may outsource some /all of the polluting activities. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.
3.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent cleared metal catalyst containing copper,, Spent cleared metal catalyst containing zinc,,	30	-	30	20	-	20	10	60	**R-R**	All the three types of pollutants are expected.
4.	44	Manufacturing of lubricating oils ,grease and petroleum based products	20	-	20	20	-	20	20	60	**R-R**	Generates all sorts of pollution.
5.	66 E	DG Set of capacity > 5 MVA	-	-	-	20	5	25	-	62.5	**R-R**	• Mainly air polluting. • DG sets consume the diesel @ 0.21 litres/hr/KVA at full load. • Average running is taken @ 12 hrs / day although many of the DG sets run for more than this period.

6.	31	Industrial carbon including electrodes and graphite blocks, activated carbon, carbon black	10	-	-	20	5	25	10	62.5	**R-R**	Mainly air polluting. Air pollution score is normalized to 100.
7.	39	Lead acid battery manufacturing(excluding assembling and charging of lead-acid battery in micro scale)	10	-	10	25	-	25	10	62.5	**R-R**	• Mainly air polluting. Air pollution scores are normalized to 100. • Lead Acid Battery manufacturing consists of various stages which broadly involve (after producing or receiving lead oxide): Paste Mixing , Grid Casting , Grid Pasting & Curing , Hydro-setting, parting & enveloping , Stacking, grouping & inter-cell welding , Formation. Exposure of workmen to lead during all or any of the processes outlined above exceeds the prescribed standards if appropriate equipment in this respect is not installed at any Battery Manufacturing Unit. All of the above processes, some more than others, involve release of lead particles or fumes into the environment. Pollution from the above processes can be grouped into two possible types, viz: (a) Lead Oxide becomes airborne and there is Particulate Pollution (b) Fumes are generated and there is Gaseous Pollution
8.	62	Phosphate rock processing plant	30	-	30	20	-	20	-	62.5	**R-R**	• The sepa ration of phosphate rock from impurities and non-phosphate materials for use in fertilizer manufacture consists of benefi ciation, drying or calcining at some operations, and grinding. Phosphate rock from the mines is fi rs t sent to benefi ciation uni ts to sepa rate sand and clay and to remove impurities. Steps used in benefi ciation depend on the type of rock. • The water & air pollution scores are normalized to 100.

9.	66	Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]	10	-	10	15	10	25		62.5	**R-R**	1. Mainly air polluting. It uses a mixture of biomass (agro based) and coal (< 10 %) as a fuel. Almost, round the yea r operation. 2 . In case of DG sets of 5 MVA & more and emissions of SO2 will take place due to use of liquid fuel. Air pollution score will be =20 + 10 = 30, Normalized score will be 75. 3. In case of 'Waste to Energy Plants' , water will be used for cooling and air score will be - 30+10 = 40.
10.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent catalyst containing nickel, cadmium, Zinc, copper, arsenic, vanadium and cobalt,	30	-	30	25	-	25	10	65	**R-R**	All the three types of pollutants are expected.
11.	67	Processes involving chlorinated hydrocarbons	30	-	30	20	-	20	15	65	**R-R**	Chlorinated hydrocarbons are used in the manufacture of insecticides, pes ticides and organo chloro pes ti cides . Effluents & emissions are toxic in nature.
12.	74	Sugar (excluding Khandsari)	20	10	30	15	10	25	10	65	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Sugar mills genera te all sorts of pollution problems.
13.	22	Fibre glass production and processing (excluding moulding)	-	-	-	20	-	20	20	67	**R-R**	• The use of styrene in most methods of fiberglass production causes hazardous air pollution that is harmful to brea the at excessi ve levels. • It is mainly air polluting & HW genera ting industry. The air pollution & HW scores are normalized to 100. • In case of lead containing glass, the score of A1 will be 25 and final normalized score will be 75 and shall be categorized as Red.
14.	23	Fire crackers manufacturing and bulk storage facilities	-	-	-	20	-	20	20	67	**R-R**	• This is the normalized score based on air pollution & HW genera tion. • Various hazardous chemicals are used in the manufacturing process . • These chemicals are namely Potassium Nitrate , Potassium per-chlorate, Barium Nitrate, Aluminium compounds, Copper Chloride etc.

												iv. These chemicals are highly hazardous and cause serious diseases among the workers. especially ability of blood to carry oxygen leading to heada ches , methemoglobinemia and kidney problems , skin problems, thyroid metal fume etc.
15.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Dismantlers Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.	-	-	-	30	0	30	10	67	R-R	Mainly air polluting and hazardous waste generating. Air & HW pollution scores are jointly normalized to 100.
16.	47	Milk processes and dairy products(integrated project)	20	10	30	20	5	25	-	68.75	**R-R**	• Water as well as air polluting due to use of boilers. • Water & air pollution scores are normalized to 100.
17.	63	Phosphorous and its compounds	30	-	30	25	-	25	-	68.75	**R-R**	Water pollution & air pollution containing compounds of phosphorous are expected
18.	61	Pulp & Paper (waste paper based wi thout bleachi ng process to manufacture Kraft paper)	20	10	30	15	10	25	0	68.75	**R-R**	Mainly water & air polluting . Water & air pollution scores are normalized to 100.
19.	13	Coke making , liquefaction, coal tar distillation or fuel gas making	30	-	30	20	-	20	20	70	**R-R**	It is a kind of petrochemical industry.

20.	41	Manufacturing of explosives, detonators, fuses including management and handling activities	30	-	30	20	-	20	20	70	**R-R**	• Explosives manufacture and use contribute some measure of hazardous waste to the environment. • Nitroglycerin produces several toxic byproducts such as acids, caustics, and oils contaminated with heavy metals. These must be disposed of properly by neutralization or stabilization and transported to a hazardous waste landfill. • The use of explosives creates large amounts of dust and particulate from the explosion, and, in some cases, releases asbestos, **lead,** and other hazardous materials into the atmosphere.
21.	45	Manufacturing of paints varnishes, pigments and intermediate (excluding blending/mixing)	30	-	30	25	-	25	15	70	**R-R**	• The process may cause considerable emissions of volatile organic compounds (VOC). VOC contribute to the crea tion of ozone in the lower la yers of the atmosphere (photochemical air pollution) and can present danger to heal th. • Dust and odour may also be a problem. • Washing of vessels will contribute waste - waters. • Large quantity of HWs are also produced.
22.	56	Organic Chemicals manufacturing	30	-	30	20	-	50	20	70	**R-R**	Such types of industrial sectors generate all sorts of pollution.
23.	1	Airports and Commercial Air Strips	20	10	30	-	-	-	10	75	**R-R**	1. The Airports are generating mainly the waste-waters. 2. This is the water pollution normalized score for airports ha ving discharge more than 100 KLD. 3. The airports / strips ha ving discharge less than 100 KLD will ha ve score of 50 and hence orange category. 4. If the score is normalized wrt water + HW both, then all the airports will come under Orange category (score - 58.33).
24.	3	Asbestos and asbestos based industries	-	-	-	30	-	30	10	75	**R-R**	• This is mainly air polluting industry. • Final score is based on air pollution score only. • Asbes tos is carcinogenic and banned in many countries.
25.	5	Basic chemicals and electro chemicals and its derivatives including manufacturing of acid	30	-	30	-	-	-	10	75	**R-R**	• Standards pres cribed for Inorganic Chemicals are adopted. • It is mainly water polluting industry ha ving effluents which are toxic and not easil y biodegradable.

													• Water pollution score normalized to 100 is undertaken. • The earlier Red category industrial sector namely "Hydrocyanic acid and its derivatives " is also merged under this industrial sector.
26.	7	Cement	-	-	-	20	10	30	-	75	**R-R**	This is mainly air polluting industry & hence normalized air pollution score.
27.	9	Chlorates, per-chlorates & peroxides	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry ha ving effluents which are toxic and not easil y biodegradable. • Water pollution score normalized to 100 is undertaken.
28.	10	Chlorine, fluorine, bromine, iodine and their compounds	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry ha ving effluents which are toxic and not easil y biodegradable. • Water pollution score normalized to 100 is undertaken.
29.	16	Dyes and Dye- Intermediates	30	-	30	20	5	25	20	75	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Such types of industrial sectors generate all sorts of pollution.
30.	26	Health-care Establishment (as defined in BMW Rules)	20	10	30	-	-	-	-	75	**R-R**	• Mainly water polluting. • The water pollution score is normalized to 100 & valid for Hospitals ha ving total waste-water genera tion > 100 KLD. • The hospitals with incinerator will be categorized as Red i rrespecti ve of the quantity of the waste - water genera tion. • The hospitals ha vi ng total waste-water genera tion less than 100 KLD and without incinerator, the normalized water pollution score will be 50 and will be categorized as Orange category.
31.	29	Hotels having overall waste-water generation @ 100 KLD and more.	20	10	30	15	-	15	-	75	**R-R**	• Mainly water polluting. Small boiler may be installed. • The water pollution score is normalized to 100 & valid for Hotels ha ving waste-water generation > 100 KLD. • The hotels ha ving more than 20 rooms and waste-water generation less than 100 KLD and ha vi ng a coal / oil fired boiler , the pollution score will be 35/40 & are categorized as Orange. • The hotels ha ving more than 20 rooms and waste-water generation less than 10 KLD and

												having no-boiler & no hazardous waste generation, the pollution score will be 20 & are categorized as Green.
32.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Lead acid battery plates and other lead scrap/ashes/residues not covered under Batteries (Management and Handling) Rules , 2001. [* Battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes ". Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "rains".	30	-	30	25	--	25	20	75	**R-R**	All the three types of pollutants are generated.
33.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Integra ted Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches , acti va ted glass cullets from ca thode -ray tubes and other acti va ted glass and PCB-capacitors , or any other component contaminated with Schedule 2 consti tuents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent tha t they exhibit hazard characteristics indicated in part C of this Schedule.	30	-	30	25	-	25	20	75	**R-R**	All the three types of pollutants are expected.
34.	43	Manufacturing of glue and gelatin	30	10	40	20	-	20	-	75	**R-R**	Highly water polluting & obnoxious air polluting.
35.	49	Mining and ore beneficiation	30	10	40	15	5	20	-	75	**R-R**	Both air and water polluting. Score is normalized wi th air & water pollution.

36.	52	Nuclear power plant	10	-	10	30	-	30	15	75	**R-R**	• Mainly air polluting due to incinerator. Others - cooling water. • Air pollution score is normalized to 100.
37.	58	Pesticides (technical) (excluding formulation)	30	-	30	25	-	25	20	75	**R-R**	1. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 2. Such types of industrial sectors generate all sorts of pollution.
38.	64	Photographic film and its chemicals	30	-	30	-	-	-	-	75	**R-R**	• Silver salts and other chemicals are used in preparation. Slight quantity of effluents is generated. • Water pollution scores are normalized to 100.
39.	68	Railway locomotive work shop/Integrated road transport workshop/Authorized service centers	20	10	30	-	-	-	10	75	**R-R**	• Mainly water polluting industry . Water is used in the washing of locomotives, road transport vehicles during servicing. • This score is valid for those Centers having discharge more than 100 KLD. • Service Centers having waste-water generation < 100 KLD, the normalized score will be =(100*20)/40= 50.
40.	84	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing and colouring	30	10	40	15	-	15	20	75	**R-R**	In this sector all sorts of pollution are generated.
41.	8	Chlor Alkali	30	10	40	20	10	30	10	80	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Chlor-alkali units are having different section like NaOH, Cl 2, SBP etc which are having toxic effluents. Additionally , fuel consumption is also on higher-side.
42.	70	Ship Breaking Industries	30	-	30	30	-	30	20	80	**R-R**	• The ship-breaking industry creates numerous hazards for the coastal and marine environment. • Ship-breaking releases a large number of dangerous pollutants, including toxic waste, oil, poly-chlorinated biphenyls, and heavy metals, into the waters and sea bed. • While most of the oil is removed before a ship is scrapped, sand used to mop up the remaining oil is thrown into the sea. High concentrations of oil and grease are then found in the coastal waters, choking marine life.

												• Solid waste strewn on the shore, 45 tonnes on any given day according to a study by the Central Pollution Control Board, also finds its way into the sea. • Adding to the stress on coastal waters, the organic load from the thousands of workers living in cramped conditions with little or no sanitary facilities results in unacceptably high levels of BOD.
43.	53	Oil and gas extraction including CBM (offshore & on-shore extraction through drilling wells)	30	-	30	-	-	-	20	83	**R-R**	• Mainly water polluting & hazardous waste generating. • The water pollution & HW generation scores are normalized to 100.
44.	36	Industry or process involving metal surface treatment or process such as pickling/ electroplating/paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & toxic hazardous waste generating industry. Scores are normalized to 100.
45.	80	Tanneries	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & hazardous waste generating industry. Scores are normalized to 100.
46.	65	Ports and harbour, jetties and dredging operations	30	10	40	15	10	25	20	85	**R-R**	This category contain all sorts of pollution.
47.	77	Synthetic fibers including rayon ,tyre cord, polyester filament yarn	30	10	40	25	10	35	10	85	**R-R**	This sector generates all sorts of pollution problems.
48.	81	Thermal Power Plants	30	10	40	20	10	30	15	85	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • TPP generate all sorts of pollution problems.
49.	71	Slaughter house (as per notification S.O.270(E)dated 26.03.2001)and meat processing industries, bone mill, processing of animal horn, hoofs and other body parts	25	10	35	-	-	-	-	87.5	**R-R**	Mainly water polluting and obnoxious odour generating industry. The water pollution score is normalized to 100
50.	2	Aluminium Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • This sector is generating all sorts of pollution i.e. air, water and HW.
51.	12	Copper Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Integrated Copper Smelters contain all sorts of

												pollution.
52.	20	Fertilizer (basic) (excluding formulation)	30	10	40	20	10	30	20	90	**R-R**	1. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 2. Generates all sorts of pollution.
53.	37	Iron & Steel (involving processing from ore/ integrated steel plants) and or Sponge Iron units	30	10	40	20	10	30	20	90	**R-R**	i. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. ii. Such types of industrial sectors generate all sorts of pollution.
54.	61	Pulp & Paper (waste paper based units with bleaching process to manufacture writing & printing paper)	25	10	35	25	10	35	20	90	**R-R**	Waste paper based Pulp & Paper mills with bleaching process generate all sorts of pollution.
55.	85	Zinc Smelter	30	10	40	20	10	30	20	90	**R-R**	iii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. iv. Integrated Zinc smelter generates all sorts of pollution problems.
56.	55	Oil Refinery (mineral Oil or Petro Refineries)	30	10	40	25	10	35	20	95	**R-R**	v. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. vi. Such types of industrial sectors generate all sorts of pollution.
57.	59	Petrochemicals Manufacturing (including processing of Emulsions of oil and water)	30	10	40	25	10	35	20	95	**R-R**	vii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. viii. Such types of industrial sectors generate all sorts of pollution. ix. The earlier red category industrial sector namely "Processing of Emulsions of Oil & Water " is merged with this industrial sector.
58.	60	Pharmaceuticals	30	10	40	30	5	35	20	95	**R-R**	x. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xi. Such types of industrial sectors generate all sorts of pollution.
59.	61	Pulp & Paper (Large-Agro + wood) , Small Pulp & Paper (agro based-wheat straw/rice husk)	30	10	40	25	10	35	20	95	**R-R**	xii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xiii. Large /Small Agro based Pulp & Paper mills contribute all sorts of pollution problems.
60.	15	Distillery (molasses / grain / yeast based)	30	10	40	-	-	-	-	100	**R-R**	Mainly water polluting industry. Final score is the normalized water pollution score.

Note :

xiv. Under the column Revised Category, the full forms of the abbreviations are as follows :

- *a. R-R means original category was Red and revised category is also Red*
- *b. R-O means original category was Red and revised category is Orange*
- *c. O-O means original category was Orange and revised category is also Orange*
- *d. O-G means original category was Orange and revised category is Green*
- *e. O-W means original category was Orange and revised category is White*
- *f. G-O means original category was Green and revised category is Orange*
- *g. G-G means original category was Green and revised category is also Green*
- *h. G-W means original category was Green and revised category is White*

xv. There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*14*	*Common treatment and disposal facilities(CETP, TSDF, E-waste recycling, CBMWTF, effluent conveyance project, incinerator, solvent/acid recovery plant, MSW sanitary land fill site)*	*R*	*xvi. All such facilities are classified as Red but special category projects as these are parts of pollution control facilities.* *xvii. In case of CETP , the categorization will depend upon the category of member industries being served.*
2	*18*	*Processing of Emulsions of Oil & Water*		*It is a part of Petrochemical industries. Transferred and merged with the industrial sector namely 'Petrochemicals' at Sl. No. 54.*
3	*27*	*Heavy engineering including ship building (with investment on Plant & Machineries more than Rs 10 crores)*	*R*	*Most of the pollution generating processes / operations under this category are similar to the industry category namely "Automobile Manufacturing (integrated facilities)" at Sl . No. 1 and may be referred accordingly.*
4	*30*	*Hydrocyanic acid and its derivatives*	*R*	*Have been merged with the red category industrial sector namely " Basic chemicals and electro chemicals and its derivatives including manufacturing of acid " at Sl. No. 24*
5	*32*	*Industrial estates/ parks / complexes/ areas/ export processing zones/ SEZs/ Biotech parks/ leather complex*	*R*	*The classification will depend upon the category(ies) of the industries operating / proposed to be permitted in the area. In this context, guidelines prescribed in EIA Notification, 2006 shall be followed.*
6	*33*	*Industrial inorganic gases namely-* *a) Chemical gas- Acetylene, hydrogen, chlorine, fluorine, ammonia, sulphur dioxide, ethylene, hydrogen-sulphide, phosphine b) Hydrocarbon gases- Methane , ethane, propane*	*R*	*These gases are generally secondary products and produced alongwith other main products. To be classified as per the main parent plant.*
7	*69*	*Reprocessing of used oils & waste oils*	*R*	*xviii. The industry generates mainly the air pollution and oil bearing hazardous wastes. The normalized (air pollution & HW generation score is 58.33.* *xix. To be deleted as already covered under HW Recyclers / Re-processors (Used oils / Waste Oils) under Orange Category*

Table G-3 : Final List of Orange Category of Industrial Sectors

Final Sl. No.	Orgnl S.No	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised category	Remarks
1.	20	Dismantling of rolling stocks (wagons/ coaches)	--	--	--	15	--	15	10	41.67	O-O	Emissions of dust and generation of waste oils take place during dismantling. Air pollution & HW generation scores (15+10=25) are normalized to 100.
2.	5	Bakery and confectionery units with production capacity > 1 TPD. (With ovens / furnaces)	20	--	20	15	--	15	--	43.75	O-O	
3.	10	Chanachur and ladoo from puffed and beaten rice(muri and shira) using husk fired oven	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
4.	23	Coated electrode manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes
5.	24	Compact disc computer floppy and cassette manufacturing / Reel manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Generates waste-water and process emissions.
6.	24	Flakes from rejected PET bottle	20	-	20	15	-	15	-	43.75	R-O	Normal water & air pollutions are generated.
7.	30	Food and food processing including fruits and vegetable processing	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
8.	40	Jute processing without dyeing	20	--	20	15	--	15	--	43.75	O-O	CPCB has notified standards for this category. Both air and water pollutions are generated.
9.	56	Manufacturing of silica gel	15	0	15	20	0	20	0	43.75	**G-O**	Waste-waters containing TDS and emissions of H_2SO_4 are generated.

10.	45	Manufacturing of tooth powder, toothpaste, talcum powder and other cosmetic items	20	--	20	15	--	15	--	43.75	O-O	Both air and water pollution are generated.
11.	55	Printing or etching of glass sheet using hydrofluoric acid	15	--	15	20	--	20	--	43.75	O-O	Both air and water pollution are generated.
12.	65	Silk screen printing, sari printing by wooden blocks	20	--	20	15	--	15	--	43.75	O-O	Wash-water and PM emissions from boilers .
13.	76	Synthetic detergents and soaps(excluding formulation)	20	-	20	15	-	15	-	43.75	R-O	1. This is the score for units having generation of waste- waters less than 100 KLD. 2. The units having waste-water generation more than 100 KLD will become mainly water polluting and accordingly normalized water pollution score will be 75 and be categorized as Red.
14.	71	Thermometer manufacturing	15	--	15	20	--	20	--	43.75	O-O	Process - making glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.
15.	14	Cotton spinning and weaving (medium and large scale)	--	--	--	15	--	37.5	10	47.5	O-O	Mainly air polluting industry. Sources of air pollution (PM) are the fine particles of cotton from spinning process. Air pollution score is normalized to 100.

16.	1	Almirah, Grill Manufacturing (Dry Mechanical Process)	--	--	--	20	--	20	--	50	O-O	Air pollution due to spray painting (emissions of VOCs). Units without painting operations shall be categorized as White.
17.	2	Aluminium & copper extraction from scrap using oil fired furnace (dry process only)	--	--	--	20	--	20	10	50	O-O	• Normalized Air pollution score. • Significant air pollution due to melting (emissions of SO2, PM).
18.	3	Automobile servicing, repairing and painting (excluding only fuel dispensing)	20	--	20	20	--	20	10	50	O-O	Normal water & air polluting and recyclable waste oil generating. If the waste water generation is more than 100 KLD, it will become mainly water polluting and Red category unit.
19.	4	Ayurvedic and homeopathic medicine	20	--	20	15	--	15	15	50	O-O	
20.	7	Brickfields (excluding fly ash brick manufacturing using lime process)	--	--	--	20	--	20	--	50	O-O	Significantly air polluting.
21.	8	Building and construction project more than 20,000 sq. m built up area	20	--	20	20	--	20	--	50	O-O	1. In the pre-construction stage , it is mainly air polluting due to generation of dust (PM) emissions. 2. After construction, it is mainly water polluting. If the discharge is more than 100 KLD, it will be having the normalized score of 75 and be categorized as Red.

22.	6	Ceramics and Refractories	-	-	-	20	-	20	-	50	R-O	• Mainly air polluting industry. • This score is for the units having coal consumption < than 12 MT/day. • For the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red.
23.	11	Coal washeries	15	10	25	15	-	15	-	50	R-O	• Wet washeries are mainly water polluting industry generating effluents which are having inorganic SS & TDS. Additionally, air pollution due to PM emissions is also generated. • Water & air pollution scores are jointly normalized to 100.
24.	16	Dairy and dairy products (small scale)	20	--	20	20	--	20	--	50	O-O	Water and air polluting both.
25.	18	DG set of capacity >1MVA but < 5MVA	--	--	--	20	--	20	--	50	O-O	Mainly air polluting . air pollution score is normalized to 100.
26.	17	Dry coal processing, mineral processing, industries involving ore sintering, pelletisating, grinding & pulverization	-	-	-	20	-	20	-	50	R-O	Mainly air polluting industry. Final score is the normalized air pollution score.

27.	19	Fermentation industry including manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol)	20	-	20	-	-	-	-	50	R-O	• Mainly water polluting industry. This is the normalized water pollution score for units having discharge < 100 KLD. • For the units having discharge > 100 KLD, the normalized water pollution score will be 75 and shall be accordingly categorized as Red.
28.	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	-	-	-	15	5	20	10	50	R-O	• Mainly air polluting. This score is applicable to secondary production of ferrous & non- ferrous metals (excluding lead) up-to 1 MT/hour production.

												• For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red. For Induction Furnace clubbed with AOD furnace – separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.
29.	26	Fertilizer (granulation / formulation / blending only)	--	--	--	20	--	20	--	50	O-O	Air polluting.
30.	27	Fish feed, poultry feed and cattle feed	--	--	--	20	--	20	--	50	O-O	Obnoxious odour , H2S etc. AP score is normalized to 100
31.	28	Fish processing and packing (excluding chilling of fishes)	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.

32.	31	Forging of ferrous and non- ferrous metals (using oil and gas fired furnaces)	--	--	--	20	--	20	--	50	O-O	Heating furnace. Mainly air polluting.
33.	32	Formulation/pelletization of camphor tablets, naphthalene balls from camphor/ naphthalene powders.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of Benzene, HC are expected.
34.	33	Glass ceramics, earthen potteries and tile manufacturing using oil and gas fired kilns, coating on glasses using cerium fluorides and magnesium fluoride etc.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of SO2 are expected.
35.	35	Gravure printing, digital printing on flex, vinyl	20	--	20	20	--	20	10	50	O-O	Waste waters , emissions of VOCs
36.	36	Heat treatment using oil fired furnace (without cyaniding)	--	--	--	20	--	20	--	50	O-O	Mainly air polluting and noise generating. AP Score is normalized to 100.
37.	28	Hot mix plants	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution scores are normalized to 100.
38.	37	Hotels (< 3 star) or hotels having > 20 rooms and less than 100 rooms.	20	--	20	20	--	20	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
39.	38	Ice cream	20	--	20	20	--	20	--	50	O-O	Wash-water and boilers / oven for pasteurization.
40.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Paint and ink Sludge/residues	-	-	-	20	0	20	0	50	R-O	Mainly air polluting. Air pollution score is normalized to 100
41.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Brass Dross ,, Copper Dross,, Copper Oxide Mill Scale,, Copper Reverts, Cake & Residues,, Waste Copper and copper alloys in	10	-	10	20	-	20	10	50	R-O	Mainly air polluting.

		dispersible form,, Slags from copper processing for further processing or refining ,, Insulated Copper Wire,, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" ,, Jelly filled Copper cables ,, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross,, Zinc ash/Skimming arising from galvanizing and die casting operations,, Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible from ,,										
42.	35	Industry or processes involving foundry operations	-	-	-	20	-	20	-	50	R-O	• This score is valid for the foundries having capacity < 5 MT/hr as such units require the coal/coke @ < 500 kg/hr. • The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red.
43.	40	Lime manufacturing (using lime kiln)	-	-	-	20	-	20	-	50	R-O	Mainly air polluting
44.	41	Liquid floor cleaner, black phenyl, liquid soap, glycerol mono-stearate manufacturing	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.

45.	42	Manufacturing of glass	10	-	-	20	-	20	-	50	R-O	• Mainly air polluting (melting at 1500ºC and refining . • In case of lead glass , the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red .
46.	43	Manufacturing of iodized salt from crude/ raw salt	12	--	12	20	--	20	--	50	O-O	Boiling in Evaporators (multiple effect evaporators), centrifuging, iodization with KIO3 mixing . Mainly air polluting. Air pollution score is normalized to 100.
47.	42	Manufacturing of mirror from sheet glass	--	--	--	20	--	20	--	50	O-O	Evaporator & furnace for heating the metal to be applied as reflector on mirror. Mainly air polluting.
48.	44	Manufacturing of mosquito repellent coil	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Toxic fumes are expected.
49.	46	Manufacturing of Starch/Sago	25	-	25	15	-	15	-	50	R-O	• Water and air polluting industry. Boiler is used for steam generation. • Water & air pollution scores are normalized to 100
50.	46	Mechanized laundry using oil fired boiler	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.
51.	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	--	--	--	20	--	20	--	50	O-O	1. Mainly air polluting. Boiler as well as VOCs from use of adhesives. 2. Without boiler, it will be a Green category industry.
52.	50	New highway construction project	-	-	-	20	-	20	-	50	R-O	Mainly air polluting project.

53.	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products	20	-	20	15	5	20	-	50	R-O	1. Both air and water polluting. Score is normalized with air & water pollution. This score is valid for industries having waste-water generation < 100 KLD. 2. For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red.
54.	49	Paint blending and mixing (Ball mill)	20	--	20	20	--	20	10	50	O-O	Both air and water pollution are generated.
55.	62	Paints and varnishes (mixing and blending)	20	0	0	20	0	20	0	50	**G-O**	Waste-waters as well as fumes of VOCs due to solvents, pigments, varnishes.
56.	51	Ply-board manufacturing(including Veneer and laminate) with oil fired boiler/ thermic fluid heater(without resin plant)	0	--	0	20	--	20	--	50	O-O	Mainly air polluting because of use of boiler. AP score is normalized to 100
57.	52	Potable alcohol (IMFL) by blending, bottling of alcohol products	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
58.	54	Printing ink manufacturing	20	--	20	20	--	20	--	50	O-O	1. Pigments, binders and solvents are used. 2. Boiler is also used. 3. Emissions of VOCs take place.
59.	70	Printing press	20	0	20	20	0	20	0	50	**G-O**	Colored waste-waters containing dyes and VOC emissions are generated.
60.	59	Reprocessing of waste plastic including PVC	20	--	20	20	--	20	--	50	O-O	Large quantities of wash-water and fugitive emissions are generated.
61.	61	Rolling mill (oil or coal fired) and cold rolling mill	10	--	10	20	--	20	--	50	O-O	Mainly air polluting. Air pollution score is normalized to 100. Others - cooling water and recyclable waste oils etc. are generated.

62.	67	Spray painting, paint baking, paint shipping	--	--	--	20	--	20	10	50	O-O	Mainly air polluting. Emissions of VOCs and HC are generated.
63.	72	Steel and steel products using various furnaces like blast furnace /open hearth furnace/induction furnace/arc furnace/submerged arc furnace /basic oxygen furnace /hot rolling reheated furnace	10	-	10	20	-	20	10	50	R-O	• Mainly air polluting. In the emissions, oxides of manganese, nickel etc. are also present. • Air pollution score is normalized to 100.
64.	73	Stone crushers	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution score is normalized to 100.
65.	75	Surgical and medical products including prophylactics and latex	20	-	20	20	-	20	-	50	R-O	Both air as well as water polluting. Air and water pollution scores are normalized to 100.
66.	85	Tephlon based products	0	0	0	20	0	20	0	50	**G-O**	Due to spraying applications, emissions (HC) are generated
67.	70	Thermocol manufacturing (with boiler)	--	--	--	20	--	20	--	50	O-O	Polystyrene is heated. Mainly air polluting with boiler.
68.	82	Tobacco products including cigarettes and tobacco/opium processes	20	-	20	20	-	20	-	50	R-O	Such industries generate both air as well as water pollution. These scores are normalized to 100.
69.	72	Transformer repairing/ manufacturing (dry process only)	--	--	--	20	--	20	10	50	O-O	Mainly air polluting because of ovens, shot-blasting etc.
70.	73	Tyres and tubes vulcanization/ hot retreating	10	--	10	20	--	20	--	50	O-O	Mainly air polluting . Emissions of PM, VOCs and obnoxious odour are generated.
71.	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	20	-	20	15	5	20	10	50	R-O	• All sorts of pollution are generated. • This score is valid for plants having waste-water generation < 100 KLD. • If the waste-water generation is more than 100 KLD, the unit shall be classified as Red.

72.	74	Wire drawing and wire netting	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
73.	21	Dry cell battery (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	30	--	30	15	--	15	10	55	O-O	Water and air polluting both.
74.	50	Pharmaceutical formulation and for R & D purpose (For sustained release/ extended release of drugs only and not for commercial purpose)	20	--	20	20	--	20	15	55	O-O	• All sorts of pollution are generated. • R&D activities are to be shifted to Red category.
75.	78	Synthetic resins	20	-	20	20	-	20	15	55	R-O	All sorts of pollution are generated.
76.	79	Synthetic rubber excluding molding	20	-	20	20	-	20	15	55	R-O	• Most synthetic rubber is created from two materials, styrene and butadiene. Both are currently obtained from petroleum. • Process is similar to a part of Petrochemical plants.
77.	9	Cashew nut processing	25	--	25	20	--	20	--	56	O-O	Normal water and air polluting.
78.	12	Coffee seed processing	25	--	25	20	--	20	--	56	O-O	Normal water & air polluting industry.

79.	57	Parboiled Rice Mills	25	-	25	20	-	20	-	56	R-O	• Rice Mills are generating both air and water pollution. Waste-waters are having high strength in respect of BOD. • This is the normalized air & water pollution score for units having waste-water generation < 100 KLD and fuel consumption less than 12 MTD. • For units having waste-water generation > 100 KLD or fuel consumption > 12 MTD or both , the unit shall be classified as Red.
80.	29	Foam manufacturing	--	--	--	20	--	20	15	58	O-O	• Raw material is polyurethane, latex etc. • Emissions of VOCs and HAPs. CH3Cl2 and similar compounds as blowing agents. • Outdated raw materials and spoiled slots are discarded as HW.
81.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Used Oil – As per specifications prescribed from time to time.	10	0	10	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100

82.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Waste Oil ---As per specifications prescribed from time to time.	-	-	-	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100.
83.	56	Producer gas plant using conventional up drift coal gasification (linked to rolling mills glass and ceramic industry refectories for dedicated fuel supply)	--	--	--	20	--	20	15	58.33	O-O	Mainly air polluting & tar (HW) generating. SO2, CO, NOx are generated. Tar is the by-product and utilized by other industries in co-processing.

Note :

- *Under the column Revised Category, the full forms of the abbreviations are as follows :*
  - *R-R means original category was Red and revised category is also Red*
  - *R-O means original category was Red and revised category is Orange*
  - *O-O means original category was Orange and revised category is also Orange*
  - *O-G means original category was Orange and revised category is Green*
  - *O-W means original category was Orange and revised category is White*
  - *G-O means original category was Green and revised category is Orange*
  - *G-G means original category was Green and revised category is also Green*
  - *G-W means original category was Green and revised category is White*

- *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication / vague category. The overall details are as follows:*

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*24*	*Excavation of sand from the river bed (excluding manual excavation)*	*O*	*Since such types of activities cause ecological distu rbances, the instru ctions issued by the government from time to time be followed. To be categorized by MoEF&CC.*
2	*39*	*Infrastructure Developmen t Project*	*O*	*Vast variety of such projects come under such category. This is to be decided by the concerned SPCB in line of EIA Notification , 2006.*
3	*53*	*Power press*	*O*	*Very vague term hence deleted. Such types of general engineering units have already been covered.*

Table G-4 : Final List of Green Category of Industrial Sectors

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	Remarks
1.	2	Aluminium utensils from aluminium circles by pressing only (dry mechanical operation)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.
2.	6	Ayurvedic and homeopathic medicines (without boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
3.	8	Bakery /confectionery /sweets products (with production capacity <1tpd (with gas or electrical oven)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
4.	6	Bi-axially oriented PP film along with metalizing operations	10	--	10	--	--	--	--	25	**O-G**	Mainly extrusion process involving Cooling water recirculation
5.	10	Biomass briquettes (sun drying) without using toxic hazardous wastes	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
6.	13	Blending of melamine resins & different powder, additives by physical mixing	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
7.	15	Brass and bell metal utensils manufacturing from circles(dry mechanical operation without re-rolling facility)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.

8.	16	Candy	10	--	10	10	--	10	--	25	**G-G**	Small quantities of waste-water and minor
												PM emissions are generated.
9.	17	Cardboard or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)	--	--	--	10	--	10	--	25	**G-G**	This score is valid with Small gas / electricity operated oven / furnace for making glue.
10.	18	Carpentry & wooden furniture manufacturing (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from cutting operations.
11.	19	Cement products (without using asbestos / boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from mixing operations.
12.	20	Ceramic colour manufacturing by mixing & blending only (not using boiler and wastewater recycling process)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions.
13.	11	Chilling plant, cold storage and ice making	10	--	10	--	--	--	--	25	**O-G**	Cooling water recirculation only.
14.	13	Coke briquetting (sun drying)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting industry. Sources of air pollution (PM) are pulverizes and mixers. Air pollution score is normalized to 100.
15.	28	Cotton spinning and weaving (small scale)	--	--	--	10	--	10	--	25	**G-G**	Minor PM emissions from spinning process.
16.	17	Dal Mills	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM.

17.	29	Decoration of ceramic cups and plates by electric furnace	--	--	--	10	--	10	--	25	**G-G**	Fumes of enamels. Minor air pollution.
18.	19	Digital printing on PVC clothes	--	--	--	10	--	10	--	25	**O-G**	Minor emissions / odour generations are expected.
19.	25	Facility of handling, storage and transportation of food grains in bulk	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during handling of grains.
20.	36	Flour mills (dry process)	--	--	--	10	--	10	--	25	**G-G**	Fugitive dust emissions.
21.	41	Glass , ceramic, earthen potteries, tile and tile manufacturing using electrical kiln or not involving fossil fuel kiln	--	--	--	10	--	10	--	25	**G-G**	Minor fugitive emissions only.
22.	34	Glue from starch (physical mixing) with gas / electrically operated oven /boiler.	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during mixing of raw materials.
23.	42	Gold and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/ nitric acid per month)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes from cleaning process.
24.	36	Heat treatment with any of the new technology like ultrasound probe , induction hardening , ionization beam, gas carburizing etc.	10	--	10	10	--	10	--	25	**O-G**	• Cooling waters and minor heat fumes. • Finalization of categorization subject to field verification.
25.	46	Insulation and other coated papers (excluding paper or pipe manufacturing)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to application of poly-urethane

26.	49	Leather foot wear and leather products (excluding tanning and hide processing except cottage scale)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to use of adhesives / gums.
27.	50	Lubricating oil, greases or petroleum based products (only blending at normal temperature)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes at the time of transfers from one container to other.
28.	54	Manufacturing of pasted veneers using gas fired boiler or thermic fluid heater and by sun drying	--	--	--	10	--	10	--	25	**G-G**	• Minor fumes due to application of gums / adhesives / pastes etc. • This score is valid only for gas fired boiler.3. The units having coal fired boilers shall be categorized as Orange.
29.	59	Oil mill Ghani and extraction (no hydrogenation / refining)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of floor washings & equipments washings are generated.
30.	48	Packing materials manufacturing from non asbestos fibre, vegetable fibre yarn	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.
31.	65	Phenyl/toilet cleaner formulation and bottling	--	--	--	10	--	10	--	25	**G-G**	Minor fumes of VOCs in the work zone
32.	67	Polythene and plastic processed products manufacturing (virgin plastic)	10	--	10	10	--	10	--	25	**G-G**	Cooling water & emissions due to mixing of raw materials.
33.	68	Poultry, Hatchery and Piggery	--	--	--	10	--	10	--	25	**G-G**	Obnoxious odour containing H_2S, CH_4 etc. and fugitive PM emissions
34.	69	Power looms (without dye and bleaching)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
35.	71	Puffed rice (muri) (using gas or electrical heating system)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
36.	57	Pulverization of bamboo and scrap wood	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.

37.	72	Ready mix cement concrete	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
38.	73	Reprocessing of waste cotton	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
39.	60	Rice mill (Rice hullers only)	--	--	--	10	--	10	--	25	**O-G**	PM emissions are generated. Mainly air polluting. AP score is normalized to 100
40.	62	Rolling mill (gas fired) and cold rolling mill	10	--	10	10	--	10	--	25	**O-G**	Mainly air polluting. AP score is normalized to 100
41.	75	Rubber goods industry (with gas operated baby boiler)	--	--	--	10	--	10	--	25	**G-G**	Some PM emissions and obnoxious odour.
42.	63	Saw mills	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. PM and noise are generated.
43.	77	Soap manufacturing (hand made without steam boiling / boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-water are generated.
44.	80	Spice grinding (upto-20 HP motor)	--	--	--	10	--	10	--	25	**G-G**	Small quantities of fugitive emissions of raw materials.
45.	66	Spice grinding (>20 hp motor)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. Fugitive emissions of PM.
46.	81	Steel furniture without spray painting	--	--	--	10	--	10	--	25	**G-G**	Obnoxious gases from welding as well as noise pollution.
47.	82	Steeping and processing of grains	10	--	10	--	--	--	--	25	**G-G**	Washing waters are generated.
48.	86	Tyres and tube retreating (without boilers)	--	--	--	10	--	10	--	25	**G-G**	Due to applications of binding gum / adhesives / cement, some obnoxious fumes may generate.
49.	22	Chilling plant and ice making without using ammonia	12	--	12	--	--	--	--	30	**G-G**	Cooling water and brine water circuits. Spillages / blow down may take place
50.	26	CO2 recovery	12	--	12	--	--	--	--	30	**G-G**	Normal water pollution from scrubbing action

51.	32	Distilled water (without boiler) with electricity as source of heat	12	--	12	--	--	--	--	30	**G-G**	TDS as distillation residues
52.	45	Hotels (up to 20 rooms and without boilers)	12	--	12	--	--	--	--	30	**G-G**	This score is valid for hotels having overall waste-water generation less than 10 KLD.
53.	53	Manufacturing of optical lenses (using electrical furnace)	12	--	12	--	--	--	--	30	**G-G**	Small quantities of waste-waters containing TDS, SS are generated.
54.	58	Mineralized water	12	--	12	--	--	--	--	30	**G-G**	RO Rejects.
55.	68	Tamarind powder manufacturing	12	--	12	15	--	15	--	33.75	O-G	1. Dried tamarind fruits - cleaned and after soaking them in water they are boiled in stea m jacketed kettle for about 40-45 minutes . Then pulp is extracted in pulper and dried in drum type drier and on cooling, the final product is packed. 2. Generates small quantities of waste waters and air emissions. Joint score is normalized to 100.
56.	15	Cutting, sizing and polishing of marble stone	15	--	15	--	--	--	--	37.5	O-G	Mainly water polluting . Water pollution score is normalized to 100.
57.	22	Emery powder (fine dust of sand) manufacturing	--	--	--	15	--	15	--	37.5	O-G	Air polluting. PM emissions take place during various stages of grindings of naturally occurring minerals.
58.	25	Flyash export, transport & disposal facilities	-	-	-	15	-	15	-	37.5	R-G	1. This is mainly air polluting activity. 2. This is the normalized score based on air

												pollution.
59.	48	Mineral stack yard / Railway sidings	15	-	15	15	-	15	-	37.5	R-G	1. Mainly air pollution due to loading, unloading, storage and transportation of the minerals.
												1. Waste-water generation mainly during rains only.
60.	54	Oil and gas transportation pipeline	-	-	-	10	5	15	-	37.5	R-G	1. Contains small gas based power plants up-to 5 MWs. 2. Air pollution score is normalized to 100. 3. In case , if these power plants are bigger / liquid fuel / oil based, scores will be calculated accordingly.
61.	64	Seasoning of wood in steam heated chamber	--	--	--	15	--	15	--	37.5	O-G	Air pollution due to use boiler for supply of steam. Air pollution score is normalized to 100.

62.	84	Synthetic detergent formulation	--	--	--	15	--	15	--	37.5	**G-G**	1. This score is valid for the industries which are not manufacturing LABSA. It is procured from outside. 2. Smallquantities of emissions are generated from mini boiler. 3. Air pollution score is normalized to 100.
63.	69	Tea processing (with boiler)	--	--	--	15	--	15	--	37.5	O-G	With boiler, it is an orange category industry. Without boiler, it will be green category industry.

Note :

1. *Under the column Revised Category, the full forms of the abbreviations are as follows :*
    1. *R-R means original category was Red and revised category is also Red*
    2. *R-O means original category was Red and revised category is Orange*
    3. *O-O means original category was Orange and revised category is also Orange*
    4. *O-G means original category was Orange and revised category is Green*
    5. *O-W means original category was Orange and revised category is White*
    6. *G-O means original category was Green and revised category is Orange*
    7. *G-G means original category was Green and revised category is also Green*
    8. *G-W means original category was Green and revised category is White*

2. *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :*

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*47*	*Jobbing and Machining*	*G*	*Vague category to be deleted, as such activities have already been covered in other categories.*
2	*66*	*Reel manufacturing*	*G*	*Already covered in other categories. Hence, deleted*
3	*1*	*Assembling of acid lead batteries (up to 10 batteries per day excluding lead plate casting)*	*G*	*Already covered in Orange category. Hence, deleted*
4	*5*	*Automobile fuel outlets (only dispensing)*	*G*	*Minor air pollution due to some fugitive emissions during fuel filling operations. May be exempted from the purview of Consent management.*
5	*30*	*Diesel generator sets (15 KVA to 1 MVA)*	*G*	*1. Normal operation – 12 hrs a day.* *2. Consumption of diesel = 1680 litres for 1 MVA DG set at full load @ 0.21 litres / KVA / hr.* *3. Stand-alone DG Sets having total capacity 1 MVA or less and equipped with acoustic enclosu res alongwith adequate stack height may be exempted from the purview of Consent management. Higher capacity DG sets have already been covered under Red / Orange categories .*

Table G-5: Final List of White Category of Industries

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category
1.	3	Assembly of air coolers /conditioners ,repairing and servicing	--	--	--	--	--	--	--	--	**G-W**
2.	4	Assembly of bicycles ,baby carriages and other small non motorizing vehicles	--	--	--	--	--	--	--	--	**G-W**
3.	7	Bailing (hydraulic press)of waste papers	--	--	--	--	--	--	--	--	**G-W**
4.	9	Bio fertilizer and bio-pesticides without using inorganic chemicals	--	--	--	--	--	--	--	--	**G-W**
5.	11	Biscuits trays etc from rolled PVC sheet (using automatic vacuum forming machines)	--	--	--	--	--	--	--	--	**G-W**
6.	12	Blending and packing of tea	--	--	--	--	--	--	--	--	**G-W**
7.	14	Block making of printing without foundry (excluding wooden block making)	--	--	--	--	--	--	--	--	**G-W**
8.	21	Chalk making from plaster of Paris (only casting without boilers etc. (sun drying / electrical oven)	--	--	--	--	--	--	--	--	**G-W**
9.	25	Compressed oxygen gas from crude liquid oxygen (without use of any solvents and by maintaining pressure & temperature only for separation of other gases)	--	--	--	--	--	--	--	--	**G-W**
10.	27	Cotton and woolen hosiers making (Dry process only without any dying / washing operation)	--	--	--	--	--	--	--	--	**G-W**
11.	31	Diesel pump repairing and servicing (complete mechanical dry process)	--	--	--	--	--	--	--	--	**G-W**
12.	33	Electric lamp (bulb) and CFL manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**

13.	34	Electrical and electronic item assembling (completely dry process)	--	--	--	--	--	--	--	--	**G-W**
14.	23	Engineering and fabrication units (dry process without any heat treatment / metal surface finishing operations / painting)	--	--	--	--	--	--	--	--	**O-W**
15.	35	Flavoured betel nuts production/ grinding (completely dry mechanical operations)	--	--	--	--	--	--	--	--	**G-W**
16.	37	Fly ash bricks/ block manufacturing	--	--	--	--	--	--	--	--	**G-W**
17.	38	Fountain pen manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**
18.	39	Glass ampules and vials making from glass tubes	--	--	--	--	--	--	--	--	**G-W**
19.	40	Glass putty and sealant (by mixing with machine only)	--	--	--	--	--	--	--	--	**G-W**
20.	43	Ground nut decorticating	--	--	--	--	--	--	--	--	**G-W**
21.	44	Handloom/ carpet weaving (without dying and bleaching operation)	--	--	--	--	--	--	--	--	**G-W**
22.	48	Leather cutting and stitching (more than 10 machine and using motor)	--	--	--	--	--	--	--	--	**G-W**
23.	51	Manufacturing of coir items from coconut husks	--	--	--	--	--	--	--	--	**G-W**
24.	52	Manufacturing of metal caps containers etc	--	--	--	--	--	--	--	--	**G-W**
25.	55	Manufacturing of shoe brush and wire brush	--	--	--	--	--	--	--	--	**G-W**
26.	57	Medical oxygen	--	--	--	--	--	--	--	--	**G-W**
27.	60	Organic and inorganic nutrients (by physical mixing)	--	--	--	--	--	--	--	--	**G-W**
28.	61	Organic manure (manual mixing)	--	--	--	--	--	--	--	--	**G-W**
29.	63	Packing of powdered milk	--	--	--	--	--	--	--	--	**G-W**
30.	64	Paper pins and u clips	--	--	--	--	--	--	--	--	**G-W**
31.	58	Repairing of electric motors and generators (dry mechanical process)	--	--	--	--	--	--	--	--	**O-W**
32.	74	Rope (plastic and cotton)	--	--	--	--	--	--	--	--	**G-W**

33.	76	Scientific and mathematical instrument manufacturing	--	--	--	--	--	--	--	--	**G-W**
34.	78	Solar module non conventional energy apparatus manufacturing unit	--	--	--	--	--	--	--	--	**G-W**
35.	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (less than 25 MW)	--	--	--	--	--	--	--	--	**G-W**
36.	83	Surgical and medical products assembling only (not involving effluent / emission generating processes)	--	--	--	--	--	--	--	--	**G-W**

Note : Under the column Revised Category, the full forms of the abbreviations are as follows :

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
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4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

Annexure

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No. B-29012/ESS/CPA/2015-16

19.08.2015

Sub: "Harmonization of Classification of industries under Red / Orange / Green / White Categories".

During the Conference of the Environment Ministers of States held in New Delhi during April 06-07, 2015, it was resolved to adopt pollution potential criteria for categorization of Red, Orange & Green categories of industries and that a Committee be constituted with State representatives. Further, in the 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards/PCCs held in New Delhi on April 08, 2015, it was agreed to constitute a Committee to look into categorization system of industries based on their respective pollution potential index.

2. Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated 23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential indices.

3. The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) industrial sectors have been assessed as per the proposed formula by a group of Scientists from CPCB . For this purpose , concerned Engineers / Scientists from the Member SPCBs of the Committee were also involved & consulted during May28-29, 2015.

4. After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " is prepared by the Committee .

In this context, the Undersigned is directed to forward a copy of the " Draft Document on Revised Concept of Categorization of Industrial Sectors to all the SPCBs, PCCs and concerned Ministries for their comments. Accordingly, the same is enclosed herewith and all the SPCBs, PCCs and concerned Ministries are, hereby requested to provide their comments by 04.09.2015. The comments may kindly be sent through hard copy as well as soft copy at e-mail: nkgupta.cpcb@nic.in , nkgcpcb@hotmail.com .

Encl : As above

[N.K. Gupta]
Incharge - ESS

To:

1. All the State Pollution Control Boards / Pollution Control Committees
2. The Secretary, Ministry of Micro Small and Medium Enterprises, New Delhi
3. The Secretary, Ministry of Heavy Industries & Public Enterprises, New Delhi
4. The Advisor & Incharge , CP Division, MoEFCC, New Delhi
5. CPCB Website

'परिवेश भवन' पूर्वी अर्जुन नगर, दिल्ली–110032
'Parivesh Bhawan', East Arjun Nagar, Delhi - 110032
दूरभाष / Tel. : 43102030, फैक्स / Fax : 22305793, 22307078, 22307079, 22301932, 22304948
ई–मेल / e-mail :cpcb@nic.in वेबसाईट / Website : www.cpcb.nic.in

- **Size of firm is based on Gross capital investment of the unit without depreciation till the date of application (cost of building, land, plant and machinery)**

- **Business location and Foreign/ Domestic investor**
  Whole of the Chandigarh falls under the Jurisdiction of Municipal Corporation, Chandigarh and is considered as urban area.

Step by Step Procedure

for

Consent to Operate NEW/RENEW under Air (Prevention & Control of Pollution) Act, 1981 & Water (Prevention & Control of Pollution) Act, 1974

Consent to Operate NEW/RENEW under Air (Prevention & Control of Pollution) Act, 1981 & Water (Prevention & Control of Pollution) Act, 1974

Comprehensive list of documents required

4. Affidavit of Proprietorship (Only For Proprietorship Firm)

5. Partnership Deed (Only For Partnership Firm)

6. Authority Letter (If required)

7. Memorandum (Only For PVT LTD / LTD Firm)

8. Affidavit for Proposed Investment / C.A Certificate

9. Rent Deed / Land Proof

10. Fee (Through D.D or Online Payment)

11. Layout Plan

12. Manufacturing Process

13. List Of Machinery

14. Feasibility Report of ETP / STP / Oil & Grease trap

15. 02 ID Proof (Aadhar card mandatory)

16. Environmental Clearance (If required)

Procedure with stage wise details

Steps to apply for the Service are as follows:-

Step 1:- Visit https://eservices.chd.gov.in and select the 'Pollution Control Committee' Department from the dropdown list of Departments and go to 'Consent to Operate NEW under Air (Prevention & Control of Pollution) Act, 1981 , Water (Prevention & Control of Pollution) Act, 1974'service in service list or user can search the service by entering service name from search bar also.

Step 2:- Here user can see workflow, procedure to apply the service and documents checklist, and view fee by clicking on Workflow, Procedure Checklist and View Fee button.

Step 3:- Click on Apply button and after clicking on apply button you will be redirected to https://chocmms.nic.in/.

Step 4:- For registration, user needs to click on 'New Industry Registration'.

Step 5:- Registration page will appear on screen. On this page user need to fill up all the details regarding industry and Occupier.

Step 6:- After filling all the details on registration page then save it an Auto created OCMMS login ID and Temporary Password is created.

Step 7:- On home page, select "industrial login" enter the user id and password with captcha code and click login. Then it will ask for change password. Enter the old password and make a new password and save the password. Then login again (Select Industrial Login).

Step 8:- The home page of their ID will open. Here user can apply their consent application by clicking on "Apply for Consent".

Step 9:- Apply for Consent page will appear, here select consent type CTO and then select consent for(Air act & water Act),After this select 'Air Emission in Emission/Discharge column' as applicable, Then select Application for New, after selecting all the fields click Next button an application form will be open.

Step 10:- Fill all the details in Fee page and calculate the Fee. After this, add the details of the fees in 'FEE DETAIL COLUMN' after clicking on to 'ADD' BUTTON. Then Proceed to next page i.e. AUTHORIZATION UNDER.

Step 11:- The details related to Hazardous waste required under ADD BUTTONS need to be filled by the applicant to proceed further.

Step 12:- After click on Add button of first column i.e. Authorization / Hazardous waste generation details, a window will be opened. Here add the details as asked in columns and click on Add button to add values. 355

Step 13:- After the completion of all the details, click on 'Documents page' to upload the documents. On

Clicking the ‘Upload Tab’, a new window will be opened to upload the documents. Upload all the relevant documents and click on ‘save’ button to save the documents.

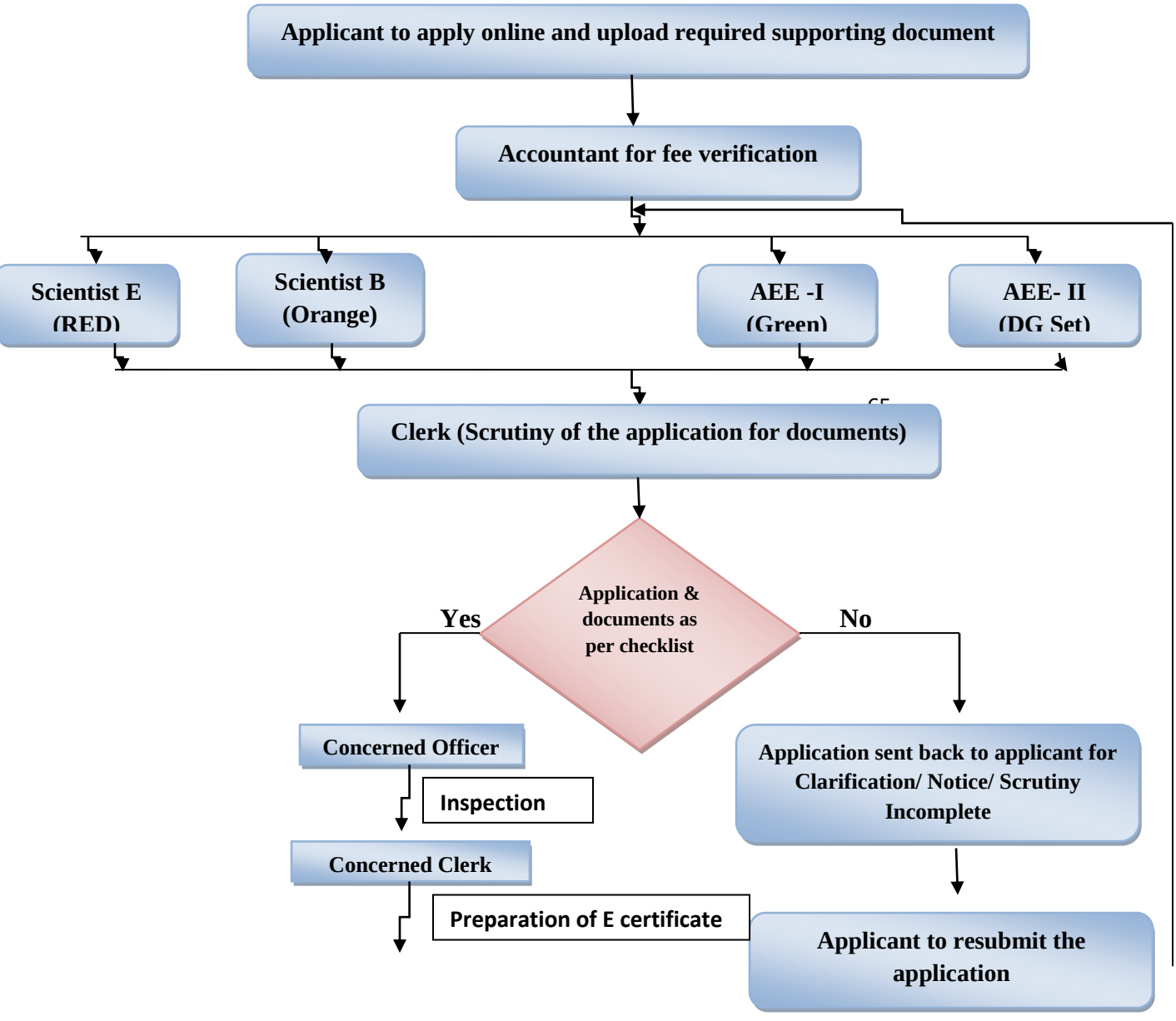
Step 14:- After clicking on save button a new page will be shown where you can upload documents manually which are not mentioned in the list. After the submission of all documents click on ‘EXIT’ button.

Step 15:- Two radio buttons (Completed and In Progress) will be visible at the bottom of the application form. If you are not sure that you have filled all the details or it is correct then Click ‘IN PROGRESS’ radio button and save the application form to edit it again in future. If you are sure and submit all the details in application form then click on ‘COMPLETED’ radio button to submit the Application Form.

Step 16:- After the submission of application form a new page will be opened to submit the Fee through online or offline modes.

Step 17:- After proceeding through online payment, you can pay fee through Credit / Debit cards or through Net Banking. If you want to pay fee through offline mode then you have to submit the detail of Demand Draft and also upload the soft copy of the demand draft against the column of the page i.e. Bank Details. After this submit the application form.

Work Flow


Applicant to apply online and upload required supporting document
Accountant for fee verification
Scientist E (RED)
Scientist B (Orange)
AEE -I (Green)
AEE- II (DG Set)
Clerk (Scrutiny of the application for documents)
Application & documents as per checklist
Yes
No
Concerned Officer
Inspection
Concerned Clerk
Preparation of E certificate
Application sent back to applicant for Clarification/ Notice/ Scrutiny Incomplete
Applicant to resubmit the application

Concerned Officer

S.No.	Category	Fee Structure		
		Red	Orange	Green
	Gross Capital Investment	Fee in Rupees/Year for Consent to Establish and Operate		
1.	Upto Rs. 10 Lakhs	1980	1490	1240
2.	Above Rs. 10 Lacs to Rs. 25 Lacs	2970	2480	1980
3.	Above Rs. 25 Lacs to Rs. 50 Lacs	4950	3960	2970
4.	Above Rs. 50 Lacs to Rs. 1 crore	9900	7760	5780
5.	Above Rs. 1 crore to Rs. 5 crore	19800	14850	11550
6.	Above Rs. 5 crore to Rs. 10 crore	39600	23760	18480
7.	Above Rs. 10 crore to Rs. 25 crore	79200	47520	36960
8.	Above Rs. 25 crore to Rs. 50 crore	118800	77550	57750
9.	Above Rs. 50 crore to Rs. 100 crore	145200	115500	99000
10.	Above Rs. 100 crore to Rs. 200 crore	297000	198000	145200
11.	Above Rs. 200 crore	387750	297000	198000

Cost and Time

Fee Structure

DG set

Size of Diesel Generator set based on Rated Capacity	Consent to Establish (in Rs./Year)	Consent to Operate (in Rs./Year)
<200 KVA	660	830
200-500 KVA	830	990
>500 KVA	990	1160
DG set installed with the Mobile Tower	330	500

Bio Medical Waste

S.No.	Category	Existing Fee in Rupees/Year
1	Hospitals, Nursing Homes and Health Care Establishments (upto200 beds)	Rs. 1650/- upto 4 beds and additional Rs. 165/- per bed from fifth bed onwards.
2	Hospitals, Nursing Homes andHealth Care Establishments (having more than 200 beds)	82500
3	Operator of the facility of Bio-medical Waste (excluding transportation)	16500
4	Transporters of Bio-medicalWaste	12380

S.No.	Category	Existing Fee in Rupees (One time)
1	Clinics, Pathological Laboratories and blood banks	8250
2	Veterinary Institutions, Dispensaries and Animal Houses	
3	Any Other Institution/Organisation not covered under any of the above category and generating Bio- medical Waste	

Additional Fee for the violators

For Red Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 45 days	NIL	Original fees
45-31 days	25 % of Original fee	Original fees + Additional fees
30-16 days	50 % of Original fee	Original fees + Additional fees
15 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Orange Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 30 days	NIL	Original fees
30-21 days	25 % of Original fee	Original fees + Additional fees
20-11 days	50 % of Original fee	Original fees + Additional fees
10 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Green Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 15 days	NIL	Original fees
15-11 days	25 % of Original fee	Original fees + Additional fees
10-06 days	50 % of Original fee	Original fees + Additional fees
5 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

Category	**Number of days**
Red	45 days
Orange	30 days
Green	21 days

Searchable risk category

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No.B-29012/ESS(CPA)/2015-16/ March 07, 2016

To

The Chairman
All the State Pollution Control Boards / Pollution Control Committees
(List Attached)

Searchable based on risk category

SUB: MODIFIED DIRECTIONS UNDER SECTION 18(1)(b) OF THE WATER (PREVENTION & CONTROL OF POLLUTION) ACT, 1974 and THE AIR (PREVENTION & CONTROL OF POLLUTION) ACT, 1981 REGARDING HARMONIZATION OF CLASSIFICATION OF INDUSTRIAL SECTORS UNDER RED / ORANGE / GREEN / WHITE CATEGORIES.

WHEREAS, under section 16 (2)(b) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(c) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the Central Pollution Control Board (CPCB), constituted under the Water (Prevention and Control of Pollution) Act, 1974, is to coordinate activities of the State Pollution Control Boards (SPCBs) and Pollution Control Committees (PCCs); and

WHEREAS, under section 16 (2)(c) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(d) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the CPCB is to provide technical assistance and guidance to SPCBs and PCCs; and

WHEREAS, it was brought to the notice of CPCB, that different SPCBs /PCCs were following different criteria for classification of industrial sectors under Red/Orange/ Green category and that classification was being used by the SPCBs/PCCs

WHEREAS, the report prepared by the Working Group was discussed in the 57th Conference of Chairmen & Member Secretaries of CPCB& SPCBs/PCCs held in Delhi on September 15, 2011, wherein some modifications were proposed;

WHEREAS, the final report of the working group was prepared, incorporating the suggestions/observations made in the 57th Conference of Chairmen and Member Secretaries of CPCB & SPCBs/PCCs and in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water Act, 1974, following directions were issued for compliance to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, orange and green as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green':

a). To maintain uniformity in categorization of industries under Red/ Orange/Green category, the SPCBs /PCCs shall adopt the list as finalized by CPCB based on the recommendations of that Working Group for grant of Consent, inventorization of industries under Red, Orange and Green categories and other related activities.

(b). The SPCBs/PCCs shall revise the list of Red, Orange and Green categories of industries operating in their jurisdiction based on the criteria specified in the final report of that Working Group and submit the same to CPCB within 90 days in hard copy as well as soft copy;

WHEREAS, later-on, it was observed that the process of categorization thus far was primarily based on the size of the industries and consumption of resources and pollution due to discharge of emissions and effluents and its likely impact on health was not considered as primary criteria;

WHEREAS, there have been proposals from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more pragmatic manner. The issue was discussed during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06-07, 2015 and also during the Conference of the Chairmen and Member Secretaries of CPCB and SPCBs/PCCs held in New Delhi on April 08, 2015. Accordingly, a 'Working Group' comprising of the Members from Central Pollution Control Board and State Pollution Control Boards representing the States of Andhra Pradesh, Punjab, Tamilnadu, West Bengal, Madhya Pradesh and Maharashtra, was constituted to revisit the criteria of categorization of industries and suggest rationale based on pollution potential for categorization of industrial sectors and adopting it for implementation of pollution control plan;

WHEREAS, the Working Group has developed the criteria of categorization of industrial sectors based on the concept of Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control

of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index (PI) of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector;

WHEREAS , based on the series of consultations with SPCBs, different Government / Non-government Institutions including industries and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors has been finalized:

- Industrial Sectors having Pollution Index score of 60 and above – Red category
- Industrial Sectors having Pollution Index score of 41 to 59 -Orange category
- Industrial Sectors having Pollution Index score of 21 to 40 -Green category
- Industrial Sectors having Pollution Index score incl. & upto 20 -White category

WHEREAS, based on the revised criteria, the 'Final Report on Revised Categorization of Industrial Sectors under Red/Orange/Green/White' has been evolved. The 'Categorization' is based on the relative pollution potential of the industrial sectors and grouping of the industrial sectors based on the use of raw materials, manufacturing process adopted and pollutants likely to be generated;

WHEREAS, based on relative Pollution Index, the number of industries in various categories are as under :

i. The Red category of industrial sectors: 60
ii. The Orange category of industrial sectors: 83
iii. The Green category of industrial sectors: 63 and
iv. The Newly introduced White category: 36

WHEREAS, there shall be no necessity of obtaining the Consent to Operate" for White category of industries and an intimation to concerned SPCB / PCC shall suffice;

WHEREAS, the purpose of categorization is to ensure that the industry is established in a manner consistent with the environmental objectives and to prompt industrial sectors to adopt cleaner technologies, ultimately resulting in generation of no or minimum pollutants.

WHEREAS the new categorization system shall also facilitate in self-assessment by industries;

Now, therefore, in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) Act, 1974 and Section 18(1)(b) of the Air (Prevention & Control of Pollution), Act , 1981 the earlier Directions issued in June 2012 in the context of categorisation of industries as Red, Orange & Green are withdrawn with immediate effect and following **'Directions'** are hereby issued for compliance by all SPCBs and PCCs :

1. That the SPCBs and PCCs shall adopt the Revised Criteria of categorization of industrial sectors as detailed in table nos. F1, F2, F3 and F4 and Revised Lists of Red, Orange, Green and White categories of industrial sectors, presented at table no. G2, G3, G4 and G5 respectively, in the 'Final Report' as attached herewith immediately.
2. That all pending applications for consideration of 'Consent to Establish' and 'Consent to Operate' and future such applications shall be processed as per revised criteria.
3. That the SPCBs and PCCs will provide the list of industries identified in each category existing in the State which have been considered for grant of consents. SPCBs/PCCs will forward the list of such industries before 31.05.2016 and the same will be uploaded on the websites of respective SPCB/PCC.

4. That the 'Revised Lists of Red, Orange, Green and White category of industrial sectors' shall be used by the SPCBs and PCCs for Consent Management and inventorization of industries under Red, Orange ,Green and White categories. Siting of industries shall be only in conforming areas. SPCBs / PCCs shall evolve sector specific plans for control of pollution and industrial surveillance for verifying compliance.

5. That the SPCBs and PCCs shall revise /prepare the inventory of Red, Orange, Green and White categories of industries operating in their jurisdiction based on the revised criteria specified in the Final Report and submit the same to CPCB within 90 days i.e., before 30.05.2016 in hard copy as well as soft copy.

6. That the listed category of industries or those identified later-on under different categories shall not be linked to sanction of loan /finance or bank proceedings.

7. That any further addition of any new or left-over industrial sector and their categorization which is not listed in the revised list of Red, Orange, Green and White industrial sectors, shall be done at the level of concerned SPCB /PCC following revised criteria & guidelines as detailed in the attached document and no concurrence of CPCB shall normally be required. It is further clarified that while categorizing the industries, fractional numbers shall be rounded off to nearest integer.

The SPCBs/PCCs shall acknowledge the receipt of directions and submit the 'Action Taken Report' in compliance with these directions to CPCB before 15.04.2016.

(Arun Kumar Mehta)
Chairman
7/3/16

Copy to:

1. The Chief Secretary of all the States and UTs
2. The Secretary ,
   Ministry of Micro, Small and Medium Entrepreneurs
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
3. The Secretary ,
   Ministry of Heavy Industries
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
4. The Secretary,
   Ministry of New and Renewable Energy
   Block-14, CGO Complex,
   Lodhi Road,New Delhi-110 003,
5. The Advisor(CP Division)
   Ministry of Environment ,Forests and Climate Change
   Indira Paryavaran Bhawan
   Jor Bagh Road, New Delhi – 110 003
6. All Zonal Offices of CPCB

(A. B. Akolkar) 7.3.16
Member Secretary

Final Document
on
Revised
Classification
of
Industrial Sectors
Under

Red, Orange, Green and White Categories

(February 29, 2016)[1]

Central Pollution Control Board

Delhi

Executive Summary

Categorization of Industrial Sectors under Red, Orange, Green and White Category

The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications in 1989, with the purpose of prohibition/ restriction of operations of certain industries to protect ecologically sensitive Doon Valley. The notification introduced the concept of categorization of industries as " Red", "Orange "and "Green" with the purpose of facilitating decisions related to location of these industries. Subsequently, the application of this concept was extended in other parts of the country not only for the purpose of location of industries, but also for the purpose of Consent management and formulation of norms related to surveillance / inspection of industries.

The concept of categorization of industries continued to evolve and as different State Pollution Control Boards interpreted it differently, a need arose to bring about necessary uniformity in its application across the country. In order to harmonize the 'Criteria of categorization', Directions were issued by CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) , Act, 1974 to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, green and orange as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'.

The process of categorization thus far was primarily based on the size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its likely impact on health was not considered as primary criteria. There was demand from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more transparent manner. Accordingly, the issue was discussed thoroughly during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06 -07, 2015 and a 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted to revisit the criteria of categorization of industries and recommend measures for making the system transparent and rational.

The Working Group has developed the criteria of categorization of industrial sectors based on the Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index PI of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector. Based on the series of brain storming sessions among CPCB, SPCBs and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors is finalized.

17. Industrial Sectors having Pollution Index score of 60 and above – Red category
18. Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
19. Industrial Sectors having Pollution Index score of 21 to 40 –Green category
20. Industrial Sectors having Pollution Index score incl.&upto 20 -White category

The newly introduced White category of industries pertains to those industrial sectors which are practically non-polluting such as Biscuit trays etc. from rolled PVC sheet (using automatic vacuum forming machines), Cotton and woolen hosiers making (Dry process only without any dying/washing operation), Electric lamp (bulb) and CFL manufacturing by assembling only, Scientific and mathematical instrument manufacturing, Solar power generation through photovoltaic cell, wind power and mini hydel power (less than 25 MW).

The salient features of the 'Re-categorization' Exercise are as follows :

1. Due importance has been given to relative pollution potential of the industrial sectors based on scientific criteria . Further, wherever possible, splitting of the industrial sectors is also considered based on the use of raw materials, manufacturing process adopted and in- turn pollutants expected to be generated.
2. The Red category of industrial sectors would be 60.
3. The Orange category of industrial sectors would be 83.
4. The Green category of industrial sectors would be 63.
5. Newly introduced White category contains 36 industrial sectors which are practically non-polluting.
6. There shall be no necessity of obtaining the Consent to Operate'' for White category of industries. An intimation to concerned SPCB / PCC shall suffice.
7. No Red category of industries shall normally be permitted in the ecologically fragile area / protected area.

The purpose of categorization is to ensure that the industry is established in a manner which is consistent with the environmental objectives. The new criteria will prompt industrial sectors willing to adopt cleaner technologies, ultimately resulting in generation of fewer pollutants. Another feature of the new categorization system lies in facilitating self-assessment by industries as the subjectivity of earlier assessment has been eliminated. This 'Re-categorization' is a part of the efforts, policies and objective of present government to create a clean & transparent working environment in the country and promote the Ease of Doing Business.

Other similar efforts include installation of Continuous Online Emissions/ Effluent Monitoring Systems in the polluting industries, Revisiting of the CEPI (Comprehensive Environment Pollution Index) concept for assessment of polluted industrial clusters, Revision of existing industrial Emission/Effluent discharge standards, initiation of special drive on pollution control activities in Ganga River basin and many more in coming future.

Revised Criteria of Categorization of Industries

"Securing industrial pollution control in accordance with the Water (Prevention & Control of Pollution) Act, 1974 and Air (Prevention & Control of Pollution) Act, 1981 by linking with categorization of industries, consent management and vigilance – 'In context of Red, Orange, Green and White categories of industries"

A: Genesis of Categorization:

1. The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications, which inter-alia refers to Prohibition/ Restriction on operation of industries to protect ecologically sensitive areas or areas of specific importance. This has for the first time brought the concept of categorization of industries to" Red", "Orange "and "Green" and restrict their operation in certain areas of importance. Therefore, it is at-once interpreted that Red, Orange and Green categorization is linked with location specific needs.
2. The notification of MoEF was first brought on 2nd February,1989 in case of "Restriction on location of industries, mining operations and other developmental activities in Doon Valley in "Uttarakhand" and thereafter another notification on 24th February 1999 regarding restriction on the setting up of industries in Dahanu Taluka in Maharashtra. The categorization had been made mainly on the basis of size of the industries, man power and consumption of resources.

3. However, in other parts of the country, there have been variations in context to the classification of industries under Red, Orange and Green categories. SPCBs / PCCs were following their own criteria in different States thereby creating confusion.

4. In order to harmonize the 'Criteria of categorization', a 'Working Group' was formed as per resolution passed during the 57th Conference of the Chairmen & Member Secretaries of CPCB and SPCBs. Based on the recommendations of the Working

Group, Directions dated 4/6/2012 under Section 18(1)(b) of the Water

(Prevention & Control of Pollution) , Act, 1974 were issued to all SPCBs/PCCs with the effects to maintain uniformity in categorization of industries as red, green and orange as per list finalized by the Working Group. This indicative list included 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'. However, these identified categories have not been assigned with scores as per existing criteria/ or any new criteria

B: Categorization criteria used by SPCBs/PCCs:

SPCBs and PCCs use the criteria of Red, Orange and Green categories for consent management and vigilance purposes for carrying out inspections to verify compliance to the stipulated standards. However the above categorization do not emphasize on sector-specific plan for control of pollution in accordance with priority based on pollution index.

C: Gap in the process:

- The categorization has been made mainly on the basis of size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its impact on health was not considered as primary criteria.
- Categorization was on random basis, no scoring system was adopted.

D: Resolutions made during National Level Conferences

The issue was discussed thoroughly during the following national level conferences held in New Delhi:

- Conference of the Environment Ministers of Central Government and State Governments during April 06-07, 2015
- 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards / Pollution Control Committees held on April 08, 2015

Accordingly following resolutions were made during the Conferences:

- *A 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted.*
- *This WG shall revisit the categorization of industries that is based on pollution index criteria & environmental issues such as generation of emission, effluent and hazardous wastes.*
- *The categorization will be done on the basis of composite score (0-100 marks) of Pollution Index given in accordance with the following weightage.*

Air Pollution Score based on parameters namely PM, CO, NOx, SOx, HMs , Benzene, Ammonia and other toxic parameters relevant to the industry.	*40 Marks*
Water Pollution Score based on parameters namely pH, TSS, NH_3-N, BOD, Phenol and other toxic pollutants relevant to the industry.	*40 Marks*
Hazardous wastes (land fillable, incinerable, recyclable) as generated by the industry.	*20 Marks*
Note : • *Parameters to be decided on the basis of the nature of the wastes generating from the industrial sector.* • *Industries having only either water pollution or air pollution, the score will be normalized wrt 100.*	

- *Based on the score of the Pollution Index, following categorization be made :*
  - *Type of industries, if scores 60 and above be categorized as Red*
  - *Type of industries, if scores from 30 to 59 be categorized as Orange*
  - *Type of industries, if scores from 15 to 29 be categorized as Green*
  - *Type of industries, if less than 15 be categorized as White or non-polluting industry.*
- *SPCBs/PCCs may issue consent to the industries*
  - *Red category of industries for 5 years.*
- *Orange category of industries for 10 years.*
- *Green category of industries for 15 years.*
- *No necessity of consent for non-polluting industries.*
  - *No red categories of industries will be permitted to establish in eco-sensitive areas and protected areas.*

E: Follow-up Actions made on the Resolutions :-

- Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated

23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential.

- The categorization is made on the basis of following:
- Quality of emissions (air pollutants) generated
- Quality of effluents (water pollutants) generated
- Types of hazardous wastes generated
- Consumption of resources

- Reference is taken from the following :
- The Water (Prevention and Control of Pollution) Cess Act, 1977
- Standards so far prescribed for various pollutants under the Environment (Protection) Act , 1986
- Doon Valley Notification, 1989 issued by MoEF.

F : Scoring Methodology :

The details on the scoring methodology in respect of the aforesaid 3 components is presented in the following tables F-1 to F-4 .

Table F-1 : Water Pollution Scoring Methodology

Sl. No.	Activity / Types of Discharges	Score
Part A : Score W1 : Score based on types of expected criteria water-pollutants present in industrial processes waste waters. **Maximum of the following seven categories is to be taken.**		
W11	Waste-water which is polluted and the pollutants are - • not easily biodegradable (very high strength waste waters having BOD > 5000 mg/l); or • toxic; or • both toxic and not easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits up-to 10 mg/l or having BOD > 5000 mg/l). For details appendix 1 may be referred)	30
W12	Non-toxic high strength polluted waste-water having BOD in the range of 1000-5000 mg/l and the pollutants are biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11 mg/l to 250 mg/l and having BOD strength in the range of 1000-5000 mg/l) . For details appendix 1 may be referred)	25
W13	Non toxic- polluted waste-water having BOD below 1000 mg/l and the pollutants are easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11mg/l to 250 mg/l and having BOD strength below 1000 mg/l) . For details appendix 1 may be referred)	20
W14	Waste-water generated from the chemical processes and which is polluted due to presence of high TDS (total dissolved solids) of inorganic nature. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	15
W15	Waste-water generated from the physical unit operations / processes and which is polluted due to presence of TDS (total dissolved solids) of inorganic nature and of natural origin like fresh-water RO rejects, boiler blow-downs, brine solution rejects etc. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	12
W16	Non-toxic polluted waste-water from those units which are: • Having the overall waste-water generation less than 10 KLD and • The pollutants are easily bio-degradable having BOD below 200 mg/l which can be easily treated in a single stage ASP (activated	12

	sludge process) based Effluent Treatment Plant. Note : This is a special category and is applicable to only those units having over-all liquid waste generation less than 10 KLD with low strength organic load.	
W17	Waste-water from cooling towers and cooling-re-circulation processes	10
Part B : Score W2 : Score based on huge discharges of any kind (Penalty Clause)		
W2	Industry having overall liquid waste generation of 100 KLD or more including industrial & domestic waste-water.	10
Overall Water Pollution Score W = W1+W2		

Appendix 1

- **Water Pollutants covered under Group W11:**

  - Free available Chlorine , Total residual chlorine, Fluoride (as F), Sulphide (as S), Free Ammonical Nitrogen, Dissolved phosphates (as P), Free ammonia (as NH3), Nitrate Nitrogen, Mercury (As Hg), Selenium (as Se), Hexa-valent chromium (as Cr + 6), Lead (as Pb), Tin , Vanadium (as V), Cadmium (as Cd), Manganese (as Mn), Total chromium (as Cr), Copper (as Cu), Iron (as Fe), Nickel (as Ni), Zinc (as Zn), Benzene, Arsenic (as As), Benzo-a-pyrene, Cyanide (as CN), Phenolic compounds (as C_6H_5OH) , Adsorbable Organic Halogens (AOX), Boron and /or
  - BOD strength of waste water > 5000 mg/l

- **Water Pollutants covered under Group W12:**

  - Sodium Absorption Ratio (SAR) , Biochemical oxygen demand (3 days at 27°C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand, Oils & grease and
    - BOD strength of waste water is in the range of 1000-5000 mg/l

- **Water Pollutants covered under Group W13:**

  - Sodium Absorption Ratio (SAR), Biochemical oxygen demand (3 days at 27°C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand and
    - BOD strength of waste water is below 1000 mg/l

- **Water Pollutants covered under Group W14 and W15:**

  Chlorides as Cl, Colour , Total dissolved solids (TDS - Inorganic)

- **Water Pollutants covered under Group W16**

  - BOD strength of waste water is below 200 mg/l and overall discharge is less than 10 KLD.

Table F-2 : Air Pollution Score

Sl. No.	Air Pollutants Group	'Range of Prescribed Standard ' of criteria pollutants	Marks
Part 1 : Score A1 = Score based on types of expected criteria Air Pollutants present in the emissions . Maximum of the following seven categories is to be taken. For details appendix 2 may be referred.			
1	Group A1A	Presence of criteria air pollutants having prescribed standard limits up - to 2 mg/Nm3	30
2	Group A1B	Presence of criteria air pollutants having prescribed standard from 3 to10 mg/Nm3	25
3	Group A1C	Presence of criteria air pollutants having prescribed standard from 11 to 50 mg/Nm3	20
4	Group A1D	Presence of criteria air pollutants having prescribed standard from 51 to 250 mg/Nm3	15
5	Group A1E	Presence of criteria air pollutants having prescribed standard from 251mg/Nm3 & above.	10
6	Group A1F	21. Generation of fugitive emissions of Particulate Matters which are: 1. Not generated as a result of combustion of any kind of fossil-fuel. 2. Generated due to handling / processing of materials without involving the use of any kind of chemicals. 3. Which can be easily contained /controlled with simple conventional methods	10
7	Group A1G	• Generation of Odours which are : • Generated due to application of binding gums / cements /adhesives /enamels • Which can be easily contained /controlled with simple conventional methods	10
Part 2 : Score A2 = Score based on consumption of fuels and technologies required for air pollution control :			
6	Group A2F1	• All such industries in which the daily consumption of coal/fuel is more than 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled only with high level equipments / technology like ESPs, Bag House Filters, High Efficiency chemical wet scrubbers etc.	10
7	Group A2F2	• All such industries in which the daily consumption of coal/fuel is from 12 MT/day to 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled with suitable proven technology.	5
Overall Air Pollution Score –A = A1 + A2			

Appendix 2

- **<u>Air pollutants covered under Group A1A:</u> Cd+Th,**

  Dioxins & Furans, Mercury, Asbestos

- **<u>Air Pollutants covered under Group A1B:</u>**

  HF, Nickel+ Vanadium, HBr, Manganese, Lead, H_2S, P_2O_5 as H_3PO_4

- **<u>Air Pollutants covered under Group A1C:</u>**

  Chlorine, Pesticide compounds, CH_3Cl, TOC, Total Fluoride, Hydrocarbons, NH_3, HCL vapour & Mist, H_2SO_4 Mist, SO_2

- **<u>Air Pollutants covered under Group A1D:</u> CO,**

  PM, CO, NOx

- **<u>Air Pollutants covered under Group A1E:</u> NOx**

  with liquid-fuel, SO_2 with liquid-fuel

Table F-3: Hazardous Waste Generation Score

Sl.No.	**Types of Hazardous Waste Generated as** per Schedule 1 / Schedule 2 of Hazardous Waste (Management, Handling & Trans-boundary Movement) Rules , 2008 . **Maximum of the following four categories is to be taken**	**Score**
HW1	• Land disposable HW which require special care & treatment for stabilization before disposal.	20
HW2	• Incinerable HW	15
HW3	• Land disposable HW which doesn't require treatment & stabilization before disposal. • High volume low effect wastes such as fly-ash, phspho-gypsum, red-mud, slags from pyro-metallurgical operations, mine tailings and ore beneficiation rejects)	10
HW4	• Recyclable HW, which are easily recyclable with proven technologies.	10

Table F-4 : Calculation Sheet

Industrial Sector - .....

1. Water Pollution Score (W)			
Scores	Waste Water Category	Value	
Score on W1			
Score on W2			
Water Pollution Score = W1+W2			
2. Air Pollution Score (A)			
Scores	Air Pollutant Category	Value	
Score on A1			
Score on A2	-	-	
Air Pollution Score = A1+A2			
3. Hazardous Waste Score (HW)			
Score	HW Category	Value	
HW			
Grand Total = W + A + HW			

Note :

- Any of the industrial sector having only either air pollution (A) or water pollution (W) , the score will be normalized to 100 as per the following formula –

  Normalized Score = {100 x W (or A)} / 40

- Any of the industrial sector having air pollution (A) and water pollution (W) both but no hazardous waste generation (H) , the joint score of air & water pollution will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+A)} / 80

- Any of the industrial sector having air pollution (A) & hazardous waste generation (H) but no water pollution (W), the joint score of air pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (A+H)} / 60

- Any of the industrial sector having water pollution (W) and hazardous waste generation (H) but no air pollution (A), the joint score of water pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+H)} / 60

G : Developments :

- The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) i.e a total of 244 industrial sectors have been assessed as per the proposed formula by the Working Group. For this purpose, concerned Engineers / Scientists from the Member SPCBs were also involved & consulted during May 28-29, 2015.
- After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " was prepared by the Committee and circulated to all the SPCBs, PCCs and concerned Ministries for their information & comments. The ' Draft Document ' was uploaded on the website of CPCB also for information & comments of one & all.
- The matter was discussed during the 170th Board Meeting also and issues raised by the Board Members pertaining to some of the industrial sectors were clarified.
- Responses were received from various concerned Ministries, SPCBs, Industrial Associations including individuals.
- Based on the above, final meeting was convened by the Secretary , MoEFCC with CPCB and senior officers of MoEFCC on January 06, 2016 to resolve the issues appropriately and finalize the 'Re-categorization'. Accordingly , following modifications in the 'Range of Pollution Index 'for the purpose of categorization of industrial sectors were suggested :

    - Industrial Sectors having Pollution Index score of 60 and above – Red category
    - Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
    - Industrial Sectors having Pollution Index score of 21 to 40 –Green category
    - Industrial Sectors having Pollution Index score incl.& upto 20 –White category

- Based on the final criteria as described in v above , the final categorization is as follows :

Category of Industrial Sector	Existing Categorization	Proposed (New) categorization
Red	85	60
Orange	73	83
Green	86	63
White	---	36
Total	244	242

- In the proposed categorization, some of the industrial sectors have been either deleted due to duplication or merged with similar type of sectors on account of same

characteristics of pollution generation. In a similar way, some of the industrial sectors are split into more sectors on account of variation in the raw materials / manufacturing process. As a result final totals of the existing and proposed categorization are different.

- The industrial sector which doesn't fall under any of the above four categories (Red, Orange, Green and White) , decision with regard to its categorization will be taken at the level of concerned SPCB/PCC by a committee headed by the Member Secretary , SPCB/PCC and comprising of two senior cadre Engineers / Scientists of the SPCB / PCC in accordance with the scoring-criteria specified in this document.
- The summary is presented in the following Table G-1 and final lists of Red, Orange, Green and White categories of industries are presented in Tables G-2, G-3, G-4 and G-5 respectively, which are self explanatory.

Table G-1: Final Summary Table Red , Orange, Green and White Categories of Industries (16-01-16)

Sl No.	Original Categorization	Initial Nos.	Addition by Splitting into further classes	Deletion / Shifting to foot-note due to vague term / Merger / other reasons	Re-categorization to Red	Re-categorization to Orange	Re-categorization to Green	Re-categorization to White	Check
		1	2	3	4	5	6	7	(1+2) = (3 to 7)
1	Red	85	11	7	60	26	3	Nil	96=96
2	Orange	73	2	3	Nil	51	19	2	75=75
3	Green	86	Nil	3+2=5	Nil	6	41	34	86=86
Final Categorization		244	13	15	**60 (Red)**	**83 (Orange)**	**63 (Green)**	**36 (White)**	**257 =257 (Total categories including in foot-note)**

Table G-2 : Final List of Red Category of Industrial Sectors

Sl No.	Orgnl Sl.No	Industry Sector	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	REMARKS
1.	38	Isolated storage of hazardous chemicals (as per schedule of manufacturing, storage of hazardous chemicals rules ,1989 as amended)									R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.
2.	4	Automobile Manufacturing (integrated facilities)	30	-	30	20	-	20	10	60	**R-R**	Such types of plants are having either one or combinations of polluting activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating , phosphating, painting , heat treatment etc. 23. Some of such plants may outsource some /all of the polluting activities. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.
3.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent cleared metal catalyst containing copper,, Spent cleared metal catalyst containing zinc,,	30	-	30	20	-	20	10	60	**R-R**	All the three types of pollutants are expected.
4.	44	Manufacturing of lubricating oils ,grease and petroleum based products	20	-	20	20	-	20	20	60	**R-R**	Generates all sorts of pollution.
5.	66 E	DG Set of capacity > 5 MVA	-	-	-	20	5	25	-	62.5	**R-R**	• Mainly air polluting. • DG sets consume the diesel @ 0.21 litres/hr/KVA at full load. • Average running is taken @ 12 hrs / day although many of the DG sets run for more than this period.

6.	31	Industrial carbon including electrodes and graphite blocks, activated carbon, carbon black	10	-	-	20	5	25	10	62.5	**R-R**	Mainly air polluting. Air pollution score is normalized to 100.
7.	39	Lead acid battery manufacturing(excluding assembling and charging of lead-acid battery in micro scale)	10	-	10	25	-	25	10	62.5	**R-R**	• Mainly air polluting. Air pollution scores are normalized to 100. • Lead Acid Battery manufacturing consists of various stages which broadly involve (after producing or receiving lead oxide): Paste Mixing , Grid Casting , Grid Pasting & Curing , Hydro-setting, parting & enveloping , Stacking, grouping & inter-cell welding , Formation. Exposure of workmen to lead during all or any of the processes outlined above exceeds the prescribed standards if appropriate equipment in this respect is not installed at any Battery Manufacturing Unit. All of the above processes, some more than others, involve release of lead particles or fumes into the environment. Pollution from the above processes can be grouped into two possible types, viz: (a) Lead Oxide becomes airborne and there is Particulate Pollution (b) Fumes are generated and there is Gaseous Pollution
8.	62	Phosphate rock processing plant	30	-	30	20	-	20	-	62.5	**R-R**	• The sepa ration of phosphate rock from impurities and non-phosphate materials for use in fertilizer manufacture consists of benefi ciation, drying or calcining at some operations, and grinding. Phosphate rock from the mines is fi rs t sent to benefi ciation uni ts to sepa rate sand and clay and to remove impurities. Steps used in benefi ciation depend on the type of rock. • The water & air pollution scores are normalized to 100.

9.	66	Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]	10	-	10	15	10	25		62.5	**R-R**	1. Mainly air polluting. It uses a mixture of biomass (agro based) and coal (< 10 %) as a fuel. Almost, round the yea r operation. 2 . In case of DG sets of 5 MVA & more and emissions of SO2 will take place due to use of liquid fuel. Air pollution score will be =20 + 10 = 30, Normalized score will be 75. 3. In case of 'Waste to Energy Plants' , water will be used for cooling and air score will be - 30+10 = 40.
10.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent catalyst containing nickel, cadmium, Zinc, copper, arsenic, vanadium and cobalt,	30	-	30	25	-	25	10	65	**R-R**	All the three types of pollutants are expected.
11.	67	Processes involving chlorinated hydrocarbons	30	-	30	20	-	20	15	65	**R-R**	Chlorinated hydrocarbons are used in the manufacture of insecticides, pes ticides and organo chloro pes ti cides . Effluents & emissions are toxic in nature.
12.	74	Sugar (excluding Khandsari)	20	10	30	15	10	25	10	65	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Sugar mills genera te all sorts of pollution problems.
13.	22	Fibre glass production and processing (excluding moulding)	-	-	-	20	-	20	20	67	**R-R**	• The use of styrene in most methods of fiberglass production causes hazardous air pollution that is harmful to brea the at excessi ve levels. • It is mainly air polluting & HW genera ting industry. The air pollution & HW scores are normalized to 100. • In case of lead containing glass, the score of A1 will be 25 and final normalized score will be 75 and shall be categorized as Red.
14.	23	Fire crackers manufacturing and bulk storage facilities	-	-	-	20	-	20	20	67	**R-R**	• This is the normalized score based on air pollution & HW genera tion. • Various hazardous chemicals are used in the manufacturing process . • These chemicals are namely Potassium Nitrate , Potassium per-chlorate, Barium Nitrate, Aluminium compounds, Copper Chloride etc.

												iv. These chemicals are highly hazardous and cause serious diseases among the workers. especially ability of blood to carry oxygen leading to heada ches , methemoglobinemia and kidney problems , skin problems, thyroid metal fume etc.
15.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Dismantlers Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.	-	-	-	30	0	30	10	67	R-R	Mainly air polluting and hazardous waste generating. Air & HW pollution scores are jointly normalized to 100.
16.	47	Milk processes and dairy products(integrated project)	20	10	30	20	5	25	-	68.75	**R-R**	• Water as well as air polluting due to use of boilers. • Water & air pollution scores are normalized to 100.
17.	63	Phosphorous and its compounds	30	-	30	25	-	25	-	68.75	**R-R**	Water pollution & air pollution containing compounds of phosphorous are expected
18.	61	Pulp & Paper (waste paper based wi thout bleachi ng process to manufacture Kraft paper)	20	10	30	15	10	25	0	68.75	**R-R**	Mainly water & air polluting . Water & air pollution scores are normalized to 100.
19.	13	Coke making , liquefaction, coal tar distillation or fuel gas making	30	-	30	20	-	20	20	70	**R-R**	It is a kind of petrochemical industry.

20.	41	Manufacturing of explosives, detonators, fuses including management and handling activities	30	-	30	20	-	20	20	70	**R-R**	• Explosives manufacture and use contribute some measure of hazardous waste to the environment. • Nitroglycerin produces several toxic byproducts such as acids, caustics, and oils contaminated with heavy metals. These must be disposed of properly by neutralization or stabilization and transported to a hazardous waste landfill. • The use of explosives creates large amounts of dust and particulate from the explosion, and, in some cases, releases asbestos, **lead,** and other hazardous materials into the atmosphere.
21.	45	Manufacturing of paints varnishes, pigments and intermediate (excluding blending/mixing)	30	-	30	25	-	25	15	70	**R-R**	• The process may cause considerable emissions of volatile organic compounds (VOC). VOC contribute to the crea tion of ozone in the lower la yers of the atmosphere (photochemical air pollution) and can present danger to heal th. • Dust and odour may also be a problem. • Washing of vessels will contribute waste - waters. • Large quantity of HWs are also produced.
22.	56	Organic Chemicals manufacturing	30	-	30	20	-	50	20	70	**R-R**	Such types of industrial sectors generate all sorts of pollution.
23.	1	Airports and Commercial Air Strips	20	10	30	-	-	-	10	75	**R-R**	24. The Airports are genera ting mainly the waste - waters. 25. This is the water pollution normalized score for airports ha ving discharge more than 100 KLD. 26. The airports / strips ha ving discharge less than 100 KLD will ha ve score of 50 and hence orange category. 27. If the score is normalized wrt water + HW both, then all the airports will come under Orange category (score - 58.33).
24.	3	Asbestos and asbestos based industries	-	-	-	30	-	30	10	75	**R-R**	• This is mainly air polluting industry. • Final score is based on air pollution score only. • Asbes tos is carcinogenic and banned in many countries.

25.	5	Basic chemicals and electro chemicals and its derivatives including manufacturing of acid	30	-	30	-	-	-	10	75	**R-R**	• Standards prescribed for Inorganic Chemicals are adopted. • It is mainly water polluting industry having effluents which are toxic and not easily biodegradable.
												• Water pollution score normalized to 100 is undertaken. • The earlier Red category industrial sector namely "Hydrocyanic acid and its derivatives " is also merged under this industrial sector.
26.	7	Cement	-	-	-	20	10	30	-	75	**R-R**	This is mainly air polluting industry & hence normalized air pollution score.
27.	9	Chlorates, per-chlorates & peroxides	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
28.	10	Chlorine, fluorine, bromine, iodine and their compounds	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
29.	16	Dyes and Dye- Intermediates	30	-	30	20	5	25	20	75	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Such types of industrial sectors generate all sorts of pollution.
30.	26	Health-care Establishment (as defined in BMW Rules)	20	10	30	-	-	-	-	75	**R-R**	• Mainly water polluting. • The water pollution score is normalized to 100 & valid for Hospitals having total waste-water generation > 100 KLD. • The hospitals with incinerator will be categorized as Red irrespective of the quantity of the waste - water generation. • The hospitals having total waste-water generation less than 100 KLD and without incinerator, the normalized water pollution score will be 50 and will be categorized as Orange category.

31.	29	Hotels having overall waste-water generation @ 100 KLD and more.	20	10	30	15	-	15	-	75	**R-R**	• Mainly water polluting. Small boiler may be installed. • The water pollution score is normalized to 100 & valid for Hotels having waste-water generation > 100 KLD. • The hotels having more than 20 rooms and waste-water generation less than 100 KLD and having a coal / oil fired boiler , the pollution score will be 35/40 & are categorized as Orange. • The hotels having more than 20 rooms and waste-water generation less than 10 KLD and having no-boiler & no hazardous waste generation, the pollution score will be 20 & are categorized as Green.
32.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Lead acid battery plates and other lead scrap/ashes/residues not covered under Batteries (Management and Handling) Rules , 2001. [* Battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes". Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "rains".	30	-	30	25	--	25	20	75	**R-R**	All the three types of pollutants are generated.

33.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Integra ted Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches , acti va ted glass cullets from ca thode -ray tubes and other acti va ted glass and PCB-capacitors , or any other component contaminated with Schedule 2 consti tuents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent tha t they exhibit hazard characteristics indicated in part C of this Schedule.	30	-	30	25	-	25	20	75	**R-R**	All the three types of pollutants are expected.
34.	43	Manufacturing of glue and gelatin	30	10	40	20	-	20	-	75	**R-R**	Highly water polluting & obnoxious air polluting.
35.	49	Mining and ore beneficiation	30	10	40	15	5	20	-	75	**R-R**	Both air and water polluting. Score is normalized wi th air & water pollution.
36.	52	Nuclear power plant	10	-	10	30	-	30	15	75	**R-R**	• Mainly air polluting due to incinera tor. Others - cooling water. • Air pollution score is normalized to 100.
37.	58	Pesticides (technical) (excluding formulation)	30	-	30	25	-	25	20	75	**R-R**	28. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 29. Such types of industrial sectors generate all sorts of pollution.
38.	64	Photographic film and its chemicals	30	-	30	-	-	-	-	75	**R-R**	• Silver salts and other chemicals are used in preparation. Slight quantity of effluents is generated. • Water pollution scores are normalized to 100.
39.	68	Railway locomotive work shop/Integrated road transport workshop/Authorized service centers	20	10	30	-	-	-	10	75	**R-R**	• Mainly water polluting industry . Water is used in the washing of locomotives, road transport vehicles during servi cing. • This score is valid for those Centers ha ving discharge more than 100 KLD. • Service Centers ha ving waste-water generation < 100 KLD, the normalized score will be =(100*20)/40= 50.

40.	84	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing and colouring	30	10	40	15	-	15	20	75	**R-R**	In this sector all sorts of pollution are generated.
41.	8	Chlor Alkali	30	10	40	20	10	30	10	80	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Chlor-alkali units are ha ving different section like NaOH, Cl 2, SBP etc which are ha ving toxic effluents. Additionally , fuel consumption is also on higher-side.
42.	70	Ship Breaking Industries	30	-	30	30	-	30	20	80	**R-R**	• The ship-breaking industry creates numerous hazards for the coastal and marine environment. • Ship-breaking releases a large number of dangerous pollutants, including toxic waste, oil, poly-chlorinated biphenyls, and heavy metals, into the waters and sea bed. • While most of the oil is removed before a ship is scrapped, sand used to mop up the remaining oil is thrown into the sea. High concentrations of oil and grease are then found in the coastal waters, choking marine life.
												• Solid waste strewn on the shore, 45 tonnes on any given day according to a study by the Central Pollution Control Board, also finds its way into the sea. • Adding to the stress on coastal waters, the organic load from the thousands of workers living in cramped conditions with little or no sanitary facilities results in unacceptably high levels of BOD.
43.	53	Oil and gas extraction including CBM (offshore & on-shore extraction through drilling wells)	30	-	30	-	-	-	20	83	**R-R**	• Mainly water polluting & hazardous waste generating. • The water pollution & HW generation scores are normalized to 100.
44.	36	Industry or process involving metal surface treatment or process such as pickling/ electroplating/paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & toxic hazardous waste generating industry. Scores are normalized to 100.

45.	80	Tanneries	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & hazardous waste generating industry. Scores are normalized to 100.
46.	65	Ports and harbour, jetties and dredging operations	30	10	40	15	10	25	20	85	**R-R**	This category contain all sorts of pollution.
47.	77	Synthetic fibers including rayon ,tyre cord, polyester filament yarn	30	10	40	25	10	35	10	85	**R-R**	This sector generates all sorts of pollution problems.
48.	81	Thermal Power Plants	30	10	40	20	10	30	15	85	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • TPP generate all sorts of pollution problems.
49.	71	Slaughter house (as per notification S.O.270(E)dated 26.03.2001)and meat processing industries, bone mill, processing of animal horn, hoofs and other body parts	25	10	35	-	-	-	-	87.5	**R-R**	Mainly water polluting and obnoxious odour generating industry. The water pollution score is normalized to 100
50.	2	Aluminium Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • This sector is generating all sorts of pollution i.e. air, water and HW.
51.	12	Copper Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Integrated Copper Smelters contain all sorts of pollution.
52.	20	Fertilizer (basic) (excluding formulation)	30	10	40	20	10	30	20	90	**R-R**	30. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 31. Generates all sorts of pollution.
53.	37	Iron & Steel (involving processing from ore/ integrated steel plants) and or Sponge Iron units	30	10	40	20	10	30	20	90	**R-R**	xx. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xxi. Such types of industrial sectors generate all sorts of pollution.
54.	61	Pulp & Paper (waste paper based units with bleaching process to manufacture writing & printing paper)	25	10	35	25	10	35	20	90	**R-R**	Waste paper based Pulp & Paper mills with bleaching process generate all sorts of pollution.
55.	85	Zinc Smelter	30	10	40	20	10	30	20	90	**R-R**	xxii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xxiii. Integrated Zinc smelter generates all sorts of pollution problems.

56.	55	Oil Refinery (mineral Oil or Petro Refineries)	30	10	40	25	10	35	20	95	**R-R**	xxiv. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xxv. Such types of industrial sectors generate all sorts of pollution.
57.	59	Petrochemicals Manufacturing (including processing of Emulsions of oil and water)	30	10	40	25	10	35	20	95	**R-R**	xxvi. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xxvii. Such types of industrial sectors generate all sorts of pollution. xxviii. The earlier red category industrial sector namely "Processing of Emulsions of Oil & Water " is merged with this industrial sector.
58.	60	Pharmaceuticals	30	10	40	30	5	35	20	95	**R-R**	xxix. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xxx. Such types of industrial sectors generate all sorts of pollution.
59.	61	Pulp & Paper (Large-Agro + wood) , Small Pulp & Paper (agro based-wheat straw/rice husk)	30	10	40	25	10	35	20	95	**R-R**	xxxi. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xxxii. Large /Small Agro based Pulp & Paper mills contribute all sorts of pollution problems.
60.	15	Distillery (molasses / grain / yeast based)	30	10	40	-	-	-	-	100	**R-R**	Mainly water polluting industry. Final score is the normalized water pollution score.

Note :

xxxiii. Under the column Revised Category, the full forms of the abbreviations are as follows :

a. R-R means original category was Red and revised category is also Red
b. R-O means original category was Red and revised category is Orange
c. O-O means original category was Orange and revised category is also Orange
d. O-G means original category was Orange and revised category is Green
e. O-W means original category was Orange and revised category is White
f. G-O means original category was Green and revised category is Orange
g. G-G means original category was Green and revised category is also Green
h. G-W means original category was Green and revised category is White

xxxiv. There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*14*	*Common treatment and disposal facilities(CETP, TSDF, E-waste recycling, CBMWTF, effluent conveyance project, incinerator, solvent/acid recovery plant, MSW sanitary land fill site)*	*R*	*xxxv. All such facilities are classified as Red but special category projects as these are parts of pollution control facilities.* *xxxvi. In case of CETP , the categorization will depend upon the category of member industries being served.*
2	*18*	*Processing of Emulsions of Oil & Water*		*It is a part of Petrochemical industries. Transferred and merged with the industrial sector namely 'Petrochemicals' at Sl. No. 54.*
3	*27*	*Heavy engineering including ship building (with investment on Plant & Machineries more than Rs 10 crores)*	*R*	*Most of the pollution generating processes / operations under this category are similar to the industry category namely "Automobile Manufacturing (integrated facilities)" at Sl . No. 1 and may be referred accordingly.*
4	*30*	*Hydrocyanic acid and its derivatives*	*R*	*Have been merged with the red category industrial sector namely " Basic chemicals and electro chemicals and its derivatives including manufacturing of acid " at Sl. No. 24*
5	*32*	*Industrial estates/ parks / complexes/ areas/ export processing zones/ SEZs/ Biotech parks/ leather complex*	*R*	*The classification will depend upon the category(ies) of the industries operating / proposed to be permitted in the area. In this context, guidelines prescribed in EIA Notification, 2006 shall be followed.*
6	*33*	*Industrial inorganic gases namely-* *a) Chemical gas- Acetylene, hydrogen, chlorine, fluorine, ammonia, sulphur dioxide, ethylene, hydrogen-sulphide, phosphine b) Hydrocarbon gases- Methane , ethane, propane*	*R*	*These gases are generally secondary products and produced alongwith other main products. To be classified as per the main parent plant.*
7	*69*	*Reprocessing of used oils & waste oils*	*R*	*xxxvii. The industry generates mainly the air pollution and oil bearing hazardous wastes. The normalized (air pollution & HW generation score is 58.33.* *xxxviii. To be deleted as already covered under HW Recyclers / Re-processors (Used oils / Waste Oils) under Orange Category*

Table G-3 : Final List of Orange Category of Industrial Sectors

Final Sl. No.	Orgnl S.No	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised category	Remarks
1.	20	Dismantling of rolling stocks (wagons/ coaches)	--	--	--	15	--	15	10	41.67	O-O	Emissions of dust and generation of waste oils take place during dismantling. Air pollution & HW generation scores (15+10=25) are normalized to 100.
2.	5	Bakery and confectionery units with production capacity > 1 TPD. (With ovens / furnaces)	20	--	20	15	--	15	--	43.75	O-O	
3.	10	Chanachur and ladoo from puffed and beaten rice(muri and shira) using husk fired oven	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
4.	23	Coated electrode manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes
5.	24	Compact disc computer floppy and cassette manufacturing / Reel manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Generates waste-water and process emissions.
6.	24	Flakes from rejected PET bottle	20	-	20	15	-	15	-	43.75	R-O	Normal water & air pollutions are generated.
7.	30	Food and food processing including fruits and vegetable processing	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
8.	40	Jute processing without dyeing	20	--	20	15	--	15	--	43.75	O-O	CPCB has notified standards for this category. Both air and water pollutions are generated.
9.	56	Manufacturing of silica gel	15	0	15	20	0	20	0	43.75	**G-O**	Waste-waters containing TDS and emissions of H_2SO_4 are generated.

10.	45	Manufacturing of tooth powder, toothpaste, talcum powder and other cosmetic items	20	--	20	15	--	15	--	43.75	O-O	Both air and water pollution are generated.
11.	55	Printing or etching of glass sheet using hydrofluoric acid	15	--	15	20	--	20	--	43.75	O-O	Both air and water pollution are generated.
12.	65	Silk screen printing, sari printing by wooden blocks	20	--	20	15	--	15	--	43.75	O-O	Wash-water and PM emissions from boilers .
13.	76	Synthetic detergents and soaps(excluding formulation)	20	-	20	15	-	15	-	43.75	R-O	32. This is the score for units having generation of waste- waters less than 100 KLD. 33. The units having waste- water generation more than 100 KLD will become mainly water polluting and accordingly normalized water pollution score will be 75 and be categorized as Red.
14.	71	Thermometer manufacturing	15	--	15	20	--	20	--	43.75	O-O	Process - making glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.
15.	14	Cotton spinning and weaving (medium and large scale)	--	--	--	15	--	37.5	10	47.5	O-O	Mainly air polluting industry. Sources of air pollution (PM) are the fine particles of cotton from spinning process. Air pollution score is normalized to 100.

16.	1	Almirah, Grill Manufacturing (Dry Mechanical Process)	--	--	--	20	--	20	--	50	O-O	Air pollution due to spray painting (emissions of VOCs). Units without painting operations shall be categorized as White.
17.	2	Aluminium & copper extraction from scrap using oil fired furnace (dry process only)	--	--	--	20	--	20	10	50	O-O	• Normalized Air pollution score. • Significant air pollution due to melting (emissions of SO2, PM).
18.	3	Automobile servicing, repairing and painting (excluding only fuel dispensing)	20	--	20	20	--	20	10	50	O-O	Normal water & air polluting and recyclable waste oil generating. If the waste water generation is more than 100 KLD, it will become mainly water polluting and Red category unit.
19.	4	Ayurvedic and homeopathic medicine	20	--	20	15	--	15	15	50	O-O	
20.	7	Brickfields (excluding fly ash brick manufacturing using lime process)	--	--	--	20	--	20	--	50	O-O	Significantly air polluting.
21.	8	Building and construction project more than 20,000 sq. m built up area	20	--	20	20	--	20	--	50	O-O	1. In the pre-construction stage , it is mainly air polluting due to generation of dust (PM) emissions. 2. After construction, it is mainly water polluting. If the discharge is more than 100 KLD, it will be having the normalized score of 75 and be categorized as Red.

22.	6	Ceramics and Refractories	-	-	-	20	-	20	-	50	R-O	• Mainly air polluting industry. • This score is for the units having coal consumption < than 12 MT/day. • For the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red.
23.	11	Coal washeries	15	10	25	15	-	15	-	50	R-O	• Wet washeries are mainly water polluting industry generating effluents which are having inorganic SS & TDS. Additionally, air pollution due to PM emissions is also generated. • Water & air pollution scores are jointly normalized to 100.
24.	16	Dairy and dairy products (small scale)	20	--	20	20	--	20	--	50	O-O	Water and air polluting both.
25.	18	DG set of capacity >1MVA but < 5MVA	--	--	--	20	--	20	--	50	O-O	Mainly air polluting . air pollution score is normalized to 100.
26.	17	Dry coal processing, mineral processing, industries involving ore sintering, pelletisating, grinding & pulverization	-	-	-	20	-	20	-	50	R-O	Mainly air polluting industry. Final score is the normalized air pollution score.

27.	19	Fermentation industry including manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol)	20	-	20	-	-	-	-	50	R-O	• Mainly water polluting industry. This is the normalized water pollution score for units having discharge < 100 KLD. • For the units having discharge > 100 KLD, the normalized water pollution score will be 75 and shall be accordingly categorized as Red.
28.	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	-	-	-	15	5	20	10	50	R-O	• Mainly air polluting. This score is applicable to secondary production of ferrous & non- ferrous metals (excluding lead) up-to 1 MT/hour production.

												• For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red. For Induction Furnace clubbed with AOD furnace – separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.
29.	26	Fertilizer (granulation / formulation / blending only)	--	--	--	20	--	20	--	50	O-O	Air polluting.
30.	27	Fish feed, poultry feed and cattle feed	--	--	--	20	--	20	--	50	O-O	Obnoxious odour , H2S etc. AP score is normalized to 100
31.	28	Fish processing and packing (excluding chilling of fishes)	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.

32.	31	Forging of ferrous and non- ferrous metals (using oil and gas fired furnaces)	--	--	--	20	--	20	--	50	O-O	Heating furnace. Mainly air polluting.
33.	32	Formulation/pelletization of camphor tablets, naphthalene balls from camphor/ naphthalene powders.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of Benzene, HC are expected.
34.	33	Glass ceramics, earthen potteries and tile manufacturing using oil and gas fired kilns, coating on glasses using cerium fluorides and magnesium fluoride etc.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of SO2 are expected.
35.	35	Gravure printing, digital printing on flex, vinyl	20	--	20	20	--	20	10	50	O-O	Waste waters , emissions of VOCs
36.	36	Heat treatment using oil fired furnace (without cyaniding)	--	--	--	20	--	20	--	50	O-O	Mainly air polluting and noise generating. AP Score is normalized to 100.
37.	28	Hot mix plants	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution scores are normalized to 100.
38.	37	Hotels (< 3 star) or hotels having > 20 rooms and less than 100 rooms.	20	--	20	20	--	20	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
39.	38	Ice cream	20	--	20	20	--	20	--	50	O-O	Wash-water and boilers / oven for pasteurization.
40.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Paint and ink Sludge/residues	-	-	-	20	0	20	0	50	R-O	Mainly air polluting. Air pollution score is normalized to 100
41.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Brass Dross ,, Copper Dross,, Copper Oxide Mill Scale,, Copper Reverts, Cake & Residues,, Waste Copper and copper alloys in	10	-	10	20	-	20	10	50	R-O	Mainly air polluting.

		dispersible form,, Slags from copper processing for further processing or refining ,, Insulated Copper Wire,, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" ,, Jelly filled Copper cables ,, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross,, Zinc ash/Skimming arising from galvanizing and die casting operations,, Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible from ,,										
42.	35	Industry or processes involving foundry operations	-	-	-	20	-	20	-	50	R-O	• This score is valid for the foundries having capacity < 5 MT/hr as such units require the coal/coke @ < 500 kg/hr. • The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red.
43.	40	Lime manufacturing (using lime kiln)	-	-	-	20	-	20	-	50	R-O	Mainly air polluting
44.	41	Liquid floor cleaner, black phenyl, liquid soap, glycerol mono-stearate manufacturing	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.

45.	42	Manufacturing of glass	10	-	-	20	-	20	-	50	R-O	• Mainly air polluting (melting at 1500ºC and refining . • In case of lead glass , the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red .
46.	43	Manufacturing of iodized salt from crude/ raw salt	12	--	12	20	--	20	--	50	O-O	Boiling in Evaporators (multiple effect evaporators), centrifuging, iodization with KIO3 mixing . Mainly air polluting. Air pollution score is normalized to 100.
47.	42	Manufacturing of mirror from sheet glass	--	--	--	20	--	20	--	50	O-O	Evaporator & furnace for heating the metal to be applied as reflector on mirror. Mainly air polluting.
48.	44	Manufacturing of mosquito repellent coil	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Toxic fumes are expected.
49.	46	Manufacturing of Starch/Sago	25	-	25	15	-	15	-	50	R-O	• Water and air polluting industry. Boiler is used for steam generation. • Water & air pollution scores are normalized to 100
50.	46	Mechanized laundry using oil fired boiler	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.
51.	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	--	--	--	20	--	20	--	50	O-O	1. Mainly air polluting. Boiler as well as VOCs from use of adhesives. 2. Without boiler, it will be a Green category industry.
52.	50	New highway construction project	-	-	-	20	-	20	-	50	R-O	Mainly air polluting project.

53.	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products	20	-	20	15	5	20	-	50	R-O	34. Both air and water polluting. Score is normalized with air & water pollution. This score is valid for industries having waste-water generation < 100 KLD. 35. For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red.
54.	49	Paint blending and mixing (Ball mill)	20	--	20	20	--	20	10	50	O-O	Both air and water pollution are generated.
55.	62	Paints and varnishes (mixing and blending)	20	0	0	20	0	20	0	50	**G-O**	Waste-waters as well as fumes of VOCs due to solvents, pigments, varnishes.
56.	51	Ply-board manufacturing(including Veneer and laminate) with oil fired boiler/ thermic fluid heater(without resin plant)	0	--	0	20	--	20	--	50	O-O	Mainly air polluting because of use of boiler. AP score is normalized to 100
57.	52	Potable alcohol (IMFL) by blending, bottling of alcohol products	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
58.	54	Printing ink manufacturing	20	--	20	20	--	20	--	50	O-O	1. Pigments, binders and solvents are used. 2. Boiler is also used. 3. Emissions of VOCs take place.
59.	70	Printing press	20	0	20	20	0	20	0	50	**G-O**	Colored waste-waters containing dyes and VOC emissions are generated.
60.	59	Reprocessing of waste plastic including PVC	20	--	20	20	--	20	--	50	O-O	Large quantities of wash-water and fugitive emissions are generated.
61.	61	Rolling mill (oil or coal fired) and cold rolling mill	10	--	10	20	--	20	--	50	O-O	Mainly air polluting. Air pollution score is normalized to 100. Others - cooling water and recyclable waste oils etc. are generated.

62.	67	Spray painting, paint baking, paint shipping	--	--	--	20	--	20	10	50	O-O	Mainly air polluting. Emissions of VOCs and HC are generated.
63.	72	Steel and steel products using various furnaces like blast furnace /open hearth furnace/induction furnace/arc furnace/submerged arc furnace /basic oxygen furnace /hot rolling reheated furnace	10	-	10	20	-	20	10	50	R-O	• Mainly air polluting. In the emissions, oxides of manganese, nickel etc. are also present. • Air pollution score is normalized to 100.
64.	73	Stone crushers	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution score is normalized to 100.
65.	75	Surgical and medical products including prophylactics and latex	20	-	20	20	-	20	-	50	R-O	Both air as well as water polluting. Air and water pollution scores are normalized to 100.
66.	85	Tephlon based products	0	0	0	20	0	20	0	50	**G-O**	Due to spraying applications, emissions (HC) are generated
67.	70	Thermocol manufacturing (with boiler)	--	--	--	20	--	20	--	50	O-O	Polystyrene is heated. Mainly air polluting with boiler.
68.	82	Tobacco products including cigarettes and tobacco/opium processes	20	-	20	20	-	20	-	50	R-O	Such industries generate both air as well as water pollution. These scores are normalized to 100.
69.	72	Transformer repairing/ manufacturing (dry process only)	--	--	--	20	--	20	10	50	O-O	Mainly air polluting because of ovens, shot-blasting etc.
70.	73	Tyres and tubes vulcanization/ hot retreating	10	--	10	20	--	20	--	50	O-O	Mainly air polluting . Emissions of PM, VOCs and obnoxious odour are generated.
71.	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	20	-	20	15	5	20	10	50	R-O	• All sorts of pollution are generated. • This score is valid for plants having waste-water generation < 100 KLD. • If the waste-water generation is more than 100 KLD, the unit shall be classified as Red.

72.	74	Wire drawing and wire netting	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
73.	21	Dry cell battery (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	30	--	30	15	--	15	10	55	O-O	Water and air polluting both.
74.	50	Pharmaceutical formulation and for R & D purpose (For sustained release/ extended release of drugs only and not for commercial purpose)	20	--	20	20	--	20	15	55	O-O	• All sorts of pollution are generated. • R&D activities are to be shifted to Red category.
75.	78	Synthetic resins	20	-	20	20	-	20	15	55	R-O	All sorts of pollution are generated.
76.	79	Synthetic rubber excluding molding	20	-	20	20	-	20	15	55	R-O	• Most synthetic rubber is created from two materials, styrene and butadiene. Both are currently obtained from petroleum. • Process is similar to a part of Petrochemical plants.
77.	9	Cashew nut processing	25	--	25	20	--	20	--	56	O-O	Normal water and air polluting.
78.	12	Coffee seed processing	25	--	25	20	--	20	--	56	O-O	Normal water & air polluting industry.

79.	57	Parboiled Rice Mills	25	-	25	20	-	20	-	56	R-O	• Rice Mills are generating both air and water pollution. Waste-waters are having high strength in respect of BOD. • This is the normalized air & water pollution score for units having waste-water generation < 100 KLD and fuel consumption less than 12 MTD. • For units having waste-water generation > 100 KLD or fuel consumption > 12 MTD or both , the unit shall be classified as Red.
80.	29	Foam manufacturing	--	--	--	20	--	20	15	58	O-O	• Raw material is polyurethane, latex etc. • Emissions of VOCs and HAPs. CH3Cl2 and similar compounds as blowing agents. • Outdated raw materials and spoiled slots are discarded as HW.
81.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Used Oil – As per specifications prescribed from time to time.	10	0	10	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100

82.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Waste Oil ---As per specifications prescribed from time to time.	-	-	-	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100.
83.	56	Producer gas plant using conventional up drift coal gasification (linked to rolling mills glass and ceramic industry refectories for dedicated fuel supply)	--	--	--	20	--	20	15	58.33	O-O	Mainly air polluting & tar (HW) generating. SO2, CO, NOx are generated. Tar is the by-product and utilized by other industries in co-processing.

Note :

- *Under the column Revised Category, the full forms of the abbreviations are as follows :*
  - *R-R means original category was Red and revised category is also Red*
  - *R-O means original category was Red and revised category is Orange*
  - *O-O means original category was Orange and revised category is also Orange*
  - *O-G means original category was Orange and revised category is Green*
  - *O-W means original category was Orange and revised category is White*
  - *G-O means original category was Green and revised category is Orange*
  - *G-G means original category was Green and revised category is also Green*
  - *G-W means original category was Green and revised category is White*

- *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication / vague category. The overall details are as follows:*

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*24*	*Excavation of sand from the river bed (excluding manual excavation)*	*O*	*Since such types of activities cause ecological distu rbances, the instru ctions issued by the government from time to time be followed. To be categorized by MoEF&CC.*
2	*39*	*Infrastructure Developmen t Project*	*O*	*Vast variety of such projects come under such category. This is to be decided by the concerned SPCB in line of EIA Notification , 2006.*
3	*53*	*Power press*	*O*	*Very vague term hence deleted. Such types of general engineering units have already been covered.*

Table G-4 : Final List of Green Category of Industrial Sectors

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	Remarks
1.	2	Aluminium utensils from aluminium circles by pressing only (dry mechanical operation)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.
2.	6	Ayurvedic and homeopathic medicines (without boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
3.	8	Bakery /confectionery /sweets products (with production capacity <1tpd (with gas or electrical oven)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
4.	6	Bi-axially oriented PP film along with metalizing operations	10	--	10	--	--	--	--	25	**O-G**	Mainly extrusion process involving Cooling water recirculation
5.	10	Biomass briquettes (sun drying) without using toxic hazardous wastes	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
6.	13	Blending of melamine resins & different powder, additives by physical mixing	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
7.	15	Brass and bell metal utensils manufacturing from circles(dry mechanical operation without re-rolling facility)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.

8.	16	Candy	10	--	10	10	--	10	--	25	**G-G**	Small quantities of waste-water and minor
												PM emissions are generated.
9.	17	Cardboard or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)	--	--	--	10	--	10	--	25	**G-G**	This score is valid with Small gas / electricity operated oven / furnace for making glue.
10.	18	Carpentry & wooden furniture manufacturing (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from cutting operations.
11.	19	Cement products (without using asbestos / boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from mixing operations.
12.	20	Ceramic colour manufacturing by mixing & blending only (not using boiler and wastewater recycling process)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions.
13.	11	Chilling plant, cold storage and ice making	10	--	10	--	--	--	--	25	**O-G**	Cooling water recirculation only.
14.	13	Coke briquetting (sun drying)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting industry. Sources of air pollution (PM) are pulverizes and mixers. Air pollution score is normalized to 100.
15.	28	Cotton spinning and weaving (small scale)	--	--	--	10	--	10	--	25	**G-G**	Minor PM emissions from spinning process.
16.	17	Dal Mills	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM.

17.	29	Decoration of ceramic cups and plates by electric furnace	--	--	--	10	--	10	--	25	**G-G**	Fumes of enamels. Minor air pollution.
18.	19	Digital printing on PVC clothes	--	--	--	10	--	10	--	25	**O-G**	Minor emissions / odour generations are expected.
19.	25	Facility of handling, storage and transportation of food grains in bulk	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during handling of grains.
20.	36	Flour mills (dry process)	--	--	--	10	--	10	--	25	**G-G**	Fugitive dust emissions.
21.	41	Glass , ceramic, earthen potteries, tile and tile manufacturing using electrical kiln or not involving fossil fuel kiln	--	--	--	10	--	10	--	25	**G-G**	Minor fugitive emissions only.
22.	34	Glue from starch (physical mixing) with gas / electrically operated oven /boiler.	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during mixing of raw materials.
23.	42	Gold and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/ nitric acid per month)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes from cleaning process.
24.	36	Heat treatment with any of the new technology like ultrasound probe , induction hardening , ionization beam, gas carburizing etc.	10	--	10	10	--	10	--	25	**O-G**	• Cooling waters and minor heat fumes. • Finalization of categorization subject to field verification.
25.	46	Insulation and other coated papers (excluding paper or pipe manufacturing)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to application of poly-urethane

26.	49	Leather foot wear and leather products (excluding tanning and hide processing except cottage scale)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to use of adhesives / gums.
27.	50	Lubricating oil, greases or petroleum based products (only blending at normal temperature)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes at the time of transfers from one container to other.
28.	54	Manufacturing of pasted veneers using gas fired boiler or thermic fluid heater and by sun drying	--	--	--	10	--	10	--	25	**G-G**	• Minor fumes due to application of gums / adhesives / pastes etc. • This score is valid only for gas fired boiler.3. The units having coal fired boilers shall be categorized as Orange.
29.	59	Oil mill Ghani and extraction (no hydrogenation / refining)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of floor washings & equipments washings are generated.
30.	48	Packing materials manufacturing from non asbestos fibre, vegetable fibre yarn	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.
31.	65	Phenyl/toilet cleaner formulation and bottling	--	--	--	10	--	10	--	25	**G-G**	Minor fumes of VOCs in the work zone
32.	67	Polythene and plastic processed products manufacturing (virgin plastic)	10	--	10	10	--	10	--	25	**G-G**	Cooling water & emissions due to mixing of raw materials.
33.	68	Poultry, Hatchery and Piggery	--	--	--	10	--	10	--	25	**G-G**	Obnoxious odour containing H_2S, CH_4 etc. and fugitive PM emissions
34.	69	Power looms (without dye and bleaching)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
35.	71	Puffed rice (muri) (using gas or electrical heating system)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
36.	57	Pulverization of bamboo and scrap wood	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.

37.	72	Ready mix cement concrete	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
38.	73	Reprocessing of waste cotton	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
39.	60	Rice mill (Rice hullers only)	--	--	--	10	--	10	--	25	**O-G**	PM emissions are generated. Mainly air polluting. AP score is normalized to 100
40.	62	Rolling mill (gas fired) and cold rolling mill	10	--	10	10	--	10	--	25	**O-G**	Mainly air polluting. AP score is normalized to 100
41.	75	Rubber goods industry (with gas operated baby boiler)	--	--	--	10	--	10	--	25	**G-G**	Some PM emissions and obnoxious odour.
42.	63	Saw mills	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. PM and noise are generated.
43.	77	Soap manufacturing (hand made without steam boiling / boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-water are generated.
44.	80	Spice grinding (upto-20 HP motor)	--	--	--	10	--	10	--	25	**G-G**	Small quantities of fugitive emissions of raw materials.
45.	66	Spice grinding (>20 hp motor)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. Fugitive emissions of PM.
46.	81	Steel furniture without spray painting	--	--	--	10	--	10	--	25	**G-G**	Obnoxious gases from welding as well as noise pollution.
47.	82	Steeping and processing of grains	10	--	10	--	--	--	--	25	**G-G**	Washing waters are generated.
48.	86	Tyres and tube retreating (without boilers)	--	--	--	10	--	10	--	25	**G-G**	Due to applications of binding gum / adhesives / cement, some obnoxious fumes may generate.
49.	22	Chilling plant and ice making without using ammonia	12	--	12	--	--	--	--	30	**G-G**	Cooling water and brine water circuits. Spillages / blow down may take place
50.	26	CO2 recovery	12	--	12	--	--	--	--	30	**G-G**	Normal water pollution from scrubbing action

51.	32	Distilled water (without boiler) with electricity as source of heat	12	--	12	--	--	--	--	30	**G-G**	TDS as distillation residues
52.	45	Hotels (up to 20 rooms and without boilers)	12	--	12	--	--	--	--	30	**G-G**	This score is valid for hotels having overall waste-water generation less than 10 KLD.
53.	53	Manufacturing of optical lenses (using electrical furnace)	12	--	12	--	--	--	--	30	**G-G**	Small quantities of waste-waters containing TDS, SS are generated.
54.	58	Mineralized water	12	--	12	--	--	--	--	30	**G-G**	RO Rejects.
55.	68	Tamarind powder manufacturing	12	--	12	15	--	15	--	33.75	O-G	36. Dried tamarind fruits - cleaned and after soaking them in water they are boiled in stea m jacketed kettle for about 40-45 minutes . Then pulp is extracted in pulper and dried in drum type drier and on cooling, the final product is packed. 37. Generates small quantities of waste waters and air emissions. Joint score is normalized to 100.
56.	15	Cutting, sizing and polishing of marble stone	15	--	15	--	--	--	--	37.5	O-G	Mainly water polluting . Water pollution score is normalized to 100.
57.	22	Emery powder (fine dust of sand) manufacturing	--	--	--	15	--	15	--	37.5	O-G	Air polluting. PM emissions take place during various stages of grindings of naturally occurring minerals.
58.	25	Flyash export, transport & disposal facilities	-	-	-	15	-	15	-	37.5	R-G	38. This is mainly air polluting activity. 39. This is the normalized score based on air

												pollution.
59.	48	Mineral stack yard / Railway sidings	15	-	15	15	-	15	-	37.5	R-G	40. Mainly air pollution due to loading, unloading, storage and transportation of the minerals.
												41. Waste-water generation mainly during rains only.
60.	54	Oil and gas transportation pipeline	-	-	-	10	5	15	-	37.5	R-G	42. Contains small gas based power plants up-to 5 MWs. 43. Air pollution score is normalized to 100. 44. In case , if these power plants are bigger / liquid fuel / oil based, scores will be calculated accordingly.
61.	64	Seasoning of wood in steam heated chamber	--	--	--	15	--	15	--	37.5	O-G	Air pollution due to use boiler for supply of steam. Air pollution score is normalized to 100.

62.	84	Synthetic detergent formulation	--	--	--	15	--	15	--	37.5	**G-G**	45. This score is valid for the industries which are not manufacturing LABSA. It is procured from outside. 46. Smallquantities of emissions are generated from mini boiler. 47. Air pollution score is normalized to 100.
63.	69	Tea processing (with boiler)	--	--	--	15	--	15	--	37.5	O-G	With boiler, it is an orange category industry. Without boiler, it will be green category industry.

Note :

48. *Under the column Revised Category, the full forms of the abbreviations are as follows :*

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

49. *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :*

Sl No.	Original Sl No.	Industry Sector	Original Category	Remarks
1	47	Jobbing and Machining	G	Vague category to be deleted, as such activities have already been covered in other categories.
2	66	Reel manufacturing	G	Already covered in other categories. Hence, deleted
3	1	Assembling of acid lead batteries (up to 10 batteries per day excluding lead plate casting)	G	Already covered in Orange category. Hence, deleted
4	5	Automobile fuel outlets (only dispensing)	G	Minor air pollution due to some fugitive emissions during fuel filling operations. May be exempted from the purview of Consent management.
5	30	Diesel generator sets (15 KVA to 1 MVA)	G	50. Normal operation – 12 hrs a day. 51. Consumption of diesel = 1680 litres for 1 MVA DG set at full load @ 0.21 litres / KVA / hr. 52. Stand-alone DG Sets having total capacity 1 MVA or less and equipped with acoustic enclosu res alongwith adequate stack height may be exempted from the purview of Consent management. Higher capacity DG sets have already been covered under Red / Orange categories .

Table G-5: Final List of White Category of Industries

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category
1.	3	Assembly of air coolers /conditioners ,repairing and servicing	--	--	--	--	--	--	--	--	**G-W**
2.	4	Assembly of bicycles ,baby carriages and other small non motorizing vehicles	--	--	--	--	--	--	--	--	**G-W**
3.	7	Bailing (hydraulic press)of waste papers	--	--	--	--	--	--	--	--	**G-W**
4.	9	Bio fertilizer and bio-pesticides without using inorganic chemicals	--	--	--	--	--	--	--	--	**G-W**
5.	11	Biscuits trays etc from rolled PVC sheet (using automatic vacuum forming machines)	--	--	--	--	--	--	--	--	**G-W**
6.	12	Blending and packing of tea	--	--	--	--	--	--	--	--	**G-W**
7.	14	Block making of printing without foundry (excluding wooden block making)	--	--	--	--	--	--	--	--	**G-W**
8.	21	Chalk making from plaster of Paris (only casting without boilers etc. (sun drying / electrical oven)	--	--	--	--	--	--	--	--	**G-W**
9.	25	Compressed oxygen gas from crude liquid oxygen (without use of any solvents and by maintaining pressure & temperature only for separation of other gases)	--	--	--	--	--	--	--	--	**G-W**
10.	27	Cotton and woolen hosiers making (Dry process only without any dying / washing operation)	--	--	--	--	--	--	--	--	**G-W**
11.	31	Diesel pump repairing and servicing (complete mechanical dry process)	--	--	--	--	--	--	--	--	**G-W**
12.	33	Electric lamp (bulb) and CFL manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**

13.	34	Electrical and electronic item assembling (completely dry process)	--	--	--	--	--	--	--	--	**G-W**
14.	23	Engineering and fabrication units (dry process without any heat treatment / metal surface finishing operations / painting)	--	--	--	--	--	--	--	--	**O-W**
15.	35	Flavoured betel nuts production/ grinding (completely dry mechanical operations)	--	--	--	--	--	--	--	--	**G-W**
16.	37	Fly ash bricks/ block manufacturing	--	--	--	--	--	--	--	--	**G-W**
17.	38	Fountain pen manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**
18.	39	Glass ampules and vials making from glass tubes	--	--	--	--	--	--	--	--	**G-W**
19.	40	Glass putty and sealant (by mixing with machine only)	--	--	--	--	--	--	--	--	**G-W**
20.	43	Ground nut decorticating	--	--	--	--	--	--	--	--	**G-W**
21.	44	Handloom/ carpet weaving (without dying and bleaching operation)	--	--	--	--	--	--	--	--	**G-W**
22.	48	Leather cutting and stitching (more than 10 machine and using motor)	--	--	--	--	--	--	--	--	**G-W**
23.	51	Manufacturing of coir items from coconut husks	--	--	--	--	--	--	--	--	**G-W**
24.	52	Manufacturing of metal caps containers etc	--	--	--	--	--	--	--	--	**G-W**
25.	55	Manufacturing of shoe brush and wire brush	--	--	--	--	--	--	--	--	**G-W**
26.	57	Medical oxygen	--	--	--	--	--	--	--	--	**G-W**
27.	60	Organic and inorganic nutrients (by physical mixing)	--	--	--	--	--	--	--	--	**G-W**
28.	61	Organic manure (manual mixing)	--	--	--	--	--	--	--	--	**G-W**
29.	63	Packing of powdered milk	--	--	--	--	--	--	--	--	**G-W**
30.	64	Paper pins and u clips	--	--	--	--	--	--	--	--	**G-W**
31.	58	Repairing of electric motors and generators (dry mechanical process)	--	--	--	--	--	--	--	--	**O-W**
32.	74	Rope (plastic and cotton)	--	--	--	--	--	--	--	--	**G-W**

33.	76	Scientific and mathematical instrument manufacturing	--	--	--	--	--	--	--	--	**G-W**
34.	78	Solar module non conventional energy apparatus manufacturing unit	--	--	--	--	--	--	--	--	**G-W**
35.	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (less than 25 MW)	--	--	--	--	--	--	--	--	**G-W**
36.	83	Surgical and medical products assembling only (not involving effluent / emission generating processes)	--	--	--	--	--	--	--	--	**G-W**

Note : Under the column Revised Category, the full forms of the abbreviations are as follows :

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

Annexure

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No. B-29012/ESS/CPA/2015-16

19.08.2015

Sub: "Harmonization of Classification of industries under Red / Orange / Green / White Categories".

During the Conference of the Environment Ministers of States held in New Delhi during April 06-07, 2015, it was resolved to adopt pollution potential criteria for categorization of Red, Orange & Green categories of industries and that a Committee be constituted with State representatives. Further, in the 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards/PCCs held in New Delhi on April 08, 2015, it was agreed to constitute a Committee to look into categorization system of industries based on their respective pollution potential index.

2. Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated 23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential indices.

3. The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) industrial sectors have been assessed as per the proposed formula by a group of Scientists from CPCB . For this purpose , concerned Engineers / Scientists from the Member SPCBs of the Committee were also involved & consulted during May28-29, 2015.

4. After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " is prepared by the Committee .

In this context, the Undersigned is directed to forward a copy of the " Draft Document on Revised Concept of Categorization of Industrial Sectors to all the SPCBs, PCCs and concerned Ministries for their comments. Accordingly, the same is enclosed herewith and all the SPCBs, PCCs and concerned Ministries are, hereby requested to provide their comments by 04.09.2015. The comments may kindly be sent through hard copy as well as soft copy at e-mail: nkgupta.cpcb@nic.in , nkgcpcb@hotmail.com .

Encl : As above

[N.K. Gupta]
Incharge - ESS

To:

1. All the State Pollution Control Boards / Pollution Control Committees
2. The Secretary, Ministry of Micro Small and Medium Enterprises, New Delhi
3. The Secretary, Ministry of Heavy Industries & Public Enterprises, New Delhi
4. The Advisor & Incharge , CP Division, MoEFCC, New Delhi
5. CPCB Website

'परिवेश भवन' पूर्वी अर्जुन नगर, दिल्ली–110032
'Parivesh Bhawan', East Arjun Nagar, Delhi - 110032
दूरभाष / Tel. : 43102030, फैक्स / Fax : 22305793, 22307078, 22307079, 22301932, 22304948
ई–मेल / e-mail :cpcb@nic.in वेबसाईट / Website : www.cpcb.nic.in

- **Size of firm is based on Gross capital investment of the unit without depreciation till the date of application (cost of building, land, plant and machinery)**

- **Business location and Foreign/ Domestic investor**
  Whole of the Chandigarh falls under the Jurisdiction of Municipal Corporation, Chandigarh and is considered as urban area.

Step by Step Procedure

for

Hazardous waste management New/Renew-Authorization under Hazardous & Other waste (Management & Transboundary Movement) Rules, 2016.

Hazardous waste management New/Renew-Authorization under Hazardous & Other waste (Management & Transboundary Movement) Rules, 2016.

Comprehensive list of documents required

Affidavit of Proprietorship (Only For Proprietorship Firm)

- Partnership Deed (Only For Partnership Firm)
- Authority Letter (If required)
- Memorandum (Only For PVT LTD/LTD Firm)
- Rent Deed/ Land Proof 368
- CTE / CTO Permission Copy
- Earlier HWM Auth. Copy (Only in renewal case)
- GST Copy
- Hazardous Waste take off Agreement
- 02 ID Proof (Aadhaar card mandatory)

Procedure with stage wise details

Steps to apply for the Service are as follows:-

Steps to apply for the Service are as follows:-

Step 1:- Visit https://eservices.chd.gov.in and select the 'Pollution Control Committee' Department from the dropdown list of Departments and go to 'Hazardous waste management New/Renew-Authorization under Hazardous & Other waste (Management & Transboundary Movement) Rules, 2016' service in service list or user can search the service by entering service name from search bar also.

Step 2:- Here user can see workflow, procedure to apply the service and documents checklist, and view fee by clicking on Workflow, Procedure Checklist and View Fee button.

Step 3:- Click on Apply button and after clicking on apply button you will be redirected to https://chocmms.nic.in/.

Step 4:- For registration, user needs to click on 'New Industry Registration'.

Step 5:- Registration page will appear on screen. On this page user need to fill up all the details regarding industry and Occupier.

Step 6:- After filling all the details on registration page then save it an Auto created OCMMS login ID and Temporary Password is created.

Step 7:- On home page, select “Industrial login” enter the user id and password with captcha code and click login. Then it will ask for change password. Enter the old password and make a new password and save the password. Then login again (Select Industrial Login).

Step 8:- Check Your Industry Profile. Have you clicked on ‘HWM’ or not? If not, then click on it and update your profile, then again fill your login credentials to open the account.

Step 9:- Click on ‘Waste Management’, Hold your mouse pointer on APPLY AUTHORIZATION and Click on ‘HAZARDOUS WASTE’ to start the application form.

Step 10:- After this an application form is opened. Select the AUTHORIZATION NOW APPLIED FOR - Fresh / Renewal / Amendment. After this, Select the AUTHORIZATION FOR.

Step 11:- Click on the next tab ‘HAZARDOUS WASTE GENERATION DETAILS’; Fill the details of Hazardous Waste Generation after clicking on ADD Button.

Step 12:- After the completion of all the details, click on DOCUMENTS PAGE to upload the documents. 367

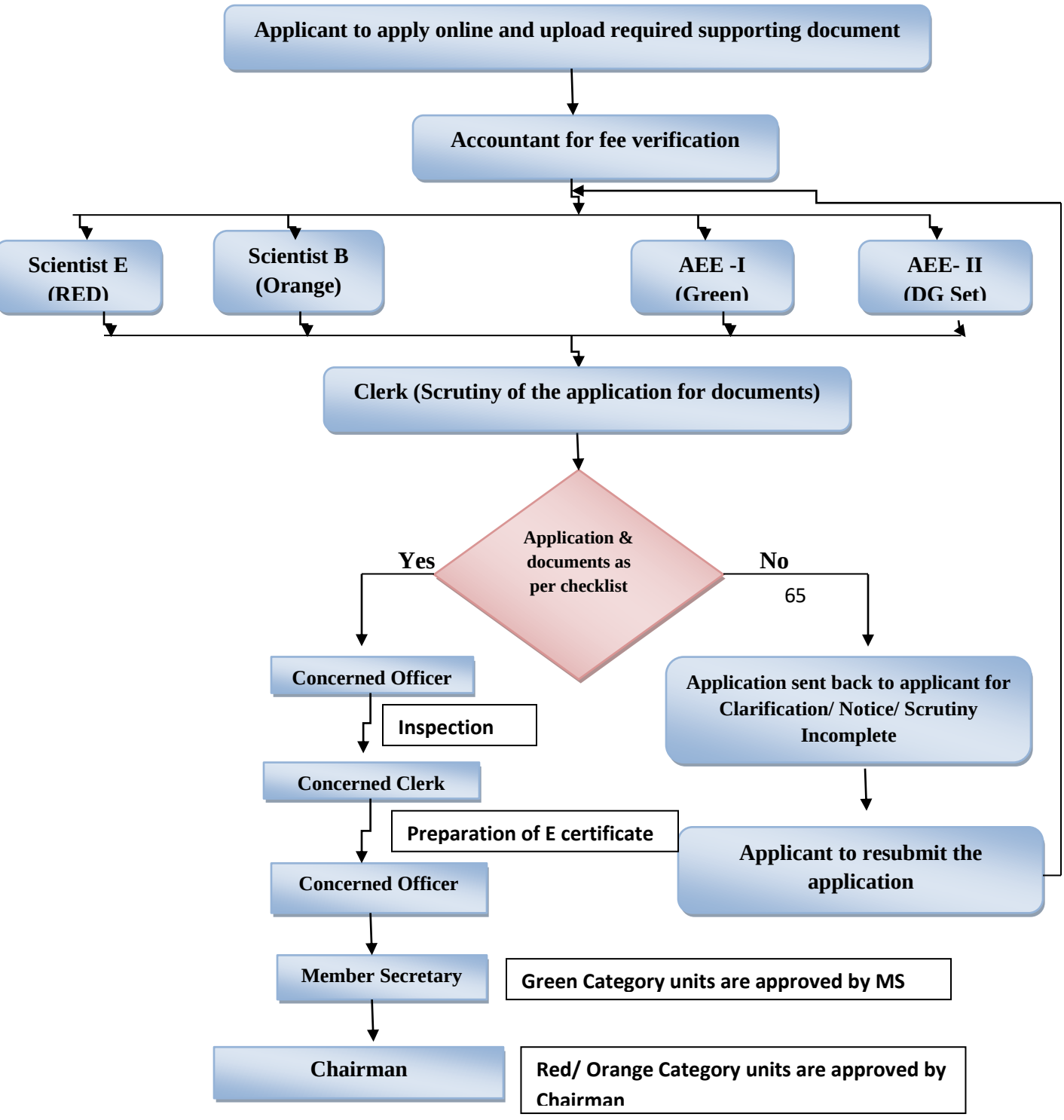
Step 13:- On Clicking the ‘Upload Tab’, a new window will be opened to upload the documents. Upload all the relevant documents and click on save button to save the documents.

Step 14: After this a new page will be shown, At this page, you can also upload documents manually which are not mentioned in the list. It will run in a loop and you will submit the documents one by one. After the submission of all documents click on EXIT button.

Step 15:- Two radio buttons (Completed and In Progress) will be visible at the bottom of the application form. If you are not sure that you have filled all the details or it is correct then Click ‘IN PROGRESS’ radio

button and save the application form to edit it again in future. If you are sure and submit all the details in application form then click on 'COMPLETED' radio button to submit the Application Form

Work Flow



S.No.	Category	Fee Structure		
		Red	Orange	Green
	Gross Capital Investment	Fee in Rupees/Year for Consent to Establish and Operate		
1.	Upto Rs. 10 Lakhs	1980	1490	1240
2.	Above Rs. 10 Lacs to Rs. 25 Lacs	2970	2480	1980
3.	Above Rs. 25 Lacs to Rs. 50 Lacs	4950	3960	2970
4.	Above Rs. 50 Lacs to Rs. 1 crore	9900	7760	5780
5.	Above Rs. 1 crore to Rs. 5 crore	19800	14850	11550
6.	Above Rs. 5 crore to Rs. 10 crore	39600	23760	18480
7.	Above Rs. 10 crore to Rs. 25 crore	79200	47520	36960
8.	Above Rs. 25 crore to Rs. 50 crore	118800	77550	57750
9.	Above Rs. 50 crore to Rs. 100 crore	145200	115500	99000
10.	Above Rs. 100 crore to Rs. 200 crore	297000	198000	145200
11.	Above Rs. 200 crore	387750	297000	198000

Cost and Time

Fee Structure

DG set

Size of Diesel Generator set based on Rated Capacity	Consent to Establish (in Rs./Year)	Consent to Operate (in Rs./Year)
<200 KVA	660	830
200-500 KVA	830	990
>500 KVA	990	1160
DG set installed with the Mobile Tower	330	500

Bio Medical Waste

S.No.	Category	Existing Fee in Rupees/Year
1	Hospitals, Nursing Homes and Health Care Establishments (upto200 beds)	Rs. 1650/- upto 4 beds and additional Rs. 165/- per bed from fifth bed onwards.
2	Hospitals, Nursing Homes andHealth Care Establishments (having more than 200 beds)	82500
3	Operator of the facility of Bio-medical Waste (excluding transportation)	16500
4	Transporters of Bio-medicalWaste	12380

S.No.	Category	Existing Fee in Rupees (One time)
1	Clinics, Pathological Laboratories and blood banks	8250
2	Veterinary Institutions, Dispensaries and Animal Houses	
3	Any Other Institution/Organisation not covered under any of the above category and generating Bio- medical Waste	

Additional Fee for the violators

For Red Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 45 days	NIL	Original fees
45-31 days	25 % of Original fee	Original fees + Additional fees
30-16 days	50 % of Original fee	Original fees + Additional fees
15 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Orange Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 30 days	NIL	Original fees
30-21 days	25 % of Original fee	Original fees + Additional fees
20-11 days	50 % of Original fee	Original fees + Additional fees
10 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Green Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 15 days	NIL	Original fees
15-11 days	25 % of Original fee	Original fees + Additional fees
10-06 days	50 % of Original fee	Original fees + Additional fees
5 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

Category	Number of days
Red	45 days
Orange	30 days
Green	21 days

Searchable risk category

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No.B-29012/ESS(CPA)/2015-16/ March 07, 2016

To

Searchable based on risk category

The Chairman
All the State Pollution Control Boards / Pollution Control Committees
(List Attached)

SUB: MODIFIED DIRECTIONS UNDER SECTION 18(1)(b) OF THE WATER (PREVENTION & CONTROL OF POLLUTION) ACT, 1974 and THE AIR (PREVENTION & CONTROL OF POLLUTION) ACT, 1981 REGARDING HARMONIZATION OF CLASSIFICATION OF INDUSTRIAL SECTORS UNDER RED / ORANGE / GREEN / WHITE CATEGORIES.

WHEREAS, under section 16 (2)(b) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(c) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the Central Pollution Control Board (CPCB), constituted under the Water (Prevention and Control of Pollution) Act, 1974, is to coordinate activities of the State Pollution Control Boards (SPCBs) and Pollution Control Committees (PCCs); and

WHEREAS, under section 16 (2)(c) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(d) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the CPCB is to provide technical assistance and guidance to SPCBs and PCCs; and

WHEREAS, it was brought to the notice of CPCB, that different SPCBs / PCCs were following different criteria for classification of industrial sectors under Red/Orange/ Green category and that classification was being used by the SPCBs/PCCs

WHEREAS, the report prepared by the Working Group was discussed in the 57th Conference of Chairmen & Member Secretaries of CPCB& SPCBs/PCCs held in Delhi on September 15, 2011, wherein some modifications were proposed;

WHEREAS, the final report of the working group was prepared, incorporating the suggestions/observations made in the 57th Conference of Chairmen and Member Secretaries of CPCB & SPCBs/PCCs and in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water Act, 1974, following directions were issued for compliance to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, orange and green as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green':

a). To maintain uniformity in categorization of industries under Red/ Orange/Green category, the SPCBs /PCCs shall adopt the list as finalized by CPCB based on the recommendations of that Working Group for grant of Consent, inventorization of industries under Red, Orange and Green categories and other related activities.

(b). The SPCBs/PCCs shall revise the list of Red, Orange and Green categories of industries operating in their jurisdiction based on the criteria specified in the final report of that Working Group and submit the same to CPCB within 90 days in hard copy as well as soft copy;

WHEREAS, later-on, it was observed that the process of categorization thus far was primarily based on the size of the industries and consumption of resources and pollution due to discharge of emissions and effluents and its likely impact on health was not considered as primary criteria;

WHEREAS, there have been proposals from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more pragmatic manner. The issue was discussed during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06-07, 2015 and also during the Conference of the Chairmen and Member Secretaries of CPCB and SPCBs/PCCs held in New Delhi on April 08, 2015. Accordingly, a 'Working Group' comprising of the Members from Central Pollution Control Board and State Pollution Control Boards representing the States of Andhra Pradesh, Punjab, Tamilnadu, West Bengal, Madhya Pradesh and Maharashtra, was constituted to revisit the criteria of categorization of industries and suggest rationale based on pollution potential for categorization of industrial sectors and adopting it for implementation of pollution control plan;

WHEREAS, the Working Group has developed the criteria of categorization of industrial sectors based on the concept of Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control

of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index (PI) of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector;

WHEREAS , based on the series of consultations with SPCBs, different Government / Non-government Institutions including industries and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors has been finalized:

- Industrial Sectors having Pollution Index score of 60 and above – Red category
- Industrial Sectors having Pollution Index score of 41 to 59 -Orange category
- Industrial Sectors having Pollution Index score of 21 to 40 -Green category
- Industrial Sectors having Pollution Index score incl. & upto 20 -White category

WHEREAS, based on the revised criteria, the 'Final Report on Revised Categorization of Industrial Sectors under Red/Orange/Green/White' has been evolved. The 'Categorization' is based on the relative pollution potential of the industrial sectors and grouping of the industrial sectors based on the use of raw materials, manufacturing process adopted and pollutants likely to be generated;

WHEREAS, based on relative Pollution Index, the number of industries in various categories are as under :

i. The Red category of industrial sectors: 60
ii. The Orange category of industrial sectors: 83
iii. The Green category of industrial sectors: 63 and
iv. The Newly introduced White category: 36

WHEREAS, there shall be no necessity of obtaining the Consent to Operate" for White category of industries and an intimation to concerned SPCB / PCC shall suffice;

WHEREAS, the purpose of categorization is to ensure that the industry is established in a manner consistent with the environmental objectives and to prompt industrial sectors to adopt cleaner technologies, ultimately resulting in generation of no or minimum pollutants.

WHEREAS the new categorization system shall also facilitate in self-assessment by industries;

Now, therefore, in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) Act, 1974 and Section 18(1)(b) of the Air (Prevention & Control of Pollution), Act , 1981 the earlier Directions issued in June 2012 in the context of categorisation of industries as Red, Orange & Green are withdrawn with immediate effect and following **'Directions'** are hereby issued for compliance by all SPCBs and PCCs :

1. That the SPCBs and PCCs shall adopt the Revised Criteria of categorization of industrial sectors as detailed in table nos. F1, F2, F3 and F4 and Revised Lists of Red, Orange, Green and White categories of industrial sectors, presented at table no. G2, G3, G4 and G5 respectively, in the 'Final Report' as attached herewith immediately.
2. That all pending applications for consideration of 'Consent to Establish' and 'Consent to Operate' and future such applications shall be processed as per revised criteria.
3. That the SPCBs and PCCs will provide the list of industries identified in each category existing in the State which have been considered for grant of consents. SPCBs/PCCs will forward the list of such industries before 31.05.2016 and the same will be uploaded on the websites of respective SPCB/PCC.

4. That the 'Revised Lists of Red, Orange, Green and White category of industrial sectors' shall be used by the SPCBs and PCCs for Consent Management and inventorization of industries under Red, Orange ,Green and White categories. Siting of industries shall be only in conforming areas. SPCBs / PCCs shall evolve sector specific plans for control of pollution and industrial surveillance for verifying compliance.

5. That the SPCBs and PCCs shall revise /prepare the inventory of Red, Orange, Green and White categories of industries operating in their jurisdiction based on the revised criteria specified in the Final Report and submit the same to CPCB within 90 days i.e., before 30.05.2016 in hard copy as well as soft copy.

6. That the listed category of industries or those identified later-on under different categories shall not be linked to sanction of loan /finance or bank proceedings.

7. That any further addition of any new or left-over industrial sector and their categorization which is not listed in the revised list of Red, Orange, Green and White industrial sectors, shall be done at the level of concerned SPCB /PCC following revised criteria & guidelines as detailed in the attached document and no concurrence of CPCB shall normally be required. It is further clarified that while categorizing the industries, fractional numbers shall be rounded off to nearest integer.

The SPCBs/PCCs shall acknowledge the receipt of directions and submit the 'Action Taken Report' in compliance with these directions to CPCB before 15.04.2016.

(Arun Kumar Mehta)
Chairman
7/3/16

Copy to:

1. The Chief Secretary of all the States and UTs
2. The Secretary ,
   Ministry of Micro, Small and Medium Entrepreneurs
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
3. The Secretary ,
   Ministry of Heavy Industries
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
4. The Secretary,
   Ministry of New and Renewable Energy
   Block-14, CGO Complex,
   Lodhi Road,New Delhi-110 003,
5. The Advisor(CP Division)
   Ministry of Environment ,Forests and Climate Change
   Indira Paryavaran Bhawan
   Jor Bagh Road, New Delhi – 110 003
6. All Zonal Offices of CPCB

(A. B. Akolkar) 7.3.16
Member Secretary

Final Document
on
Revised
Classification
of
Industrial Sectors
Under

Red, Orange, Green and White Categories

(February 29, 2016)[1]

Central Pollution Control Board

Delhi

Executive Summary

Categorization of Industrial Sectors under Red, Orange, Green and White Category

The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications in 1989, with the purpose of prohibition/ restriction of operations of certain industries to protect ecologically sensitive Doon Valley. The notification introduced the concept of categorization of industries as " Red", "Orange "and "Green" with the purpose of facilitating decisions related to location of these industries. Subsequently, the application of this concept was extended in other parts of the country not only for the purpose of location of industries, but also for the purpose of Consent management and formulation of norms related to surveillance / inspection of industries.

The concept of categorization of industries continued to evolve and as different State Pollution Control Boards interpreted it differently, a need arose to bring about necessary uniformity in its application across the country. In order to harmonize the 'Criteria of categorization', Directions were issued by CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) , Act, 1974 to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, green and orange as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'.

The process of categorization thus far was primarily based on the size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its likely impact on health was not considered as primary criteria. There was demand from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more transparent manner. Accordingly, the issue was discussed thoroughly during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06 -07, 2015 and a 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted to revisit the criteria of categorization of industries and recommend measures for making the system transparent and rational.

The Working Group has developed the criteria of categorization of industrial sectors based on the Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index PI of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector. Based on the series of brain storming sessions among CPCB, SPCBs and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors is finalized.

53. Industrial Sectors having Pollution Index score of 60 and above – Red category
54. Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
55. Industrial Sectors having Pollution Index score of 21 to 40 –Green category
56. Industrial Sectors having Pollution Index score incl.&upto 20 -White category

The newly introduced White category of industries pertains to those industrial sectors which are practically non-polluting such as Biscuit trays etc. from rolled PVC sheet (using automatic vacuum forming machines), Cotton and woolen hosiers making (Dry process only without any dying/washing operation), Electric lamp (bulb) and CFL manufacturing by assembling only, Scientific and mathematical instrument manufacturing, Solar power generation through photovoltaic cell, wind power and mini hydel power (less than 25 MW).

The salient features of the 'Re-categorization' Exercise are as follows :

1. Due importance has been given to relative pollution potential of the industrial sectors based on scientific criteria . Further, wherever possible, splitting of the industrial sectors is also considered based on the use of raw materials, manufacturing process adopted and in- turn pollutants expected to be generated.
2. The Red category of industrial sectors would be 60.
3. The Orange category of industrial sectors would be 83.
4. The Green category of industrial sectors would be 63.
5. Newly introduced White category contains 36 industrial sectors which are practically non-polluting.
6. There shall be no necessity of obtaining the Consent to Operate'' for White category of industries. An intimation to concerned SPCB / PCC shall suffice.
7. No Red category of industries shall normally be permitted in the ecologically fragile area / protected area.

The purpose of categorization is to ensure that the industry is established in a manner which is consistent with the environmental objectives. The new criteria will prompt industrial sectors willing to adopt cleaner technologies, ultimately resulting in generation of fewer pollutants. Another feature of the new categorization system lies in facilitating self-assessment by industries as the subjectivity of earlier assessment has been eliminated. This 'Re-categorization' is a part of the efforts, policies and objective of present government to create a clean & transparent working environment in the country and promote the Ease of Doing Business.

Other similar efforts include installation of Continuous Online Emissions/ Effluent Monitoring Systems in the polluting industries, Revisiting of the CEPI (Comprehensive Environment Pollution Index) concept for assessment of polluted industrial clusters, Revision of existing industrial Emission/Effluent discharge standards, initiation of special drive on pollution control activities in Ganga River basin and many more in coming future.

Revised Criteria of Categorization of Industries

"Securing industrial pollution control in accordance with the Water (Prevention & Control of Pollution) Act, 1974 and Air (Prevention & Control of Pollution) Act, 1981 by linking with categorization of industries, consent management and vigilance – 'In context of Red, Orange, Green and White categories of industries"

A: Genesis of Categorization:

1. The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications, which inter-alia refers to Prohibition/ Restriction on operation of industries to protect ecologically sensitive areas or areas of specific importance. This has for the first time brought the concept of categorization of industries to" Red", "Orange "and "Green" and restrict their operation in certain areas of importance. Therefore, it is at-once interpreted that Red, Orange and Green categorization is linked with location specific needs.
2. The notification of MoEF was first brought on 2nd February,1989 in case of "Restriction on location of industries, mining operations and other developmental activities in Doon Valley in "Uttarakhand" and thereafter another notification on 24th February 1999 regarding restriction on the setting up of industries in Dahanu Taluka in Maharashtra. The categorization had been made mainly on the basis of size of the industries, man power and consumption of resources.

3. However, in other parts of the country, there have been variations in context to the classification of industries under Red, Orange and Green categories. SPCBs / PCCs were following their own criteria in different States thereby creating confusion.

4. In order to harmonize the 'Criteria of categorization', a 'Working Group' was formed as per resolution passed during the 57th Conference of the Chairmen & Member Secretaries of CPCB and SPCBs. Based on the recommendations of the Working

Group, Directions dated 4/6/2012 under Section 18(1)(b) of the Water

(Prevention & Control of Pollution) , Act, 1974 were issued to all SPCBs/PCCs with the effects to maintain uniformity in categorization of industries as red, green and orange as per list finalized by the Working Group. This indicative list included 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'. However, these identified categories have not been assigned with scores as per existing criteria/ or any new criteria

B: Categorization criteria used by SPCBs/PCCs:

SPCBs and PCCs use the criteria of Red, Orange and Green categories for consent management and vigilance purposes for carrying out inspections to verify compliance to the stipulated standards. However the above categorization do not emphasize on sector-specific plan for control of pollution in accordance with priority based on pollution index.

C: Gap in the process:

- The categorization has been made mainly on the basis of size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its impact on health was not considered as primary criteria.
- Categorization was on random basis, no scoring system was adopted.

D: Resolutions made during National Level Conferences

The issue was discussed thoroughly during the following national level conferences held in New Delhi:

- Conference of the Environment Ministers of Central Government and State Governments during April 06-07, 2015
- 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards / Pollution Control Committees held on April 08, 2015

Accordingly following resolutions were made during the Conferences:

- *A 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted.*
- *This WG shall revisit the categorization of industries that is based on pollution index criteria & environmental issues such as generation of emission, effluent and hazardous wastes.*
- *The categorization will be done on the basis of composite score (0-100 marks) of Pollution Index given in accordance with the following weightage.*

Air Pollution Score based on parameters namely PM, CO, NOx, SOx, HMs , Benzene, Ammonia and other toxic parameters relevant to the industry.	*40 Marks*
Water Pollution Score based on parameters namely pH, TSS, NH_3-N, BOD, Phenol and other toxic pollutants relevant to the industry.	*40 Marks*
Hazardous wastes (land fillable, incinerable, recyclable) as generated by the industry.	*20 Marks*
Note : • *Parameters to be decided on the basis of the nature of the wastes generating from the industrial sector.* • *Industries having only either water pollution or air pollution, the score will be normalized wrt 100.*	

- *Based on the score of the Pollution Index, following categorization be made :*
  - *Type of industries, if scores 60 and above be categorized as Red*
  - *Type of industries, if scores from 30 to 59 be categorized as Orange*
  - *Type of industries, if scores from 15 to 29 be categorized as Green*
  - *Type of industries, if less than 15 be categorized as White or non-polluting industry.*
- *SPCBs/PCCs may issue consent to the industries*
  - *Red category of industries for 5 years.*
- *Orange category of industries for 10 years.*
- *Green category of industries for 15 years.*
- *No necessity of consent for non-polluting industries.*
  - *No red categories of industries will be permitted to establish in eco-sensitive areas and protected areas.*

E: Follow-up Actions made on the Resolutions :-

- Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated

23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential.

- The categorization is made on the basis of following:
- Quality of emissions (air pollutants) generated
- Quality of effluents (water pollutants) generated
- Types of hazardous wastes generated
- Consumption of resources

- Reference is taken from the following :
- The Water (Prevention and Control of Pollution) Cess Act, 1977
- Standards so far prescribed for various pollutants under the Environment (Protection) Act , 1986
- Doon Valley Notification, 1989 issued by MoEF.

F : Scoring Methodology :

The details on the scoring methodology in respect of the aforesaid 3 components is presented in the following tables F-1 to F-4 .

Table F-1 : Water Pollution Scoring Methodology

Sl. No.	Activity / Types of Discharges	Score
Part A : Score W1 : Score based on types of expected criteria water-pollutants present in industrial processes waste waters. **Maximum of the following seven categories is to be taken.**		
W11	Waste-water which is polluted and the pollutants are - • not easily biodegradable (very high strength waste waters having BOD > 5000 mg/l); or • toxic; or • both toxic and not easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits up-to 10 mg/l or having BOD > 5000 mg/l). For details appendix 1 may be referred)	30
W12	Non-toxic high strength polluted waste-water having BOD in the range of 1000-5000 mg/l and the pollutants are biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11 mg/l to 250 mg/l and having BOD strength in the range of 1000-5000 mg/l) . For details appendix 1 may be referred)	25
W13	Non toxic- polluted waste-water having BOD below 1000 mg/l and the pollutants are easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11mg/l to 250 mg/l and having BOD strength below 1000 mg/l) . For details appendix 1 may be referred)	20
W14	Waste-water generated from the chemical processes and which is polluted due to presence of high TDS (total dissolved solids) of inorganic nature. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	15
W15	Waste-water generated from the physical unit operations / processes and which is polluted due to presence of TDS (total dissolved solids) of inorganic nature and of natural origin like fresh-water RO rejects, boiler blow-downs, brine solution rejects etc. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	12
W16	Non-toxic polluted waste-water from those units which are: • Having the overall waste-water generation less than 10 KLD and • The pollutants are easily bio-degradable having BOD below 200 mg/l which can be easily treated in a single stage ASP (activated	12

	sludge process) based Effluent Treatment Plant. Note : This is a special category and is applicable to only those units having over-all liquid waste generation less than 10 KLD with low strength organic load.	
W17	Waste-water from cooling towers and cooling-re-circulation processes	10
Part B : Score W2 : Score based on huge discharges of any kind (Penalty Clause)		
W2	Industry having overall liquid waste generation of 100 KLD or more including industrial & domestic waste-water.	10
Overall Water Pollution Score W = W1+W2		

Appendix 1

- **Water Pollutants covered under Group W11:**

  - Free available Chlorine , Total residual chlorine, Fluoride (as F), Sulphide (as S), Free Ammonical Nitrogen, Dissolved phosphates (as P), Free ammonia (as NH3), Nitrate Nitrogen, Mercury (As Hg), Selenium (as Se), Hexa-valent chromium (as Cr + 6), Lead (as Pb), Tin , Vanadium (as V), Cadmium (as Cd), Manganese (as Mn), Total chromium (as Cr), Copper (as Cu), Iron (as Fe), Nickel (as Ni), Zinc (as Zn), Benzene, Arsenic (as As), Benzo-a-pyrene, Cyanide (as CN), Phenolic compounds (as C_6H_5OH) , Adsorbable Organic Halogens (AOX), Boron and /or
  - BOD strength of waste water > 5000 mg/l

- **Water Pollutants covered under Group W12:**

  - Sodium Absorption Ratio (SAR) , Biochemical oxygen demand (3 days at 27^{o}C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand, Oils & grease and
    - BOD strength of waste water is in the range of 1000-5000 mg/l

- **Water Pollutants covered under Group W13:**

  - Sodium Absorption Ratio (SAR), Biochemical oxygen demand (3 days at 27^{o}C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand and
    - BOD strength of waste water is below 1000 mg/l

- **Water Pollutants covered under Group W14 and W15:**

  Chlorides as Cl, Colour , Total dissolved solids (TDS - Inorganic)

- **Water Pollutants covered under Group W16**

  - BOD strength of waste water is below 200 mg/l and overall discharge is less than 10 KLD.

Table F-2 : Air Pollution Score

Sl. No.	Air Pollutants Group	'Range of Prescribed Standard ' of criteria pollutants	Marks
Part 1 : Score A1 = Score based on types of expected criteria Air Pollutants present in the emissions . Maximum of the following seven categories is to be taken. For details appendix 2 may be referred.			
1	Group A1A	Presence of criteria air pollutants having prescribed standard limits up - to 2 mg/Nm3	30
2	Group A1B	Presence of criteria air pollutants having prescribed standard from 3 to10 mg/Nm3	25
3	Group A1C	Presence of criteria air pollutants having prescribed standard from 11 to 50 mg/Nm3	20
4	Group A1D	Presence of criteria air pollutants having prescribed standard from 51 to 250 mg/Nm3	15
5	Group A1E	Presence of criteria air pollutants having prescribed standard from 251mg/Nm3 & above.	10
6	Group A1F	57. Generation of fugitive emissions of Particulate Matters which are: 1. Not generated as a result of combustion of any kind of fossil-fuel. 2. Generated due to handling / processing of materials without involving the use of any kind of chemicals. 3. Which can be easily contained /controlled with simple conventional methods	10
7	Group A1G	• Generation of Odours which are : • Generated due to application of binding gums / cements /adhesives /enamels • Which can be easily contained /controlled with simple conventional methods	10
Part 2 : Score A2 = Score based on consumption of fuels and technologies required for air pollution control :			
6	Group A2F1	• All such industries in which the daily consumption of coal/fuel is more than 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled only with high level equipments / technology like ESPs, Bag House Filters, High Efficiency chemical wet scrubbers etc.	10
7	Group A2F2	• All such industries in which the daily consumption of coal/fuel is from 12 MT/day to 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled with suitable proven technology.	5
Overall Air Pollution Score –A = A1 + A2			

Appendix 2

- **<u>Air pollutants covered under Group A1A:</u> Cd+Th,**

  Dioxins & Furans, Mercury, Asbestos

- **<u>Air Pollutants covered under Group A1B:</u>**

  HF, Nickel+ Vanadium, HBr, Manganese, Lead, H_2S, P_2O_5 as H_3PO_4

- **<u>Air Pollutants covered under Group A1C:</u>**

  Chlorine, Pesticide compounds, CH_3Cl, TOC, Total Fluoride, Hydrocarbons, NH_3, HCL vapour & Mist, H_2SO_4 Mist, SO_2

- **<u>Air Pollutants covered under Group A1D:</u> CO,**

  PM, CO, NOx

- **<u>Air Pollutants covered under Group A1E:</u> NOx**

  with liquid-fuel, SO_2 with liquid-fuel

Table F-3: Hazardous Waste Generation Score

Sl.No.	**Types of Hazardous Waste Generated as** per Schedule 1 / Schedule 2 of Hazardous Waste (Management, Handling & Trans-boundary Movement) Rules , 2008 . **Maximum of the following four categories is to be taken**	**Score**
HW1	• Land disposable HW which require special care & treatment for stabilization before disposal.	20
HW2	• Incinerable HW	15
HW3	• Land disposable HW which doesn't require treatment & stabilization before disposal. • High volume low effect wastes such as fly-ash, phspho-gypsum, red-mud, slags from pyro-metallurgical operations, mine tailings and ore beneficiation rejects)	10
HW4	• Recyclable HW, which are easily recyclable with proven technologies.	10

Table F-4 : Calculation Sheet

Industrial Sector - .....

1. Water Pollution Score (W)			
Scores	Waste Water Category	Value	
Score on W1			
Score on W2			
Water Pollution Score = W1+W2			
2. Air Pollution Score (A)			
Scores	Air Pollutant Category	Value	
Score on A1			
Score on A2	-	-	
Air Pollution Score = A1+A2			
3. Hazardous Waste Score (HW)			
Score	HW Category	Value	
HW			
Grand Total = W + A + HW			

Note :

- Any of the industrial sector having only either air pollution (A) or water pollution (W) , the score will be normalized to 100 as per the following formula –

  Normalized Score = {100 x W (or A)} / 40

- Any of the industrial sector having air pollution (A) and water pollution (W) both but no hazardous waste generation (H) , the joint score of air & water pollution will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+A)} / 80

- Any of the industrial sector having air pollution (A) & hazardous waste generation (H) but no water pollution (W), the joint score of air pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (A+H)} / 60

- Any of the industrial sector having water pollution (W) and hazardous waste generation (H) but no air pollution (A), the joint score of water pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+H)} / 60

G : Developments :

- The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) i.e a total of 244 industrial sectors have been assessed as per the proposed formula by the Working Group. For this purpose, concerned Engineers / Scientists from the Member SPCBs were also involved & consulted during May 28-29, 2015.
- After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " was prepared by the Committee and circulated to all the SPCBs, PCCs and concerned Ministries for their information & comments. The ' Draft Document ' was uploaded on the website of CPCB also for information & comments of one & all.
- The matter was discussed during the 170th Board Meeting also and issues raised by the Board Members pertaining to some of the industrial sectors were clarified.
- Responses were received from various concerned Ministries, SPCBs, Industrial Associations including individuals.
- Based on the above, final meeting was convened by the Secretary , MoEFCC with CPCB and senior officers of MoEFCC on January 06, 2016 to resolve the issues appropriately and finalize the 'Re-categorization'. Accordingly , following modifications in the 'Range of Pollution Index 'for the purpose of categorization of industrial sectors were suggested :

    - Industrial Sectors having Pollution Index score of 60 and above – Red category
    - Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
    - Industrial Sectors having Pollution Index score of 21 to 40 –Green category
    - Industrial Sectors having Pollution Index score incl.& upto 20 –White category

- Based on the final criteria as described in v above , the final categorization is as follows :

Category of Industrial Sector	Existing Categorization	Proposed (New) categorization
Red	85	60
Orange	73	83
Green	86	63
White	---	36
Total	244	242

- In the proposed categorization, some of the industrial sectors have been either deleted due to duplication or merged with similar type of sectors on account of same

characteristics of pollution generation. In a similar way, some of the industrial sectors are split into more sectors on account of variation in the raw materials / manufacturing process. As a result final totals of the existing and proposed categorization are different.

- The industrial sector which doesn't fall under any of the above four categories (Red, Orange, Green and White) , decision with regard to its categorization will be taken at the level of concerned SPCB/PCC by a committee headed by the Member Secretary , SPCB/PCC and comprising of two senior cadre Engineers / Scientists of the SPCB / PCC in accordance with the scoring-criteria specified in this document.
- The summary is presented in the following Table G-1 and final lists of Red, Orange, Green and White categories of industries are presented in Tables G-2, G-3, G-4 and G-5 respectively, which are self explanatory.

Table G-1: Final Summary Table Red , Orange, Green and White Categories of Industries (16-01-16)

Sl No.	Original Categorization	Initial Nos.	Addition by Splitting into further classes	Deletion / Shifting to foot-note due to vague term / Merger / other reasons	Re-categorization to Red	Re-categorization to Orange	Re-categorization to Green	Re-categorization to White	Check
		1	2	3	4	5	6	7	(1+2) = (3 to 7)
1	Red	85	11	7	60	26	3	Nil	96=96
2	Orange	73	2	3	Nil	51	19	2	75=75
3	Green	86	Nil	3+2=5	Nil	6	41	34	86=86
Final Categorization		244	13	15	**60 (Red)**	**83 (Orange)**	**63 (Green)**	**36 (White)**	**257 =257 (Total categories including in foot-note)**

Table G-2 : Final List of Red Category of Industrial Sectors

Sl No.	Orgnl Sl.No	Industry Sector	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	REMARKS
1.	38	Isolated storage of hazardous chemicals (as per schedule of manufacturing, storage of hazardous chemicals rules ,1989 as amended)									R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.
2.	4	Automobile Manufacturing (integrated facilities)	30	-	30	20	-	20	10	60	**R-R**	Such types of plants are having either one or combinations of polluting activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating , phosphating, painting , heat treatment etc. 59. Some of such plants may outsource some /all of the polluting activities. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.
3.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent cleared metal catalyst containing copper,, Spent cleared metal catalyst containing zinc,,	30	-	30	20	-	20	10	60	**R-R**	All the three types of pollutants are expected.
4.	44	Manufacturing of lubricating oils ,grease and petroleum based products	20	-	20	20	-	20	20	60	**R-R**	Generates all sorts of pollution.
5.	66 E	DG Set of capacity > 5 MVA	-	-	-	20	5	25	-	62.5	**R-R**	• Mainly air polluting. • DG sets consume the diesel @ 0.21 litres/hr/KVA at full load. • Average running is taken @ 12 hrs / day although many of the DG sets run for more than this period.

6.	31	Industrial carbon including electrodes and graphite blocks, activated carbon, carbon black	10	-	-	20	5	25	10	62.5	**R-R**	Mainly air polluting. Air pollution score is normalized to 100.
7.	39	Lead acid battery manufacturing(excluding assembling and charging of lead-acid battery in micro scale)	10	-	10	25	-	25	10	62.5	**R-R**	• Mainly air polluting. Air pollution scores are normalized to 100. • Lead Acid Battery manufacturing consists of various stages which broadly involve (after producing or receiving lead oxide): Paste Mixing , Grid Casting , Grid Pasting & Curing , Hydro-setting, parting & enveloping , Stacking, grouping & inter-cell welding , Formation. Exposure of workmen to lead during all or any of the processes outlined above exceeds the prescribed standards if appropriate equipment in this respect is not installed at any Battery Manufacturing Unit. All of the above processes, some more than others, involve release of lead particles or fumes into the environment. Pollution from the above processes can be grouped into two possible types, viz: (a) Lead Oxide becomes airborne and there is Particulate Pollution (b) Fumes are generated and there is Gaseous Pollution
8.	62	Phosphate rock processing plant	30	-	30	20	-	20	-	62.5	**R-R**	• The sepa ration of phosphate rock from impurities and non-phosphate materials for use in fertilizer manufacture consists of benefi ciation, drying or calcining at some operations, and grinding. Phosphate rock from the mines is fi rs t sent to benefi ciation uni ts to sepa rate sand and clay and to remove impurities. Steps used in benefi ciation depend on the type of rock. • The water & air pollution scores are normalized to 100.

9.	66	Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]	10	-	10	15	10	25		62.5	**R-R**	1. Mainly air polluting. It uses a mixture of biomass (agro based) and coal (< 10 %) as a fuel. Almost, round the yea r operation. 2 . In case of DG sets of 5 MVA & more and emissions of SO2 will take place due to use of liquid fuel. Air pollution score will be =20 + 10 = 30, Normalized score will be 75. 3. In case of 'Waste to Energy Plants' , water will be used for cooling and air score will be - 30+10 = 40.
10.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent catalyst containing nickel, cadmium, Zinc, copper, arsenic, vanadium and cobalt,	30	-	30	25	-	25	10	65	**R-R**	All the three types of pollutants are expected.
11.	67	Processes involving chlorinated hydrocarbons	30	-	30	20	-	20	15	65	**R-R**	Chlorinated hydrocarbons are used in the manufacture of insecticides, pes ticides and organo chloro pes ti cides . Effluents & emissions are toxic in nature.
12.	74	Sugar (excluding Khandsari)	20	10	30	15	10	25	10	65	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Sugar mills genera te all sorts of pollution problems.
13.	22	Fibre glass production and processing (excluding moulding)	-	-	-	20	-	20	20	67	**R-R**	• The use of styrene in most methods of fiberglass production causes hazardous air pollution that is harmful to brea the at excessi ve levels. • It is mainly air polluting & HW genera ting industry. The air pollution & HW scores are normalized to 100. • In case of lead containing glass, the score of A1 will be 25 and final normalized score will be 75 and shall be categorized as Red.
14.	23	Fire crackers manufacturing and bulk storage facilities	-	-	-	20	-	20	20	67	**R-R**	• This is the normalized score based on air pollution & HW genera tion. • Various hazardous chemicals are used in the manufacturing process . • These chemicals are namely Potassium Nitrate , Potassium per-chlorate, Barium Nitrate, Aluminium compounds, Copper Chloride etc.

												iv. These chemicals are highly hazardous and cause serious diseases among the workers. especially ability of blood to carry oxygen leading to heada ches , methemoglobinemia and kidney problems , skin problems, thyroid metal fume etc.
15.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Dismantlers Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.	-	-	-	30	0	30	10	67	R-R	Mainly air polluting and hazardous waste generating. Air & HW pollution scores are jointly normalized to 100.
16.	47	Milk processes and dairy products(integrated project)	20	10	30	20	5	25	-	68.75	**R-R**	• Water as well as air polluting due to use of boilers. • Water & air pollution scores are normalized to 100.
17.	63	Phosphorous and its compounds	30	-	30	25	-	25	-	68.75	**R-R**	Water pollution & air pollution containing compounds of phosphorous are expected
18.	61	Pulp & Paper (waste paper based wi thout bleachi ng process to manufacture Kraft paper)	20	10	30	15	10	25	0	68.75	**R-R**	Mainly water & air polluting . Water & air pollution scores are normalized to 100.
19.	13	Coke making , liquefaction, coal tar distillation or fuel gas making	30	-	30	20	-	20	20	70	**R-R**	It is a kind of petrochemical industry.

20.	41	Manufacturing of explosives, detonators, fuses including management and handling activities	30	-	30	20	-	20	20	70	**R-R**	• Explosives manufacture and use contribute some measure of hazardous waste to the environment. • Nitroglycerin produces several toxic byproducts such as acids, caustics, and oils contaminated with heavy metals. These must be disposed of properly by neutralization or stabilization and transported to a hazardous waste landfill. • The use of explosives creates large amounts of dust and particulate from the explosion, and, in some cases, releases asbestos, **lead,** and other hazardous materials into the atmosphere.
21.	45	Manufacturing of paints varnishes, pigments and intermediate (excluding blending/mixing)	30	-	30	25	-	25	15	70	**R-R**	• The process may cause considerable emissions of volatile organic compounds (VOC). VOC contribute to the crea tion of ozone in the lower la yers of the atmosphere (photochemical air pollution) and can present danger to heal th. • Dust and odour may also be a problem. • Washing of vessels will contribute waste - waters. • Large quantity of HWs are also produced.
22.	56	Organic Chemicals manufacturing	30	-	30	20	-	50	20	70	**R-R**	Such types of industrial sectors generate all sorts of pollution.
23.	1	Airports and Commercial Air Strips	20	10	30	-	-	-	10	75	**R-R**	60. The Airports are genera ting mainly the waste - waters. 61. This is the water pollution normalized score for airports ha ving discharge more than 100 KLD. 62. The airports / strips ha ving discharge less than 100 KLD will ha ve score of 50 and hence orange category. 63. If the score is normalized wrt water + HW both, then all the airports will come under Orange category (score - 58.33).
24.	3	Asbestos and asbestos based industries	-	-	-	30	-	30	10	75	**R-R**	• This is mainly air polluting industry. • Final score is based on air pollution score only. • Asbes tos is carcinogenic and banned in many countries.

25.	5	Basic chemicals and electro chemicals and its derivatives including manufacturing of acid	30	-	30	-	-	-	10	75	**R-R**	• Standards prescribed for Inorganic Chemicals are adopted. • It is mainly water polluting industry having effluents which are toxic and not easily biodegradable.
												• Water pollution score normalized to 100 is undertaken. • The earlier Red category industrial sector namely "Hydrocyanic acid and its derivatives " is also merged under this industrial sector.
26.	7	Cement	-	-	-	20	10	30	-	75	**R-R**	This is mainly air polluting industry & hence normalized air pollution score.
27.	9	Chlorates, per-chlorates & peroxides	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
28.	10	Chlorine, fluorine, bromine, iodine and their compounds	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
29.	16	Dyes and Dye- Intermediates	30	-	30	20	5	25	20	75	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Such types of industrial sectors generate all sorts of pollution.
30.	26	Health-care Establishment (as defined in BMW Rules)	20	10	30	-	-	-	-	75	**R-R**	• Mainly water polluting. • The water pollution score is normalized to 100 & valid for Hospitals having total waste-water generation > 100 KLD. • The hospitals with incinerator will be categorized as Red irrespective of the quantity of the waste - water generation. • The hospitals having total waste-water generation less than 100 KLD and without incinerator, the normalized water pollution score will be 50 and will be categorized as Orange category.

31.	29	Hotels having overall waste-water generation @ 100 KLD and more.	20	10	30	15	-	15	-	75	**R-R**	• Mainly water polluting. Small boiler may be installed. • The water pollution score is normalized to 100 & valid for Hotels having waste-water generation > 100 KLD. • The hotels having more than 20 rooms and waste-water generation less than 100 KLD and having a coal / oil fired boiler , the pollution score will be 35/40 & are categorized as Orange. • The hotels having more than 20 rooms and waste-water generation less than 10 KLD and having no-boiler & no hazardous waste generation, the pollution score will be 20 & are categorized as Green.
32.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Lead acid battery plates and other lead scrap/ashes/residues not covered under Batteries (Management and Handling) Rules , 2001. [* Battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes". Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "rains".	30	-	30	25	--	25	20	75	**R-R**	All the three types of pollutants are generated.

33.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Integra ted Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches , acti va ted glass cullets from ca thode -ray tubes and other acti va ted glass and PCB-capacitors , or any other component contaminated with Schedule 2 consti tuents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent tha t they exhibit hazard characteristics indicated in part C of this Schedule.	30	-	30	25	-	25	20	75	**R-R**	All the three types of pollutants are expected.
34.	43	Manufacturing of glue and gelatin	30	10	40	20	-	20	-	75	**R-R**	Highly water polluting & obnoxious air polluting.
35.	49	Mining and ore beneficiation	30	10	40	15	5	20	-	75	**R-R**	Both air and water polluting. Score is normalized wi th air & water pollution.
36.	52	Nuclear power plant	10	-	10	30	-	30	15	75	**R-R**	• Mainly air polluting due to incinera tor. Others - cooling water. • Air pollution score is normalized to 100.
37.	58	Pesticides (technical) (excluding formulation)	30	-	30	25	-	25	20	75	**R-R**	64. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 65. Such types of industrial sectors generate all sorts of pollution.
38.	64	Photographic film and its chemicals	30	-	30	-	-	-	-	75	**R-R**	• Silver salts and other chemicals are used in preparation. Slight quantity of effluents is generated. • Water pollution scores are normalized to 100.
39.	68	Railway locomotive work shop/Integrated road transport workshop/Authorized service centers	20	10	30	-	-	-	10	75	**R-R**	• Mainly water polluting industry . Water is used in the washing of locomotives, road transport vehicles during servi cing. • This score is valid for those Centers ha ving discharge more than 100 KLD. • Service Centers ha ving waste-water generation < 100 KLD, the normalized score will be =(100*20)/40= 50.

40.	84	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing and colouring	30	10	40	15	-	15	20	75	**R-R**	In this sector all sorts of pollution are generated.
41.	8	Chlor Alkali	30	10	40	20	10	30	10	80	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Chlor-alkali units are ha ving different section like NaOH, Cl 2, SBP etc which are ha ving toxic effluents. Additionally , fuel consumption is also on higher-side.
42.	70	Ship Breaking Industries	30	-	30	30	-	30	20	80	**R-R**	• The ship-breaking industry creates numerous hazards for the coastal and marine environment. • Ship-breaking releases a large number of dangerous pollutants, including toxic waste, oil, poly-chlorinated biphenyls, and heavy metals, into the waters and sea bed. • While most of the oil is removed before a ship is scrapped, sand used to mop up the remaining oil is thrown into the sea. High concentrations of oil and grease are then found in the coastal waters, choking marine life.
												• Solid waste strewn on the shore, 45 tonnes on any given day according to a study by the Central Pollution Control Board, also finds its way into the sea. • Adding to the stress on coastal waters, the organic load from the thousands of workers living in cramped conditions with little or no sanitary facilities results in unacceptably high levels of BOD.
43.	53	Oil and gas extraction including CBM (offshore & on-shore extraction through drilling wells)	30	-	30	-	-	-	20	83	**R-R**	• Mainly water polluting & hazardous waste generating. • The water pollution & HW generation scores are normalized to 100.
44.	36	Industry or process involving metal surface treatment or process such as pickling/ electroplating/paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & toxic hazardous waste generating industry. Scores are normalized to 100.

45.	80	Tanneries	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & hazardous waste generating industry. Scores are normalized to 100.
46.	65	Ports and harbour, jetties and dredging operations	30	10	40	15	10	25	20	85	**R-R**	This category contain all sorts of pollution.
47.	77	Synthetic fibers including rayon ,tyre cord, polyester filament yarn	30	10	40	25	10	35	10	85	**R-R**	This sector generates all sorts of pollution problems.
48.	81	Thermal Power Plants	30	10	40	20	10	30	15	85	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • TPP generate all sorts of pollution problems.
49.	71	Slaughter house (as per notification S.O.270(E)dated 26.03.2001)and meat processing industries, bone mill, processing of animal horn, hoofs and other body parts	25	10	35	-	-	-	-	87.5	**R-R**	Mainly water polluting and obnoxious odour generating industry. The water pollution score is normalized to 100
50.	2	Aluminium Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • This sector is generating all sorts of pollution i.e. air, water and HW.
51.	12	Copper Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Integrated Copper Smelters contain all sorts of pollution.
52.	20	Fertilizer (basic) (excluding formulation)	30	10	40	20	10	30	20	90	**R-R**	66. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 67. Generates all sorts of pollution.
53.	37	Iron & Steel (involving processing from ore/ integrated steel plants) and or Sponge Iron units	30	10	40	20	10	30	20	90	**R-R**	xxxix. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xl. Such types of industrial sectors generate all sorts of pollution.
54.	61	Pulp & Paper (waste paper based units with bleaching process to manufacture writing & printing paper)	25	10	35	25	10	35	20	90	**R-R**	Waste paper based Pulp & Paper mills with blea ching process generate all sorts of pollution.
55.	85	Zinc Smelter	30	10	40	20	10	30	20	90	**R-R**	xli. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xlii. Integrated Zinc smelter generates all sorts of pollution problems.

56.	55	Oil Refinery (mineral Oil or Petro Refineries)	30	10	40	25	10	35	20	95	**R-R**	xliii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xliv. Such types of industrial sectors generate all sorts of pollution.
57.	59	Petrochemicals Manufacturing (including processing of Emulsions of oil and water)	30	10	40	25	10	35	20	95	**R-R**	xlv. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xlvi. Such types of industrial sectors generate all sorts of pollution. xlvii. The earlier red category industrial sector namely "Processing of Emulsions of Oil & Water " is merged with this industrial sector.
58.	60	Pharmaceuticals	30	10	40	30	5	35	20	95	**R-R**	xlviii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xlix. Such types of industrial sectors generate all sorts of pollution.
59.	61	Pulp & Paper (Large-Agro + wood) , Small Pulp & Paper (agro based-wheat straw/rice husk)	30	10	40	25	10	35	20	95	**R-R**	l. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. li. Large /Small Agro based Pulp & Paper mills contribute all sorts of pollution problems.
60.	15	Distillery (molasses / grain / yeast based)	30	10	40	-	-	-	-	100	**R-R**	Mainly water polluting industry. Final score is the normalized water pollution score.

Note :

liii. Under the column Revised Category, the full forms of the abbreviations are as follows :

- *a. R-R means original category was Red and revised category is also Red*
- *b. R-O means original category was Red and revised category is Orange*
- *c. O-O means original category was Orange and revised category is also Orange*
- *d. O-G means original category was Orange and revised category is Green*
- *e. O-W means original category was Orange and revised category is White*
- *f. G-O means original category was Green and revised category is Orange*
- *g. G-G means original category was Green and revised category is also Green*
- *h. G-W means original category was Green and revised category is White*

liii. There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*14*	*Common treatment and disposal facilities(CETP, TSDF, E-waste recycling, CBMWTF, effluent conveyance project, incinerator, solvent/acid recovery plant, MSW sanitary land fill site)*	*R*	*liv. All such facilities are classified as Red but special category projects as these are parts of pollution control facilities.* *lv. In case of CETP , the categorization will depend upon the category of member industries being served.*
2	*18*	*Processing of Emulsions of Oil & Water*		*It is a part of Petrochemical industries. Transferred and merged with the industrial sector namely 'Petrochemicals' at Sl. No. 54.*
3	*27*	*Heavy engineering including ship building (with investment on Plant & Machineries more than Rs 10 crores)*	*R*	*Most of the pollution generating processes / operations under this category are similar to the industry category namely "Automobile Manufacturing (integrated facilities)" at Sl . No. 1 and may be referred accordingly.*
4	*30*	*Hydrocyanic acid and its derivatives*	*R*	*Have been merged with the red category industrial sector namely " Basic chemicals and electro chemicals and its derivatives including manufacturing of acid " at Sl. No. 24*
5	*32*	*Industrial estates/ parks / complexes/ areas/ export processing zones/ SEZs/ Biotech parks/ leather complex*	*R*	*The classification will depend upon the category(ies) of the industries operating / proposed to be permitted in the area. In this context, guidelines prescribed in EIA Notification, 2006 shall be followed.*
6	*33*	*Industrial inorganic gases namely-* *a) Chemical gas- Acetylene, hydrogen, chlorine, fluorine, ammonia, sulphur dioxide, ethylene, hydrogen-sulphide, phosphine b) Hydrocarbon gases- Methane , ethane, propane*	*R*	*These gases are generally secondary products and produced alongwith other main products. To be classified as per the main parent plant.*
7	*69*	*Reprocessing of used oils & waste oils*	*R*	*lvi. The industry generates mainly the air pollution and oil bearing hazardous wastes. The normalized (air pollution & HW generation score is 58.33.* *lvii. To be deleted as already covered under HW Recyclers / Re-processors (Used oils / Waste Oils) under Orange Category*

Table G-3 : Final List of Orange Category of Industrial Sectors

Final Sl. No.	Orgnl S.No	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised category	Remarks
1.	20	Dismantling of rolling stocks (wagons/ coaches)	--	--	--	15	--	15	10	41.67	O-O	Emissions of dust and generation of waste oils take place during dismantling. Air pollution & HW generation scores (15+10=25) are normalized to 100.
2.	5	Bakery and confectionery units with production capacity > 1 TPD. (With ovens / furnaces)	20	--	20	15	--	15	--	43.75	O-O	
3.	10	Chanachur and ladoo from puffed and beaten rice(muri and shira) using husk fired oven	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
4.	23	Coated electrode manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes
5.	24	Compact disc computer floppy and cassette manufacturing / Reel manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Generates waste-water and process emissions.
6.	24	Flakes from rejected PET bottle	20	-	20	15	-	15	-	43.75	R-O	Normal water & air pollutions are generated.
7.	30	Food and food processing including fruits and vegetable processing	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
8.	40	Jute processing without dyeing	20	--	20	15	--	15	--	43.75	O-O	CPCB has notified standards for this category. Both air and water pollutions are generated.
9.	56	Manufacturing of silica gel	15	0	15	20	0	20	0	43.75	**G-O**	Waste-waters containing TDS and emissions of H_2SO_4 are generated.

10.	45	Manufacturing of tooth powder, toothpaste, talcum powder and other cosmetic items	20	--	20	15	--	15	--	43.75	O-O	Both air and water pollution are generated.
11.	55	Printing or etching of glass sheet using hydrofluoric acid	15	--	15	20	--	20	--	43.75	O-O	Both air and water pollution are generated.
12.	65	Silk screen printing, sari printing by wooden blocks	20	--	20	15	--	15	--	43.75	O-O	Wash-water and PM emissions from boilers .
13.	76	Synthetic detergents and soaps(excluding formulation)	20	-	20	15	-	15	-	43.75	R-O	68. This is the score for units having generation of waste- waters less than 100 KLD. 69. The units having waste- water generation more than 100 KLD will become mainly water polluting and accordingly normalized water pollution score will be 75 and be categorized as Red.
14.	71	Thermometer manufacturing	15	--	15	20	--	20	--	43.75	O-O	Process - making glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.
15.	14	Cotton spinning and weaving (medium and large scale)	--	--	--	15	--	37.5	10	47.5	O-O	Mainly air polluting industry. Sources of air pollution (PM) are the fine particles of cotton from spinning process. Air pollution score is normalized to 100.

16.	1	Almirah, Grill Manufacturing (Dry Mechanical Process)	--	--	--	20	--	20	--	50	O-O	Air pollution due to spray painting (emissions of VOCs). Units without painting operations shall be categorized as White.
17.	2	Aluminium & copper extraction from scrap using oil fired furnace (dry process only)	--	--	--	20	--	20	10	50	O-O	• Normalized Air pollution score. • Significant air pollution due to melting (emissions of SO2, PM).
18.	3	Automobile servicing, repairing and painting (excluding only fuel dispensing)	20	--	20	20	--	20	10	50	O-O	Normal water & air polluting and recyclable waste oil generating. If the waste water generation is more than 100 KLD, it will become mainly water polluting and Red category unit.
19.	4	Ayurvedic and homeopathic medicine	20	--	20	15	--	15	15	50	O-O	
20.	7	Brickfields (excluding fly ash brick manufacturing using lime process)	--	--	--	20	--	20	--	50	O-O	Significantly air polluting.
21.	8	Building and construction project more than 20,000 sq. m built up area	20	--	20	20	--	20	--	50	O-O	1. In the pre-construction stage , it is mainly air polluting due to generation of dust (PM) emissions. 2. After construction, it is mainly water polluting. If the discharge is more than 100 KLD, it will be having the normalized score of 75 and be categorized as Red.

22.	6	Ceramics and Refractories	-	-	-	20	-	20	-	50	R-O	• Mainly air polluting industry. • This score is for the units having coal consumption < than 12 MT/day. • For the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red.
23.	11	Coal washeries	15	10	25	15	-	15	-	50	R-O	• Wet washeries are mainly water polluting industry generating effluents which are having inorganic SS & TDS. Additionally, air pollution due to PM emissions is also generated. • Water & air pollution scores are jointly normalized to 100.
24.	16	Dairy and dairy products (small scale)	20	--	20	20	--	20	--	50	O-O	Water and air polluting both.
25.	18	DG set of capacity >1MVA but < 5MVA	--	--	--	20	--	20	--	50	O-O	Mainly air polluting . air pollution score is normalized to 100.
26.	17	Dry coal processing, mineral processing, industries involving ore sintering, pelletisating, grinding & pulverization	-	-	-	20	-	20	-	50	R-O	Mainly air polluting industry. Final score is the normalized air pollution score.

27.	19	Fermentation industry including manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol)	20	-	20	-	-	-	-	50	R-O	• Mainly water polluting industry. This is the normalized water pollution score for units having discharge < 100 KLD. • For the units having discharge > 100 KLD, the normalized water pollution score will be 75 and shall be accordingly categorized as Red.
28.	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	-	-	-	15	5	20	10	50	R-O	• Mainly air polluting. This score is applicable to secondary production of ferrous & non- ferrous metals (excluding lead) up-to 1 MT/hour production.

												• For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red. For Induction Furnace clubbed with AOD furnace – separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.
29.	26	Fertilizer (granulation / formulation / blending only)	--	--	--	20	--	20	--	50	O-O	Air polluting.
30.	27	Fish feed, poultry feed and cattle feed	--	--	--	20	--	20	--	50	O-O	Obnoxious odour , H2S etc. AP score is normalized to 100
31.	28	Fish processing and packing (excluding chilling of fishes)	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.

32.	31	Forging of ferrous and non- ferrous metals (using oil and gas fired furnaces)	--	--	--	20	--	20	--	50	O-O	Heating furnace. Mainly air polluting.
33.	32	Formulation/pelletization of camphor tablets, naphthalene balls from camphor/ naphthalene powders.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of Benzene, HC are expected.
34.	33	Glass ceramics, earthen potteries and tile manufacturing using oil and gas fired kilns, coating on glasses using cerium fluorides and magnesium fluoride etc.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of SO2 are expected.
35.	35	Gravure printing, digital printing on flex, vinyl	20	--	20	20	--	20	10	50	O-O	Waste waters , emissions of VOCs
36.	36	Heat treatment using oil fired furnace (without cyaniding)	--	--	--	20	--	20	--	50	O-O	Mainly air polluting and noise generating. AP Score is normalized to 100.
37.	28	Hot mix plants	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution scores are normalized to 100.
38.	37	Hotels (< 3 star) or hotels having > 20 rooms and less than 100 rooms.	20	--	20	20	--	20	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
39.	38	Ice cream	20	--	20	20	--	20	--	50	O-O	Wash-water and boilers / oven for pasteurization.
40.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Paint and ink Sludge/residues	-	-	-	20	0	20	0	50	R-O	Mainly air polluting. Air pollution score is normalized to 100
41.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Brass Dross ,, Copper Dross,, Copper Oxide Mill Scale,, Copper Reverts, Cake & Residues,, Waste Copper and copper alloys in	10	-	10	20	-	20	10	50	R-O	Mainly air polluting.

		dispersible form,, Slags from copper processing for further processing or refining ,, Insulated Copper Wire,, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" ,, Jelly filled Copper cables ,, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross,, Zinc ash/Skimming arising from galvanizing and die casting operations,, Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible from ,,										
42.	35	Industry or processes involving foundry operations	-	-	-	20	-	20	-	50	R-O	• This score is valid for the foundries having capacity < 5 MT/hr as such units require the coal/coke @ < 500 kg/hr. • The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red.
43.	40	Lime manufacturing (using lime kiln)	-	-	-	20	-	20	-	50	R-O	Mainly air polluting
44.	41	Liquid floor cleaner, black phenyl, liquid soap, glycerol mono-stearate manufacturing	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.

45.	42	Manufacturing of glass	10	-	-	20	-	20	-	50	R-O	• Mainly air polluting (melting at 1500ºC and refining . • In case of lead glass , the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red .
46.	43	Manufacturing of iodized salt from crude/ raw salt	12	--	12	20	--	20	--	50	O-O	Boiling in Evaporators (multiple effect evaporators), centrifuging, iodization with KIO3 mixing . Mainly air polluting. Air pollution score is normalized to 100.
47.	42	Manufacturing of mirror from sheet glass	--	--	--	20	--	20	--	50	O-O	Evaporator & furnace for heating the metal to be applied as reflector on mirror. Mainly air polluting.
48.	44	Manufacturing of mosquito repellent coil	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Toxic fumes are expected.
49.	46	Manufacturing of Starch/Sago	25	-	25	15	-	15	-	50	R-O	• Water and air polluting industry. Boiler is used for steam generation. • Water & air pollution scores are normalized to 100
50.	46	Mechanized laundry using oil fired boiler	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.
51.	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	--	--	--	20	--	20	--	50	O-O	1. Mainly air polluting. Boiler as well as VOCs from use of adhesives. 2. Without boiler, it will be a Green category industry.
52.	50	New highway construction project	-	-	-	20	-	20	-	50	R-O	Mainly air polluting project.

53.	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products	20	-	20	15	5	20	-	50	R-O	70. Both air and water polluting. Score is normalized with air & water pollution. This score is valid for industries having waste-water generation < 100 KLD. 71. For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red.
54.	49	Paint blending and mixing (Ball mill)	20	--	20	20	--	20	10	50	O-O	Both air and water pollution are generated.
55.	62	Paints and varnishes (mixing and blending)	20	0	0	20	0	20	0	50	**G-O**	Waste-waters as well as fumes of VOCs due to solvents, pigments, varnishes.
56.	51	Ply-board manufacturing(including Veneer and laminate) with oil fired boiler/ thermic fluid heater(without resin plant)	0	--	0	20	--	20	--	50	O-O	Mainly air polluting because of use of boiler. AP score is normalized to 100
57.	52	Potable alcohol (IMFL) by blending, bottling of alcohol products	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
58.	54	Printing ink manufacturing	20	--	20	20	--	20	--	50	O-O	1. Pigments, binders and solvents are used. 2. Boiler is also used. 3. Emissions of VOCs take place.
59.	70	Printing press	20	0	20	20	0	20	0	50	**G-O**	Colored waste-waters containing dyes and VOC emissions are generated.
60.	59	Reprocessing of waste plastic including PVC	20	--	20	20	--	20	--	50	O-O	Large quantities of wash-water and fugitive emissions are generated.
61.	61	Rolling mill (oil or coal fired) and cold rolling mill	10	--	10	20	--	20	--	50	O-O	Mainly air polluting. Air pollution score is normalized to 100. Others - cooling water and recyclable waste oils etc. are generated.

62.	67	Spray painting, paint baking, paint shipping	--	--	--	20	--	20	10	50	O-O	Mainly air polluting. Emissions of VOCs and HC are generated.
63.	72	Steel and steel products using various furnaces like blast furnace /open hearth furnace/induction furnace/arc furnace/submerged arc furnace /basic oxygen furnace /hot rolling reheated furnace	10	-	10	20	-	20	10	50	R-O	• Mainly air polluting. In the emissions, oxides of manganese, nickel etc. are also present. • Air pollution score is normalized to 100.
64.	73	Stone crushers	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution score is normalized to 100.
65.	75	Surgical and medical products including prophylactics and latex	20	-	20	20	-	20	-	50	R-O	Both air as well as water polluting. Air and water pollution scores are normalized to 100.
66.	85	Tephlon based products	0	0	0	20	0	20	0	50	**G-O**	Due to spraying applications, emissions (HC) are generated
67.	70	Thermocol manufacturing (with boiler)	--	--	--	20	--	20	--	50	O-O	Polystyrene is heated. Mainly air polluting with boiler.
68.	82	Tobacco products including cigarettes and tobacco/opium processes	20	-	20	20	-	20	-	50	R-O	Such industries generate both air as well as water pollution. These scores are normalized to 100.
69.	72	Transformer repairing/ manufacturing (dry process only)	--	--	--	20	--	20	10	50	O-O	Mainly air polluting because of ovens, shot-blasting etc.
70.	73	Tyres and tubes vulcanization/ hot retreating	10	--	10	20	--	20	--	50	O-O	Mainly air polluting . Emissions of PM, VOCs and obnoxious odour are generated.
71.	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	20	-	20	15	5	20	10	50	R-O	• All sorts of pollution are generated. • This score is valid for plants having waste-water generation < 100 KLD. • If the waste-water generation is more than 100 KLD, the unit shall be classified as Red.

72.	74	Wire drawing and wire netting	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
73.	21	Dry cell battery (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	30	--	30	15	--	15	10	55	O-O	Water and air polluting both.
74.	50	Pharmaceutical formulation and for R & D purpose (For sustained release/ extended release of drugs only and not for commercial purpose)	20	--	20	20	--	20	15	55	O-O	• All sorts of pollution are generated. • R&D activities are to be shifted to Red category.
75.	78	Synthetic resins	20	-	20	20	-	20	15	55	R-O	All sorts of pollution are generated.
76.	79	Synthetic rubber excluding molding	20	-	20	20	-	20	15	55	R-O	• Most synthetic rubber is created from two materials, styrene and butadiene. Both are currently obtained from petroleum. • Process is similar to a part of Petrochemical plants.
77.	9	Cashew nut processing	25	--	25	20	--	20	--	56	O-O	Normal water and air polluting.
78.	12	Coffee seed processing	25	--	25	20	--	20	--	56	O-O	Normal water & air polluting industry.

79.	57	Parboiled Rice Mills	25	-	25	20	-	20	-	56	R-O	• Rice Mills are generating both air and water pollution. Waste-waters are having high strength in respect of BOD. • This is the normalized air & water pollution score for units having waste-water generation < 100 KLD and fuel consumption less than 12 MTD. • For units having waste-water generation > 100 KLD or fuel consumption > 12 MTD or both , the unit shall be classified as Red.
80.	29	Foam manufacturing	--	--	--	20	--	20	15	58	O-O	• Raw material is polyurethane, latex etc. • Emissions of VOCs and HAPs. CH3Cl2 and similar compounds as blowing agents. • Outdated raw materials and spoiled slots are discarded as HW.
81.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Used Oil – As per specifications prescribed from time to time.	10	0	10	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100

82.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Waste Oil ---As per specifications prescribed from time to time.	-	-	-	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100.
83.	56	Producer gas plant using conventional up drift coal gasification (linked to rolling mills glass and ceramic industry refectories for dedicated fuel supply)	--	--	--	20	--	20	15	58.33	O-O	Mainly air polluting & tar (HW) generating. SO2, CO, NOx are generated. Tar is the by-product and utilized by other industries in co-processing.

Note :

- *Under the column Revised Category, the full forms of the abbreviations are as follows :*
  - *R-R means original category was Red and revised category is also Red*
  - *R-O means original category was Red and revised category is Orange*
  - *O-O means original category was Orange and revised category is also Orange*
  - *O-G means original category was Orange and revised category is Green*
  - *O-W means original category was Orange and revised category is White*
  - *G-O means original category was Green and revised category is Orange*
  - *G-G means original category was Green and revised category is also Green*
  - *G-W means original category was Green and revised category is White*

- *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication / vague category. The overall details are as follows:*

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*24*	*Excavation of sand from the river bed (excluding manual excavation)*	*O*	*Since such types of activities cause ecological distu rbances, the instru ctions issued by the government from time to time be followed. To be categorized by MoEF&CC.*
2	*39*	*Infrastructure Developmen t Project*	*O*	*Vast variety of such projects come under such category. This is to be decided by the concerned SPCB in line of EIA Notification , 2006.*
3	*53*	*Power press*	*O*	*Very vague term hence deleted. Such types of general engineering units have already been covered.*

Table G-4 : Final List of Green Category of Industrial Sectors

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	Remarks
1.	2	Aluminium utensils from aluminium circles by pressing only (dry mechanical operation)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.
2.	6	Ayurvedic and homeopathic medicines (without boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
3.	8	Bakery /confectionery /sweets products (with production capacity <1tpd (with gas or electrical oven)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
4.	6	Bi-axially oriented PP film along with metalizing operations	10	--	10	--	--	--	--	25	**O-G**	Mainly extrusion process involving Cooling water recirculation
5.	10	Biomass briquettes (sun drying) without using toxic hazardous wastes	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
6.	13	Blending of melamine resins & different powder, additives by physical mixing	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
7.	15	Brass and bell metal utensils manufacturing from circles(dry mechanical operation without re-rolling facility)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.

8.	16	Candy	10	--	10	10	--	10	--	25	**G-G**	Small quantities of waste-water and minor
												PM emissions are generated.
9.	17	Cardboard or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)	--	--	--	10	--	10	--	25	**G-G**	This score is valid with Small gas / electricity operated oven / furnace for making glue.
10.	18	Carpentry & wooden furniture manufacturing (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from cutting operations.
11.	19	Cement products (without using asbestos / boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from mixing operations.
12.	20	Ceramic colour manufacturing by mixing & blending only (not using boiler and wastewater recycling process)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions.
13.	11	Chilling plant, cold storage and ice making	10	--	10	--	--	--	--	25	**O-G**	Cooling water recirculation only.
14.	13	Coke briquetting (sun drying)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting industry. Sources of air pollution (PM) are pulverizes and mixers. Air pollution score is normalized to 100.
15.	28	Cotton spinning and weaving (small scale)	--	--	--	10	--	10	--	25	**G-G**	Minor PM emissions from spinning process.
16.	17	Dal Mills	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM.

17.	29	Decoration of ceramic cups and plates by electric furnace	--	--	--	10	--	10	--	25	**G-G**	Fumes of enamels. Minor air pollution.
18.	19	Digital printing on PVC clothes	--	--	--	10	--	10	--	25	**O-G**	Minor emissions / odour generations are expected.
19.	25	Facility of handling, storage and transportation of food grains in bulk	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during handling of grains.
20.	36	Flour mills (dry process)	--	--	--	10	--	10	--	25	**G-G**	Fugitive dust emissions.
21.	41	Glass , ceramic, earthen potteries, tile and tile manufacturing using electrical kiln or not involving fossil fuel kiln	--	--	--	10	--	10	--	25	**G-G**	Minor fugitive emissions only.
22.	34	Glue from starch (physical mixing) with gas / electrically operated oven /boiler.	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during mixing of raw materials.
23.	42	Gold and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/ nitric acid per month)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes from cleaning process.
24.	36	Heat treatment with any of the new technology like ultrasound probe , induction hardening , ionization beam, gas carburizing etc.	10	--	10	10	--	10	--	25	**O-G**	• Cooling waters and minor heat fumes. • Finalization of categorization subject to field verification.
25.	46	Insulation and other coated papers (excluding paper or pipe manufacturing)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to application of poly-urethane

26.	49	Leather foot wear and leather products (excluding tanning and hide processing except cottage scale)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to use of adhesives / gums.
27.	50	Lubricating oil, greases or petroleum based products (only blending at normal temperature)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes at the time of transfers from one container to other.
28.	54	Manufacturing of pasted veneers using gas fired boiler or thermic fluid heater and by sun drying	--	--	--	10	--	10	--	25	**G-G**	• Minor fumes due to application of gums / adhesives / pastes etc. • This score is valid only for gas fired boiler.3. The units having coal fired boilers shall be categorized as Orange.
29.	59	Oil mill Ghani and extraction (no hydrogenation / refining)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of floor washings & equipments washings are generated.
30.	48	Packing materials manufacturing from non asbestos fibre, vegetable fibre yarn	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.
31.	65	Phenyl/toilet cleaner formulation and bottling	--	--	--	10	--	10	--	25	**G-G**	Minor fumes of VOCs in the work zone
32.	67	Polythene and plastic processed products manufacturing (virgin plastic)	10	--	10	10	--	10	--	25	**G-G**	Cooling water & emissions due to mixing of raw materials.
33.	68	Poultry, Hatchery and Piggery	--	--	--	10	--	10	--	25	**G-G**	Obnoxious odour containing H_2S, CH_4 etc. and fugitive PM emissions
34.	69	Power looms (without dye and bleaching)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
35.	71	Puffed rice (muri) (using gas or electrical heating system)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
36.	57	Pulverization of bamboo and scrap wood	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.

37.	72	Ready mix cement concrete	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
38.	73	Reprocessing of waste cotton	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
39.	60	Rice mill (Rice hullers only)	--	--	--	10	--	10	--	25	**O-G**	PM emissions are generated. Mainly air polluting. AP score is normalized to 100
40.	62	Rolling mill (gas fired) and cold rolling mill	10	--	10	10	--	10	--	25	**O-G**	Mainly air polluting. AP score is normalized to 100
41.	75	Rubber goods industry (with gas operated baby boiler)	--	--	--	10	--	10	--	25	**G-G**	Some PM emissions and obnoxious odour.
42.	63	Saw mills	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. PM and noise are generated.
43.	77	Soap manufacturing (hand made without steam boiling / boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-water are generated.
44.	80	Spice grinding (upto-20 HP motor)	--	--	--	10	--	10	--	25	**G-G**	Small quantities of fugitive emissions of raw materials.
45.	66	Spice grinding (>20 hp motor)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. Fugitive emissions of PM.
46.	81	Steel furniture without spray painting	--	--	--	10	--	10	--	25	**G-G**	Obnoxious gases from welding as well as noise pollution.
47.	82	Steeping and processing of grains	10	--	10	--	--	--	--	25	**G-G**	Washing waters are generated.
48.	86	Tyres and tube retreating (without boilers)	--	--	--	10	--	10	--	25	**G-G**	Due to applications of binding gum / adhesives / cement, some obnoxious fumes may generate.
49.	22	Chilling plant and ice making without using ammonia	12	--	12	--	--	--	--	30	**G-G**	Cooling water and brine water circuits. Spillages / blow down may take place
50.	26	CO2 recovery	12	--	12	--	--	--	--	30	**G-G**	Normal water pollution from scrubbing action

51.	32	Distilled water (without boiler) with electricity as source of heat	12	--	12	--	--	--	--	30	**G-G**	TDS as distillation residues
52.	45	Hotels (up to 20 rooms and without boilers)	12	--	12	--	--	--	--	30	**G-G**	This score is valid for hotels having overall waste-water generation less than 10 KLD.
53.	53	Manufacturing of optical lenses (using electrical furnace)	12	--	12	--	--	--	--	30	**G-G**	Small quantities of waste-waters containing TDS, SS are generated.
54.	58	Mineralized water	12	--	12	--	--	--	--	30	**G-G**	RO Rejects.
55.	68	Tamarind powder manufacturing	12	--	12	15	--	15	--	33.75	O-G	72. Dried tamarind fruits - cleaned and after soaking them in water they are boiled in stea m jacketed kettle for about 40-45 minutes . Then pulp is extracted in pulper and dried in drum type drier and on cooling, the final product is packed. 73. Generates small quantities of waste waters and air emissions. Joint score is normalized to 100.
56.	15	Cutting, sizing and polishing of marble stone	15	--	15	--	--	--	--	37.5	O-G	Mainly water polluting . Water pollution score is normalized to 100.
57.	22	Emery powder (fine dust of sand) manufacturing	--	--	--	15	--	15	--	37.5	O-G	Air polluting. PM emissions take place during various stages of grindings of naturally occurring minerals.
58.	25	Flyash export, transport & disposal facilities	-	-	-	15	-	15	-	37.5	R-G	74. This is mainly air polluting activity. 75. This is the normalized score based on air

												pollution.
59.	48	Mineral stack yard / Railway sidings	15	-	15	15	-	15	-	37.5	R-G	76. Mainly air pollution due to loading, unloading, storage and transportation of the minerals.
												77. Waste-water generation mainly during rains only.
60.	54	Oil and gas transportation pipeline	-	-	-	10	5	15	-	37.5	R-G	78. Contains small gas based power plants up-to 5 MWs. 79. Air pollution score is normalized to 100. 80. In case , if these power plants are bigger / liquid fuel / oil based, scores will be calculated accordingly.
61.	64	Seasoning of wood in steam heated chamber	--	--	--	15	--	15	--	37.5	O-G	Air pollution due to use boiler for supply of steam. Air pollution score is normalized to 100.

62.	84	Synthetic detergent formulation	--	--	--	15	--	15	--	37.5	**G-G**	81. This score is valid for the industries which are not manufacturing LABSA. It is procured from outside. 82. Smallquantities of emissions are generated from mini boiler. 83. Air pollution score is normalized to 100.
63.	69	Tea processing (with boiler)	--	--	--	15	--	15	--	37.5	O-G	With boiler, it is an orange category industry. Without boiler, it will be green category industry.

Note :

84. *Under the column Revised Category, the full forms of the abbreviations are as follows :*

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

85. *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :*

Sl No.	Original Sl No.	Industry Sector	Original Category	Remarks
1	47	Jobbing and Machining	G	Vague category to be deleted, as such activities have already been covered in other categories.
2	66	Reel manufacturing	G	Already covered in other categories. Hence, deleted
3	1	Assembling of acid lead batteries (up to 10 batteries per day excluding lead plate casting)	G	Already covered in Orange category. Hence, deleted
4	5	Automobile fuel outlets (only dispensing)	G	Minor air pollution due to some fugitive emissions during fuel filling operations. May be exempted from the purview of Consent management.
5	30	Diesel generator sets (15 KVA to 1 MVA)	G	86. Normal operation – 12 hrs a day. 87. Consumption of diesel = 1680 litres for 1 MVA DG set at full load @ 0.21 litres / KVA / hr. 88. Stand-alone DG Sets having total capacity 1 MVA or less and equipped with acoustic enclosu res alongwith adequate stack height may be exempted from the purview of Consent management. Higher capacity DG sets have already been covered under Red / Orange categories .

Table G-5: Final List of White Category of Industries

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category
1.	3	Assembly of air coolers /conditioners ,repairing and servicing	--	--	--	--	--	--	--	--	**G-W**
2.	4	Assembly of bicycles ,baby carriages and other small non motorizing vehicles	--	--	--	--	--	--	--	--	**G-W**
3.	7	Bailing (hydraulic press)of waste papers	--	--	--	--	--	--	--	--	**G-W**
4.	9	Bio fertilizer and bio-pesticides without using inorganic chemicals	--	--	--	--	--	--	--	--	**G-W**
5.	11	Biscuits trays etc from rolled PVC sheet (using automatic vacuum forming machines)	--	--	--	--	--	--	--	--	**G-W**
6.	12	Blending and packing of tea	--	--	--	--	--	--	--	--	**G-W**
7.	14	Block making of printing without foundry (excluding wooden block making)	--	--	--	--	--	--	--	--	**G-W**
8.	21	Chalk making from plaster of Paris (only casting without boilers etc. (sun drying / electrical oven)	--	--	--	--	--	--	--	--	**G-W**
9.	25	Compressed oxygen gas from crude liquid oxygen (without use of any solvents and by maintaining pressure & temperature only for separation of other gases)	--	--	--	--	--	--	--	--	**G-W**
10.	27	Cotton and woolen hosiers making (Dry process only without any dying / washing operation)	--	--	--	--	--	--	--	--	**G-W**
11.	31	Diesel pump repairing and servicing (complete mechanical dry process)	--	--	--	--	--	--	--	--	**G-W**
12.	33	Electric lamp (bulb) and CFL manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**

13.	34	Electrical and electronic item assembling (completely dry process)	--	--	--	--	--	--	--	--	**G-W**
14.	23	Engineering and fabrication units (dry process without any heat treatment / metal surface finishing operations / painting)	--	--	--	--	--	--	--	--	**O-W**
15.	35	Flavoured betel nuts production/ grinding (completely dry mechanical operations)	--	--	--	--	--	--	--	--	**G-W**
16.	37	Fly ash bricks/ block manufacturing	--	--	--	--	--	--	--	--	**G-W**
17.	38	Fountain pen manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**
18.	39	Glass ampules and vials making from glass tubes	--	--	--	--	--	--	--	--	**G-W**
19.	40	Glass putty and sealant (by mixing with machine only)	--	--	--	--	--	--	--	--	**G-W**
20.	43	Ground nut decorticating	--	--	--	--	--	--	--	--	**G-W**
21.	44	Handloom/ carpet weaving (without dying and bleaching operation)	--	--	--	--	--	--	--	--	**G-W**
22.	48	Leather cutting and stitching (more than 10 machine and using motor)	--	--	--	--	--	--	--	--	**G-W**
23.	51	Manufacturing of coir items from coconut husks	--	--	--	--	--	--	--	--	**G-W**
24.	52	Manufacturing of metal caps containers etc	--	--	--	--	--	--	--	--	**G-W**
25.	55	Manufacturing of shoe brush and wire brush	--	--	--	--	--	--	--	--	**G-W**
26.	57	Medical oxygen	--	--	--	--	--	--	--	--	**G-W**
27.	60	Organic and inorganic nutrients (by physical mixing)	--	--	--	--	--	--	--	--	**G-W**
28.	61	Organic manure (manual mixing)	--	--	--	--	--	--	--	--	**G-W**
29.	63	Packing of powdered milk	--	--	--	--	--	--	--	--	**G-W**
30.	64	Paper pins and u clips	--	--	--	--	--	--	--	--	**G-W**
31.	58	Repairing of electric motors and generators (dry mechanical process)	--	--	--	--	--	--	--	--	**O-W**
32.	74	Rope (plastic and cotton)	--	--	--	--	--	--	--	--	**G-W**

33.	76	Scientific and mathematical instrument manufacturing	--	--	--	--	--	--	--	--	**G-W**
34.	78	Solar module non conventional energy apparatus manufacturing unit	--	--	--	--	--	--	--	--	**G-W**
35.	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (less than 25 MW)	--	--	--	--	--	--	--	--	**G-W**
36.	83	Surgical and medical products assembling only (not involving effluent / emission generating processes)	--	--	--	--	--	--	--	--	**G-W**

Note : Under the column Revised Category, the full forms of the abbreviations are as follows :

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

Annexure

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No. B-29012/ESS/CPA/2015-16

19.08.2015

Sub: "Harmonization of Classification of industries under Red / Orange / Green / White Categories".

During the Conference of the Environment Ministers of States held in New Delhi during April 06-07, 2015, it was resolved to adopt pollution potential criteria for categorization of Red, Orange & Green categories of industries and that a Committee be constituted with State representatives. Further, in the 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards/PCCs held in New Delhi on April 08, 2015, it was agreed to constitute a Committee to look into categorization system of industries based on their respective pollution potential index.

2. Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated 23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential indices.

3. The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) industrial sectors have been assessed as per the proposed formula by a group of Scientists from CPCB . For this purpose , concerned Engineers / Scientists from the Member SPCBs of the Committee were also involved & consulted during May28-29, 2015.

4. After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " is prepared by the Committee .

In this context, the Undersigned is directed to forward a copy of the " Draft Document on Revised Concept of Categorization of Industrial Sectors to all the SPCBs, PCCs and concerned Ministries for their comments. Accordingly, the same is enclosed herewith and all the SPCBs, PCCs and concerned Ministries are, hereby requested to provide their comments by 04.09.2015. The comments may kindly be sent through hard copy as well as soft copy at e-mail: nkgupta.cpcb@nic.in , nkgcpcb@hotmail.com .

Encl : As above

[N.K. Gupta]
Incharge - ESS

To:

1. All the State Pollution Control Boards / Pollution Control Committees
2. The Secretary, Ministry of Micro Small and Medium Enterprises, New Delhi
3. The Secretary, Ministry of Heavy Industries & Public Enterprises, New Delhi
4. The Advisor & Incharge , CP Division, MoEFCC, New Delhi
5. CPCB Website

'परिवेश भवन' पूर्वी अर्जुन नगर, दिल्ली–110032
'Parivesh Bhawan', East Arjun Nagar, Delhi - 110032
दूरभाष / Tel. : 43102030, फैक्स / Fax : 22305793, 22307078, 22307079, 22301932, 22304948
ई–मेल / e-mail :cpcb@nic.in वेबसाईट / Website : www.cpcb.nic.in

- **Size of firm is based on Gross capital investment of the unit without depreciation till the date of application (cost of building, land, plant and machinery)**

- **Business location and Foreign/ Domestic investor**
  Whole of the Chandigarh falls under the Jurisdiction of Municipal Corporation, Chandigarh and is considered as urban area.

Step by Step Procedure

for

. Bio-medical waste management New/Renew-Authorization under BioMedical Waste Management Rules, 2016

. Bio-medical waste management New/Renew-Authorization under BioMedical Waste Management Rules, 2016

Comprehensive list of documents required

Affidavit of Proprietorship (Only For Proprietorship Firm)

- Partnership Deed (Only For Partnership Firm)
- Authority Letter (If required)
- Memorandum (Only For PVT LTD/LTD Firm)
- Fee (Through D.D or Online Payment)
- CTE / CTO Permission Copy
- Bio Medical Waste Authorization Copy
- Copy of Agreement with BWTF
- 02 ID Proof (Aadhaar card mandatory)

Procedure with stage wise details

Steps to apply for the Service are as follows:- Step 1:- Visit https://eservices.chd.gov.in and select the 'Pollution Control Committee' Department from the dropdown list of Departments and go to "Bio-medical waste management New/Renew-Authorization under Bio-Medical Waste Management Rules, 2016" service in service list or user can search the service by entering service name from search bar also.

Step 2:- Here user can see workflow, procedure to apply the service and documents checklist, and view fee by clicking on Workflow, Procedure Checklist and View Fee button.

Step 3:- Click on Apply button and after clicking on apply button you will be redirected to https://chocmms.nic.in/.

Step 4:- For registration, user needs to click on 'New Industry Registration'.

Step 5:- Registration page will appear on screen. On this page user need to fill up all the details regarding industry and Occupier.

Step 6:- After filling all the details on registration page then save it an Auto created OCMMS login ID and Temporary Password is created.

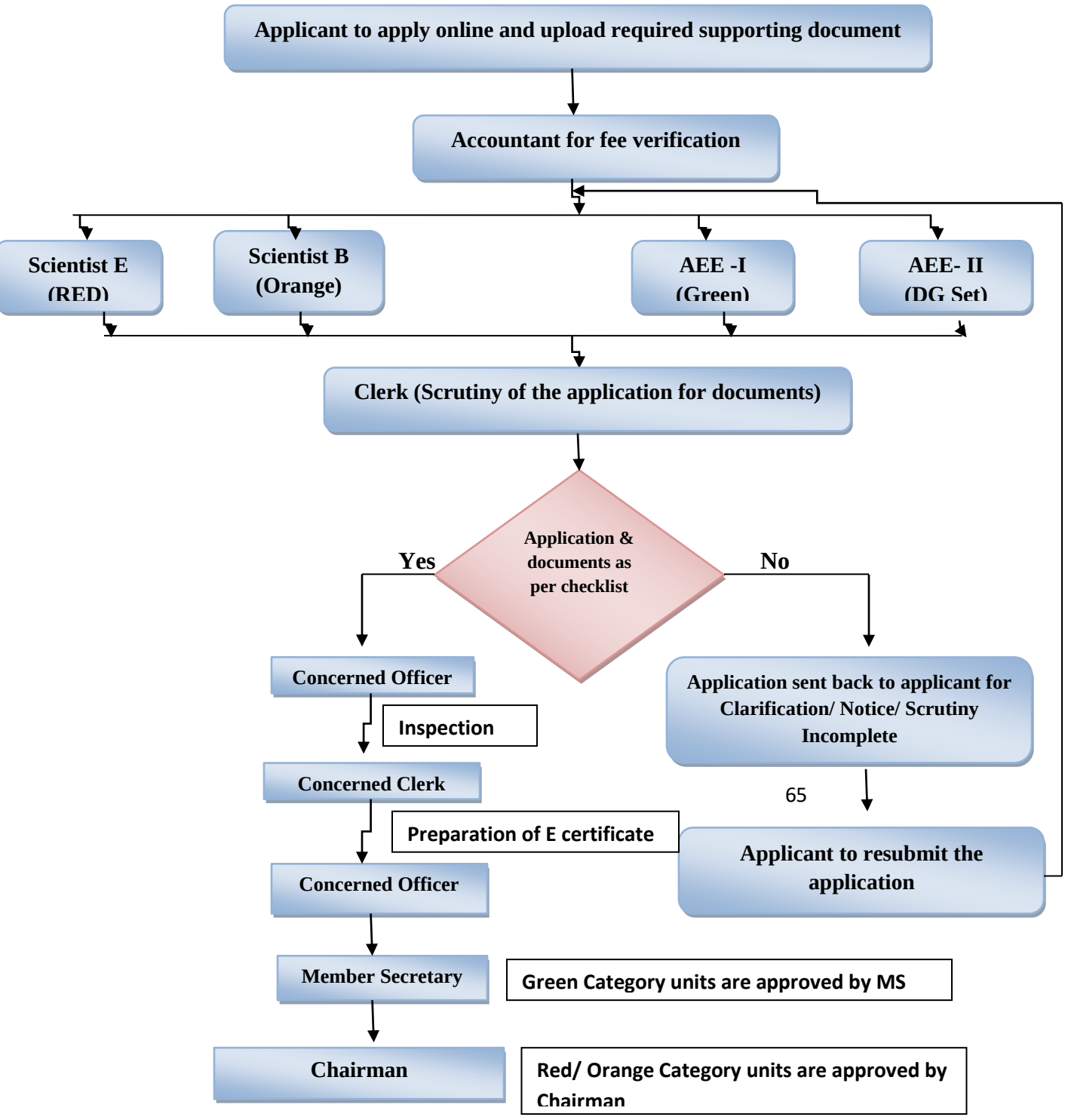
Step 7:- On home page, select “Industrial login” enter the user id and password with captcha code and click login. Then it will ask for change password. Enter the old password and make a new password and save the password. Then login again (Select Industrial Login).

Step 8:- Then again fill the details of login credentials to login in ‘OCMMS application account’.

Step 9:- Click on “APPLY FOR WASTE MANAGEMENT /BATTERY WASTE MANAGEMENT / CONSTRUCTION & DEMOLITION MANAGEMENT to start the application form.

Step 10:- If you are not sure that you have filled all the details or it is correct then “Click IN PROGRESS” radio button and save the application form to edit it again in future. If you are sure and submit all the details in application form then click on “COMPLETED” radio button to submit the Application Form.

Work Flow



Cost and Time

Fee Structure

S.No.	Category	Fee Structure		
		Red	Orange	Green
	Gross Capital Investment	Fee in Rupees/Year for Consent to Establish and Operate		
1.	Upto Rs. 10 Lakhs	1980	1490	1240
2.	Above Rs. 10 Lacs to Rs. 25 Lacs	2970	2480	1980
3.	Above Rs. 25 Lacs to Rs. 50 Lacs	4950	3960	2970
4.	Above Rs. 50 Lacs to Rs. 1 crore	9900	7760	5780
5.	Above Rs. 1 crore to Rs. 5 crore	19800	14850	11550
6.	Above Rs. 5 crore to Rs. 10 crore	39600	23760	18480
7.	Above Rs. 10 crore to Rs. 25 crore	79200	47520	36960
8.	Above Rs. 25 crore to Rs. 50 crore	118800	77550	57750
9.	Above Rs. 50 crore to Rs. 100 crore	145200	115500	99000
10.	Above Rs. 100 crore to Rs. 200 crore	297000	198000	145200
11.	Above Rs. 200 crore	387750	297000	198000

DG set

Size of Diesel Generator set based on Rated Capacity	Consent to Establish (in Rs./Year)	Consent to Operate (in Rs./Year)
<200 KVA	660	830
200-500 KVA	830	990
>500 KVA	990	1160
DG set installed with the Mobile Tower	330	500

Bio Medical Waste

S.No.	Category	Existing Fee in Rupees/Year
1	Hospitals, Nursing Homes and Health Care Establishments (upto200 beds)	Rs. 1650/- upto 4 beds and additional Rs. 165/- per bed from fifth bed onwards.
2	Hospitals, Nursing Homes andHealth Care Establishments (having more than 200 beds)	82500
3	Operator of the facility of Bio-medical Waste (excluding transportation)	16500
4	Transporters of Bio-medicalWaste	12380

S.No.	Category	Existing Fee in Rupees

		(One time)
1	Clinics, Pathological Laboratories and blood banks	8250
2	Veterinary Institutions, Dispensaries and Animal Houses	
3	Any Other Institution/Organisation not covered under any of the above category and generating Bio- medical Waste	

Additional Fee for the violators

For Red Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 45 days	NIL	Original fees
45-31 days	25 % of Original fee	Original fees + Additional fees
30-16 days	50 % of Original fee	Original fees + Additional fees
15 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Orange Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 30 days	NIL	Original fees
30-21 days	25 % of Original fee	Original fees + Additional fees
20-11 days	50 % of Original fee	Original fees + Additional fees
10 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Green Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 15 days	NIL	Original fees

15-11 days	25 % of Original fee	Original fees + Additional fees
10-06 days	50 % of Original fee	Original fees + Additional fees
5 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

Category	Number of days
Red	45 days
Orange	30 days
Green	21 days

ıble risk category

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No.B-29012/ESS(CPA)/2015-16/ March 07, 2016

To

The Chairman
All the State Pollution Control Boards / Pollution Control Committees
(List Attached)

SUB: MODIFIED DIRECTIONS UNDER SECTION 18(1)(b) OF THE WATER (PREVENTION & CONTROL OF POLLUTION) ACT, 1974 and THE AIR (PREVENTION & CONTROL OF POLLUTION) ACT, 1981 REGARDING HARMONIZATION OF CLASSIFICATION OF INDUSTRIAL SECTORS UNDER RED / ORANGE / GREEN / WHITE CATEGORIES.

WHEREAS, under section 16 (2)(b) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(c) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the Central Pollution Control Board (CPCB), constituted under the Water (Prevention and Control of Pollution) Act, 1974, is to coordinate activities of the State Pollution Control Boards (SPCBs) and Pollution Control Committees (PCCs); and

WHEREAS, under section 16 (2)(c) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(d) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the CPCB is to provide technical assistance and guidance to SPCBs and PCCs; and

WHEREAS, it was brought to the notice of CPCB, that different SPCBs /PCCs were following different criteria for classification of industrial sectors under Red/Orange/ Green category and that classification was being used by the SPCBs/PCCs

Searchable based on risk category

WHEREAS, the report prepared by the Working Group was discussed in the 57th Conference of Chairmen & Member Secretaries of CPCB& SPCBs/PCCs held in Delhi on September 15, 2011, wherein some modifications were proposed;

WHEREAS, the final report of the working group was prepared, incorporating the suggestions/observations made in the 57th Conference of Chairmen and Member Secretaries of CPCB & SPCBs/PCCs and in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water Act, 1974, following directions were issued for compliance to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, orange and green as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green':

a). To maintain uniformity in categorization of industries under Red/ Orange/Green category, the SPCBs /PCCs shall adopt the list as finalized by CPCB based on the recommendations of that Working Group for grant of Consent, inventorization of industries under Red, Orange and Green categories and other related activities.

(b). The SPCBs/PCCs shall revise the list of Red, Orange and Green categories of industries operating in their jurisdiction based on the criteria specified in the final report of that Working Group and submit the same to CPCB within 90 days in hard copy as well as soft copy;

WHEREAS, later-on, it was observed that the process of categorization thus far was primarily based on the size of the industries and consumption of resources and pollution due to discharge of emissions and effluents and its likely impact on health was not considered as primary criteria;

WHEREAS, there have been proposals from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more pragmatic manner. The issue was discussed during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06-07, 2015 and also during the Conference of the Chairmen and Member Secretaries of CPCB and SPCBs/PCCs held in New Delhi on April 08, 2015. Accordingly, a 'Working Group' comprising of the Members from Central Pollution Control Board and State Pollution Control Boards representing the States of Andhra Pradesh, Punjab, Tamilnadu, West Bengal, Madhya Pradesh and Maharashtra, was constituted to revisit the criteria of categorization of industries and suggest rationale based on pollution potential for categorization of industrial sectors and adopting it for implementation of pollution control plan;

WHEREAS, the Working Group has developed the criteria of categorization of industrial sectors based on the concept of Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control

of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index (PI) of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector;

WHEREAS , based on the series of consultations with SPCBs, different Government / Non-government Institutions including industries and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors has been finalized:

- Industrial Sectors having Pollution Index score of 60 and above – Red category
- Industrial Sectors having Pollution Index score of 41 to 59 -Orange category
- Industrial Sectors having Pollution Index score of 21 to 40 -Green category
- Industrial Sectors having Pollution Index score incl. & upto 20 -White category

WHEREAS, based on the revised criteria, the 'Final Report on Revised Categorization of Industrial Sectors under Red/Orange/Green/White' has been evolved. The 'Categorization' is based on the relative pollution potential of the industrial sectors and grouping of the industrial sectors based on the use of raw materials, manufacturing process adopted and pollutants likely to be generated;

WHEREAS, based on relative Pollution Index, the number of industries in various categories are as under :

i. The Red category of industrial sectors: 60
ii. The Orange category of industrial sectors: 83
iii. The Green category of industrial sectors: 63 and
iv. The Newly introduced White category: 36

WHEREAS, there shall be no necessity of obtaining the Consent to Operate" for White category of industries and an intimation to concerned SPCB / PCC shall suffice;

WHEREAS, the purpose of categorization is to ensure that the industry is established in a manner consistent with the environmental objectives and to prompt industrial sectors to adopt cleaner technologies, ultimately resulting in generation of no or minimum pollutants.

WHEREAS the new categorization system shall also facilitate in self-assessment by industries;

Now, therefore, in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) Act, 1974 and Section 18(1)(b) of the Air (Prevention & Control of Pollution), Act , 1981 the earlier Directions issued in June 2012 in the context of categorisation of industries as Red, Orange & Green are withdrawn with immediate effect and following **'Directions'** are hereby issued for compliance by all SPCBs and PCCs :

1. That the SPCBs and PCCs shall adopt the Revised Criteria of categorization of industrial sectors as detailed in table nos. F1, F2, F3 and F4 and Revised Lists of Red, Orange, Green and White categories of industrial sectors, presented at table no. G2, G3, G4 and G5 respectively, in the 'Final Report' as attached herewith immediately.
2. That all pending applications for consideration of 'Consent to Establish' and 'Consent to Operate' and future such applications shall be processed as per revised criteria.
3. That the SPCBs and PCCs will provide the list of industries identified in each category existing in the State which have been considered for grant of consents. SPCBs/PCCs will forward the list of such industries before 31.05.2016 and the same will be uploaded on the websites of respective SPCB/PCC.

4. That the 'Revised Lists of Red, Orange, Green and White category of industrial sectors' shall be used by the SPCBs and PCCs for Consent Management and inventorization of industries under Red, Orange ,Green and White categories. Siting of industries shall be only in conforming areas. SPCBs / PCCs shall evolve sector specific plans for control of pollution and industrial surveillance for verifying compliance.

5. That the SPCBs and PCCs shall revise /prepare the inventory of Red, Orange, Green and White categories of industries operating in their jurisdiction based on the revised criteria specified in the Final Report and submit the same to CPCB within 90 days i.e., before 30.05.2016 in hard copy as well as soft copy.

6. That the listed category of industries or those identified later-on under different categories shall not be linked to sanction of loan /finance or bank proceedings.

7. That any further addition of any new or left-over industrial sector and their categorization which is not listed in the revised list of Red, Orange, Green and White industrial sectors, shall be done at the level of concerned SPCB /PCC following revised criteria & guidelines as detailed in the attached document and no concurrence of CPCB shall normally be required. It is further clarified that while categorizing the industries, fractional numbers shall be rounded off to nearest integer.

The SPCBs/PCCs shall acknowledge the receipt of directions and submit the 'Action Taken Report' in compliance with these directions to CPCB before 15.04.2016.

(Arun Kumar Mehta)
Chairman
7/3/16

Copy to:

1. The Chief Secretary of all the States and UTs
2. The Secretary ,
   Ministry of Micro, Small and Medium Entrepreneurs
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
3. The Secretary ,
   Ministry of Heavy Industries
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
4. The Secretary,
   Ministry of New and Renewable Energy
   Block-14, CGO Complex,
   Lodhi Road,New Delhi-110 003,
5. The Advisor(CP Division)
   Ministry of Environment ,Forests and Climate Change
   Indira Paryavaran Bhawan
   Jor Bagh Road, New Delhi – 110 003
6. All Zonal Offices of CPCB

(A. B. Akolkar) 7.3.16
Member Secretary

Final Document
on
Revised
Classification
of
Industrial Sectors
Under

Red, Orange, Green and White Categories

(February 29, 2016)[1]

Central Pollution Control Board

Delhi

Executive Summary

Categorization of Industrial Sectors under Red, Orange, Green and White Category

The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications in 1989, with the purpose of prohibition/ restriction of operations of certain industries to protect ecologically sensitive Doon Valley. The notification introduced the concept of categorization of industries as " Red", "Orange "and "Green" with the purpose of facilitating decisions related to location of these industries. Subsequently, the application of this concept was extended in other parts of the country not only for the purpose of location of industries, but also for the purpose of Consent management and formulation of norms related to surveillance / inspection of industries.

The concept of categorization of industries continued to evolve and as different State Pollution Control Boards interpreted it differently, a need arose to bring about necessary uniformity in its application across the country. In order to harmonize the 'Criteria of categorization', Directions were issued by CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) , Act, 1974 to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, green and orange as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'.

The process of categorization thus far was primarily based on the size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its likely impact on health was not considered as primary criteria. There was demand from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more transparent manner. Accordingly, the issue was discussed thoroughly during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06 -07, 2015 and a 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted to revisit the criteria of categorization of industries and recommend measures for making the system transparent and rational.

The Working Group has developed the criteria of categorization of industrial sectors based on the Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index PI of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector. Based on the series of brain storming sessions among CPCB, SPCBs and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors is finalized.

89. Industrial Sectors having Pollution Index score of 60 and above – Red category
90. Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
91. Industrial Sectors having Pollution Index score of 21 to 40 –Green category
92. Industrial Sectors having Pollution Index score incl.&upto 20 -White category

The newly introduced White category of industries pertains to those industrial sectors which are practically non-polluting such as Biscuit trays etc. from rolled PVC sheet (using automatic vacuum forming machines), Cotton and woolen hosiers making (Dry process only without any dying/washing operation), Electric lamp (bulb) and CFL manufacturing by assembling only, Scientific and mathematical instrument manufacturing, Solar power generation through photovoltaic cell, wind power and mini hydel power (less than 25 MW).

The salient features of the 'Re-categorization' Exercise are as follows :

1. Due importance has been given to relative pollution potential of the industrial sectors based on scientific criteria . Further, wherever possible, splitting of the industrial sectors is also considered based on the use of raw materials, manufacturing process adopted and in- turn pollutants expected to be generated.
2. The Red category of industrial sectors would be 60.
3. The Orange category of industrial sectors would be 83.
4. The Green category of industrial sectors would be 63.
5. Newly introduced White category contains 36 industrial sectors which are practically non-polluting.
6. There shall be no necessity of obtaining the Consent to Operate'' for White category of industries. An intimation to concerned SPCB / PCC shall suffice.
7. No Red category of industries shall normally be permitted in the ecologically fragile area / protected area.

The purpose of categorization is to ensure that the industry is established in a manner which is consistent with the environmental objectives. The new criteria will prompt industrial sectors willing to adopt cleaner technologies, ultimately resulting in generation of fewer pollutants. Another feature of the new categorization system lies in facilitating self-assessment by industries as the subjectivity of earlier assessment has been eliminated. This 'Re-categorization' is a part of the efforts, policies and objective of present government to create a clean & transparent working environment in the country and promote the Ease of Doing Business.

Other similar efforts include installation of Continuous Online Emissions/ Effluent Monitoring Systems in the polluting industries, Revisiting of the CEPI (Comprehensive Environment Pollution Index) concept for assessment of polluted industrial clusters, Revision of existing industrial Emission/Effluent discharge standards, initiation of special drive on pollution control activities in Ganga River basin and many more in coming future.

Revised Criteria of Categorization of Industries

"Securing industrial pollution control in accordance with the Water (Prevention & Control of Pollution) Act, 1974 and Air (Prevention & Control of Pollution) Act, 1981 by linking with categorization of industries, consent management and vigilance – 'In context of Red, Orange, Green and White categories of industries"

A: Genesis of Categorization:

1. The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications, which inter-alia refers to Prohibition/ Restriction on operation of industries to protect ecologically sensitive areas or areas of specific importance. This has for the first time brought the concept of categorization of industries to" Red", "Orange "and "Green" and restrict their operation in certain areas of importance. Therefore, it is at-once interpreted that Red, Orange and Green categorization is linked with location specific needs.
2. The notification of MoEF was first brought on 2nd February,1989 in case of "Restriction on location of industries, mining operations and other developmental activities in Doon Valley in "Uttarakhand" and thereafter another notification on 24th February 1999 regarding restriction on the setting up of industries in Dahanu Taluka in Maharashtra. The categorization had been made mainly on the basis of size of the industries, man power and consumption of resources.

3. However, in other parts of the country, there have been variations in context to the classification of industries under Red, Orange and Green categories. SPCBs / PCCs were following their own criteria in different States thereby creating confusion.

4. In order to harmonize the 'Criteria of categorization', a 'Working Group' was formed as per resolution passed during the 57th Conference of the Chairmen & Member Secretaries of CPCB and SPCBs. Based on the recommendations of the Working

Group, Directions dated 4/6/2012 under Section 18(1)(b) of the Water

(Prevention & Control of Pollution) , Act, 1974 were issued to all SPCBs/PCCs with the effects to maintain uniformity in categorization of industries as red, green and orange as per list finalized by the Working Group. This indicative list included 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'. However, these identified categories have not been assigned with scores as per existing criteria/ or any new criteria

B: Categorization criteria used by SPCBs/PCCs:

SPCBs and PCCs use the criteria of Red, Orange and Green categories for consent management and vigilance purposes for carrying out inspections to verify compliance to the stipulated standards. However the above categorization do not emphasize on sector-specific plan for control of pollution in accordance with priority based on pollution index.

C: Gap in the process:

- The categorization has been made mainly on the basis of size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its impact on health was not considered as primary criteria.
- Categorization was on random basis, no scoring system was adopted.

D: Resolutions made during National Level Conferences

The issue was discussed thoroughly during the following national level conferences held in New Delhi:

- Conference of the Environment Ministers of Central Government and State Governments during April 06-07, 2015
- 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards / Pollution Control Committees held on April 08, 2015

Accordingly following resolutions were made during the Conferences:

- *A 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted.*
- *This WG shall revisit the categorization of industries that is based on pollution index criteria & environmental issues such as generation of emission, effluent and hazardous wastes.*
- *The categorization will be done on the basis of composite score (0-100 marks) of Pollution Index given in accordance with the following weightage.*

Air Pollution Score based on parameters namely PM, CO, NOx, SOx, HMs , Benzene, Ammonia and other toxic parameters relevant to the industry.	*40 Marks*
Water Pollution Score based on parameters namely pH, TSS, NH_3-N, BOD, Phenol and other toxic pollutants relevant to the industry.	*40 Marks*
Hazardous wastes (land fillable, incinerable, recyclable) as generated by the industry.	*20 Marks*
Note : • *Parameters to be decided on the basis of the nature of the wastes generating from the industrial sector.* • *Industries having only either water pollution or air pollution, the score will be normalized wrt 100.*	

- *Based on the score of the Pollution Index, following categorization be made :*
  - *Type of industries, if scores 60 and above be categorized as Red*
  - *Type of industries, if scores from 30 to 59 be categorized as Orange*
  - *Type of industries, if scores from 15 to 29 be categorized as Green*
  - *Type of industries, if less than 15 be categorized as White or non-polluting industry.*
- *SPCBs/PCCs may issue consent to the industries*
  - *Red category of industries for 5 years.*
- *Orange category of industries for 10 years.*
- *Green category of industries for 15 years.*
- *No necessity of consent for non-polluting industries.*
  - *No red categories of industries will be permitted to establish in eco-sensitive areas and protected areas.*

E: Follow-up Actions made on the Resolutions :-

- Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated

23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential.

- The categorization is made on the basis of following:
- Quality of emissions (air pollutants) generated
- Quality of effluents (water pollutants) generated
- Types of hazardous wastes generated
- Consumption of resources

- Reference is taken from the following :
- The Water (Prevention and Control of Pollution) Cess Act, 1977
- Standards so far prescribed for various pollutants under the Environment (Protection) Act , 1986
- Doon Valley Notification, 1989 issued by MoEF.

F : Scoring Methodology :

The details on the scoring methodology in respect of the aforesaid 3 components is presented in the following tables F-1 to F-4 .

Table F-1 : Water Pollution Scoring Methodology

Sl. No.	Activity / Types of Discharges	Score
Part A : Score W1 : Score based on types of expected criteria water-pollutants present in industrial processes waste waters. **Maximum of the following seven categories is to be taken.**		
W11	Waste-water which is polluted and the pollutants are - • not easily biodegradable (very high strength waste waters having BOD > 5000 mg/l); or • toxic; or • both toxic and not easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits up-to 10 mg/l or having BOD > 5000 mg/l). For details appendix 1 may be referred)	30
W12	Non-toxic high strength polluted waste-water having BOD in the range of 1000-5000 mg/l and the pollutants are biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11 mg/l to 250 mg/l and having BOD strength in the range of 1000-5000 mg/l) . For details appendix 1 may be referred)	25
W13	Non toxic- polluted waste-water having BOD below 1000 mg/l and the pollutants are easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11mg/l to 250 mg/l and having BOD strength below 1000 mg/l) . For details appendix 1 may be referred)	20
W14	Waste-water generated from the chemical processes and which is polluted due to presence of high TDS (total dissolved solids) of inorganic nature. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	15
W15	Waste-water generated from the physical unit operations / processes and which is polluted due to presence of TDS (total dissolved solids) of inorganic nature and of natural origin like fresh-water RO rejects, boiler blow-downs, brine solution rejects etc. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	12
W16	Non-toxic polluted waste-water from those units which are: • Having the overall waste-water generation less than 10 KLD and • The pollutants are easily bio-degradable having BOD below 200 mg/l which can be easily treated in a single stage ASP (activated	12

	sludge process) based Effluent Treatment Plant. Note : This is a special category and is applicable to only those units having over-all liquid waste generation less than 10 KLD with low strength organic load.	
W17	Waste-water from cooling towers and cooling-re-circulation processes	10
Part B : Score W2 : Score based on huge discharges of any kind (Penalty Clause)		
W2	Industry having overall liquid waste generation of 100 KLD or more including industrial & domestic waste-water.	10
Overall Water Pollution Score W = W1+W2		

Appendix 1

- **Water Pollutants covered under Group W11:**

  - Free available Chlorine , Total residual chlorine, Fluoride (as F), Sulphide (as S), Free Ammonical Nitrogen, Dissolved phosphates (as P), Free ammonia (as NH3), Nitrate Nitrogen, Mercury (As Hg), Selenium (as Se), Hexa-valent chromium (as Cr + 6), Lead (as Pb), Tin , Vanadium (as V), Cadmium (as Cd), Manganese (as Mn), Total chromium (as Cr), Copper (as Cu), Iron (as Fe), Nickel (as Ni), Zinc (as Zn), Benzene, Arsenic (as As), Benzo-a-pyrene, Cyanide (as CN), Phenolic compounds (as C_6H_5OH) , Adsorbable Organic Halogens (AOX), Boron and /or
  - BOD strength of waste water > 5000 mg/l

- **Water Pollutants covered under Group W12:**

  - Sodium Absorption Ratio (SAR) , Biochemical oxygen demand (3 days at 27^{o}C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand, Oils & grease and
    - BOD strength of waste water is in the range of 1000-5000 mg/l

- **Water Pollutants covered under Group W13:**

  - Sodium Absorption Ratio (SAR), Biochemical oxygen demand (3 days at 27^{o}C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand and
    - BOD strength of waste water is below 1000 mg/l

- **Water Pollutants covered under Group W14 and W15:**

  Chlorides as Cl, Colour , Total dissolved solids (TDS - Inorganic)

- **Water Pollutants covered under Group W16**

  - BOD strength of waste water is below 200 mg/l and overall discharge is less than 10 KLD.

Table F-2 : Air Pollution Score

Sl. No.	Air Pollutants Group	'Range of Prescribed Standard ' of criteria pollutants	Marks
Part 1 : Score A1 = Score based on types of expected criteria Air Pollutants present in the emissions . Maximum of the following seven categories is to be taken. For details appendix 2 may be referred.			
1	Group A1A	Presence of criteria air pollutants having prescribed standard limits up - to 2 mg/Nm3	30
2	Group A1B	Presence of criteria air pollutants having prescribed standard from 3 to10 mg/Nm3	25
3	Group A1C	Presence of criteria air pollutants having prescribed standard from 11 to 50 mg/Nm3	20
4	Group A1D	Presence of criteria air pollutants having prescribed standard from 51 to 250 mg/Nm3	15
5	Group A1E	Presence of criteria air pollutants having prescribed standard from 251mg/Nm3 & above.	10
6	Group A1F	93. Generation of fugitive emissions of Particulate Matters which are: 1. Not generated as a result of combustion of any kind of fossil-fuel. 2. Generated due to handling / processing of materials without involving the use of any kind of chemicals. 3. Which can be easily contained /controlled with simple conventional methods	10
7	Group A1G	• Generation of Odours which are : • Generated due to application of binding gums / cements /adhesives /enamels • Which can be easily contained /controlled with simple conventional methods	10
Part 2 : Score A2 = Score based on consumption of fuels and technologies required for air pollution control :			
6	Group A2F1	• All such industries in which the daily consumption of coal/fuel is more than 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled only with high level equipments / technology like ESPs, Bag House Filters, High Efficiency chemical wet scrubbers etc.	10
7	Group A2F2	• All such industries in which the daily consumption of coal/fuel is from 12 MT/day to 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled with suitable proven technology.	5
Overall Air Pollution Score –A = A1 + A2			

Appendix 2

- **<u>Air pollutants covered under Group A1A:</u> Cd+Th,**

  Dioxins & Furans, Mercury, Asbestos

- **<u>Air Pollutants covered under Group A1B:</u>**

  HF, Nickel+ Vanadium, HBr, Manganese, Lead, H_2S, P_2O_5 as H_3PO_4

- **<u>Air Pollutants covered under Group A1C:</u>**

  Chlorine, Pesticide compounds, CH_3Cl, TOC, Total Fluoride, Hydrocarbons, NH_3, HCL vapour & Mist, H_2SO_4 Mist, SO_2

- **<u>Air Pollutants covered under Group A1D:</u> CO,**

  PM, CO, NOx

- **<u>Air Pollutants covered under Group A1E:</u> NOx**

  with liquid-fuel, SO_2 with liquid-fuel

Table F-3: Hazardous Waste Generation Score

Sl.No.	**Types of Hazardous Waste Generated as** per Schedule 1 / Schedule 2 of Hazardous Waste (Management, Handling & Trans-boundary Movement) Rules , 2008 . **Maximum of the following four categories is to be taken**	**Score**
HW1	• Land disposable HW which require special care & treatment for stabilization before disposal.	20
HW2	• Incinerable HW	15
HW3	• Land disposable HW which doesn't require treatment & stabilization before disposal. • High volume low effect wastes such as fly-ash, phspho-gypsum, red-mud, slags from pyro-metallurgical operations, mine tailings and ore beneficiation rejects)	10
HW4	• Recyclable HW, which are easily recyclable with proven technologies.	10

Table F-4 : Calculation Sheet

Industrial Sector - .....

1. Water Pollution Score (W)			
Scores	Waste Water Category	Value	
Score on W1			
Score on W2			
Water Pollution Score = W1+W2			
2. Air Pollution Score (A)			
Scores	Air Pollutant Category	Value	
Score on A1			
Score on A2	-	-	
Air Pollution Score = A1+A2			
3. Hazardous Waste Score (HW)			
Score	HW Category	Value	
HW			
Grand Total = W + A + HW			

Note :

- Any of the industrial sector having only either air pollution (A) or water pollution (W) , the score will be normalized to 100 as per the following formula –

  Normalized Score = {100 x W (or A)} / 40

- Any of the industrial sector having air pollution (A) and water pollution (W) both but no hazardous waste generation (H) , the joint score of air & water pollution will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+A)} / 80

- Any of the industrial sector having air pollution (A) & hazardous waste generation (H) but no water pollution (W), the joint score of air pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (A+H)} / 60

- Any of the industrial sector having water pollution (W) and hazardous waste generation (H) but no air pollution (A), the joint score of water pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+H)} / 60

G : Developments :

- The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) i.e a total of 244 industrial sectors have been assessed as per the proposed formula by the Working Group. For this purpose, concerned Engineers / Scientists from the Member SPCBs were also involved & consulted during May 28-29, 2015.
- After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " was prepared by the Committee and circulated to all the SPCBs, PCCs and concerned Ministries for their information & comments. The ' Draft Document ' was uploaded on the website of CPCB also for information & comments of one & all.
- The matter was discussed during the 170th Board Meeting also and issues raised by the Board Members pertaining to some of the industrial sectors were clarified.
- Responses were received from various concerned Ministries, SPCBs, Industrial Associations including individuals.
- Based on the above, final meeting was convened by the Secretary , MoEFCC with CPCB and senior officers of MoEFCC on January 06, 2016 to resolve the issues appropriately and finalize the 'Re-categorization'. Accordingly , following modifications in the 'Range of Pollution Index 'for the purpose of categorization of industrial sectors were suggested :

    - Industrial Sectors having Pollution Index score of 60 and above – Red category
    - Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
    - Industrial Sectors having Pollution Index score of 21 to 40 –Green category
    - Industrial Sectors having Pollution Index score incl.& upto 20 –White category

- Based on the final criteria as described in v above , the final categorization is as follows :

Category of Industrial Sector	Existing Categorization	Proposed (New) categorization
Red	85	60
Orange	73	83
Green	86	63
White	---	36
Total	244	242

- In the proposed categorization, some of the industrial sectors have been either deleted due to duplication or merged with similar type of sectors on account of same

characteristics of pollution generation. In a similar way, some of the industrial sectors are split into more sectors on account of variation in the raw materials / manufacturing process. As a result final totals of the existing and proposed categorization are different.

- The industrial sector which doesn't fall under any of the above four categories (Red, Orange, Green and White) , decision with regard to its categorization will be taken at the level of concerned SPCB/PCC by a committee headed by the Member Secretary , SPCB/PCC and comprising of two senior cadre Engineers / Scientists of the SPCB / PCC in accordance with the scoring-criteria specified in this document.
- The summary is presented in the following Table G-1 and final lists of Red, Orange, Green and White categories of industries are presented in Tables G-2, G-3, G-4 and G-5 respectively, which are self explanatory.

Table G-1: Final Summary Table Red , Orange, Green and White Categories of Industries (16-01-16)

Sl No.	Original Categorization	Initial Nos.	Addition by Splitting into further classes	Deletion / Shifting to foot-note due to vague term / Merger / other reasons	Re-categorization to Red	Re-categorization to Orange	Re-categorization to Green	Re-categorization to White	Check
		1	2	3	4	5	6	7	(1+2) = (3 to 7)
1	Red	85	11	7	60	26	3	Nil	96=96
2	Orange	73	2	3	Nil	51	19	2	75=75
3	Green	86	Nil	3+2=5	Nil	6	41	34	86=86
Final Categorization		244	13	15	**60 (Red)**	**83 (Orange)**	**63 (Green)**	**36 (White)**	**257 =257 (Total categories including in foot-note)**

Table G-2 : Final List of Red Category of Industrial Sectors

Sl No.	Orgnl Sl.No	Industry Sector	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	REMARKS
1.	38	Isolated storage of hazardous chemicals (as per schedule of manufacturing, storage of hazardous chemicals rules ,1989 as amended)									R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.
2.	4	Automobile Manufacturing (integrated facilities)	30	-	30	20	-	20	10	60	**R-R**	Such types of plants are having either one or combinations of polluting activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating , phosphating, painting , heat treatment etc. 95. Some of such plants may outsource some /all of the polluting activities. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.
3.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent cleared metal catalyst containing copper,, Spent cleared metal catalyst containing zinc,,	30	-	30	20	-	20	10	60	**R-R**	All the three types of pollutants are expected.
4.	44	Manufacturing of lubricating oils ,grease and petroleum based products	20	-	20	20	-	20	20	60	**R-R**	Generates all sorts of pollution.
5.	66 E	DG Set of capacity > 5 MVA	-	-	-	20	5	25	-	62.5	**R-R**	• Mainly air polluting. • DG sets consume the diesel @ 0.21 litres/hr/KVA at full load. • Average running is taken @ 12 hrs / day although many of the DG sets run for more than this period.

6.	31	Industrial carbon including electrodes and graphite blocks, activated carbon, carbon black	10	-	-	20	5	25	10	62.5	**R-R**	Mainly air polluting. Air pollution score is normalized to 100.
7.	39	Lead acid battery manufacturing(excluding assembling and charging of lead-acid battery in micro scale)	10	-	10	25	-	25	10	62.5	**R-R**	• Mainly air polluting. Air pollution scores are normalized to 100. • Lead Acid Battery manufacturing consists of various stages which broadly involve (after producing or receiving lead oxide): Paste Mixing , Grid Casting , Grid Pasting & Curing , Hydro-setting, parting & enveloping , Stacking, grouping & inter-cell welding , Formation. Exposure of workmen to lead during all or any of the processes outlined above exceeds the prescribed standards if appropriate equipment in this respect is not installed at any Battery Manufacturing Unit. All of the above processes, some more than others, involve release of lead particles or fumes into the environment. Pollution from the above processes can be grouped into two possible types, viz: (a) Lead Oxide becomes airborne and there is Particulate Pollution (b) Fumes are generated and there is Gaseous Pollution
8.	62	Phosphate rock processing plant	30	-	30	20	-	20	-	62.5	**R-R**	• The sepa ration of phosphate rock from impurities and non-phosphate materials for use in fertilizer manufacture consists of benefi ciation, drying or calcining at some operations, and grinding. Phosphate rock from the mines is fi rs t sent to benefi ciation uni ts to sepa rate sand and clay and to remove impurities. Steps used in benefi ciation depend on the type of rock. • The water & air pollution scores are normalized to 100.

9.	66	Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]	10	-	10	15	10	25		62.5	**R-R**	1. Mainly air polluting. It uses a mixture of biomass (agro based) and coal (< 10 %) as a fuel. Almost, round the yea r operation. 2 . In case of DG sets of 5 MVA & more and emissions of SO2 will take place due to use of liquid fuel. Air pollution score will be =20 + 10 = 30, Normalized score will be 75. 3. In case of 'Waste to Energy Plants' , water will be used for cooling and air score will be - 30+10 = 40.
10.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent catalyst containing nickel, cadmium, Zinc, copper, arsenic, vanadium and cobalt,	30	-	30	25	-	25	10	65	**R-R**	All the three types of pollutants are expected.
11.	67	Processes involving chlorinated hydrocarbons	30	-	30	20	-	20	15	65	**R-R**	Chlorinated hydrocarbons are used in the manufacture of insecticides, pes ticides and organo chloro pes ti cides . Effluents & emissions are toxic in nature.
12.	74	Sugar (excluding Khandsari)	20	10	30	15	10	25	10	65	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Sugar mills genera te all sorts of pollution problems.
13.	22	Fibre glass production and processing (excluding moulding)	-	-	-	20	-	20	20	67	**R-R**	• The use of styrene in most methods of fiberglass production causes hazardous air pollution that is harmful to brea the at excessi ve levels. • It is mainly air polluting & HW genera ting industry. The air pollution & HW scores are normalized to 100. • In case of lead containing glass, the score of A1 will be 25 and final normalized score will be 75 and shall be categorized as Red.
14.	23	Fire crackers manufacturing and bulk storage facilities	-	-	-	20	-	20	20	67	**R-R**	• This is the normalized score based on air pollution & HW genera tion. • Various hazardous chemicals are used in the manufacturing process . • These chemicals are namely Potassium Nitrate , Potassium per-chlorate, Barium Nitrate, Aluminium compounds, Copper Chloride etc.

												iv. These chemicals are highly hazardous and cause serious diseases among the workers. especially ability of blood to carry oxygen leading to heada ches , methemoglobinemia and kidney problems , skin problems, thyroid metal fume etc.
15.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Dismantlers Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.	-	-	-	30	0	30	10	67	R-R	Mainly air polluting and hazardous waste generating. Air & HW pollution scores are jointly normalized to 100.
16.	47	Milk processes and dairy products(integrated project)	20	10	30	20	5	25	-	68.75	**R-R**	• Water as well as air polluting due to use of boilers. • Water & air pollution scores are normalized to 100.
17.	63	Phosphorous and its compounds	30	-	30	25	-	25	-	68.75	**R-R**	Water pollution & air pollution containing compounds of phosphorous are expected
18.	61	Pulp & Paper (waste paper based wi thout bleachi ng process to manufacture Kraft paper)	20	10	30	15	10	25	0	68.75	**R-R**	Mainly water & air polluting . Water & air pollution scores are normalized to 100.
19.	13	Coke making , liquefaction, coal tar distillation or fuel gas making	30	-	30	20	-	20	20	70	**R-R**	It is a kind of petrochemical industry.

20.	41	Manufacturing of explosives, detonators, fuses including management and handling activities	30	-	30	20	-	20	20	70	**R-R**	• Explosives manufacture and use contribute some measure of hazardous waste to the environment. • Nitroglycerin produces several toxic byproducts such as acids, caustics, and oils contaminated with heavy metals. These must be disposed of properly by neutralization or stabilization and transported to a hazardous waste landfill. • The use of explosives creates large amounts of dust and particulate from the explosion, and, in some cases, releases asbestos, **lead,** and other hazardous materials into the atmosphere.
21.	45	Manufacturing of paints varnishes, pigments and intermediate (excluding blending/mixing)	30	-	30	25	-	25	15	70	**R-R**	• The process may cause considerable emissions of volatile organic compounds (VOC). VOC contribute to the crea tion of ozone in the lower la yers of the atmosphere (photochemical air pollution) and can present danger to heal th. • Dust and odour may also be a problem. • Washing of vessels will contribute waste - waters. • Large quantity of HWs are also produced.
22.	56	Organic Chemicals manufacturing	30	-	30	20	-	50	20	70	**R-R**	Such types of industrial sectors generate all sorts of pollution.
23.	1	Airports and Commercial Air Strips	20	10	30	-	-	-	10	75	**R-R**	96. The Airports are genera ting mainly the waste - waters. 97. This is the water pollution normalized score for airports ha ving discharge more than 100 KLD. 98. The airports / strips ha ving discharge less than 100 KLD will ha ve score of 50 and hence orange category. 99. If the score is normalized wrt water + HW both, then all the airports will come under Orange category (score - 58.33).
24.	3	Asbestos and asbestos based industries	-	-	-	30	-	30	10	75	**R-R**	• This is mainly air polluting industry. • Final score is based on air pollution score only. • Asbes tos is carcinogenic and banned in many countries.

25.	5	Basic chemicals and electro chemicals and its derivatives including manufacturing of acid	30	-	30	-	-	-	10	75	**R-R**	• Standards prescribed for Inorganic Chemicals are adopted. • It is mainly water polluting industry having effluents which are toxic and not easily biodegradable.
												• Water pollution score normalized to 100 is undertaken. • The earlier Red category industrial sector namely "Hydrocyanic acid and its derivatives " is also merged under this industrial sector.
26.	7	Cement	-	-	-	20	10	30	-	75	**R-R**	This is mainly air polluting industry & hence normalized air pollution score.
27.	9	Chlorates, per-chlorates & peroxides	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
28.	10	Chlorine, fluorine, bromine, iodine and their compounds	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
29.	16	Dyes and Dye- Intermediates	30	-	30	20	5	25	20	75	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Such types of industrial sectors generate all sorts of pollution.
30.	26	Health-care Establishment (as defined in BMW Rules)	20	10	30	-	-	-	-	75	**R-R**	• Mainly water polluting. • The water pollution score is normalized to 100 & valid for Hospitals having total waste-water generation > 100 KLD. • The hospitals with incinerator will be categorized as Red irrespective of the quantity of the waste - water generation. • The hospitals having total waste-water generation less than 100 KLD and without incinerator, the normalized water pollution score will be 50 and will be categorized as Orange category.

31.	29	Hotels having overall waste-water generation @ 100 KLD and more.	20	10	30	15	-	15	-	75	**R-R**	• Mainly water polluting. Small boiler may be installed. • The water pollution score is normalized to 100 & valid for Hotels having waste-water generation > 100 KLD. • The hotels having more than 20 rooms and waste-water generation less than 100 KLD and having a coal / oil fired boiler , the pollution score will be 35/40 & are categorized as Orange. • The hotels having more than 20 rooms and waste-water generation less than 10 KLD and having no-boiler & no hazardous waste generation, the pollution score will be 20 & are categorized as Green.
32.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Lead acid battery plates and other lead scrap/ashes/residues not covered under Batteries (Management and Handling) Rules , 2001. [* Battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes". Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "rains".	30	-	30	25	--	25	20	75	**R-R**	All the three types of pollutants are generated.

33.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Integra ted Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches , acti va ted glass cullets from ca thode -ray tubes and other acti va ted glass and PCB-capacitors , or any other component contaminated with Schedule 2 consti tuents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent tha t they exhibit hazard characteristics indicated in part C of this Schedule.	30	-	30	25	-	25	20	75	**R-R**	All the three types of pollutants are expected.
34.	43	Manufacturing of glue and gelatin	30	10	40	20	-	20	-	75	**R-R**	Highly water polluting & obnoxious air polluting.
35.	49	Mining and ore beneficiation	30	10	40	15	5	20	-	75	**R-R**	Both air and water polluting. Score is normalized wi th air & water pollution.
36.	52	Nuclear power plant	10	-	10	30	-	30	15	75	**R-R**	• Mainly air polluting due to incinera tor. Others - cooling water. • Air pollution score is normalized to 100.
37.	58	Pesticides (technical) (excluding formulation)	30	-	30	25	-	25	20	75	**R-R**	100. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 101. Such types of industrial sectors generate all sorts of pollution.
38.	64	Photographic film and its chemicals	30	-	30	-	-	-	-	75	**R-R**	• Silver salts and other chemicals are used in preparation. Slight quantity of effluents is generated. • Water pollution scores are normalized to 100.

39.	68	Railway locomotive work shop/Integrated road transport workshop/Authorized service centers	20	10	30	-	-	-	10	75	**R-R**	• Mainly water polluting industry . Water is used in the washing of locomotives, road transport vehicles during servi cing. • This score is valid for those Centers ha ving discharge more than 100 KLD. • Service Centers ha ving waste-water generation < 100 KLD, the normalized score will be =(100*20)/40= 50.
40.	84	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing and colouring	30	10	40	15	-	15	20	75	**R-R**	In this sector all sorts of pollution are genera ted.
41.	8	Chlor Alkali	30	10	40	20	10	30	10	80	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Chlor-alkali units are ha ving different section like NaOH, Cl 2, SBP etc which are ha ving toxic effluents. Additionally , fuel consumption is also on higher-side.
42.	70	Ship Breaking Industries	30	-	30	30	-	30	20	80	**R-R**	• The ship-breaking industry creates numerous hazards for the coastal and marine environment. • Ship-breaking releases a large number of dangerous pollutants, including toxic waste, oil, poly-chlorinated biphenyls, and heavy metals, into the waters and sea bed. • While most of the oil is removed before a ship is scrapped, sand used to mop up the remaining oil is thrown into the sea. High concentrations of oil and grease are then found in the coastal waters, choking marine life.
												• Solid waste strewn on the shore, 45 tonnes on any given day according to a study by the Central Pollution Control Board, also finds its way into the sea. • Adding to the stress on coastal waters, the organic load from the thousands of workers living in cramped conditions with little or no sanitary facilities results in unacceptably high levels of BOD.

43.	53	Oil and gas extraction including CBM (offshore & on-shore extraction through drilling wells)	30	-	30	-	-	-	20	83	**R-R**	• Mainly water polluting & hazardous waste generating. • The water pollution & HW generation scores are normalized to 100.
44.	36	Industry or process involving metal surface treatment or process such as pickling/ electroplating/paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & toxic hazardous waste generating industry. Scores are normalized to 100.
45.	80	Tanneries	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & hazardous waste generating industry. Scores are normalized to 100.
46.	65	Ports and harbour, jetties and dredging operations	30	10	40	15	10	25	20	85	**R-R**	This category contain all sorts of pollution.
47.	77	Synthetic fibers including rayon ,tyre cord, polyester filament yarn	30	10	40	25	10	35	10	85	**R-R**	This sector generates all sorts of pollution problems.
48.	81	Thermal Power Plants	30	10	40	20	10	30	15	85	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • TPP generate all sorts of pollution problems.
49.	71	Slaughter house (as per notification S.O.270(E)dated 26.03.2001)and meat processing industries, bone mill, processing of animal horn, hoofs and other body parts	25	10	35	-	-	-	-	87.5	**R-R**	Mainly water polluting and obnoxious odour generating industry. The water pollution score is normalized to 100
50.	2	Aluminium Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • This sector is generating all sorts of pollution i.e. air, water and HW.
51.	12	Copper Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Integrated Copper Smelters contain all sorts of pollution.
52.	20	Fertilizer (basic) (excluding formulation)	30	10	40	20	10	30	20	90	**R-R**	102. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 103. Generates all sorts of pollution.
53.	37	Iron & Steel (involving processing from ore/ integrated steel plants) and or Sponge Iron units	30	10	40	20	10	30	20	90	**R-R**	lviii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. lix. Such types of industrial sectors generate all sorts of pollution.

54.	61	Pulp & Paper (waste paper based units with bleaching process to manufacture writing & printing paper)	25	10	35	25	10	35	20	90	**R-R**	Waste paper based Pulp & Paper mills with blea ching process generate all sorts of pollution.
55.	85	Zinc Smelter	30	10	40	20	10	30	20	90	**R-R**	lx. This industrial sector is the one among the '17 categories of Highly Polluting Industries '. lxi. Integra ted Zinc smelter genera tes all sorts of pollution problems.
56.	55	Oil Refinery (mineral Oil or Petro Refineries)	30	10	40	25	10	35	20	95	**R-R**	lxii. This industrial sector is the one among the '17 categories of Highly Polluting Industries '. lxiii. Such types of industrial sectors generate all sorts of pollution.
57.	59	Petrochemicals Manufacturing (including processing of Emulsions of oil and water)	30	10	40	25	10	35	20	95	**R-R**	lxiv. This industrial sector is the one among the '17 categories of Highly Polluting Industries '. lxv. Such types of industrial sectors generate all sorts of pollution. lxvi. The ea rlier red category industrial sector namely "Processing of Emulsions of Oil & Water " is merged with this industrial sector.
58.	60	Pharmaceuticals	30	10	40	30	5	35	20	95	**R-R**	lxvii. This industrial sector is the one among the '17 categories of Highly Polluting Industries '. lxviii. Such types of industrial sectors generate all sorts of pollution.
59.	61	Pulp & Paper (Large-Agro + wood) , Small Pulp & Paper (agro based-wheat straw/rice husk)	30	10	40	25	10	35	20	95	**R-R**	lxix. This industrial sector is the one among the '17 categories of Highly Polluting Industries '. lxx. Large /Small Agro based Pulp & Paper mills contribute all sorts of pollution problems.
60.	15	Distillery (molasses / grain / yeast based)	30	10	40	-	-	-	-	100	**R-R**	Mainly water polluting industry. Final score is the normalized water pollution score.

Note :

lxxi. Under the column Revised Category, the full forms of the abbreviations are as follows :

a. R-R means original category was Red and revised category is also Red
b. R-O means original category was Red and revised category is Orange
c. O-O means original category was Orange and revised category is also Orange
d. O-G means original category was Orange and revised category is Green
e. O-W means original category was Orange and revised category is White
f. G-O means original category was Green and revised category is Orange
g. G-G means original category was Green and revised category is also Green
h. G-W means original category was Green and revised category is White

lxxii. There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :

Sl No.	Original Sl No.	Industry Sector	Original Category	Remarks
1	14	Common treatment and disposal facilities(CETP, TSDF, E-waste recycling, CBMWTF, effluent conveyance project, incinerator, solvent/acid recovery plant, MSW sanitary land fill site)	R	lxxiii. All such facilities are classified as Red but special category projects as these are parts of pollution control facilities. lxxiv. In case of CETP , the categorization will depend upon the category of member industries being served.
2	18	Processing of Emulsions of Oil & Water		It is a part of Petrochemical industries. Transferred and merged with the industrial sector namely 'Petrochemicals' at Sl. No. 54.
3	27	Heavy engineering including ship building (with investment on Plant & Machineries more than Rs 10 crores)	R	Most of the pollution generating processes / operations under this category are similar to the industry category namely "Automobile Manufacturing (integrated facilities)" at Sl . No. 1 and may be referred accordingly.
4	30	Hydrocyanic acid and its derivatives	R	Have been merged with the red category industrial sector namely " Basic chemicals and electro chemicals and its derivatives including manufacturing of acid " at Sl. No. 24
5	32	Industrial estates/ parks / complexes/ areas/ export processing zones/ SEZs/ Biotech parks/ leather complex	R	The classification will depend upon the category(ies) of the industries operating / proposed to be permitted in the area. In this context, guidelines prescribed in EIA Notification, 2006 shall be followed.
6	33	Industrial inorganic gases namely- a) Chemical gas- Acetylene, hydrogen, chlorine, fluorine, ammonia, sulphur dioxide, ethylene, hydrogen-sulphide, phosphine b) Hydrocarbon gases- Methane , ethane, propane	R	These gases are generally secondary products and produced alongwith other main products. To be classified as per the main parent plant.
7	69	Reprocessing of used oils & waste oils	R	lxxv. The industry generates mainly the air pollution and oil bearing hazardous wastes. The normalized (air pollution & HW generation score is 58.33. lxxvi. To be deleted as already covered under HW Recyclers / Re-processors (Used oils / Waste Oils) under Orange Category

Table G-3 : Final List of Orange Category of Industrial Sectors

Final Sl. No.	Orgnl S.No	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised category	Remarks
1.	20	Dismantling of rolling stocks (wagons/ coaches)	--	--	--	15	--	15	10	41.67	O-O	Emissions of dust and generation of waste oils take place during dismantling. Air pollution & HW generation scores (15+10=25) are normalized to 100.
2.	5	Bakery and confectionery units with production capacity > 1 TPD. (With ovens / furnaces)	20	--	20	15	--	15	--	43.75	O-O	
3.	10	Chanachur and ladoo from puffed and beaten rice(muri and shira) using husk fired oven	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
4.	23	Coated electrode manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes
5.	24	Compact disc computer floppy and cassette manufacturing / Reel manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Generates waste-water and process emissions.
6.	24	Flakes from rejected PET bottle	20	-	20	15	-	15	-	43.75	R-O	Normal water & air pollutions are generated.
7.	30	Food and food processing including fruits and vegetable processing	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
8.	40	Jute processing without dyeing	20	--	20	15	--	15	--	43.75	O-O	CPCB has notified standards for this category. Both air and water pollutions are generated.
9.	56	Manufacturing of silica gel	15	0	15	20	0	20	0	43.75	**G-O**	Waste-waters containing TDS and emissions of H_2SO_4 are generated.

10.	45	Manufacturing of tooth powder, toothpaste, talcum powder and other cosmetic items	20	--	20	15	--	15	--	43.75	O-O	Both air and water pollution are generated.
11.	55	Printing or etching of glass sheet using hydrofluoric acid	15	--	15	20	--	20	--	43.75	O-O	Both air and water pollution are generated.
12.	65	Silk screen printing, sari printing by wooden blocks	20	--	20	15	--	15	--	43.75	O-O	Wash-water and PM emissions from boilers .
13.	76	Synthetic detergents and soaps(excluding formulation)	20	-	20	15	-	15	-	43.75	R-O	104. This is the score for units having generation of waste- waters less than 100 KLD. 105. The units having waste- water generation more than 100 KLD will become mainly water polluting and accordingly normalized water pollution score will be 75 and be categorized as Red.
14.	71	Thermometer manufacturing	15	--	15	20	--	20	--	43.75	O-O	Process - making glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.
15.	14	Cotton spinning and weaving (medium and large scale)	--	--	--	15	--	37.5	10	47.5	O-O	Mainly air polluting industry. Sources of air pollution (PM) are the fine particles of cotton from spinning process. Air pollution score is normalized to 100.

16.	1	Almirah, Grill Manufacturing (Dry Mechanical Process)	--	--	--	20	--	20	--	50	O-O	Air pollution due to spray painting (emissions of VOCs). Units without painting operations shall be categorized as White.
17.	2	Aluminium & copper extraction from scrap using oil fired furnace (dry process only)	--	--	--	20	--	20	10	50	O-O	• Normalized Air pollution score. • Significant air pollution due to melting (emissions of SO2, PM).
18.	3	Automobile servicing, repairing and painting (excluding only fuel dispensing)	20	--	20	20	--	20	10	50	O-O	Normal water & air polluting and recyclable waste oil generating. If the waste water generation is more than 100 KLD, it will become mainly water polluting and Red category unit.
19.	4	Ayurvedic and homeopathic medicine	20	--	20	15	--	15	15	50	O-O	
20.	7	Brickfields (excluding fly ash brick manufacturing using lime process)	--	--	--	20	--	20	--	50	O-O	Significantly air polluting.
21.	8	Building and construction project more than 20,000 sq. m built up area	20	--	20	20	--	20	--	50	O-O	1. In the pre-construction stage , it is mainly air polluting due to generation of dust (PM) emissions. 2. After construction, it is mainly water polluting. If the discharge is more than 100 KLD, it will be having the normalized score of 75 and be categorized as Red.

22.	6	Ceramics and Refractories	-	-	-	20	-	20	-	50	R-O	• Mainly air polluting industry. • This score is for the units having coal consumption < than 12 MT/day. • For the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red.
23.	11	Coal washeries	15	10	25	15	-	15	-	50	R-O	• Wet washeries are mainly water polluting industry generating effluents which are having inorganic SS & TDS. Additionally, air pollution due to PM emissions is also generated. • Water & air pollution scores are jointly normalized to 100.
24.	16	Dairy and dairy products (small scale)	20	--	20	20	--	20	--	50	O-O	Water and air polluting both.
25.	18	DG set of capacity >1MVA but < 5MVA	--	--	--	20	--	20	--	50	O-O	Mainly air polluting . air pollution score is normalized to 100.
26.	17	Dry coal processing, mineral processing, industries involving ore sintering, pelletisating, grinding & pulverization	-	-	-	20	-	20	-	50	R-O	Mainly air polluting industry. Final score is the normalized air pollution score.

27.	19	Fermentation industry including manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol)	20	-	20	-	-	-	-	50	R-O	• Mainly water polluting industry. This is the normalized water pollution score for units having discharge < 100 KLD. • For the units having discharge > 100 KLD, the normalized water pollution score will be 75 and shall be accordingly categorized as Red.
28.	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	-	-	-	15	5	20	10	50	R-O	• Mainly air polluting. This score is applicable to secondary production of ferrous & non- ferrous metals (excluding lead) up-to 1 MT/hour production.

												• For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red. For Induction Furnace clubbed with AOD furnace – separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.
29.	26	Fertilizer (granulation / formulation / blending only)	--	--	--	20	--	20	--	50	O-O	Air polluting.
30.	27	Fish feed, poultry feed and cattle feed	--	--	--	20	--	20	--	50	O-O	Obnoxious odour , H2S etc. AP score is normalized to 100
31.	28	Fish processing and packing (excluding chilling of fishes)	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.

32.	31	Forging of ferrous and non- ferrous metals (using oil and gas fired furnaces)	--	--	--	20	--	20	--	50	O-O	Heating furnace. Mainly air polluting.
33.	32	Formulation/pelletization of camphor tablets, naphthalene balls from camphor/ naphthalene powders.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of Benzene, HC are expected.
34.	33	Glass ceramics, earthen potteries and tile manufacturing using oil and gas fired kilns, coating on glasses using cerium fluorides and magnesium fluoride etc.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of SO2 are expected.
35.	35	Gravure printing, digital printing on flex, vinyl	20	--	20	20	--	20	10	50	O-O	Waste waters , emissions of VOCs
36.	36	Heat treatment using oil fired furnace (without cyaniding)	--	--	--	20	--	20	--	50	O-O	Mainly air polluting and noise generating. AP Score is normalized to 100.
37.	28	Hot mix plants	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution scores are normalized to 100.
38.	37	Hotels (< 3 star) or hotels having > 20 rooms and less than 100 rooms.	20	--	20	20	--	20	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
39.	38	Ice cream	20	--	20	20	--	20	--	50	O-O	Wash-water and boilers / oven for pasteurization.
40.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Paint and ink Sludge/residues	-	-	-	20	0	20	0	50	R-O	Mainly air polluting. Air pollution score is normalized to 100
41.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Brass Dross ,, Copper Dross,, Copper Oxide Mill Scale,, Copper Reverts, Cake & Residues,, Waste Copper and copper alloys in	10	-	10	20	-	20	10	50	R-O	Mainly air polluting.

		dispersible form,, Slags from copper processing for further processing or refining ,, Insulated Copper Wire,, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" ,, Jelly filled Copper cables ,, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross,, Zinc ash/Skimming arising from galvanizing and die casting operations,, Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible from ,,										
42.	35	Industry or processes involving foundry operations	-	-	-	20	-	20	-	50	R-O	• This score is valid for the foundries having capacity < 5 MT/hr as such units require the coal/coke @ < 500 kg/hr. • The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red.
43.	40	Lime manufacturing (using lime kiln)	-	-	-	20	-	20	-	50	R-O	Mainly air polluting
44.	41	Liquid floor cleaner, black phenyl, liquid soap, glycerol mono-stearate manufacturing	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.

45.	42	Manufacturing of glass	10	-	-	20	-	20	-	50	R-O	• Mainly air polluting (melting at 1500ºC and refining . • In case of lead glass , the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red .
46.	43	Manufacturing of iodized salt from crude/ raw salt	12	--	12	20	--	20	--	50	O-O	Boiling in Evaporators (multiple effect evaporators), centrifuging, iodization with KIO3 mixing . Mainly air polluting. Air pollution score is normalized to 100.
47.	42	Manufacturing of mirror from sheet glass	--	--	--	20	--	20	--	50	O-O	Evaporator & furnace for heating the metal to be applied as reflector on mirror. Mainly air polluting.
48.	44	Manufacturing of mosquito repellent coil	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Toxic fumes are expected.
49.	46	Manufacturing of Starch/Sago	25	-	25	15	-	15	-	50	R-O	• Water and air polluting industry. Boiler is used for steam generation. • Water & air pollution scores are normalized to 100
50.	46	Mechanized laundry using oil fired boiler	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.
51.	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	--	--	--	20	--	20	--	50	O-O	1. Mainly air polluting. Boiler as well as VOCs from use of adhesives. 2. Without boiler, it will be a Green category industry.
52.	50	New highway construction project	-	-	-	20	-	20	-	50	R-O	Mainly air polluting project.

53.	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products	20	-	20	15	5	20	-	50	R-O	106. Both air and water polluting. Score is normalized with air & water pollution. This score is valid for industries having waste-water generation < 100 KLD. 107. For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red.
54.	49	Paint blending and mixing (Ball mill)	20	--	20	20	--	20	10	50	O-O	Both air and water pollution are generated.
55.	62	Paints and varnishes (mixing and blending)	20	0	0	20	0	20	0	50	**G-O**	Waste-waters as well as fumes of VOCs due to solvents, pigments, varnishes.
56.	51	Ply-board manufacturing(including Veneer and laminate) with oil fired boiler/ thermic fluid heater(without resin plant)	0	--	0	20	--	20	--	50	O-O	Mainly air polluting because of use of boiler. AP score is normalized to 100
57.	52	Potable alcohol (IMFL) by blending, bottling of alcohol products	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
58.	54	Printing ink manufacturing	20	--	20	20	--	20	--	50	O-O	1. Pigments, binders and solvents are used. 2. Boiler is also used. 3. Emissions of VOCs take place.
59.	70	Printing press	20	0	20	20	0	20	0	50	**G-O**	Colored waste-waters containing dyes and VOC emissions are generated.
60.	59	Reprocessing of waste plastic including PVC	20	--	20	20	--	20	--	50	O-O	Large quantities of wash-water and fugitive emissions are generated.
61.	61	Rolling mill (oil or coal fired) and cold rolling mill	10	--	10	20	--	20	--	50	O-O	Mainly air polluting. Air pollution score is normalized to 100. Others - cooling water and recyclable waste oils etc. are generated.

62.	67	Spray painting, paint baking, paint shipping	--	--	--	20	--	20	10	50	O-O	Mainly air polluting. Emissions of VOCs and HC are generated.
63.	72	Steel and steel products using various furnaces like blast furnace /open hearth furnace/induction furnace/arc furnace/submerged arc furnace /basic oxygen furnace /hot rolling reheated furnace	10	-	10	20	-	20	10	50	R-O	• Mainly air polluting. In the emissions, oxides of manganese, nickel etc. are also present. • Air pollution score is normalized to 100.
64.	73	Stone crushers	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution score is normalized to 100.
65.	75	Surgical and medical products including prophylactics and latex	20	-	20	20	-	20	-	50	R-O	Both air as well as water polluting. Air and water pollution scores are normalized to 100.
66.	85	Tephlon based products	0	0	0	20	0	20	0	50	**G-O**	Due to spraying applications, emissions (HC) are generated
67.	70	Thermocol manufacturing (with boiler)	--	--	--	20	--	20	--	50	O-O	Polystyrene is heated. Mainly air polluting with boiler.
68.	82	Tobacco products including cigarettes and tobacco/opium processes	20	-	20	20	-	20	-	50	R-O	Such industries generate both air as well as water pollution. These scores are normalized to 100.
69.	72	Transformer repairing/ manufacturing (dry process only)	--	--	--	20	--	20	10	50	O-O	Mainly air polluting because of ovens, shot-blasting etc.
70.	73	Tyres and tubes vulcanization/ hot retreating	10	--	10	20	--	20	--	50	O-O	Mainly air polluting . Emissions of PM, VOCs and obnoxious odour are generated.
71.	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	20	-	20	15	5	20	10	50	R-O	• All sorts of pollution are generated. • This score is valid for plants having waste-water generation < 100 KLD. • If the waste-water generation is more than 100 KLD, the unit shall be classified as Red.

72.	74	Wire drawing and wire netting	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
73.	21	Dry cell battery (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	30	--	30	15	--	15	10	55	O-O	Water and air polluting both.
74.	50	Pharmaceutical formulation and for R & D purpose (For sustained release/ extended release of drugs only and not for commercial purpose)	20	--	20	20	--	20	15	55	O-O	• All sorts of pollution are generated. • R&D activities are to be shifted to Red category.
75.	78	Synthetic resins	20	-	20	20	-	20	15	55	R-O	All sorts of pollution are generated.
76.	79	Synthetic rubber excluding molding	20	-	20	20	-	20	15	55	R-O	• Most synthetic rubber is created from two materials, styrene and butadiene. Both are currently obtained from petroleum. • Process is similar to a part of Petrochemical plants.
77.	9	Cashew nut processing	25	--	25	20	--	20	--	56	O-O	Normal water and air polluting.
78.	12	Coffee seed processing	25	--	25	20	--	20	--	56	O-O	Normal water & air polluting industry.

79.	57	Parboiled Rice Mills	25	-	25	20	-	20	-	56	R-O	• Rice Mills are generating both air and water pollution. Waste-waters are having high strength in respect of BOD. • This is the normalized air & water pollution score for units having waste-water generation < 100 KLD and fuel consumption less than 12 MTD. • For units having waste-water generation > 100 KLD or fuel consumption > 12 MTD or both , the unit shall be classified as Red.
80.	29	Foam manufacturing	--	--	--	20	--	20	15	58	O-O	• Raw material is polyurethane, latex etc. • Emissions of VOCs and HAPs. CH3Cl2 and similar compounds as blowing agents. • Outdated raw materials and spoiled slots are discarded as HW.
81.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Used Oil – As per specifications prescribed from time to time.	10	0	10	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100

82.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Waste Oil ---As per specifications prescribed from time to time.	-	-	-	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100.
83.	56	Producer gas plant using conventional up drift coal gasification (linked to rolling mills glass and ceramic industry refectories for dedicated fuel supply)	--	--	--	20	--	20	15	58.33	O-O	Mainly air polluting & tar (HW) generating. SO2, CO, NOx are generated. Tar is the by-product and utilized by other industries in co-processing.

Note :

- *Under the column Revised Category, the full forms of the abbreviations are as follows :*
  - *R-R means original category was Red and revised category is also Red*
  - *R-O means original category was Red and revised category is Orange*
  - *O-O means original category was Orange and revised category is also Orange*
  - *O-G means original category was Orange and revised category is Green*
  - *O-W means original category was Orange and revised category is White*
  - *G-O means original category was Green and revised category is Orange*
  - *G-G means original category was Green and revised category is also Green*
  - *G-W means original category was Green and revised category is White*

- *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication / vague category. The overall details are as follows:*

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*24*	*Excavation of sand from the river bed (excluding manual excavation)*	*O*	*Since such types of activities cause ecological distu rbances, the instru ctions issued by the government from time to time be followed. To be categorized by MoEF&CC.*
2	*39*	*Infrastructure Developmen t Project*	*O*	*Vast variety of such projects come under such category. This is to be decided by the concerned SPCB in line of EIA Notification , 2006.*
3	*53*	*Power press*	*O*	*Very vague term hence deleted. Such types of general engineering units have already been covered.*

Table G-4 : Final List of Green Category of Industrial Sectors

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	Remarks
1.	2	Aluminium utensils from aluminium circles by pressing only (dry mechanical operation)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.
2.	6	Ayurvedic and homeopathic medicines (without boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
3.	8	Bakery /confectionery /sweets products (with production capacity <1tpd (with gas or electrical oven)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
4.	6	Bi-axially oriented PP film along with metalizing operations	10	--	10	--	--	--	--	25	**O-G**	Mainly extrusion process involving Cooling water recirculation
5.	10	Biomass briquettes (sun drying) without using toxic hazardous wastes	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
6.	13	Blending of melamine resins & different powder, additives by physical mixing	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
7.	15	Brass and bell metal utensils manufacturing from circles(dry mechanical operation without re-rolling facility)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.

8.	16	Candy	10	--	10	10	--	10	--	25	**G-G**	Small quantities of waste-water and minor
												PM emissions are generated.
9.	17	Cardboard or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)	--	--	--	10	--	10	--	25	**G-G**	This score is valid with Small gas / electricity operated oven / furnace for making glue.
10.	18	Carpentry & wooden furniture manufacturing (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from cutting operations.
11.	19	Cement products (without using asbestos / boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from mixing operations.
12.	20	Ceramic colour manufacturing by mixing & blending only (not using boiler and wastewater recycling process)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions.
13.	11	Chilling plant, cold storage and ice making	10	--	10	--	--	--	--	25	**O-G**	Cooling water recirculation only.
14.	13	Coke briquetting (sun drying)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting industry. Sources of air pollution (PM) are pulverizes and mixers. Air pollution score is normalized to 100.
15.	28	Cotton spinning and weaving (small scale)	--	--	--	10	--	10	--	25	**G-G**	Minor PM emissions from spinning process.
16.	17	Dal Mills	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM.

17.	29	Decoration of ceramic cups and plates by electric furnace	--	--	--	10	--	10	--	25	**G-G**	Fumes of enamels. Minor air pollution.
18.	19	Digital printing on PVC clothes	--	--	--	10	--	10	--	25	**O-G**	Minor emissions / odour generations are expected.
19.	25	Facility of handling, storage and transportation of food grains in bulk	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during handling of grains.
20.	36	Flour mills (dry process)	--	--	--	10	--	10	--	25	**G-G**	Fugitive dust emissions.
21.	41	Glass , ceramic, earthen potteries, tile and tile manufacturing using electrical kiln or not involving fossil fuel kiln	--	--	--	10	--	10	--	25	**G-G**	Minor fugitive emissions only.
22.	34	Glue from starch (physical mixing) with gas / electrically operated oven /boiler.	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during mixing of raw materials.
23.	42	Gold and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/ nitric acid per month)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes from cleaning process.
24.	36	Heat treatment with any of the new technology like ultrasound probe , induction hardening , ionization beam, gas carburizing etc.	10	--	10	10	--	10	--	25	**O-G**	• Cooling waters and minor heat fumes. • Finalization of categorization subject to field verification.
25.	46	Insulation and other coated papers (excluding paper or pipe manufacturing)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to application of poly-urethane

26.	49	Leather foot wear and leather products (excluding tanning and hide processing except cottage scale)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to use of adhesives / gums.
27.	50	Lubricating oil, greases or petroleum based products (only blending at normal temperature)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes at the time of transfers from one container to other.
28.	54	Manufacturing of pasted veneers using gas fired boiler or thermic fluid heater and by sun drying	--	--	--	10	--	10	--	25	**G-G**	• Minor fumes due to application of gums / adhesives / pastes etc. • This score is valid only for gas fired boiler.3. The units having coal fired boilers shall be categorized as Orange.
29.	59	Oil mill Ghani and extraction (no hydrogenation / refining)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of floor washings & equipments washings are generated.
30.	48	Packing materials manufacturing from non asbestos fibre, vegetable fibre yarn	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.
31.	65	Phenyl/toilet cleaner formulation and bottling	--	--	--	10	--	10	--	25	**G-G**	Minor fumes of VOCs in the work zone
32.	67	Polythene and plastic processed products manufacturing (virgin plastic)	10	--	10	10	--	10	--	25	**G-G**	Cooling water & emissions due to mixing of raw materials.
33.	68	Poultry, Hatchery and Piggery	--	--	--	10	--	10	--	25	**G-G**	Obnoxious odour containing H_2S, CH_4 etc. and fugitive PM emissions
34.	69	Power looms (without dye and bleaching)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
35.	71	Puffed rice (muri) (using gas or electrical heating system)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
36.	57	Pulverization of bamboo and scrap wood	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.

37.	72	Ready mix cement concrete	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
38.	73	Reprocessing of waste cotton	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
39.	60	Rice mill (Rice hullers only)	--	--	--	10	--	10	--	25	**O-G**	PM emissions are generated. Mainly air polluting. AP score is normalized to 100
40.	62	Rolling mill (gas fired) and cold rolling mill	10	--	10	10	--	10	--	25	**O-G**	Mainly air polluting. AP score is normalized to 100
41.	75	Rubber goods industry (with gas operated baby boiler)	--	--	--	10	--	10	--	25	**G-G**	Some PM emissions and obnoxious odour.
42.	63	Saw mills	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. PM and noise are generated.
43.	77	Soap manufacturing (hand made without steam boiling / boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-water are generated.
44.	80	Spice grinding (upto-20 HP motor)	--	--	--	10	--	10	--	25	**G-G**	Small quantities of fugitive emissions of raw materials.
45.	66	Spice grinding (>20 hp motor)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. Fugitive emissions of PM.
46.	81	Steel furniture without spray painting	--	--	--	10	--	10	--	25	**G-G**	Obnoxious gases from welding as well as noise pollution.
47.	82	Steeping and processing of grains	10	--	10	--	--	--	--	25	**G-G**	Washing waters are generated.
48.	86	Tyres and tube retreating (without boilers)	--	--	--	10	--	10	--	25	**G-G**	Due to applications of binding gum / adhesives / cement, some obnoxious fumes may generate.
49.	22	Chilling plant and ice making without using ammonia	12	--	12	--	--	--	--	30	**G-G**	Cooling water and brine water circuits. Spillages / blow down may take place
50.	26	CO2 recovery	12	--	12	--	--	--	--	30	**G-G**	Normal water pollution from scrubbing action

51.	32	Distilled water (without boiler) with electricity as source of heat	12	--	12	--	--	--	--	30	**G-G**	TDS as distillation residues
52.	45	Hotels (up to 20 rooms and without boilers)	12	--	12	--	--	--	--	30	**G-G**	This score is valid for hotels having overall waste-water generation less than 10 KLD.
53.	53	Manufacturing of optical lenses (using electrical furnace)	12	--	12	--	--	--	--	30	**G-G**	Small quantities of waste-waters containing TDS, SS are generated.
54.	58	Mineralized water	12	--	12	--	--	--	--	30	**G-G**	RO Rejects.
55.	68	Tamarind powder manufacturing	12	--	12	15	--	15	--	33.75	O-G	108. Dried tamarind fruits - cleaned and after soaking them in water they are boiled in stea m jacketed kettle for about 40-45 minutes . Then pulp is extracted in pulper and dried in drum type drier and on cooling, the final product is packed. 109. Generates small quantities of waste waters and air emissions. Joint score is normalized to 100.
56.	15	Cutting, sizing and polishing of marble stone	15	--	15	--	--	--	--	37.5	O-G	Mainly water polluting . Water pollution score is normalized to 100.
57.	22	Emery powder (fine dust of sand) manufacturing	--	--	--	15	--	15	--	37.5	O-G	Air polluting. PM emissions take place during various stages of grindings of naturally occurring minerals.
58.	25	Flyash export, transport & disposal facilities	-	-	-	15	-	15	-	37.5	R-G	110. This is mainly air polluting activity. 111. This is the normalized score based on air

												pollution.
59.	48	Mineral stack yard / Railway sidings	15	-	15	15	-	15	-	37.5	R-G	112. Mainly air pollution due to loading, unloading, storage and transportation of the minerals.
												113. Waste-water generation mainly during rains only.
60.	54	Oil and gas transportation pipeline	-	-	-	10	5	15	-	37.5	R-G	114. Contains small gas based power plants up-to 5 MWs. 115. Air pollution score is normalized to 100. 116. In case , if these power plants are bigger / liquid fuel / oil based, scores will be calculated accordingly.
61.	64	Seasoning of wood in steam heated chamber	--	--	--	15	--	15	--	37.5	O-G	Air pollution due to use boiler for supply of steam. Air pollution score is normalized to 100.

62.	84	Synthetic detergent formulation	--	--	--	15	--	15	--	37.5	**G-G**	117. This score is valid for the industries which are not manufacturing LABSA. It is procured from outside. 118. Smallquantities of emissions are generated from mini boiler. 119. Air pollution score is normalized to 100.
63.	69	Tea processing (with boiler)	--	--	--	15	--	15	--	37.5	O-G	With boiler, it is an orange category industry. Without boiler, it will be green category industry.

Note :

120. *Under the column Revised Category, the full forms of the abbreviations are as follows :*

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
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8. *G-W means original category was Green and revised category is White*

121. *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :*

Sl No.	Original Sl No.	Industry Sector	Original Category	Remarks
1	47	Jobbing and Machining	G	Vague category to be deleted, as such activities have already been covered in other categories.
2	66	Reel manufacturing	G	Already covered in other categories. Hence, deleted
3	1	Assembling of acid lead batteries (up to 10 batteries per day excluding lead plate casting)	G	Already covered in Orange category. Hence, deleted
4	5	Automobile fuel outlets (only dispensing)	G	Minor air pollution due to some fugitive emissions during fuel filling operations. May be exempted from the purview of Consent management.
5	30	Diesel generator sets (15 KVA to 1 MVA)	G	122. Normal operation – 12 hrs a day. 123. Consumption of diesel = 1680 litres for 1 MVA DG set at full load @ 0.21 litres / KVA / hr. 124. Stand-alone DG Sets having total capacity 1 MVA or less and equipped with acoustic enclosu res alongwith adequate stack height may be exempted from the purview of Consent management. Higher capacity DG sets have already been covered under Red / Orange categories .

Table G-5: Final List of White Category of Industries

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category
1.	3	Assembly of air coolers /conditioners ,repairing and servicing	--	--	--	--	--	--	--	--	**G-W**
2.	4	Assembly of bicycles ,baby carriages and other small non motorizing vehicles	--	--	--	--	--	--	--	--	**G-W**
3.	7	Bailing (hydraulic press)of waste papers	--	--	--	--	--	--	--	--	**G-W**
4.	9	Bio fertilizer and bio-pesticides without using inorganic chemicals	--	--	--	--	--	--	--	--	**G-W**
5.	11	Biscuits trays etc from rolled PVC sheet (using automatic vacuum forming machines)	--	--	--	--	--	--	--	--	**G-W**
6.	12	Blending and packing of tea	--	--	--	--	--	--	--	--	**G-W**
7.	14	Block making of printing without foundry (excluding wooden block making)	--	--	--	--	--	--	--	--	**G-W**
8.	21	Chalk making from plaster of Paris (only casting without boilers etc. (sun drying / electrical oven)	--	--	--	--	--	--	--	--	**G-W**
9.	25	Compressed oxygen gas from crude liquid oxygen (without use of any solvents and by maintaining pressure & temperature only for separation of other gases)	--	--	--	--	--	--	--	--	**G-W**
10.	27	Cotton and woolen hosiers making (Dry process only without any dying / washing operation)	--	--	--	--	--	--	--	--	**G-W**
11.	31	Diesel pump repairing and servicing (complete mechanical dry process)	--	--	--	--	--	--	--	--	**G-W**
12.	33	Electric lamp (bulb) and CFL manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**

13.	34	Electrical and electronic item assembling (completely dry process)	--	--	--	--	--	--	--	--	**G-W**
14.	23	Engineering and fabrication units (dry process without any heat treatment / metal surface finishing operations / painting)	--	--	--	--	--	--	--	--	**O-W**
15.	35	Flavoured betel nuts production/ grinding (completely dry mechanical operations)	--	--	--	--	--	--	--	--	**G-W**
16.	37	Fly ash bricks/ block manufacturing	--	--	--	--	--	--	--	--	**G-W**
17.	38	Fountain pen manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**
18.	39	Glass ampules and vials making from glass tubes	--	--	--	--	--	--	--	--	**G-W**
19.	40	Glass putty and sealant (by mixing with machine only)	--	--	--	--	--	--	--	--	**G-W**
20.	43	Ground nut decorticating	--	--	--	--	--	--	--	--	**G-W**
21.	44	Handloom/ carpet weaving (without dying and bleaching operation)	--	--	--	--	--	--	--	--	**G-W**
22.	48	Leather cutting and stitching (more than 10 machine and using motor)	--	--	--	--	--	--	--	--	**G-W**
23.	51	Manufacturing of coir items from coconut husks	--	--	--	--	--	--	--	--	**G-W**
24.	52	Manufacturing of metal caps containers etc	--	--	--	--	--	--	--	--	**G-W**
25.	55	Manufacturing of shoe brush and wire brush	--	--	--	--	--	--	--	--	**G-W**
26.	57	Medical oxygen	--	--	--	--	--	--	--	--	**G-W**
27.	60	Organic and inorganic nutrients (by physical mixing)	--	--	--	--	--	--	--	--	**G-W**
28.	61	Organic manure (manual mixing)	--	--	--	--	--	--	--	--	**G-W**
29.	63	Packing of powdered milk	--	--	--	--	--	--	--	--	**G-W**
30.	64	Paper pins and u clips	--	--	--	--	--	--	--	--	**G-W**
31.	58	Repairing of electric motors and generators (dry mechanical process)	--	--	--	--	--	--	--	--	**O-W**
32.	74	Rope (plastic and cotton)	--	--	--	--	--	--	--	--	**G-W**

33.	76	Scientific and mathematical instrument manufacturing	--	--	--	--	--	--	--	--	**G-W**
34.	78	Solar module non conventional energy apparatus manufacturing unit	--	--	--	--	--	--	--	--	**G-W**
35.	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (less than 25 MW)	--	--	--	--	--	--	--	--	**G-W**
36.	83	Surgical and medical products assembling only (not involving effluent / emission generating processes)	--	--	--	--	--	--	--	--	**G-W**

Note : Under the column Revised Category, the full forms of the abbreviations are as follows :

1. *R-R means original category was Red and revised category is also Red*
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Annexure

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No. B-29012/ESS/CPA/2015-16

19.08.2015

Sub: "Harmonization of Classification of industries under Red / Orange / Green / White Categories".

During the Conference of the Environment Ministers of States held in New Delhi during April 06-07, 2015, it was resolved to adopt pollution potential criteria for categorization of Red, Orange & Green categories of industries and that a Committee be constituted with State representatives. Further, in the 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards/PCCs held in New Delhi on April 08, 2015, it was agreed to constitute a Committee to look into categorization system of industries based on their respective pollution potential index.

2. Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated 23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential indices.

3. The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) industrial sectors have been assessed as per the proposed formula by a group of Scientists from CPCB . For this purpose , concerned Engineers / Scientists from the Member SPCBs of the Committee were also involved & consulted during May28-29, 2015.

4. After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " is prepared by the Committee .

In this context, the Undersigned is directed to forward a copy of the " Draft Document on Revised Concept of Categorization of Industrial Sectors to all the SPCBs, PCCs and concerned Ministries for their comments. Accordingly, the same is enclosed herewith and all the SPCBs, PCCs and concerned Ministries are, hereby requested to provide their comments by 04.09.2015. The comments may kindly be sent through hard copy as well as soft copy at e-mail: nkgupta.cpcb@nic.in , nkgcpcb@hotmail.com .

Encl : As above

[N.K. Gupta]
Incharge - ESS

To:

1. All the State Pollution Control Boards / Pollution Control Committees
2. The Secretary, Ministry of Micro Small and Medium Enterprises, New Delhi
3. The Secretary, Ministry of Heavy Industries & Public Enterprises, New Delhi
4. The Advisor & Incharge , CP Division, MoEFCC, New Delhi
5. CPCB Website

'परिवेश भवन' पूर्वी अर्जुन नगर, दिल्ली–110032
'Parivesh Bhawan', East Arjun Nagar, Delhi - 110032
दूरभाष / Tel. : 43102030, फैक्स / Fax : 22305793, 22307078, 22307079, 22301932, 22304948
ई–मेल / e-mail :cpcb@nic.in वेबसाईट / Website : www.cpcb.nic.in

- **Size of firm is based on Gross capital investment of the unit without depreciation till the date of application (cost of building, land, plant and machinery)**

- **Business location and Foreign/ Domestic investor**
  Whole of the Chandigarh falls under the Jurisdiction of Municipal Corporation, Chandigarh and is considered as urban area.

Step by Step Procedure

for

Municipal solid waste management New/Renew-Authorization under Municipal Solid Waste Management Rules, 2016

Municipal solid waste management New/Renew-Authorization under Municipal Solid Waste Management Rules, 2016

Comprehensive list of documents required

Affidavit of Proprietorship (Only For Proprietorship Firm)

- Partnership Deed (Only For Partnership Firm)
- Authority Letter (If required)
- Memorandum (Only For PVT LTD/LTD Firm)
- Rent Deed / Land Proof
- GST Copy
- 02 ID Proof (Aadhaar card mandatory)
- Process Flow Chart
- List of Machinery

Procedure with stage wise details

Steps to apply for the Service are as follows:-

Step 1:- Visit https://eservices.chd.gov.in and select the 'Pollution Control Committee' Department from the dropdown list of Departments and go to "Municipal solid waste management New/Renew-Authorization under Municipal Solid Waste Management Rules, 2016" service in service list or user can search the service by entering service name from search bar also.

Step 2:- Here user can see workflow, procedure to apply the service and documents checklist, and view fee by clicking on Workflow, Procedure Checklist and View Fee button.

Step 3:- Click on Apply button and after clicking on apply button you will be redirected to https://chocmms.nic.in/.

Step 4:- For registration, user needs to click on 'New Industry Registration'.

Step 5:- Registration page will appear on screen. On this page user need to fill up all the details regarding industry and Occupier.

Step 6:- After filling all the details on registration page then save it an Auto created OCMMS login ID and Temporary Password is created.

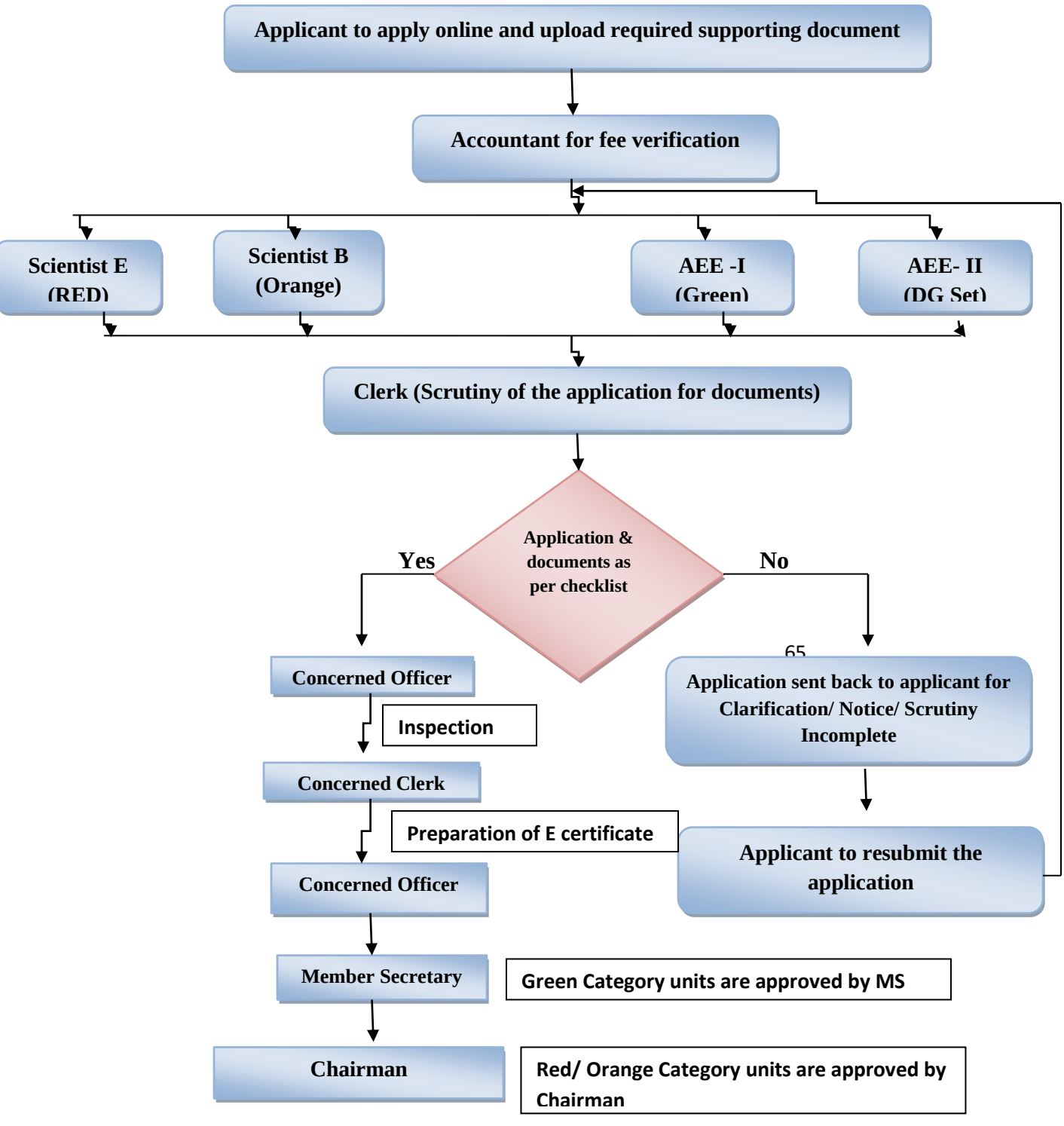
Step 7:- On home page, select “Industrial login” enter the user id and password with captcha code and click login. Then it will ask for change password. Enter the old password and make a new password and save the password. Then login again (Select Industrial Login).

Step 8:- Then again fill the details of login credentials to login in ‘OCMMS application account’.

Step 9:- Click on “APPLY FOR WASTE MANAGEMENT /BATTERY WASTE MANAGEMENT / CONSTRUCTION & DEMOLITION MANAGEMENT” to start the application form.

Step 10:- If you are not sure that you have filled all the details or it is correct then “Click IN PROGRESS” radio button and save the application form to edit it again in future. If you are sure and submit all the details in application form then click on “COMPLETED” radio button to submit the Application Form.

Work Flow


Applicant to apply online and upload required supporting document
Accountant for fee verification
Scientist E (RED)
Scientist B (Orange)
AEE -I (Green)
AEE- II (DG Set)
Clerk (Scrutiny of the application for documents)
Application & documents as per checklist
Yes
No
Concerned Officer
Inspection
Concerned Clerk
Preparation of E certificate
Concerned Officer
Member Secretary
Chairman
Application sent back to applicant for Clarification/ Notice/ Scrutiny Incomplete
Applicant to resubmit the application
Green Category units are approved by MS
Red/ Orange Category units are approved by Chairman

S.No.	Category	Fee Structure		
		Red	Orange	Green
	Gross Capital Investment	Fee in Rupees/Year for Consent to Establish and Operate		
1.	Upto Rs. 10 Lakhs	1980	1490	1240
2.	Above Rs. 10 Lacs to Rs. 25 Lacs	2970	2480	1980
3.	Above Rs. 25 Lacs to Rs. 50 Lacs	4950	3960	2970
4.	Above Rs. 50 Lacs to Rs. 1 crore	9900	7760	5780
5.	Above Rs. 1 crore to Rs. 5 crore	19800	14850	11550
6.	Above Rs. 5 crore to Rs. 10 crore	39600	23760	18480
7.	Above Rs. 10 crore to Rs. 25 crore	79200	47520	36960
8.	Above Rs. 25 crore to Rs. 50 crore	118800	77550	57750
9.	Above Rs. 50 crore to Rs. 100 crore	145200	115500	99000
10.	Above Rs. 100 crore to Rs. 200 crore	297000	198000	145200
11.	Above Rs. 200 crore	387750	297000	198000

Cost and Time Fee Structure

DG set

Size of Diesel Generator set based on Rated Capacity	Consent to Establish (in Rs./Year)	Consent to Operate (in Rs./Year)
<200 KVA	660	830
200-500 KVA	830	990
>500 KVA	990	1160
DG set installed with the Mobile Tower	330	500

Bio Medical Waste

S.No.	Category	Existing Fee in Rupees/Year
1	Hospitals, Nursing Homes and Health Care Establishments (upto200 beds)	Rs. 1650/- upto 4 beds and additional Rs. 165/- per bed from fifth bed onwards.
2	Hospitals, Nursing Homes andHealth Care Establishments (having more than 200 beds)	82500
3	Operator of the facility of Bio-medical Waste (excluding transportation)	16500
4	Transporters of Bio-medicalWaste	12380

S.No.	Category	Existing Fee in Rupees (One time)
1	Clinics, Pathological Laboratories and blood banks	8250
2	Veterinary Institutions, Dispensaries and Animal Houses	
3	Any Other Institution/Organisation not covered under any of the above category and generating Bio- medical Waste	

Additional Fee for the violators

For Red Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 45 days	NIL	Original fees
45-31 days	25 % of Original fee	Original fees + Additional fees
30-16 days	50 % of Original fee	Original fees + Additional fees
15 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Orange Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 30 days	NIL	Original fees
30-21 days	25 % of Original fee	Original fees + Additional fees
20-11 days	50 % of Original fee	Original fees + Additional fees
10 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Green Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 15 days	NIL	Original fees
15-11 days	25 % of Original fee	Original fees + Additional fees
10-06 days	50 % of Original fee	Original fees + Additional fees
5 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

Category	Number of days
Red	45 days
Orange	30 days
Green	21 days

Searchable risk category

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No.B-29012/ESS(CPA)/2015-16/ March 07, 2016

To

Searchable based on risk category

The Chairman
All the State Pollution Control Boards / Pollution Control Committees
(List Attached)

SUB: MODIFIED DIRECTIONS UNDER SECTION 18(1)(b) OF THE WATER (PREVENTION & CONTROL OF POLLUTION) ACT, 1974 and THE AIR (PREVENTION & CONTROL OF POLLUTION) ACT, 1981 REGARDING HARMONIZATION OF CLASSIFICATION OF INDUSTRIAL SECTORS UNDER RED / ORANGE / GREEN / WHITE CATEGORIES.

WHEREAS, under section 16 (2)(b) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(c) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the Central Pollution Control Board (CPCB), constituted under the Water (Prevention and Control of Pollution) Act, 1974, is to coordinate activities of the State Pollution Control Boards (SPCBs) and Pollution Control Committees (PCCs); and

WHEREAS, under section 16 (2)(c) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(d) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the CPCB is to provide technical assistance and guidance to SPCBs and PCCs; and

WHEREAS, it was brought to the notice of CPCB, that different SPCBs / PCCs were following different criteria for classification of industrial sectors under Red/Orange/ Green category and that classification was being used by the SPCBs/PCCs

WHEREAS, the report prepared by the Working Group was discussed in the 57th Conference of Chairmen & Member Secretaries of CPCB& SPCBs/PCCs held in Delhi on September 15, 2011, wherein some modifications were proposed;

WHEREAS, the final report of the working group was prepared, incorporating the suggestions/observations made in the 57th Conference of Chairmen and Member Secretaries of CPCB & SPCBs/PCCs and in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water Act, 1974, following directions were issued for compliance to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, orange and green as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green':

a). To maintain uniformity in categorization of industries under Red/ Orange/Green category, the SPCBs /PCCs shall adopt the list as finalized by CPCB based on the recommendations of that Working Group for grant of Consent, inventorization of industries under Red, Orange and Green categories and other related activities.

(b). The SPCBs/PCCs shall revise the list of Red, Orange and Green categories of industries operating in their jurisdiction based on the criteria specified in the final report of that Working Group and submit the same to CPCB within 90 days in hard copy as well as soft copy;

WHEREAS, later-on, it was observed that the process of categorization thus far was primarily based on the size of the industries and consumption of resources and pollution due to discharge of emissions and effluents and its likely impact on health was not considered as primary criteria;

WHEREAS, there have been proposals from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more pragmatic manner. The issue was discussed during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06-07, 2015 and also during the Conference of the Chairmen and Member Secretaries of CPCB and SPCBs/PCCs held in New Delhi on April 08, 2015. Accordingly, a 'Working Group' comprising of the Members from Central Pollution Control Board and State Pollution Control Boards representing the States of Andhra Pradesh, Punjab, Tamilnadu, West Bengal, Madhya Pradesh and Maharashtra, was constituted to revisit the criteria of categorization of industries and suggest rationale based on pollution potential for categorization of industrial sectors and adopting it for implementation of pollution control plan;

WHEREAS, the Working Group has developed the criteria of categorization of industrial sectors based on the concept of Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control

of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index (PI) of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector;

WHEREAS , based on the series of consultations with SPCBs, different Government / Non-government Institutions including industries and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors has been finalized:

- Industrial Sectors having Pollution Index score of 60 and above – Red category
- Industrial Sectors having Pollution Index score of 41 to 59 -Orange category
- Industrial Sectors having Pollution Index score of 21 to 40 -Green category
- Industrial Sectors having Pollution Index score incl. & upto 20 -White category

WHEREAS, based on the revised criteria, the 'Final Report on Revised Categorization of Industrial Sectors under Red/Orange/Green/White' has been evolved. The 'Categorization' is based on the relative pollution potential of the industrial sectors and grouping of the industrial sectors based on the use of raw materials, manufacturing process adopted and pollutants likely to be generated;

WHEREAS, based on relative Pollution Index, the number of industries in various categories are as under :

i. The Red category of industrial sectors: 60
ii. The Orange category of industrial sectors: 83
iii. The Green category of industrial sectors: 63 and
iv. The Newly introduced White category: 36

WHEREAS, there shall be no necessity of obtaining the Consent to Operate" for White category of industries and an intimation to concerned SPCB / PCC shall suffice;

WHEREAS, the purpose of categorization is to ensure that the industry is established in a manner consistent with the environmental objectives and to prompt industrial sectors to adopt cleaner technologies, ultimately resulting in generation of no or minimum pollutants.

WHEREAS the new categorization system shall also facilitate in self-assessment by industries;

Now, therefore, in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) Act, 1974 and Section 18(1)(b) of the Air (Prevention & Control of Pollution), Act , 1981 the earlier Directions issued in June 2012 in the context of categorisation of industries as Red, Orange & Green are withdrawn with immediate effect and following **'Directions'** are hereby issued for compliance by all SPCBs and PCCs :

1. That the SPCBs and PCCs shall adopt the Revised Criteria of categorization of industrial sectors as detailed in table nos. F1, F2, F3 and F4 and Revised Lists of Red, Orange, Green and White categories of industrial sectors, presented at table no. G2, G3, G4 and G5 respectively, in the 'Final Report' as attached herewith immediately.
2. That all pending applications for consideration of 'Consent to Establish' and 'Consent to Operate' and future such applications shall be processed as per revised criteria.
3. That the SPCBs and PCCs will provide the list of industries identified in each category existing in the State which have been considered for grant of consents. SPCBs/PCCs will forward the list of such industries before 31.05.2016 and the same will be uploaded on the websites of respective SPCB/PCC.

4. That the 'Revised Lists of Red, Orange, Green and White category of industrial sectors' shall be used by the SPCBs and PCCs for Consent Management and inventorization of industries under Red, Orange ,Green and White categories. Siting of industries shall be only in conforming areas. SPCBs / PCCs shall evolve sector specific plans for control of pollution and industrial surveillance for verifying compliance.

5. That the SPCBs and PCCs shall revise /prepare the inventory of Red, Orange, Green and White categories of industries operating in their jurisdiction based on the revised criteria specified in the Final Report and submit the same to CPCB within 90 days i.e., before 30.05.2016 in hard copy as well as soft copy.

6. That the listed category of industries or those identified later-on under different categories shall not be linked to sanction of loan /finance or bank proceedings.

7. That any further addition of any new or left-over industrial sector and their categorization which is not listed in the revised list of Red, Orange, Green and White industrial sectors, shall be done at the level of concerned SPCB /PCC following revised criteria & guidelines as detailed in the attached document and no concurrence of CPCB shall normally be required. It is further clarified that while categorizing the industries, fractional numbers shall be rounded off to nearest integer.

The SPCBs/PCCs shall acknowledge the receipt of directions and submit the 'Action Taken Report' in compliance with these directions to CPCB before 15.04.2016.

(Arun Kumar Mehta)
Chairman
7/3/16

Copy to:

1. The Chief Secretary of all the States and UTs
2. The Secretary ,
   Ministry of Micro, Small and Medium Entrepreneurs
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
3. The Secretary ,
   Ministry of Heavy Industries
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
4. The Secretary,
   Ministry of New and Renewable Energy
   Block-14, CGO Complex,
   Lodhi Road,New Delhi-110 003,
5. The Advisor(CP Division)
   Ministry of Environment ,Forests and Climate Change
   Indira Paryavaran Bhawan
   Jor Bagh Road, New Delhi – 110 003
6. All Zonal Offices of CPCB

(A. B. Akolkar) 7.3.16
Member Secretary

Final Document
on
Revised
Classification
of
Industrial Sectors
Under

Red, Orange, Green and White Categories

(February 29, 2016)[1]

Central Pollution Control Board

Delhi

Executive Summary

Categorization of Industrial Sectors under Red, Orange, Green and White Category

The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications in 1989, with the purpose of prohibition/ restriction of operations of certain industries to protect ecologically sensitive Doon Valley. The notification introduced the concept of categorization of industries as " Red", "Orange "and "Green" with the purpose of facilitating decisions related to location of these industries. Subsequently, the application of this concept was extended in other parts of the country not only for the purpose of location of industries, but also for the purpose of Consent management and formulation of norms related to surveillance / inspection of industries.

The concept of categorization of industries continued to evolve and as different State Pollution Control Boards interpreted it differently, a need arose to bring about necessary uniformity in its application across the country. In order to harmonize the 'Criteria of categorization', Directions were issued by CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) , Act, 1974 to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, green and orange as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'.

The process of categorization thus far was primarily based on the size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its likely impact on health was not considered as primary criteria. There was demand from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more transparent manner. Accordingly, the issue was discussed thoroughly during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06 -07, 2015 and a 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted to revisit the criteria of categorization of industries and recommend measures for making the system transparent and rational.

The Working Group has developed the criteria of categorization of industrial sectors based on the Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index PI of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector. Based on the series of brain storming sessions among CPCB, SPCBs and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors is finalized.

125. Index score of 60 and above	Industrial Sectors having Pollution – Red category
126. Industrial Sectors having Pollution Index score of 41 to 59	–Orange category
127. Index score of 21 to 40	Industrial Sectors having Pollution –Green category
128. Index score incl.&upto 20	Industrial Sectors having Pollution -White category

The newly introduced White category of industries pertains to those industrial sectors which are practically non-polluting such as Biscuit trays etc. from rolled PVC sheet (using automatic vacuum forming machines), Cotton and woolen hosiers making (Dry process only without any dying/washing operation), Electric lamp (bulb) and CFL manufacturing by assembling only, Scientific and mathematical instrument manufacturing, Solar power generation through photovoltaic cell, wind power and mini hydel power (less than 25 MW).

The salient features of the 'Re-categorization' Exercise are as follows :

1. Due importance has been given to relative pollution potential of the industrial sectors based on scientific criteria . Further, wherever possible, splitting of the industrial sectors is also considered based on the use of raw materials, manufacturing process adopted and in- turn pollutants expected to be generated.
2. The Red category of industrial sectors would be 60.
3. The Orange category of industrial sectors would be 83.
4. The Green category of industrial sectors would be 63.
5. Newly introduced White category contains 36 industrial sectors which are practically non-polluting.
6. There shall be no necessity of obtaining the Consent to Operate'' for White category of industries. An intimation to concerned SPCB / PCC shall suffice.
7. No Red category of industries shall normally be permitted in the ecologically fragile area / protected area.

The purpose of categorization is to ensure that the industry is established in a manner which is consistent with the environmental objectives. The new criteria will prompt industrial sectors willing to adopt cleaner technologies, ultimately resulting in generation of fewer pollutants. Another feature of the new categorization system lies in facilitating self-assessment by industries as the subjectivity of earlier assessment has been eliminated. This 'Re-categorization' is a part of the efforts, policies and objective of present government to create a clean & transparent working environment in the country and promote the Ease of Doing Business.

Other similar efforts include installation of Continuous Online Emissions/ Effluent Monitoring Systems in the polluting industries, Revisiting of the CEPI (Comprehensive Environment Pollution Index) concept for assessment of polluted industrial clusters, Revision of existing industrial Emission/Effluent discharge standards, initiation of special drive on pollution control activities in Ganga River basin and many more in coming future.

Revised Criteria of Categorization of Industries

"Securing industrial pollution control in accordance with the Water (Prevention & Control of Pollution) Act, 1974 and Air (Prevention & Control of Pollution) Act, 1981 by linking with categorization of industries, consent management and vigilance – 'In context of Red, Orange, Green and White categories of industries"

A: Genesis of Categorization:

1. The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications, which inter-alia refers to Prohibition/ Restriction on operation of industries to protect ecologically sensitive areas or areas of specific importance. This has for the first time brought the concept of categorization of industries to" Red", "Orange "and "Green" and restrict their operation in certain areas of importance. Therefore, it is at-once interpreted that Red, Orange and Green categorization is linked with location specific needs.
2. The notification of MoEF was first brought on 2nd February,1989 in case of "Restriction on location of industries, mining operations and other developmental activities in Doon Valley in "Uttarakhand" and thereafter another notification on 24th February 1999 regarding restriction on the setting up of industries in Dahanu Taluka in Maharashtra. The categorization had been made mainly on the basis of size of the industries, man power and consumption of resources.

3. However, in other parts of the country, there have been variations in context to the classification of industries under Red, Orange and Green categories. SPCBs / PCCs were following their own criteria in different States thereby creating confusion.

4. In order to harmonize the 'Criteria of categorization', a 'Working Group' was formed as per resolution passed during the 57th Conference of the Chairmen & Member Secretaries of CPCB and SPCBs. Based on the recommendations of the Working

Group, Directions dated 4/6/2012 under Section 18(1)(b) of the Water

(Prevention & Control of Pollution) , Act, 1974 were issued to all SPCBs/PCCs with the effects to maintain uniformity in categorization of industries as red, green and orange as per list finalized by the Working Group. This indicative list included 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'. However, these identified categories have not been assigned with scores as per existing criteria/ or any new criteria

B: Categorization criteria used by SPCBs/PCCs:

SPCBs and PCCs use the criteria of Red, Orange and Green categories for consent management and vigilance purposes for carrying out inspections to verify compliance to the stipulated standards. However the above categorization do not emphasize on sector-specific plan for control of pollution in accordance with priority based on pollution index.

C: Gap in the process:

- The categorization has been made mainly on the basis of size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its impact on health was not considered as primary criteria.
- Categorization was on random basis, no scoring system was adopted.

D: Resolutions made during National Level Conferences

The issue was discussed thoroughly during the following national level conferences held in New Delhi:

- Conference of the Environment Ministers of Central Government and State Governments during April 06-07, 2015
- 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards / Pollution Control Committees held on April 08, 2015

Accordingly following resolutions were made during the Conferences:

- *A 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted.*
- *This WG shall revisit the categorization of industries that is based on pollution index criteria & environmental issues such as generation of emission, effluent and hazardous wastes.*
- *The categorization will be done on the basis of composite score (0-100 marks) of Pollution Index given in accordance with the following weightage.*

Air Pollution Score based on parameters namely PM, CO, NOx, SOx, HMs , Benzene, Ammonia and other toxic parameters relevant to the industry.	*40 Marks*
Water Pollution Score based on parameters namely pH, TSS, NH_3-N, BOD, Phenol and other toxic pollutants relevant to the industry.	*40 Marks*
Hazardous wastes (land fillable, incinerable, recyclable) as generated by the industry.	*20 Marks*
Note : • *Parameters to be decided on the basis of the nature of the wastes generating from the industrial sector.* • *Industries having only either water pollution or air pollution, the score will be normalized wrt 100.*	

- *Based on the score of the Pollution Index, following categorization be made :*
  - *Type of industries, if scores 60 and above be categorized as Red*
  - *Type of industries, if scores from 30 to 59 be categorized as Orange*
  - *Type of industries, if scores from 15 to 29 be categorized as Green*
  - *Type of industries, if less than 15 be categorized as White or non-polluting industry.*
- *SPCBs/PCCs may issue consent to the industries*
  - *Red category of industries for 5 years.*
- *Orange category of industries for 10 years.*
- *Green category of industries for 15 years.*
- *No necessity of consent for non-polluting industries.*
  - *No red categories of industries will be permitted to establish in eco-sensitive areas and protected areas.*

E: Follow-up Actions made on the Resolutions :-

- Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated

23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential.

- The categorization is made on the basis of following:
- Quality of emissions (air pollutants) generated
- Quality of effluents (water pollutants) generated
- Types of hazardous wastes generated
- Consumption of resources

- Reference is taken from the following :
- The Water (Prevention and Control of Pollution) Cess Act, 1977
- Standards so far prescribed for various pollutants under the Environment (Protection) Act , 1986
- Doon Valley Notification, 1989 issued by MoEF.

F : Scoring Methodology :

The details on the scoring methodology in respect of the aforesaid 3 components is presented in the following tables F-1 to F-4 .

Table F-1 : Water Pollution Scoring Methodology

Sl. No.	Activity / Types of Discharges	Score
Part A : Score W1 : Score based on types of expected criteria water-pollutants present in industrial processes waste waters. **Maximum of the following seven categories is to be taken.**		
W11	Waste-water which is polluted and the pollutants are - • not easily biodegradable (very high strength waste waters having BOD > 5000 mg/l); or • toxic; or • both toxic and not easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits up-to 10 mg/l or having BOD > 5000 mg/l). For details appendix 1 may be referred)	30
W12	Non-toxic high strength polluted waste-water having BOD in the range of 1000-5000 mg/l and the pollutants are biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11 mg/l to 250 mg/l and having BOD strength in the range of 1000-5000 mg/l) . For details appendix 1 may be referred)	25
W13	Non toxic- polluted waste-water having BOD below 1000 mg/l and the pollutants are easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11mg/l to 250 mg/l and having BOD strength below 1000 mg/l) . For details appendix 1 may be referred)	20
W14	Waste-water generated from the chemical processes and which is polluted due to presence of high TDS (total dissolved solids) of inorganic nature. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	15
W15	Waste-water generated from the physical unit operations / processes and which is polluted due to presence of TDS (total dissolved solids) of inorganic nature and of natural origin like fresh-water RO rejects, boiler blow-downs, brine solution rejects etc. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	12
W16	Non-toxic polluted waste-water from those units which are: • Having the overall waste-water generation less than 10 KLD and • The pollutants are easily bio-degradable having BOD below 200 mg/l which can be easily treated in a single stage ASP (activated	12

	sludge process) based Effluent Treatment Plant. Note : This is a special category and is applicable to only those units having over-all liquid waste generation less than 10 KLD with low strength organic load.	
W17	Waste-water from cooling towers and cooling-re-circulation processes	10
Part B : Score W2 : Score based on huge discharges of any kind (Penalty Clause)		
W2	Industry having overall liquid waste generation of 100 KLD or more including industrial & domestic waste-water.	10
Overall Water Pollution Score W = W1+W2		

Appendix 1

- **Water Pollutants covered under Group W11:**

  - Free available Chlorine , Total residual chlorine, Fluoride (as F), Sulphide (as S), Free Ammonical Nitrogen, Dissolved phosphates (as P), Free ammonia (as NH3), Nitrate Nitrogen, Mercury (As Hg), Selenium (as Se), Hexa-valent chromium (as Cr + 6), Lead (as Pb), Tin , Vanadium (as V), Cadmium (as Cd), Manganese (as Mn), Total chromium (as Cr), Copper (as Cu), Iron (as Fe), Nickel (as Ni), Zinc (as Zn), Benzene, Arsenic (as As), Benzo-a-pyrene, Cyanide (as CN), Phenolic compounds (as C_6H_5OH) , Adsorbable Organic Halogens (AOX), Boron and /or
  - BOD strength of waste water > 5000 mg/l

- **Water Pollutants covered under Group W12:**

  - Sodium Absorption Ratio (SAR) , Biochemical oxygen demand (3 days at 27^{o}C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand, Oils & grease and
    - BOD strength of waste water is in the range of 1000-5000 mg/l

- **Water Pollutants covered under Group W13:**

  - Sodium Absorption Ratio (SAR), Biochemical oxygen demand (3 days at 27^{o}C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand and
    - BOD strength of waste water is below 1000 mg/l

- **Water Pollutants covered under Group W14 and W15:**

  Chlorides as Cl, Colour , Total dissolved solids (TDS - Inorganic)

- **Water Pollutants covered under Group W16**

  - BOD strength of waste water is below 200 mg/l and overall discharge is less than 10 KLD.

Table F-2 : Air Pollution Score

Sl. No.	Air Pollutants Group	'Range of Prescribed Standard ' of criteria pollutants	Marks
Part 1 : Score A1 = Score based on types of expected criteria Air Pollutants present in the emissions . Maximum of the following seven categories is to be taken. For details appendix 2 may be referred.			
1	Group A1A	Presence of criteria air pollutants having prescribed standard limits up - to 2 mg/Nm3	30
2	Group A1B	Presence of criteria air pollutants having prescribed standard from 3 to10 mg/Nm3	25
3	Group A1C	Presence of criteria air pollutants having prescribed standard from 11 to 50 mg/Nm3	20
4	Group A1D	Presence of criteria air pollutants having prescribed standard from 51 to 250 mg/Nm3	15
5	Group A1E	Presence of criteria air pollutants having prescribed standard from 251mg/Nm3 & above.	10
6	Group A1F	129.Generation of fugitive emissions of Particulate Matters which are: 1.Not generated as a result of combustion of any kind of fossil-fuel. 2. Generated due to handling / processing of materials without involving the use of any kind of chemicals. 3. Which can be easily contained /controlled with simple conventional methods	10
7	Group A1G	• Generation of Odours which are : • Generated due to application of binding gums / cements /adhesives /enamels • Which can be easily contained /controlled with simple conventional methods	10
Part 2 : Score A2 = Score based on consumption of fuels and technologies required for air pollution control :			
6	Group A2F1	• All such industries in which the daily consumption of coal/fuel is more than 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled only with high level equipments / technology like ESPs, Bag House Filters, High Efficiency chemical wet scrubbers etc.	10
7	Group A2F2	• All such industries in which the daily consumption of coal/fuel is from 12 MT/day to 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled with suitable proven technology.	5
Overall Air Pollution Score –A = A1 + A2			

Appendix 2

- **<u>Air pollutants covered under Group A1A:</u> Cd+Th,**

  Dioxins & Furans, Mercury, Asbestos

- **<u>Air Pollutants covered under Group A1B:</u>**

  HF, Nickel+ Vanadium, HBr, Manganese, Lead, H_2S, P_2O_5 as H_3PO_4

- **<u>Air Pollutants covered under Group A1C:</u>**

  Chlorine, Pesticide compounds, CH_3Cl, TOC, Total Fluoride, Hydrocarbons, NH_3, HCL vapour & Mist, H_2SO_4 Mist, SO_2

- **<u>Air Pollutants covered under Group A1D:</u> CO,**

  PM, CO, NOx

- **<u>Air Pollutants covered under Group A1E:</u> NOx**

  with liquid-fuel, SO_2 with liquid-fuel

Table F-3: Hazardous Waste Generation Score

Sl.No.	**Types of Hazardous Waste Generated as** per Schedule 1 / Schedule 2 of Hazardous Waste (Management, Handling & Trans-boundary Movement) Rules , 2008 . **Maximum of the following four categories is to be taken**	**Score**
HW1	• Land disposable HW which require special care & treatment for stabilization before disposal.	20
HW2	• Incinerable HW	15
HW3	• Land disposable HW which doesn't require treatment & stabilization before disposal. • High volume low effect wastes such as fly-ash, phspho-gypsum, red-mud, slags from pyro-metallurgical operations, mine tailings and ore beneficiation rejects)	10
HW4	• Recyclable HW, which are easily recyclable with proven technologies.	10

Table F-4 : Calculation Sheet

Industrial Sector - .....

1. Water Pollution Score (W)			
Scores	Waste Water Category	Value	
Score on W1			
Score on W2			
Water Pollution Score = W1+W2			
2. Air Pollution Score (A)			
Scores	Air Pollutant Category	Value	
Score on A1			
Score on A2	-	-	
Air Pollution Score = A1+A2			
3. Hazardous Waste Score (HW)			
Score	HW Category	Value	
HW			
Grand Total = W + A + HW			

Note :

- Any of the industrial sector having only either air pollution (A) or water pollution (W) , the score will be normalized to 100 as per the following formula –

  Normalized Score = {100 x W (or A)} / 40

- Any of the industrial sector having air pollution (A) and water pollution (W) both but no hazardous waste generation (H) , the joint score of air & water pollution will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+A)} / 80

- Any of the industrial sector having air pollution (A) & hazardous waste generation (H) but no water pollution (W), the joint score of air pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (A+H)} / 60

- Any of the industrial sector having water pollution (W) and hazardous waste generation (H) but no air pollution (A), the joint score of water pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+H)} / 60

G : Developments :

- The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) i.e a total of 244 industrial sectors have been assessed as per the proposed formula by the Working Group. For this purpose, concerned Engineers / Scientists from the Member SPCBs were also involved & consulted during May 28-29, 2015.
- After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " was prepared by the Committee and circulated to all the SPCBs, PCCs and concerned Ministries for their information & comments. The ' Draft Document ' was uploaded on the website of CPCB also for information & comments of one & all.
- The matter was discussed during the 170th Board Meeting also and issues raised by the Board Members pertaining to some of the industrial sectors were clarified.
- Responses were received from various concerned Ministries, SPCBs, Industrial Associations including individuals.
- Based on the above, final meeting was convened by the Secretary , MoEFCC with CPCB and senior officers of MoEFCC on January 06, 2016 to resolve the issues appropriately and finalize the 'Re-categorization'. Accordingly , following modifications in the 'Range of Pollution Index 'for the purpose of categorization of industrial sectors were suggested :

    - Industrial Sectors having Pollution Index score of 60 and above – Red category
    - Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
    - Industrial Sectors having Pollution Index score of 21 to 40 –Green category
    - Industrial Sectors having Pollution Index score incl.& upto 20 –White category

- Based on the final criteria as described in v above , the final categorization is as follows :

Category of Industrial Sector	Existing Categorization	Proposed (New) categorization
Red	85	60
Orange	73	83
Green	86	63
White	---	36
Total	244	242

- In the proposed categorization, some of the industrial sectors have been either deleted due to duplication or merged with similar type of sectors on account of same

characteristics of pollution generation. In a similar way, some of the industrial sectors are split into more sectors on account of variation in the raw materials / manufacturing process. As a result final totals of the existing and proposed categorization are different.

- The industrial sector which doesn't fall under any of the above four categories (Red, Orange, Green and White) , decision with regard to its categorization will be taken at the level of concerned SPCB/PCC by a committee headed by the Member Secretary , SPCB/PCC and comprising of two senior cadre Engineers / Scientists of the SPCB / PCC in accordance with the scoring-criteria specified in this document.
- The summary is presented in the following Table G-1 and final lists of Red, Orange, Green and White categories of industries are presented in Tables G-2, G-3, G-4 and G-5 respectively, which are self explanatory.

Table G-1: Final Summary Table Red , Orange, Green and White Categories of Industries (16-01-16)

Sl No.	Original Categorization	Initial Nos.	Addition by Splitting into further classes	Deletion / Shifting to foot-note due to vague term / Merger / other reasons	Re-categorization to Red	Re-categorization to Orange	Re-categorization to Green	Re-categorization to White	Check
		1	2	3	4	5	6	7	(1+2) = (3 to 7)
1	Red	85	11	7	60	26	3	Nil	96=96
2	Orange	73	2	3	Nil	51	19	2	75=75
3	Green	86	Nil	3+2=5	Nil	6	41	34	86=86
Final Categorization		244	13	15	**60 (Red)**	**83 (Orange)**	**63 (Green)**	**36 (White)**	**257 =257 (Total categories including in foot-note)**

Table G-2 : Final List of Red Category of Industrial Sectors

Sl No.	Orgnl Sl.No	Industry Sector	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	REMARKS
1.	38	Isolated storage of hazardous chemicals (as per schedule of manufacturing, storage of hazardous chemicals rules ,1989 as amended)									R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.
2.	4	Automobile Manufacturing (integrated facilities)	30	-	30	20	-	20	10	60	**R-R**	Such types of plants are having either one or combinations of polluting activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating , phosphating, painting , heat treatment etc. 131. Some of such plants may outsource some /all of the polluting activities. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.
3.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent cleared metal catalyst containing copper,, Spent cleared metal catalyst containing zinc,,	30	-	30	20	-	20	10	60	**R-R**	All the three types of pollutants are expected.
4.	44	Manufacturing of lubricating oils ,grease and petroleum based products	20	-	20	20	-	20	20	60	**R-R**	Generates all sorts of pollution.
5.	66 E	DG Set of capacity > 5 MVA	-	-	-	20	5	25	-	62.5	**R-R**	• Mainly air polluting. • DG sets consume the diesel @ 0.21 litres/hr/KVA at full load. • Average running is taken @ 12 hrs / day although many of the DG sets run for more than this period.

6.	31	Industrial carbon including electrodes and graphite blocks, activated carbon, carbon black	10	-	-	20	5	25	10	62.5	**R-R**	Mainly air polluting. Air pollution score is normalized to 100.
7.	39	Lead acid battery manufacturing(excluding assembling and charging of lead-acid battery in micro scale)	10	-	10	25	-	25	10	62.5	**R-R**	• Mainly air polluting. Air pollution scores are normalized to 100. • Lead Acid Battery manufacturing consists of various stages which broadly involve (after producing or receiving lead oxide): Paste Mixing , Grid Casting , Grid Pasting & Curing , Hydro-setting, parting & enveloping , Stacking, grouping & inter-cell welding , Formation. Exposure of workmen to lead during all or any of the processes outlined above exceeds the prescribed standards if appropriate equipment in this respect is not installed at any Battery Manufacturing Unit. All of the above processes, some more than others, involve release of lead particles or fumes into the environment. Pollution from the above processes can be grouped into two possible types, viz: (a) Lead Oxide becomes airborne and there is Particulate Pollution (b) Fumes are generated and there is Gaseous Pollution
8.	62	Phosphate rock processing plant	30	-	30	20	-	20	-	62.5	**R-R**	• The sepa ration of phosphate rock from impurities and non-phosphate materials for use in fertilizer manufacture consists of benefi ciation, drying or calcining at some operations, and grinding. Phosphate rock from the mines is fi rs t sent to benefi ciation uni ts to sepa rate sand and clay and to remove impurities. Steps used in benefi ciation depend on the type of rock. • The water & air pollution scores are normalized to 100.

9.	66	Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]	10	-	10	15	10	25		62.5	**R-R**	1. Mainly air polluting. It uses a mixture of biomass (agro based) and coal (< 10 %) as a fuel. Almost, round the yea r operation. 2 . In case of DG sets of 5 MVA & more and emissions of SO2 will take place due to use of liquid fuel. Air pollution score will be =20 + 10 = 30, Normalized score will be 75. 3. In case of 'Waste to Energy Plants' , water will be used for cooling and air score will be - 30+10 = 40.
10.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent catalyst containing nickel, cadmium, Zinc, copper, arsenic, vanadium and cobalt,	30	-	30	25	-	25	10	65	**R-R**	All the three types of pollutants are expected.
11.	67	Processes involving chlorinated hydrocarbons	30	-	30	20	-	20	15	65	**R-R**	Chlorinated hydrocarbons are used in the manufacture of insecticides, pes ticides and organo chloro pes ti cides . Effluents & emissions are toxic in nature.
12.	74	Sugar (excluding Khandsari)	20	10	30	15	10	25	10	65	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Sugar mills genera te all sorts of pollution problems.
13.	22	Fibre glass production and processing (excluding moulding)	-	-	-	20	-	20	20	67	**R-R**	• The use of styrene in most methods of fiberglass production causes hazardous air pollution that is harmful to brea the at excessi ve levels. • It is mainly air polluting & HW genera ting industry. The air pollution & HW scores are normalized to 100. • In case of lead containing glass, the score of A1 will be 25 and final normalized score will be 75 and shall be categorized as Red.
14.	23	Fire crackers manufacturing and bulk storage facilities	-	-	-	20	-	20	20	67	**R-R**	• This is the normalized score based on air pollution & HW genera tion. • Various hazardous chemicals are used in the manufacturing process . • These chemicals are namely Potassium Nitrate , Potassium per-chlorate, Barium Nitrate, Aluminium compounds, Copper Chloride etc.

												iv. These chemicals are highly hazardous and cause serious diseases among the workers. especially ability of blood to carry oxygen leading to heada ches , methemoglobinemia and kidney problems , skin problems, thyroid metal fume etc.
15.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Dismantlers Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.	-	-	-	30	0	30	10	67	R-R	Mainly air polluting and hazardous waste generating. Air & HW pollution scores are jointly normalized to 100.
16.	47	Milk processes and dairy products(integrated project)	20	10	30	20	5	25	-	68.75	**R-R**	• Water as well as air polluting due to use of boilers. • Water & air pollution scores are normalized to 100.
17.	63	Phosphorous and its compounds	30	-	30	25	-	25	-	68.75	**R-R**	Water pollution & air pollution containing compounds of phosphorous are expected
18.	61	Pulp & Paper (waste paper based wi thout bleachi ng process to manufacture Kraft paper)	20	10	30	15	10	25	0	68.75	**R-R**	Mainly water & air polluting . Water & air pollution scores are normalized to 100.
19.	13	Coke making , liquefaction, coal tar distillation or fuel gas making	30	-	30	20	-	20	20	70	**R-R**	It is a kind of petrochemical industry.

20.	41	Manufacturing of explosives, detonators, fuses including management and handling activities	30	-	30	20	-	20	20	70	**R-R**	• Explosives manufacture and use contribute some measure of hazardous waste to the environment. • Nitroglycerin produces several toxic byproducts such as acids, caustics, and oils contaminated with heavy metals. These must be disposed of properly by neutralization or stabilization and transported to a hazardous waste landfill. • The use of explosives creates large amounts of dust and particulate from the explosion, and, in some cases, releases asbestos, **lead,** and other hazardous materials into the atmosphere.
21.	45	Manufacturing of paints varnishes, pigments and intermediate (excluding blending/mixing)	30	-	30	25	-	25	15	70	**R-R**	• The process may cause considerable emissions of volatile organic compounds (VOC). VOC contribute to the crea tion of ozone in the lower la yers of the atmosphere (photochemical air pollution) and can present danger to heal th. • Dust and odour may also be a problem. • Washing of vessels will contribute waste - waters. • Large quantity of HWs are also produced.
22.	56	Organic Chemicals manufacturing	30	-	30	20	-	50	20	70	**R-R**	Such types of industrial sectors generate all sorts of pollution.
23.	1	Airports and Commercial Air Strips	20	10	30	-	-	-	10	75	**R-R**	132. The Airports are genera ting mainly the waste - waters. 133. This is the water pollution normalized score for airports ha ving discharge more than 100 KLD. 134. The airports / strips ha ving discharge less than 100 KLD will ha ve score of 50 and hence orange category. 135. If the score is normalized wrt water + HW both, then all the airports will come under Orange category (score - 58.33).
24.	3	Asbestos and asbestos based industries	-	-	-	30	-	30	10	75	**R-R**	• This is mainly air polluting industry. • Final score is based on air pollution score only. • Asbes tos is carcinogenic and banned in many countries.

25.	5	Basic chemicals and electro chemicals and its derivatives including manufacturing of acid	30	-	30	-	-	-	10	75	**R-R**	• Standards prescribed for Inorganic Chemicals are adopted. • It is mainly water polluting industry having effluents which are toxic and not easily biodegradable.
												• Water pollution score normalized to 100 is undertaken. • The earlier Red category industrial sector namely "Hydrocyanic acid and its derivatives " is also merged under this industrial sector.
26.	7	Cement	-	-	-	20	10	30	-	75	**R-R**	This is mainly air polluting industry & hence normalized air pollution score.
27.	9	Chlorates, per-chlorates & peroxides	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
28.	10	Chlorine, fluorine, bromine, iodine and their compounds	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
29.	16	Dyes and Dye- Intermediates	30	-	30	20	5	25	20	75	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Such types of industrial sectors generate all sorts of pollution.
30.	26	Health-care Establishment (as defined in BMW Rules)	20	10	30	-	-	-	-	75	**R-R**	• Mainly water polluting. • The water pollution score is normalized to 100 & valid for Hospitals having total waste-water generation > 100 KLD. • The hospitals with incinerator will be categorized as Red irrespective of the quantity of the waste - water generation. • The hospitals having total waste-water generation less than 100 KLD and without incinerator, the normalized water pollution score will be 50 and will be categorized as Orange category.

31.	29	Hotels having overall waste-water generation @ 100 KLD and more.	20	10	30	15	-	15	-	75	**R-R**	• Mainly water polluting. Small boiler may be installed. • The water pollution score is normalized to 100 & valid for Hotels having waste-water generation > 100 KLD. • The hotels having more than 20 rooms and waste-water generation less than 100 KLD and having a coal / oil fired boiler , the pollution score will be 35/40 & are categorized as Orange. • The hotels having more than 20 rooms and waste-water generation less than 10 KLD and having no-boiler & no hazardous waste generation, the pollution score will be 20 & are categorized as Green.
32.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Lead acid battery plates and other lead scrap/ashes/residues not covered under Batteries (Management and Handling) Rules , 2001. [* Battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes". Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "rains".	30	-	30	25	--	25	20	75	**R-R**	All the three types of pollutants are generated.

33.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Integra ted Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches , acti va ted glass cullets from ca thode -ray tubes and other acti va ted glass and PCB-capacitors , or any other component contaminated with Schedule 2 consti tuents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent tha t they exhibit hazard characteristics indicated in part C of this Schedule.	30	-	30	25	-	25	20	75	**R-R**	All the three types of pollutants are expected.
34.	43	Manufacturing of glue and gelatin	30	10	40	20	-	20	-	75	**R-R**	Highly water polluting & obnoxious air polluting.
35.	49	Mining and ore beneficiation	30	10	40	15	5	20	-	75	**R-R**	Both air and water polluting. Score is normalized wi th air & water pollution.
36.	52	Nuclear power plant	10	-	10	30	-	30	15	75	**R-R**	• Mainly air polluting due to incinera tor. Others - cooling water. • Air pollution score is normalized to 100.
37.	58	Pesticides (technical) (excluding formulation)	30	-	30	25	-	25	20	75	**R-R**	136. This industrial sector is the one among the '17 categories of Highly Polluting Industries '. 137. Such types of industrial sectors generate all sorts of pollution.
38.	64	Photographic film and its chemicals	30	-	30	-	-	-	-	75	**R-R**	• Silver salts and other chemicals are used in preparation. Slight quantity of effluents is generated. • Water pollution scores are normalized to 100.

39.	68	Railway locomotive work shop/Integrated road transport workshop/Authorized service centers	20	10	30	-	-	-	10	75	**R-R**	• Mainly water polluting industry . Water is used in the washing of locomotives, road transport vehicles during servi cing. • This score is valid for those Centers ha ving discharge more than 100 KLD. • Service Centers ha ving waste-water generation < 100 KLD, the normalized score will be =(100*20)/40= 50.
40.	84	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing and colouring	30	10	40	15	-	15	20	75	**R-R**	In this sector all sorts of pollution are genera ted.
41.	8	Chlor Alkali	30	10	40	20	10	30	10	80	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Chlor-alkali units are ha ving different section like NaOH, Cl 2, SBP etc which are ha ving toxic effluents. Additionally , fuel consumption is also on higher-side.
42.	70	Ship Breaking Industries	30	-	30	30	-	30	20	80	**R-R**	• The ship-breaking industry creates numerous hazards for the coastal and marine environment. • Ship-breaking releases a large number of dangerous pollutants, including toxic waste, oil, poly-chlorinated biphenyls, and heavy metals, into the waters and sea bed. • While most of the oil is removed before a ship is scrapped, sand used to mop up the remaining oil is thrown into the sea. High concentrations of oil and grease are then found in the coastal waters, choking marine life.
												• Solid waste strewn on the shore, 45 tonnes on any given day according to a study by the Central Pollution Control Board, also finds its way into the sea. • Adding to the stress on coastal waters, the organic load from the thousands of workers living in cramped conditions with little or no sanitary facilities results in unacceptably high levels of BOD.

43.	53	Oil and gas extraction including CBM (offshore & on-shore extraction through drilling wells)	30	-	30	-	-	-	20	83	**R-R**	• Mainly water polluting & hazardous waste generating. • The water pollution & HW generation scores are normalized to 100.
44.	36	Industry or process involving metal surface treatment or process such as pickling/ electroplating/paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & toxic hazardous waste generating industry. Scores are normalized to 100.
45.	80	Tanneries	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & hazardous waste generating industry. Scores are normalized to 100.
46.	65	Ports and harbour, jetties and dredging operations	30	10	40	15	10	25	20	85	**R-R**	This category contain all sorts of pollution.
47.	77	Synthetic fibers including rayon ,tyre cord, polyester filament yarn	30	10	40	25	10	35	10	85	**R-R**	This sector generates all sorts of pollution problems.
48.	81	Thermal Power Plants	30	10	40	20	10	30	15	85	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • TPP generate all sorts of pollution problems.
49.	71	Slaughter house (as per notification S.O.270(E)dated 26.03.2001)and meat processing industries, bone mill, processing of animal horn, hoofs and other body parts	25	10	35	-	-	-	-	87.5	**R-R**	Mainly water polluting and obnoxious odour generating industry. The water pollution score is normalized to 100
50.	2	Aluminium Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • This sector is generating all sorts of pollution i.e. air, water and HW.
51.	12	Copper Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Integrated Copper Smelters contain all sorts of pollution.
52.	20	Fertilizer (basic) (excluding formulation)	30	10	40	20	10	30	20	90	**R-R**	138. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 139. Generates all sorts of pollution.
53.	37	Iron & Steel (involving processing from ore/ integrated steel plants) and or Sponge Iron units	30	10	40	20	10	30	20	90	**R-R**	lxxvii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. lxxviii. Such types of industrial sectors generate all sorts of pollution.

54.	61	Pulp & Paper (waste paper based units with bleaching process to manufacture writing & printing paper)	25	10	35	25	10	35	20	90	**R-R**	Waste paper based Pulp & Paper mills with blea ching process generate all sorts of pollution.
55.	85	Zinc Smelter	30	10	40	20	10	30	20	90	**R-R**	lxxix. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. lxxx. Integrated Zinc smelter generates all sorts of pollution problems.
56.	55	Oil Refinery (mineral Oil or Petro Refineries)	30	10	40	25	10	35	20	95	**R-R**	lxxxi. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. lxxxii. Such types of industrial sectors generate all sorts of pollution.
57.	59	Petrochemicals Manufacturing (including processing of Emulsions of oil and water)	30	10	40	25	10	35	20	95	**R-R**	lxxxiii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. lxxxiv. Such types of industrial sectors generate all sorts of pollution. lxxxv. The earlier red category industrial sector namely "Processing of Emulsions of Oil & Water " is merged with this industrial sector.
58.	60	Pharmaceuticals	30	10	40	30	5	35	20	95	**R-R**	lxxxvi. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. lxxxvii. Such types of industrial sectors generate all sorts of pollution.
59.	61	Pulp & Paper (Large-Agro + wood) , Small Pulp & Paper (agro based-wheat straw/rice husk)	30	10	40	25	10	35	20	95	**R-R**	lxxxviii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. lxxxix. Large /Small Agro based Pulp & Paper mills contribute all sorts of pollution problems.
60.	15	Distillery (molasses / grain / yeast based)	30	10	40	-	-	-	-	100	**R-R**	Mainly water polluting industry. Final score is the normalized water pollution score.

Note :

xc. Under the column Revised Category, the full forms of the abbreviations are as follows :

- *a. R-R means original category was Red and revised category is also Red*
- *b. R-O means original category was Red and revised category is Orange*
- *c. O-O means original category was Orange and revised category is also Orange*
- *d. O-G means original category was Orange and revised category is Green*
- *e. O-W means original category was Orange and revised category is White*
- *f. G-O means original category was Green and revised category is Orange*
- *g. G-G means original category was Green and revised category is also Green*
- *h. G-W means original category was Green and revised category is White*

xci. There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*14*	*Common treatment and disposal facilities(CETP, TSDF, E-waste recycling, CBMWTF, effluent conveyance project, incinerator, solvent/acid recovery plant, MSW sanitary land fill site)*	*R*	*xcii. All such facilities are classified as Red but special category projects as these are parts of pollution control facilities.* *xciii. In case of CETP , the categorization will depend upon the category of member industries being served.*
2	*18*	*Processing of Emulsions of Oil & Water*		*It is a part of Petrochemical industries. Transferred and merged with the industrial sector namely 'Petrochemicals' at Sl. No. 54.*
3	*27*	*Heavy engineering including ship building (with investment on Plant & Machineries more than Rs 10 crores)*	*R*	*Most of the pollution generating processes / operations under this category are similar to the industry category namely "Automobile Manufacturing (integrated facilities)" at Sl . No. 1 and may be referred accordingly.*
4	*30*	*Hydrocyanic acid and its derivatives*	*R*	*Have been merged with the red category industrial sector namely " Basic chemicals and electro chemicals and its derivatives including manufacturing of acid " at Sl. No. 24*
5	*32*	*Industrial estates/ parks / complexes/ areas/ export processing zones/ SEZs/ Biotech parks/ leather complex*	*R*	*The classification will depend upon the category(ies) of the industries operating / proposed to be permitted in the area. In this context, guidelines prescribed in EIA Notification, 2006 shall be followed.*
6	*33*	*Industrial inorganic gases namely-* *a) Chemical gas- Acetylene, hydrogen, chlorine, fluorine, ammonia, sulphur dioxide, ethylene, hydrogen-sulphide, phosphine b) Hydrocarbon gases- Methane , ethane, propane*	*R*	*These gases are generally secondary products and produced alongwith other main products. To be classified as per the main parent plant.*
7	*69*	*Reprocessing of used oils & waste oils*	*R*	*xciv. The industry generates mainly the air pollution and oil bearing hazardous wastes. The normalized (air pollution & HW generation score is 58.33.* *xcv. To be deleted as already covered under HW Recyclers / Re-processors (Used oils / Waste Oils) under Orange Category*

Table G-3 : Final List of Orange Category of Industrial Sectors

Final Sl. No.	Orgnl S.No	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised category	Remarks
1.	20	Dismantling of rolling stocks (wagons/ coaches)	--	--	--	15	--	15	10	41.67	O-O	Emissions of dust and generation of waste oils take place during dismantling. Air pollution & HW generation scores (15+10=25) are normalized to 100.
2.	5	Bakery and confectionery units with production capacity > 1 TPD. (With ovens / furnaces)	20	--	20	15	--	15	--	43.75	O-O	
3.	10	Chanachur and ladoo from puffed and beaten rice(muri and shira) using husk fired oven	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
4.	23	Coated electrode manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes
5.	24	Compact disc computer floppy and cassette manufacturing / Reel manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Generates waste-water and process emissions.
6.	24	Flakes from rejected PET bottle	20	-	20	15	-	15	-	43.75	R-O	Normal water & air pollutions are generated.
7.	30	Food and food processing including fruits and vegetable processing	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
8.	40	Jute processing without dyeing	20	--	20	15	--	15	--	43.75	O-O	CPCB has notified standards for this category. Both air and water pollutions are generated.
9.	56	Manufacturing of silica gel	15	0	15	20	0	20	0	43.75	**G-O**	Waste-waters containing TDS and emissions of H_2SO_4 are generated.

10.	45	Manufacturing of tooth powder, toothpaste, talcum powder and other cosmetic items	20	--	20	15	--	15	--	43.75	O-O	Both air and water pollution are generated.
11.	55	Printing or etching of glass sheet using hydrofluoric acid	15	--	15	20	--	20	--	43.75	O-O	Both air and water pollution are generated.
12.	65	Silk screen printing, sari printing by wooden blocks	20	--	20	15	--	15	--	43.75	O-O	Wash-water and PM emissions from boilers .
13.	76	Synthetic detergents and soaps(excluding formulation)	20	-	20	15	-	15	-	43.75	R-O	140. This is the score for units having generation of waste- waters less than 100 KLD. 141. The units having waste- water generation more than 100 KLD will become mainly water polluting and accordingly normalized water pollution score will be 75 and be categorized as Red.
14.	71	Thermometer manufacturing	15	--	15	20	--	20	--	43.75	O-O	Process - making glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.
15.	14	Cotton spinning and weaving (medium and large scale)	--	--	--	15	--	37.5	10	47.5	O-O	Mainly air polluting industry. Sources of air pollution (PM) are the fine particles of cotton from spinning process. Air pollution score is normalized to 100.

16.	1	Almirah, Grill Manufacturing (Dry Mechanical Process)	--	--	--	20	--	20	--	50	O-O	Air pollution due to spray painting (emissions of VOCs). Units without painting operations shall be categorized as White.
17.	2	Aluminium & copper extraction from scrap using oil fired furnace (dry process only)	--	--	--	20	--	20	10	50	O-O	• Normalized Air pollution score. • Significant air pollution due to melting (emissions of SO2, PM).
18.	3	Automobile servicing, repairing and painting (excluding only fuel dispensing)	20	--	20	20	--	20	10	50	O-O	Normal water & air polluting and recyclable waste oil generating. If the waste water generation is more than 100 KLD, it will become mainly water polluting and Red category unit.
19.	4	Ayurvedic and homeopathic medicine	20	--	20	15	--	15	15	50	O-O	
20.	7	Brickfields (excluding fly ash brick manufacturing using lime process)	--	--	--	20	--	20	--	50	O-O	Significantly air polluting.
21.	8	Building and construction project more than 20,000 sq. m built up area	20	--	20	20	--	20	--	50	O-O	1. In the pre-construction stage , it is mainly air polluting due to generation of dust (PM) emissions. 2. After construction, it is mainly water polluting. If the discharge is more than 100 KLD, it will be having the normalized score of 75 and be categorized as Red.

22.	6	Ceramics and Refractories	-	-	-	20	-	20	-	50	R-O	• Mainly air polluting industry. • This score is for the units having coal consumption < than 12 MT/day. • For the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red.
23.	11	Coal washeries	15	10	25	15	-	15	-	50	R-O	• Wet washeries are mainly water polluting industry generating effluents which are having inorganic SS & TDS. Additionally, air pollution due to PM emissions is also generated. • Water & air pollution scores are jointly normalized to 100.
24.	16	Dairy and dairy products (small scale)	20	--	20	20	--	20	--	50	O-O	Water and air polluting both.
25.	18	DG set of capacity >1MVA but < 5MVA	--	--	--	20	--	20	--	50	O-O	Mainly air polluting . air pollution score is normalized to 100.
26.	17	Dry coal processing, mineral processing, industries involving ore sintering, pelletisating, grinding & pulverization	-	-	-	20	-	20	-	50	R-O	Mainly air polluting industry. Final score is the normalized air pollution score.

27.	19	Fermentation industry including manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol)	20	-	20	-	-	-	-	50	R-O	• Mainly water polluting industry. This is the normalized water pollution score for units having discharge < 100 KLD. • For the units having discharge > 100 KLD, the normalized water pollution score will be 75 and shall be accordingly categorized as Red.
28.	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	-	-	-	15	5	20	10	50	R-O	• Mainly air polluting. This score is applicable to secondary production of ferrous & non- ferrous metals (excluding lead) up-to 1 MT/hour production.

												• For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red. For Induction Furnace clubbed with AOD furnace – separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.
29.	26	Fertilizer (granulation / formulation / blending only)	--	--	--	20	--	20	--	50	O-O	Air polluting.
30.	27	Fish feed, poultry feed and cattle feed	--	--	--	20	--	20	--	50	O-O	Obnoxious odour , H2S etc. AP score is normalized to 100
31.	28	Fish processing and packing (excluding chilling of fishes)	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.

32.	31	Forging of ferrous and non- ferrous metals (using oil and gas fired furnaces)	--	--	--	20	--	20	--	50	O-O	Heating furnace. Mainly air polluting.
33.	32	Formulation/pelletization of camphor tablets, naphthalene balls from camphor/ naphthalene powders.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of Benzene, HC are expected.
34.	33	Glass ceramics, earthen potteries and tile manufacturing using oil and gas fired kilns, coating on glasses using cerium fluorides and magnesium fluoride etc.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of SO2 are expected.
35.	35	Gravure printing, digital printing on flex, vinyl	20	--	20	20	--	20	10	50	O-O	Waste waters , emissions of VOCs
36.	36	Heat treatment using oil fired furnace (without cyaniding)	--	--	--	20	--	20	--	50	O-O	Mainly air polluting and noise generating. AP Score is normalized to 100.
37.	28	Hot mix plants	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution scores are normalized to 100.
38.	37	Hotels (< 3 star) or hotels having > 20 rooms and less than 100 rooms.	20	--	20	20	--	20	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
39.	38	Ice cream	20	--	20	20	--	20	--	50	O-O	Wash-water and boilers / oven for pasteurization.
40.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Paint and ink Sludge/residues	-	-	-	20	0	20	0	50	R-O	Mainly air polluting. Air pollution score is normalized to 100
41.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Brass Dross ,, Copper Dross,, Copper Oxide Mill Scale,, Copper Reverts, Cake & Residues,, Waste Copper and copper alloys in	10	-	10	20	-	20	10	50	R-O	Mainly air polluting.

		dispersible form,, Slags from copper processing for further processing or refining ,, Insulated Copper Wire,, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" ,, Jelly filled Copper cables ,, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross,, Zinc ash/Skimming arising from galvanizing and die casting operations,, Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible from ,,										
42.	35	Industry or processes involving foundry operations	-	-	-	20	-	20	-	50	R-O	• This score is valid for the foundries having capacity < 5 MT/hr as such units require the coal/coke @ < 500 kg/hr. • The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red.
43.	40	Lime manufacturing (using lime kiln)	-	-	-	20	-	20	-	50	R-O	Mainly air polluting
44.	41	Liquid floor cleaner, black phenyl, liquid soap, glycerol mono-stearate manufacturing	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.

45.	42	Manufacturing of glass	10	-	-	20	-	20	-	50	R-O	• Mainly air polluting (melting at 1500ºC and refining . • In case of lead glass , the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red .
46.	43	Manufacturing of iodized salt from crude/ raw salt	12	--	12	20	--	20	--	50	O-O	Boiling in Evaporators (multiple effect evaporators), centrifuging, iodization with KIO3 mixing . Mainly air polluting. Air pollution score is normalized to 100.
47.	42	Manufacturing of mirror from sheet glass	--	--	--	20	--	20	--	50	O-O	Evaporator & furnace for heating the metal to be applied as reflector on mirror. Mainly air polluting.
48.	44	Manufacturing of mosquito repellent coil	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Toxic fumes are expected.
49.	46	Manufacturing of Starch/Sago	25	-	25	15	-	15	-	50	R-O	• Water and air polluting industry. Boiler is used for steam generation. • Water & air pollution scores are normalized to 100
50.	46	Mechanized laundry using oil fired boiler	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.
51.	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	--	--	--	20	--	20	--	50	O-O	1. Mainly air polluting. Boiler as well as VOCs from use of adhesives. 2. Without boiler, it will be a Green category industry.
52.	50	New highway construction project	-	-	-	20	-	20	-	50	R-O	Mainly air polluting project.

53.	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products	20	-	20	15	5	20	-	50	R-O	142. Both air and water polluting. Score is normalized with air & water pollution. This score is valid for industries having waste-water generation < 100 KLD. 143. For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red.
54.	49	Paint blending and mixing (Ball mill)	20	--	20	20	--	20	10	50	O-O	Both air and water pollution are generated.
55.	62	Paints and varnishes (mixing and blending)	20	0	0	20	0	20	0	50	**G-O**	Waste-waters as well as fumes of VOCs due to solvents, pigments, varnishes.
56.	51	Ply-board manufacturing(including Veneer and laminate) with oil fired boiler/ thermic fluid heater(without resin plant)	0	--	0	20	--	20	--	50	O-O	Mainly air polluting because of use of boiler. AP score is normalized to 100
57.	52	Potable alcohol (IMFL) by blending, bottling of alcohol products	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
58.	54	Printing ink manufacturing	20	--	20	20	--	20	--	50	O-O	1. Pigments, binders and solvents are used. 2. Boiler is also used. 3. Emissions of VOCs take place.
59.	70	Printing press	20	0	20	20	0	20	0	50	**G-O**	Colored waste-waters containing dyes and VOC emissions are generated.
60.	59	Reprocessing of waste plastic including PVC	20	--	20	20	--	20	--	50	O-O	Large quantities of wash-water and fugitive emissions are generated.
61.	61	Rolling mill (oil or coal fired) and cold rolling mill	10	--	10	20	--	20	--	50	O-O	Mainly air polluting. Air pollution score is normalized to 100. Others - cooling water and recyclable waste oils etc. are generated.

62.	67	Spray painting, paint baking, paint shipping	--	--	--	20	--	20	10	50	O-O	Mainly air polluting. Emissions of VOCs and HC are generated.
63.	72	Steel and steel products using various furnaces like blast furnace /open hearth furnace/induction furnace/arc furnace/submerged arc furnace /basic oxygen furnace /hot rolling reheated furnace	10	-	10	20	-	20	10	50	R-O	• Mainly air polluting. In the emissions, oxides of manganese, nickel etc. are also present. • Air pollution score is normalized to 100.
64.	73	Stone crushers	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution score is normalized to 100.
65.	75	Surgical and medical products including prophylactics and latex	20	-	20	20	-	20	-	50	R-O	Both air as well as water polluting. Air and water pollution scores are normalized to 100.
66.	85	Tephlon based products	0	0	0	20	0	20	0	50	**G-O**	Due to spraying applications, emissions (HC) are generated
67.	70	Thermocol manufacturing (with boiler)	--	--	--	20	--	20	--	50	O-O	Polystyrene is heated. Mainly air polluting with boiler.
68.	82	Tobacco products including cigarettes and tobacco/opium processes	20	-	20	20	-	20	-	50	R-O	Such industries generate both air as well as water pollution. These scores are normalized to 100.
69.	72	Transformer repairing/ manufacturing (dry process only)	--	--	--	20	--	20	10	50	O-O	Mainly air polluting because of ovens, shot-blasting etc.
70.	73	Tyres and tubes vulcanization/ hot retreating	10	--	10	20	--	20	--	50	O-O	Mainly air polluting . Emissions of PM, VOCs and obnoxious odour are generated.
71.	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	20	-	20	15	5	20	10	50	R-O	• All sorts of pollution are generated. • This score is valid for plants having waste-water generation < 100 KLD. • If the waste-water generation is more than 100 KLD, the unit shall be classified as Red.

72.	74	Wire drawing and wire netting	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
73.	21	Dry cell battery (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	30	--	30	15	--	15	10	55	O-O	Water and air polluting both.
74.	50	Pharmaceutical formulation and for R & D purpose (For sustained release/ extended release of drugs only and not for commercial purpose)	20	--	20	20	--	20	15	55	O-O	• All sorts of pollution are generated. • R&D activities are to be shifted to Red category.
75.	78	Synthetic resins	20	-	20	20	-	20	15	55	R-O	All sorts of pollution are generated.
76.	79	Synthetic rubber excluding molding	20	-	20	20	-	20	15	55	R-O	• Most synthetic rubber is created from two materials, styrene and butadiene. Both are currently obtained from petroleum. • Process is similar to a part of Petrochemical plants.
77.	9	Cashew nut processing	25	--	25	20	--	20	--	56	O-O	Normal water and air polluting.
78.	12	Coffee seed processing	25	--	25	20	--	20	--	56	O-O	Normal water & air polluting industry.

79.	57	Parboiled Rice Mills	25	-	25	20	-	20	-	56	R-O	• Rice Mills are generating both air and water pollution. Waste-waters are having high strength in respect of BOD. • This is the normalized air & water pollution score for units having waste-water generation < 100 KLD and fuel consumption less than 12 MTD. • For units having waste-water generation > 100 KLD or fuel consumption > 12 MTD or both , the unit shall be classified as Red.
80.	29	Foam manufacturing	--	--	--	20	--	20	15	58	O-O	• Raw material is polyurethane, latex etc. • Emissions of VOCs and HAPs. CH3Cl2 and similar compounds as blowing agents. • Outdated raw materials and spoiled slots are discarded as HW.
81.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Used Oil – As per specifications prescribed from time to time.	10	0	10	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100

82.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Waste Oil ---As per specifications prescribed from time to time.	-	-	-	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100.
83.	56	Producer gas plant using conventional up drift coal gasification (linked to rolling mills glass and ceramic industry refectories for dedicated fuel supply)	--	--	--	20	--	20	15	58.33	O-O	Mainly air polluting & tar (HW) generating. SO2, CO, NOx are generated. Tar is the by-product and utilized by other industries in co-processing.

Note :

- *Under the column Revised Category, the full forms of the abbreviations are as follows :*
  - *R-R means original category was Red and revised category is also Red*
  - *R-O means original category was Red and revised category is Orange*
  - *O-O means original category was Orange and revised category is also Orange*
  - *O-G means original category was Orange and revised category is Green*
  - *O-W means original category was Orange and revised category is White*
  - *G-O means original category was Green and revised category is Orange*
  - *G-G means original category was Green and revised category is also Green*
  - *G-W means original category was Green and revised category is White*

- *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication / vague category. The overall details are as follows:*

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*24*	*Excavation of sand from the river bed (excluding manual excavation)*	*O*	*Since such types of activities cause ecological distu rbances, the instru ctions issued by the government from time to time be followed. To be categorized by MoEF&CC.*
2	*39*	*Infrastructure Developmen t Project*	*O*	*Vast variety of such projects come under such category. This is to be decided by the concerned SPCB in line of EIA Notification , 2006.*
3	*53*	*Power press*	*O*	*Very vague term hence deleted. Such types of general engineering units have already been covered.*

Table G-4 : Final List of Green Category of Industrial Sectors

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	Remarks
1.	2	Aluminium utensils from aluminium circles by pressing only (dry mechanical operation)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.
2.	6	Ayurvedic and homeopathic medicines (without boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
3.	8	Bakery /confectionery /sweets products (with production capacity <1tpd (with gas or electrical oven)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
4.	6	Bi-axially oriented PP film along with metalizing operations	10	--	10	--	--	--	--	25	**O-G**	Mainly extrusion process involving Cooling water recirculation
5.	10	Biomass briquettes (sun drying) without using toxic hazardous wastes	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
6.	13	Blending of melamine resins & different powder, additives by physical mixing	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
7.	15	Brass and bell metal utensils manufacturing from circles(dry mechanical operation without re-rolling facility)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.

8.	16	Candy	10	--	10	10	--	10	--	25	**G-G**	Small quantities of waste-water and minor
												PM emissions are generated.
9.	17	Cardboard or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)	--	--	--	10	--	10	--	25	**G-G**	This score is valid with Small gas / electricity operated oven / furnace for making glue.
10.	18	Carpentry & wooden furniture manufacturing (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from cutting operations.
11.	19	Cement products (without using asbestos / boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from mixing operations.
12.	20	Ceramic colour manufacturing by mixing & blending only (not using boiler and wastewater recycling process)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions.
13.	11	Chilling plant, cold storage and ice making	10	--	10	--	--	--	--	25	**O-G**	Cooling water recirculation only.
14.	13	Coke briquetting (sun drying)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting industry. Sources of air pollution (PM) are pulverizes and mixers. Air pollution score is normalized to 100.
15.	28	Cotton spinning and weaving (small scale)	--	--	--	10	--	10	--	25	**G-G**	Minor PM emissions from spinning process.
16.	17	Dal Mills	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM.

17.	29	Decoration of ceramic cups and plates by electric furnace	--	--	--	10	--	10	--	25	**G-G**	Fumes of enamels. Minor air pollution.
18.	19	Digital printing on PVC clothes	--	--	--	10	--	10	--	25	**O-G**	Minor emissions / odour generations are expected.
19.	25	Facility of handling, storage and transportation of food grains in bulk	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during handling of grains.
20.	36	Flour mills (dry process)	--	--	--	10	--	10	--	25	**G-G**	Fugitive dust emissions.
21.	41	Glass , ceramic, earthen potteries, tile and tile manufacturing using electrical kiln or not involving fossil fuel kiln	--	--	--	10	--	10	--	25	**G-G**	Minor fugitive emissions only.
22.	34	Glue from starch (physical mixing) with gas / electrically operated oven /boiler.	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during mixing of raw materials.
23.	42	Gold and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/ nitric acid per month)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes from cleaning process.
24.	36	Heat treatment with any of the new technology like ultrasound probe , induction hardening , ionization beam, gas carburizing etc.	10	--	10	10	--	10	--	25	**O-G**	• Cooling waters and minor heat fumes. • Finalization of categorization subject to field verification.
25.	46	Insulation and other coated papers (excluding paper or pipe manufacturing)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to application of poly-urethane

26.	49	Leather foot wear and leather products (excluding tanning and hide processing except cottage scale)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to use of adhesives / gums.
27.	50	Lubricating oil, greases or petroleum based products (only blending at normal temperature)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes at the time of transfers from one container to other.
28.	54	Manufacturing of pasted veneers using gas fired boiler or thermic fluid heater and by sun drying	--	--	--	10	--	10	--	25	**G-G**	• Minor fumes due to application of gums / adhesives / pastes etc. • This score is valid only for gas fired boiler.3. The units having coal fired boilers shall be categorized as Orange.
29.	59	Oil mill Ghani and extraction (no hydrogenation / refining)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of floor washings & equipments washings are generated.
30.	48	Packing materials manufacturing from non asbestos fibre, vegetable fibre yarn	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.
31.	65	Phenyl/toilet cleaner formulation and bottling	--	--	--	10	--	10	--	25	**G-G**	Minor fumes of VOCs in the work zone
32.	67	Polythene and plastic processed products manufacturing (virgin plastic)	10	--	10	10	--	10	--	25	**G-G**	Cooling water & emissions due to mixing of raw materials.
33.	68	Poultry, Hatchery and Piggery	--	--	--	10	--	10	--	25	**G-G**	Obnoxious odour containing H_2S, CH_4 etc. and fugitive PM emissions
34.	69	Power looms (without dye and bleaching)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
35.	71	Puffed rice (muri) (using gas or electrical heating system)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
36.	57	Pulverization of bamboo and scrap wood	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.

37.	72	Ready mix cement concrete	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
38.	73	Reprocessing of waste cotton	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
39.	60	Rice mill (Rice hullers only)	--	--	--	10	--	10	--	25	**O-G**	PM emissions are generated. Mainly air polluting. AP score is normalized to 100
40.	62	Rolling mill (gas fired) and cold rolling mill	10	--	10	10	--	10	--	25	**O-G**	Mainly air polluting. AP score is normalized to 100
41.	75	Rubber goods industry (with gas operated baby boiler)	--	--	--	10	--	10	--	25	**G-G**	Some PM emissions and obnoxious odour.
42.	63	Saw mills	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. PM and noise are generated.
43.	77	Soap manufacturing (hand made without steam boiling / boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-water are generated.
44.	80	Spice grinding (upto-20 HP motor)	--	--	--	10	--	10	--	25	**G-G**	Small quantities of fugitive emissions of raw materials.
45.	66	Spice grinding (>20 hp motor)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. Fugitive emissions of PM.
46.	81	Steel furniture without spray painting	--	--	--	10	--	10	--	25	**G-G**	Obnoxious gases from welding as well as noise pollution.
47.	82	Steeping and processing of grains	10	--	10	--	--	--	--	25	**G-G**	Washing waters are generated.
48.	86	Tyres and tube retreating (without boilers)	--	--	--	10	--	10	--	25	**G-G**	Due to applications of binding gum / adhesives / cement, some obnoxious fumes may generate.
49.	22	Chilling plant and ice making without using ammonia	12	--	12	--	--	--	--	30	**G-G**	Cooling water and brine water circuits. Spillages / blow down may take place
50.	26	CO2 recovery	12	--	12	--	--	--	--	30	**G-G**	Normal water pollution from scrubbing action

51.	32	Distilled water (without boiler) with electricity as source of heat	12	--	12	--	--	--	--	30	**G-G**	TDS as distillation residues
52.	45	Hotels (up to 20 rooms and without boilers)	12	--	12	--	--	--	--	30	**G-G**	This score is valid for hotels having overall waste-water generation less than 10 KLD.
53.	53	Manufacturing of optical lenses (using electrical furnace)	12	--	12	--	--	--	--	30	**G-G**	Small quantities of waste-waters containing TDS, SS are generated.
54.	58	Mineralized water	12	--	12	--	--	--	--	30	**G-G**	RO Rejects.
55.	68	Tamarind powder manufacturing	12	--	12	15	--	15	--	33.75	O-G	144. Dried tamarind fruits - cleaned and after soaking them in water they are boiled in stea m jacketed kettle for about 40-45 minutes . Then pulp is extracted in pulper and dried in drum type drier and on cooling, the final product is packed. 145. Generates small quantities of waste waters and air emissions. Joint score is normalized to 100.
56.	15	Cutting, sizing and polishing of marble stone	15	--	15	--	--	--	--	37.5	O-G	Mainly water polluting . Water pollution score is normalized to 100.
57.	22	Emery powder (fine dust of sand) manufacturing	--	--	--	15	--	15	--	37.5	O-G	Air polluting. PM emissions take place during various stages of grindings of naturally occurring minerals.
58.	25	Flyash export, transport & disposal facilities	-	-	-	15	-	15	-	37.5	R-G	146. This is mainly air polluting activity. 147. This is the normalized score based on air

												pollution.
59.	48	Mineral stack yard / Railway sidings	15	-	15	15	-	15	-	37.5	R-G	148. Mainly air pollution due to loading, unloading, storage and transportation of the minerals.
												149. Waste-water generation mainly during rains only.
60.	54	Oil and gas transportation pipeline	-	-	-	10	5	15	-	37.5	R-G	150. Contains small gas based power plants up-to 5 MWs. 151. Air pollution score is normalized to 100. 152. In case , if these power plants are bigger / liquid fuel / oil based, scores will be calculated accordingly.
61.	64	Seasoning of wood in steam heated chamber	--	--	--	15	--	15	--	37.5	O-G	Air pollution due to use boiler for supply of steam. Air pollution score is normalized to 100.

62.	84	Synthetic detergent formulation	--	--	--	15	--	15	--	37.5	**G-G**	153. This score is valid for the industries which are not manufacturing LABSA. It is procured from outside. 154. Smallquantities of emissions are generated from mini boiler. 155. Air pollution score is normalized to 100.
63.	69	Tea processing (with boiler)	--	--	--	15	--	15	--	37.5	O-G	With boiler, it is an orange category industry. Without boiler, it will be green category industry.

Note :

156. *Under the column Revised Category, the full forms of the abbreviations are as follows :*

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

157. *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :*

Sl No.	Original Sl No.	Industry Sector	Original Category	Remarks
1	47	Jobbing and Machining	G	Vague category to be deleted, as such activities have already been covered in other categories.
2	66	Reel manufacturing	G	Already covered in other categories. Hence, deleted
3	1	Assembling of acid lead batteries (up to 10 batteries per day excluding lead plate casting)	G	Already covered in Orange category. Hence, deleted
4	5	Automobile fuel outlets (only dispensing)	G	Minor air pollution due to some fugitive emissions during fuel filling operations. May be exempted from the purview of Consent management.
5	30	Diesel generator sets (15 KVA to 1 MVA)	G	158. Normal operation – 12 hrs a day. 159. Consumption of diesel = 1680 litres for 1 MVA DG set at full load @ 0.21 litres / KVA / hr. 160. Stand-alone DG Sets having total capacity 1 MVA or less and equipped with acoustic enclosu res alongwith adequate stack height may be exempted from the purview of Consent management. Higher capacity DG sets have already been covered under Red / Orange categories .

Table G-5: Final List of White Category of Industries

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category
1.	3	Assembly of air coolers /conditioners ,repairing and servicing	--	--	--	--	--	--	--	--	**G-W**
2.	4	Assembly of bicycles ,baby carriages and other small non motorizing vehicles	--	--	--	--	--	--	--	--	**G-W**
3.	7	Bailing (hydraulic press)of waste papers	--	--	--	--	--	--	--	--	**G-W**
4.	9	Bio fertilizer and bio-pesticides without using inorganic chemicals	--	--	--	--	--	--	--	--	**G-W**
5.	11	Biscuits trays etc from rolled PVC sheet (using automatic vacuum forming machines)	--	--	--	--	--	--	--	--	**G-W**
6.	12	Blending and packing of tea	--	--	--	--	--	--	--	--	**G-W**
7.	14	Block making of printing without foundry (excluding wooden block making)	--	--	--	--	--	--	--	--	**G-W**
8.	21	Chalk making from plaster of Paris (only casting without boilers etc. (sun drying / electrical oven)	--	--	--	--	--	--	--	--	**G-W**
9.	25	Compressed oxygen gas from crude liquid oxygen (without use of any solvents and by maintaining pressure & temperature only for separation of other gases)	--	--	--	--	--	--	--	--	**G-W**
10.	27	Cotton and woolen hosiers making (Dry process only without any dying / washing operation)	--	--	--	--	--	--	--	--	**G-W**
11.	31	Diesel pump repairing and servicing (complete mechanical dry process)	--	--	--	--	--	--	--	--	**G-W**
12.	33	Electric lamp (bulb) and CFL manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**

13.	34	Electrical and electronic item assembling (completely dry process)	--	--	--	--	--	--	--	--	**G-W**
14.	23	Engineering and fabrication units (dry process without any heat treatment / metal surface finishing operations / painting)	--	--	--	--	--	--	--	--	**O-W**
15.	35	Flavoured betel nuts production/ grinding (completely dry mechanical operations)	--	--	--	--	--	--	--	--	**G-W**
16.	37	Fly ash bricks/ block manufacturing	--	--	--	--	--	--	--	--	**G-W**
17.	38	Fountain pen manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**
18.	39	Glass ampules and vials making from glass tubes	--	--	--	--	--	--	--	--	**G-W**
19.	40	Glass putty and sealant (by mixing with machine only)	--	--	--	--	--	--	--	--	**G-W**
20.	43	Ground nut decorticating	--	--	--	--	--	--	--	--	**G-W**
21.	44	Handloom/ carpet weaving (without dying and bleaching operation)	--	--	--	--	--	--	--	--	**G-W**
22.	48	Leather cutting and stitching (more than 10 machine and using motor)	--	--	--	--	--	--	--	--	**G-W**
23.	51	Manufacturing of coir items from coconut husks	--	--	--	--	--	--	--	--	**G-W**
24.	52	Manufacturing of metal caps containers etc	--	--	--	--	--	--	--	--	**G-W**
25.	55	Manufacturing of shoe brush and wire brush	--	--	--	--	--	--	--	--	**G-W**
26.	57	Medical oxygen	--	--	--	--	--	--	--	--	**G-W**
27.	60	Organic and inorganic nutrients (by physical mixing)	--	--	--	--	--	--	--	--	**G-W**
28.	61	Organic manure (manual mixing)	--	--	--	--	--	--	--	--	**G-W**
29.	63	Packing of powdered milk	--	--	--	--	--	--	--	--	**G-W**
30.	64	Paper pins and u clips	--	--	--	--	--	--	--	--	**G-W**
31.	58	Repairing of electric motors and generators (dry mechanical process)	--	--	--	--	--	--	--	--	**O-W**
32.	74	Rope (plastic and cotton)	--	--	--	--	--	--	--	--	**G-W**

33.	76	Scientific and mathematical instrument manufacturing	--	--	--	--	--	--	--	--	**G-W**
34.	78	Solar module non conventional energy apparatus manufacturing unit	--	--	--	--	--	--	--	--	**G-W**
35.	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (less than 25 MW)	--	--	--	--	--	--	--	--	**G-W**
36.	83	Surgical and medical products assembling only (not involving effluent / emission generating processes)	--	--	--	--	--	--	--	--	**G-W**

Note : Under the column Revised Category, the full forms of the abbreviations are as follows :

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
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8. *G-W means original category was Green and revised category is White*

Annexure

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No. B-29012/ESS/CPA/2015-16

19.08.2015

Sub: "Harmonization of Classification of industries under Red / Orange / Green / White Categories".

During the Conference of the Environment Ministers of States held in New Delhi during April 06-07, 2015, it was resolved to adopt pollution potential criteria for categorization of Red, Orange & Green categories of industries and that a Committee be constituted with State representatives. Further, in the 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards/PCCs held in New Delhi on April 08, 2015, it was agreed to constitute a Committee to look into categorization system of industries based on their respective pollution potential index.

2. Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated 23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential indices.

3. The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) industrial sectors have been assessed as per the proposed formula by a group of Scientists from CPCB . For this purpose , concerned Engineers / Scientists from the Member SPCBs of the Committee were also involved & consulted during May28-29, 2015.

4. After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " is prepared by the Committee .

In this context, the Undersigned is directed to forward a copy of the " Draft Document on Revised Concept of Categorization of Industrial Sectors to all the SPCBs, PCCs and concerned Ministries for their comments. Accordingly, the same is enclosed herewith and all the SPCBs, PCCs and concerned Ministries are, hereby requested to provide their comments by 04.09.2015. The comments may kindly be sent through hard copy as well as soft copy at e-mail: nkgupta.cpcb@nic.in , nkgcpcb@hotmail.com .

Encl : As above

[N.K. Gupta]
Incharge - ESS

To:

1. All the State Pollution Control Boards / Pollution Control Committees
2. The Secretary, Ministry of Micro Small and Medium Enterprises, New Delhi
3. The Secretary, Ministry of Heavy Industries & Public Enterprises, New Delhi
4. The Advisor & Incharge , CP Division, MoEFCC, New Delhi
5. CPCB Website

'परिवेश भवन' पूर्वी अर्जुन नगर, दिल्ली–110032
'Parivesh Bhawan', East Arjun Nagar, Delhi - 110032
दूरभाष / Tel. : 43102030, फैक्स / Fax : 22305793, 22307078, 22307079, 22301932, 22304948
ई–मेल / e-mail :cpcb@nic.in वेबसाईट / Website : www.cpcb.nic.in

- **Size of firm is based on Gross capital investment of the unit without depreciation till the date of application (cost of building, land, plant and machinery)**

- **Business location and Foreign/ Domestic investor**
  Whole of the Chandigarh falls under the Jurisdiction of Municipal Corporation, Chandigarh and is considered as urban area.

Step by Step Procedure

for

Authorization under Construction and Demolition Waste Management (Management and Handling) Rules, 2016

Authorization under Construction and Demolition Waste Management (Management and Handling) Rules, 2016

Comprehensive list of documents required

Affidavit of Proprietorship (Only For Proprietorship Firm)

- Partnership Deed (Only For Partnership Firm)
- Authority Letter (If required)
- Memorandum (Only For PVT LTD/LTD Firm)
- Rent Deed / Land Proof
- GST Copy
- 02 ID Proof (Aadhaar card mandatory)
- Process Flow Chart
- List of Machinery
- Details of Air pollution control device

Procedure with stage wise details

Steps to apply for the Service are as follows:-

Step 1:- Visit https://eservices.chd.gov.in and select the 'Pollution Control Committee' Department from the dropdown list of Departments and go to "Authorization under Construction and Demolition Waste Management (Management and Handling) Rules, 2016" service in service list or user can search the service by entering service name from search bar also.

Step 2:- Here user can see workflow, procedure to apply the service and documents checklist, and view fee by clicking on Workflow, Procedure Checklist and View Fee button.

Step 3:- Click on Apply button and after clicking on apply button you will be redirected to https://chocmms.nic.in/.

Step 4:- For registration, user needs to click on 'New Industry Registration'.

Step 5:- Registration page will appear on screen. On this page user need to fill up all the details regarding industry and Occupier.

Step 6:- After filling all the details on registration page then save it an Auto created OCMMS login ID and Temporary Password is created.

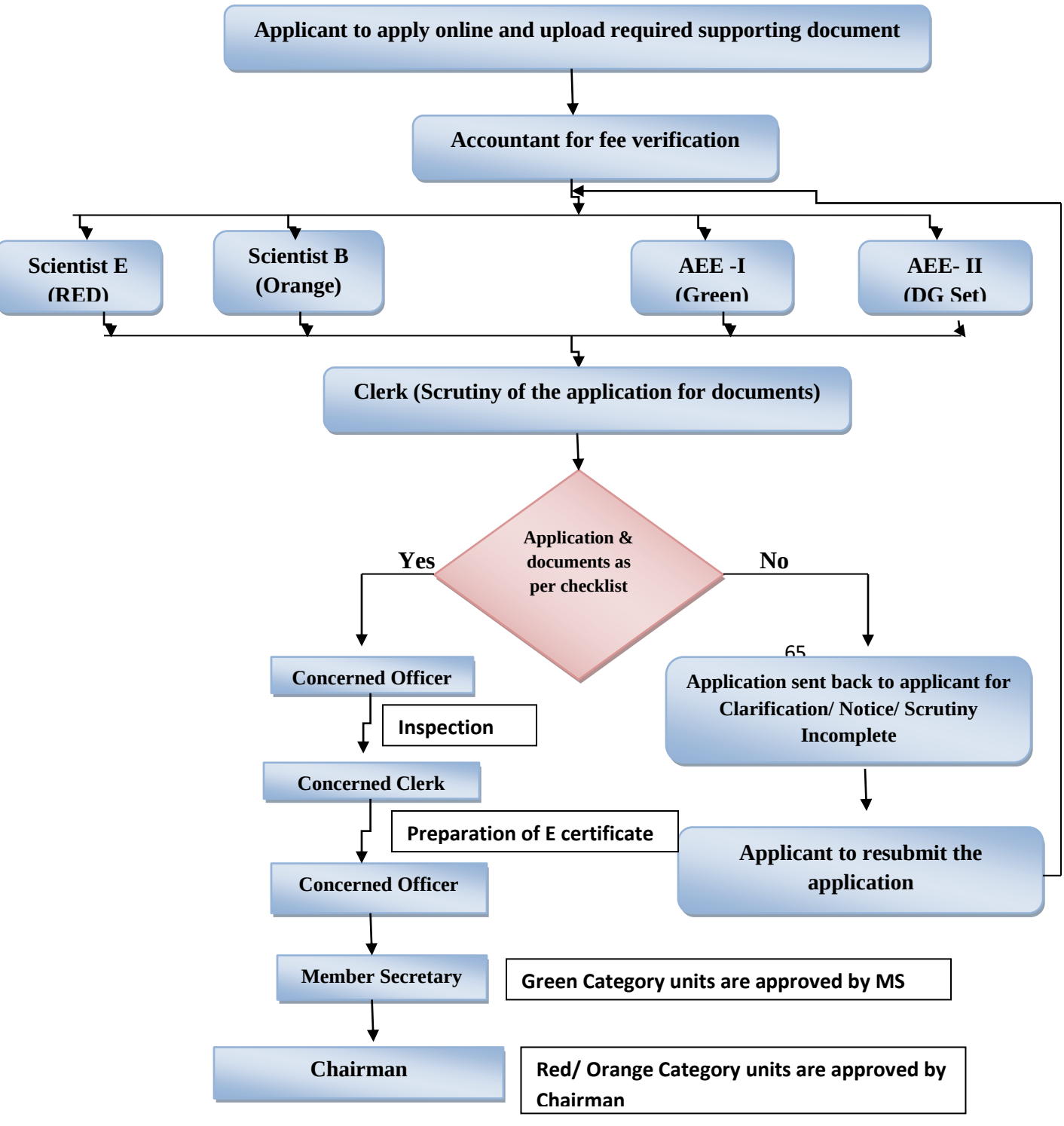
Step 7:- On home page, select “Industrial login” enter the user id and password with captcha code and click login. Then it will ask for change password. Enter the old password and make a new password and save the password. Then login again (Select Industrial Login).

Step 8:- Then again fill the details of login credentials to login in ‘OCMMS application account’.

Step 9:- Click on “APPLY FOR WASTE MANAGEMENT /BATTERY WASTE MANAGEMENT / CONSTRUCTION & DEMOLITION MANAGEMENT” to start the application form.

Step 10:- If you are not sure that you have filled all the details or it is correct then Click “IN PROGRESS” radio button and save the application form to edit it again in future. If you are sure and submit all the details in application form then click on “COMPLETED” radio button to submit the Application Form.

Work Flow


Applicant to apply online and upload required supporting document
Accountant for fee verification
Scientist E (RED)
Scientist B (Orange)
AEE -I (Green)
AEE- II (DG Set)
Clerk (Scrutiny of the application for documents)
Application & documents as per checklist
Yes
No
Concerned Officer
Inspection
Concerned Clerk
Preparation of E certificate
Concerned Officer
Member Secretary
Chairman
Application sent back to applicant for Clarification/ Notice/ Scrutiny Incomplete
Applicant to resubmit the application
Green Category units are approved by MS
Red/ Orange Category units are approved by Chairman

S.No.	Category	Fee Structure		
		Red	Orange	Green
	Gross Capital Investment	Fee in Rupees/Year for Consent to Establish and Operate		
1.	Upto Rs. 10 Lakhs	1980	1490	1240
2.	Above Rs. 10 Lacs to Rs. 25 Lacs	2970	2480	1980
3.	Above Rs. 25 Lacs to Rs. 50 Lacs	4950	3960	2970
4.	Above Rs. 50 Lacs to Rs. 1 crore	9900	7760	5780
5.	Above Rs. 1 crore to Rs. 5 crore	19800	14850	11550
6.	Above Rs. 5 crore to Rs. 10 crore	39600	23760	18480
7.	Above Rs. 10 crore to Rs. 25 crore	79200	47520	36960
8.	Above Rs. 25 crore to Rs. 50 crore	118800	77550	57750
9.	Above Rs. 50 crore to Rs. 100 crore	145200	115500	99000
10.	Above Rs. 100 crore to Rs. 200 crore	297000	198000	145200
11.	Above Rs. 200 crore	387750	297000	198000

Cost and Time Fee Structure

DG set

Size of Diesel Generator set based on Rated Capacity	Consent to Establish (in Rs./Year)	Consent to Operate (in Rs./Year)
<200 KVA	660	830
200-500 KVA	830	990
>500 KVA	990	1160
DG set installed with the Mobile Tower	330	500

Bio Medical Waste

S.No.	Category	Existing Fee in Rupees/Year
1	Hospitals, Nursing Homes and Health Care Establishments (upto200 beds)	Rs. 1650/- upto 4 beds and additional Rs. 165/- per bed from fifth bed onwards.
2	Hospitals, Nursing Homes andHealth Care Establishments (having more than 200 beds)	82500
3	Operator of the facility of Bio-medical Waste (excluding transportation)	16500
4	Transporters of Bio-medicalWaste	12380

S.No.	Category	Existing Fee in Rupees (One time)
1	Clinics, Pathological Laboratories and blood banks	8250
2	Veterinary Institutions, Dispensaries and Animal Houses	
3	Any Other Institution/Organisation not covered under any of the above category and generating Bio- medical Waste	

Additional Fee for the violators

For Red Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 45 days	NIL	Original fees
45-31 days	25 % of Original fee	Original fees + Additional fees
30-16 days	50 % of Original fee	Original fees + Additional fees
15 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Orange Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 30 days	NIL	Original fees
30-21 days	25 % of Original fee	Original fees + Additional fees
20-11 days	50 % of Original fee	Original fees + Additional fees
10 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Green Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 15 days	NIL	Original fees
15-11 days	25 % of Original fee	Original fees + Additional fees
10-06 days	50 % of Original fee	Original fees + Additional fees
5 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

Category	Number of days
Red	45 days
Orange	30 days
Green	21 days

Searchable risk category

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No.B-29012/ESS(CPA)/2015-16/ March 07, 2016

To

Searchable based on risk category

The Chairman
All the State Pollution Control Boards / Pollution Control Committees
(List Attached)

SUB: MODIFIED DIRECTIONS UNDER SECTION 18(1)(b) OF THE WATER (PREVENTION & CONTROL OF POLLUTION) ACT, 1974 and THE AIR (PREVENTION & CONTROL OF POLLUTION) ACT, 1981 REGARDING HARMONIZATION OF CLASSIFICATION OF INDUSTRIAL SECTORS UNDER RED / ORANGE / GREEN / WHITE CATEGORIES.

WHEREAS, under section 16 (2)(b) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(c) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the Central Pollution Control Board (CPCB), constituted under the Water (Prevention and Control of Pollution) Act, 1974, is to coordinate activities of the State Pollution Control Boards (SPCBs) and Pollution Control Committees (PCCs); and

WHEREAS, under section 16 (2)(c) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(d) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the CPCB is to provide technical assistance and guidance to SPCBs and PCCs; and

WHEREAS, it was brought to the notice of CPCB, that different SPCBs / PCCs were following different criteria for classification of industrial sectors under Red/Orange/ Green category and that classification was being used by the SPCBs/PCCs

WHEREAS, the report prepared by the Working Group was discussed in the 57th Conference of Chairmen & Member Secretaries of CPCB& SPCBs/PCCs held in Delhi on September 15, 2011, wherein some modifications were proposed;

WHEREAS, the final report of the working group was prepared, incorporating the suggestions/observations made in the 57th Conference of Chairmen and Member Secretaries of CPCB & SPCBs/PCCs and in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water Act, 1974, following directions were issued for compliance to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, orange and green as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green':

a). To maintain uniformity in categorization of industries under Red/ Orange/Green category, the SPCBs /PCCs shall adopt the list as finalized by CPCB based on the recommendations of that Working Group for grant of Consent, inventorization of industries under Red, Orange and Green categories and other related activities.

(b). The SPCBs/PCCs shall revise the list of Red, Orange and Green categories of industries operating in their jurisdiction based on the criteria specified in the final report of that Working Group and submit the same to CPCB within 90 days in hard copy as well as soft copy;

WHEREAS, later-on, it was observed that the process of categorization thus far was primarily based on the size of the industries and consumption of resources and pollution due to discharge of emissions and effluents and its likely impact on health was not considered as primary criteria;

WHEREAS, there have been proposals from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more pragmatic manner. The issue was discussed during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06-07, 2015 and also during the Conference of the Chairmen and Member Secretaries of CPCB and SPCBs/PCCs held in New Delhi on April 08, 2015. Accordingly, a 'Working Group' comprising of the Members from Central Pollution Control Board and State Pollution Control Boards representing the States of Andhra Pradesh, Punjab, Tamilnadu, West Bengal, Madhya Pradesh and Maharashtra, was constituted to revisit the criteria of categorization of industries and suggest rationale based on pollution potential for categorization of industrial sectors and adopting it for implementation of pollution control plan;

WHEREAS, the Working Group has developed the criteria of categorization of industrial sectors based on the concept of Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control

of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index (PI) of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector;

WHEREAS , based on the series of consultations with SPCBs, different Government / Non-government Institutions including industries and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors has been finalized:

- Industrial Sectors having Pollution Index score of 60 and above – Red category
- Industrial Sectors having Pollution Index score of 41 to 59 -Orange category
- Industrial Sectors having Pollution Index score of 21 to 40 -Green category
- Industrial Sectors having Pollution Index score incl. & upto 20 -White category

WHEREAS, based on the revised criteria, the 'Final Report on Revised Categorization of Industrial Sectors under Red/Orange/Green/White' has been evolved. The 'Categorization' is based on the relative pollution potential of the industrial sectors and grouping of the industrial sectors based on the use of raw materials, manufacturing process adopted and pollutants likely to be generated;

WHEREAS, based on relative Pollution Index, the number of industries in various categories are as under :

i. The Red category of industrial sectors: 60
ii. The Orange category of industrial sectors: 83
iii. The Green category of industrial sectors: 63 and
iv. The Newly introduced White category: 36

WHEREAS, there shall be no necessity of obtaining the Consent to Operate" for White category of industries and an intimation to concerned SPCB / PCC shall suffice;

WHEREAS, the purpose of categorization is to ensure that the industry is established in a manner consistent with the environmental objectives and to prompt industrial sectors to adopt cleaner technologies, ultimately resulting in generation of no or minimum pollutants.

WHEREAS the new categorization system shall also facilitate in self-assessment by industries;

Now, therefore, in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) Act, 1974 and Section 18(1)(b) of the Air (Prevention & Control of Pollution), Act , 1981 the earlier Directions issued in June 2012 in the context of categorisation of industries as Red, Orange & Green are withdrawn with immediate effect and following **'Directions'** are hereby issued for compliance by all SPCBs and PCCs :

1. That the SPCBs and PCCs shall adopt the Revised Criteria of categorization of industrial sectors as detailed in table nos. F1, F2, F3 and F4 and Revised Lists of Red, Orange, Green and White categories of industrial sectors, presented at table no. G2, G3, G4 and G5 respectively, in the 'Final Report' as attached herewith immediately.
2. That all pending applications for consideration of 'Consent to Establish' and 'Consent to Operate' and future such applications shall be processed as per revised criteria.
3. That the SPCBs and PCCs will provide the list of industries identified in each category existing in the State which have been considered for grant of consents. SPCBs/PCCs will forward the list of such industries before 31.05.2016 and the same will be uploaded on the websites of respective SPCB/PCC.

4. That the 'Revised Lists of Red, Orange, Green and White category of industrial sectors' shall be used by the SPCBs and PCCs for Consent Management and inventorization of industries under Red, Orange ,Green and White categories. Siting of industries shall be only in conforming areas. SPCBs / PCCs shall evolve sector specific plans for control of pollution and industrial surveillance for verifying compliance.

5. That the SPCBs and PCCs shall revise /prepare the inventory of Red, Orange, Green and White categories of industries operating in their jurisdiction based on the revised criteria specified in the Final Report and submit the same to CPCB within 90 days i.e., before 30.05.2016 in hard copy as well as soft copy.

6. That the listed category of industries or those identified later-on under different categories shall not be linked to sanction of loan /finance or bank proceedings.

7. That any further addition of any new or left-over industrial sector and their categorization which is not listed in the revised list of Red, Orange, Green and White industrial sectors, shall be done at the level of concerned SPCB /PCC following revised criteria & guidelines as detailed in the attached document and no concurrence of CPCB shall normally be required. It is further clarified that while categorizing the industries, fractional numbers shall be rounded off to nearest integer.

The SPCBs/PCCs shall acknowledge the receipt of directions and submit the 'Action Taken Report' in compliance with these directions to CPCB before 15.04.2016.

(Arun Kumar Mehta)
Chairman
7/3/16

Copy to:

1. The Chief Secretary of all the States and UTs
2. The Secretary ,
   Ministry of Micro, Small and Medium Entrepreneurs
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
3. The Secretary ,
   Ministry of Heavy Industries
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
4. The Secretary,
   Ministry of New and Renewable Energy
   Block-14, CGO Complex,
   Lodhi Road,New Delhi-110 003,
5. The Advisor(CP Division)
   Ministry of Environment ,Forests and Climate Change
   Indira Paryavaran Bhawan
   Jor Bagh Road, New Delhi – 110 003
6. All Zonal Offices of CPCB

(A. B. Akolkar) 7.3.16
Member Secretary

Final Document
on
Revised
Classification
of
Industrial Sectors
Under

Red, Orange, Green and White Categories

(February 29, 2016)[1]

Central Pollution Control Board

Delhi

Executive Summary

Categorization of Industrial Sectors under Red, Orange, Green and White Category

The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications in 1989, with the purpose of prohibition/ restriction of operations of certain industries to protect ecologically sensitive Doon Valley. The notification introduced the concept of categorization of industries as " Red", "Orange "and "Green" with the purpose of facilitating decisions related to location of these industries. Subsequently, the application of this concept was extended in other parts of the country not only for the purpose of location of industries, but also for the purpose of Consent management and formulation of norms related to surveillance / inspection of industries.

The concept of categorization of industries continued to evolve and as different State Pollution Control Boards interpreted it differently, a need arose to bring about necessary uniformity in its application across the country. In order to harmonize the 'Criteria of categorization', Directions were issued by CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) , Act, 1974 to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, green and orange as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'.

The process of categorization thus far was primarily based on the size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its likely impact on health was not considered as primary criteria. There was demand from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more transparent manner. Accordingly, the issue was discussed thoroughly during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06 -07, 2015 and a 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted to revisit the criteria of categorization of industries and recommend measures for making the system transparent and rational.

The Working Group has developed the criteria of categorization of industrial sectors based on the Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index PI of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector. Based on the series of brain storming sessions among CPCB, SPCBs and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors is finalized.

161. Index score of 60 and above	Industrial Sectors having Pollution – Red category
162. Industrial Sectors having Pollution Index score of 41 to 59	–Orange category
163. Index score of 21 to 40	Industrial Sectors having Pollution –Green category
164. Index score incl.&upto 20	Industrial Sectors having Pollution -White category

The newly introduced White category of industries pertains to those industrial sectors which are practically non-polluting such as Biscuit trays etc. from rolled PVC sheet (using automatic vacuum forming machines), Cotton and woolen hosiers making (Dry process only without any dying/washing operation), Electric lamp (bulb) and CFL manufacturing by assembling only, Scientific and mathematical instrument manufacturing, Solar power generation through photovoltaic cell, wind power and mini hydel power (less than 25 MW).

The salient features of the 'Re-categorization' Exercise are as follows :

1. Due importance has been given to relative pollution potential of the industrial sectors based on scientific criteria . Further, wherever possible, splitting of the industrial sectors is also considered based on the use of raw materials, manufacturing process adopted and in- turn pollutants expected to be generated.
2. The Red category of industrial sectors would be 60.
3. The Orange category of industrial sectors would be 83.
4. The Green category of industrial sectors would be 63.
5. Newly introduced White category contains 36 industrial sectors which are practically non-polluting.
6. There shall be no necessity of obtaining the Consent to Operate'' for White category of industries. An intimation to concerned SPCB / PCC shall suffice.
7. No Red category of industries shall normally be permitted in the ecologically fragile area / protected area.

The purpose of categorization is to ensure that the industry is established in a manner which is consistent with the environmental objectives. The new criteria will prompt industrial sectors willing to adopt cleaner technologies, ultimately resulting in generation of fewer pollutants. Another feature of the new categorization system lies in facilitating self-assessment by industries as the subjectivity of earlier assessment has been eliminated. This 'Re-categorization' is a part of the efforts, policies and objective of present government to create a clean & transparent working environment in the country and promote the Ease of Doing Business.

Other similar efforts include installation of Continuous Online Emissions/ Effluent Monitoring Systems in the polluting industries, Revisiting of the CEPI (Comprehensive Environment Pollution Index) concept for assessment of polluted industrial clusters, Revision of existing industrial Emission/Effluent discharge standards, initiation of special drive on pollution control activities in Ganga River basin and many more in coming future.

Revised Criteria of Categorization of Industries

"Securing industrial pollution control in accordance with the Water (Prevention & Control of Pollution) Act, 1974 and Air (Prevention & Control of Pollution) Act, 1981 by linking with categorization of industries, consent management and vigilance – 'In context of Red, Orange, Green and White categories of industries"

A: Genesis of Categorization:

1. The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications, which inter-alia refers to Prohibition/ Restriction on operation of industries to protect ecologically sensitive areas or areas of specific importance. This has for the first time brought the concept of categorization of industries to" Red", "Orange "and "Green" and restrict their operation in certain areas of importance. Therefore, it is at-once interpreted that Red, Orange and Green categorization is linked with location specific needs.
2. The notification of MoEF was first brought on 2nd February,1989 in case of "Restriction on location of industries, mining operations and other developmental activities in Doon Valley in "Uttarakhand" and thereafter another notification on 24th February 1999 regarding restriction on the setting up of industries in Dahanu Taluka in Maharashtra. The categorization had been made mainly on the basis of size of the industries, man power and consumption of resources.

3. However, in other parts of the country, there have been variations in context to the classification of industries under Red, Orange and Green categories. SPCBs / PCCs were following their own criteria in different States thereby creating confusion.

4. In order to harmonize the 'Criteria of categorization', a 'Working Group' was formed as per resolution passed during the 57th Conference of the Chairmen & Member Secretaries of CPCB and SPCBs. Based on the recommendations of the Working

Group, Directions dated 4/6/2012 under Section 18(1)(b) of the Water

(Prevention & Control of Pollution) , Act, 1974 were issued to all SPCBs/PCCs with the effects to maintain uniformity in categorization of industries as red, green and orange as per list finalized by the Working Group. This indicative list included 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'. However, these identified categories have not been assigned with scores as per existing criteria/ or any new criteria

B: Categorization criteria used by SPCBs/PCCs:

SPCBs and PCCs use the criteria of Red, Orange and Green categories for consent management and vigilance purposes for carrying out inspections to verify compliance to the stipulated standards. However the above categorization do not emphasize on sector-specific plan for control of pollution in accordance with priority based on pollution index.

C: Gap in the process:

- The categorization has been made mainly on the basis of size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its impact on health was not considered as primary criteria.
- Categorization was on random basis, no scoring system was adopted.

D: Resolutions made during National Level Conferences

The issue was discussed thoroughly during the following national level conferences held in New Delhi:

- Conference of the Environment Ministers of Central Government and State Governments during April 06-07, 2015
- 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards / Pollution Control Committees held on April 08, 2015

Accordingly following resolutions were made during the Conferences:

- *A 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted.*
- *This WG shall revisit the categorization of industries that is based on pollution index criteria & environmental issues such as generation of emission, effluent and hazardous wastes.*
- *The categorization will be done on the basis of composite score (0-100 marks) of Pollution Index given in accordance with the following weightage.*

Air Pollution Score based on parameters namely PM, CO, NOx, SOx, HMs , Benzene, Ammonia and other toxic parameters relevant to the industry.	*40 Marks*
Water Pollution Score based on parameters namely pH, TSS, NH_3-N, BOD, Phenol and other toxic pollutants relevant to the industry.	*40 Marks*
Hazardous wastes (land fillable, incinerable, recyclable) as generated by the industry.	*20 Marks*
Note : • *Parameters to be decided on the basis of the nature of the wastes generating from the industrial sector.* • *Industries having only either water pollution or air pollution, the score will be normalized wrt 100.*	

- *Based on the score of the Pollution Index, following categorization be made :*
  - *Type of industries, if scores 60 and above be categorized as Red*
  - *Type of industries, if scores from 30 to 59 be categorized as Orange*
  - *Type of industries, if scores from 15 to 29 be categorized as Green*
  - *Type of industries, if less than 15 be categorized as White or non-polluting industry.*
- *SPCBs/PCCs may issue consent to the industries*
  - *Red category of industries for 5 years.*
- *Orange category of industries for 10 years.*
- *Green category of industries for 15 years.*
- *No necessity of consent for non-polluting industries.*
  - *No red categories of industries will be permitted to establish in eco-sensitive areas and protected areas.*

E: Follow-up Actions made on the Resolutions :-

- Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated

23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential.

- The categorization is made on the basis of following:
- Quality of emissions (air pollutants) generated
- Quality of effluents (water pollutants) generated
- Types of hazardous wastes generated
- Consumption of resources

- Reference is taken from the following :
- The Water (Prevention and Control of Pollution) Cess Act, 1977
- Standards so far prescribed for various pollutants under the Environment (Protection) Act , 1986
- Doon Valley Notification, 1989 issued by MoEF.

F : Scoring Methodology :

The details on the scoring methodology in respect of the aforesaid 3 components is presented in the following tables F-1 to F-4 .

Table F-1 : Water Pollution Scoring Methodology

Sl. No.	Activity / Types of Discharges	Score
Part A : Score W1 : Score based on types of expected criteria water-pollutants present in industrial processes waste waters. **Maximum of the following seven categories is to be taken.**		
W11	Waste-water which is polluted and the pollutants are - • not easily biodegradable (very high strength waste waters having BOD > 5000 mg/l); or • toxic; or • both toxic and not easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits up-to 10 mg/l or having BOD > 5000 mg/l). For details appendix 1 may be referred)	30
W12	Non-toxic high strength polluted waste-water having BOD in the range of 1000-5000 mg/l and the pollutants are biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11 mg/l to 250 mg/l and having BOD strength in the range of 1000-5000 mg/l) . For details appendix 1 may be referred)	25
W13	Non toxic- polluted waste-water having BOD below 1000 mg/l and the pollutants are easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11mg/l to 250 mg/l and having BOD strength below 1000 mg/l) . For details appendix 1 may be referred)	20
W14	Waste-water generated from the chemical processes and which is polluted due to presence of high TDS (total dissolved solids) of inorganic nature. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	15
W15	Waste-water generated from the physical unit operations / processes and which is polluted due to presence of TDS (total dissolved solids) of inorganic nature and of natural origin like fresh-water RO rejects, boiler blow-downs, brine solution rejects etc. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	12
W16	Non-toxic polluted waste-water from those units which are: • Having the overall waste-water generation less than 10 KLD and • The pollutants are easily bio-degradable having BOD below 200 mg/l which can be easily treated in a single stage ASP (activated	12

	sludge process) based Effluent Treatment Plant. Note : This is a special category and is applicable to only those units having over-all liquid waste generation less than 10 KLD with low strength organic load.	
W17	Waste-water from cooling towers and cooling-re-circulation processes	10
Part B : Score W2 : Score based on huge discharges of any kind (Penalty Clause)		
W2	Industry having overall liquid waste generation of 100 KLD or more including industrial & domestic waste-water.	10
Overall Water Pollution Score W = W1+W2		

Appendix 1

- **Water Pollutants covered under Group W11:**

  - Free available Chlorine , Total residual chlorine, Fluoride (as F), Sulphide (as S), Free Ammonical Nitrogen, Dissolved phosphates (as P), Free ammonia (as NH3), Nitrate Nitrogen, Mercury (As Hg), Selenium (as Se), Hexa-valent chromium (as Cr + 6), Lead (as Pb), Tin , Vanadium (as V), Cadmium (as Cd), Manganese (as Mn), Total chromium (as Cr), Copper (as Cu), Iron (as Fe), Nickel (as Ni), Zinc (as Zn), Benzene, Arsenic (as As), Benzo-a-pyrene, Cyanide (as CN), Phenolic compounds (as C_6H_5OH) , Adsorbable Organic Halogens (AOX), Boron and /or
  - BOD strength of waste water > 5000 mg/l

- **Water Pollutants covered under Group W12:**

  - Sodium Absorption Ratio (SAR) , Biochemical oxygen demand (3 days at 27°C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand, Oils & grease and
    - BOD strength of waste water is in the range of 1000-5000 mg/l

- **Water Pollutants covered under Group W13:**

  - Sodium Absorption Ratio (SAR), Biochemical oxygen demand (3 days at 27°C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand and
    - BOD strength of waste water is below 1000 mg/l

- **Water Pollutants covered under Group W14 and W15:**

  Chlorides as Cl, Colour , Total dissolved solids (TDS - Inorganic)

- **Water Pollutants covered under Group W16**

  - BOD strength of waste water is below 200 mg/l and overall discharge is less than 10 KLD.

Table F-2 : Air Pollution Score

Sl. No.	Air Pollutants Group	'Range of Prescribed Standard ' of criteria pollutants	Marks
Part 1 : Score A1 = Score based on types of expected criteria Air Pollutants present in the emissions . Maximum of the following seven categories is to be taken. For details appendix 2 may be referred.			
1	Group A1A	Presence of criteria air pollutants having prescribed standard limits up - to 2 mg/Nm3	30
2	Group A1B	Presence of criteria air pollutants having prescribed standard from 3 to10 mg/Nm3	25
3	Group A1C	Presence of criteria air pollutants having prescribed standard from 11 to 50 mg/Nm3	20
4	Group A1D	Presence of criteria air pollutants having prescribed standard from 51 to 250 mg/Nm3	15
5	Group A1E	Presence of criteria air pollutants having prescribed standard from 251mg/Nm3 & above.	10
6	Group A1F	165.Generation of fugitive emissions of Particulate Matters which are: 1.Not generated as a result of combustion of any kind of fossil-fuel. 2. Generated due to handling / processing of materials without involving the use of any kind of chemicals. 3. Which can be easily contained /controlled with simple conventional methods	10
7	Group A1G	• Generation of Odours which are : • Generated due to application of binding gums / cements /adhesives /enamels • Which can be easily contained /controlled with simple conventional methods	10
Part 2 : Score A2 = Score based on consumption of fuels and technologies required for air pollution control :			
6	Group A2F1	• All such industries in which the daily consumption of coal/fuel is more than 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled only with high level equipments / technology like ESPs, Bag House Filters, High Efficiency chemical wet scrubbers etc.	10
7	Group A2F2	• All such industries in which the daily consumption of coal/fuel is from 12 MT/day to 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled with suitable proven technology.	5
Overall Air Pollution Score –A = A1 + A2			

Appendix 2

- **<u>Air pollutants covered under Group A1A:</u> Cd+Th,**

  Dioxins & Furans, Mercury, Asbestos

- **<u>Air Pollutants covered under Group A1B:</u>**

  HF, Nickel+ Vanadium, HBr, Manganese, Lead, H_2S, P_2O_5 as H_3PO_4

- **<u>Air Pollutants covered under Group A1C:</u>**

  Chlorine, Pesticide compounds, CH_3Cl, TOC, Total Fluoride, Hydrocarbons, NH_3, HCL vapour & Mist, H_2SO_4 Mist, SO_2

- **<u>Air Pollutants covered under Group A1D:</u> CO,**

  PM, CO, NOx

- **<u>Air Pollutants covered under Group A1E:</u> NOx**

  with liquid-fuel, SO_2 with liquid-fuel

Table F-3: Hazardous Waste Generation Score

Sl.No.	**Types of Hazardous Waste Generated as** per Schedule 1 / Schedule 2 of Hazardous Waste (Management, Handling & Trans-boundary Movement) Rules , 2008 . **Maximum of the following four categories is to be taken**	**Score**
HW1	• Land disposable HW which require special care & treatment for stabilization before disposal.	20
HW2	• Incinerable HW	15
HW3	• Land disposable HW which doesn't require treatment & stabilization before disposal. • High volume low effect wastes such as fly-ash, phspho-gypsum, red-mud, slags from pyro-metallurgical operations, mine tailings and ore beneficiation rejects)	10
HW4	• Recyclable HW, which are easily recyclable with proven technologies.	10

Table F-4 : Calculation Sheet

Industrial Sector - .....

1. Water Pollution Score (W)			
Scores	Waste Water Category	Value	
Score on W1			
Score on W2			
Water Pollution Score = W1+W2			
2. Air Pollution Score (A)			
Scores	Air Pollutant Category	Value	
Score on A1			
Score on A2	-	-	
Air Pollution Score = A1+A2			
3. Hazardous Waste Score (HW)			
Score	HW Category	Value	
HW			
Grand Total = W + A + HW			

Note :

- Any of the industrial sector having only either air pollution (A) or water pollution (W) , the score will be normalized to 100 as per the following formula –

  Normalized Score = {100 x W (or A)} / 40

- Any of the industrial sector having air pollution (A) and water pollution (W) both but no hazardous waste generation (H) , the joint score of air & water pollution will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+A)} / 80

- Any of the industrial sector having air pollution (A) & hazardous waste generation (H) but no water pollution (W), the joint score of air pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (A+H)} / 60

- Any of the industrial sector having water pollution (W) and hazardous waste generation (H) but no air pollution (A), the joint score of water pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+H)} / 60

G : Developments :

- The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) i.e a total of 244 industrial sectors have been assessed as per the proposed formula by the Working Group. For this purpose, concerned Engineers / Scientists from the Member SPCBs were also involved & consulted during May 28-29, 2015.
- After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " was prepared by the Committee and circulated to all the SPCBs, PCCs and concerned Ministries for their information & comments. The ' Draft Document ' was uploaded on the website of CPCB also for information & comments of one & all.
- The matter was discussed during the 170th Board Meeting also and issues raised by the Board Members pertaining to some of the industrial sectors were clarified.
- Responses were received from various concerned Ministries, SPCBs, Industrial Associations including individuals.
- Based on the above, final meeting was convened by the Secretary , MoEFCC with CPCB and senior officers of MoEFCC on January 06, 2016 to resolve the issues appropriately and finalize the 'Re-categorization'. Accordingly , following modifications in the 'Range of Pollution Index 'for the purpose of categorization of industrial sectors were suggested :

    - Industrial Sectors having Pollution Index score of 60 and above – Red category
    - Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
    - Industrial Sectors having Pollution Index score of 21 to 40 –Green category
    - Industrial Sectors having Pollution Index score incl.& upto 20 –White category

- Based on the final criteria as described in v above , the final categorization is as follows :

Category of Industrial Sector	Existing Categorization	Proposed (New) categorization
Red	85	60
Orange	73	83
Green	86	63
White	---	36
Total	244	242

- In the proposed categorization, some of the industrial sectors have been either deleted due to duplication or merged with similar type of sectors on account of same

characteristics of pollution generation. In a similar way, some of the industrial sectors are split into more sectors on account of variation in the raw materials / manufacturing process. As a result final totals of the existing and proposed categorization are different.

- The industrial sector which doesn't fall under any of the above four categories (Red, Orange, Green and White) , decision with regard to its categorization will be taken at the level of concerned SPCB/PCC by a committee headed by the Member Secretary , SPCB/PCC and comprising of two senior cadre Engineers / Scientists of the SPCB / PCC in accordance with the scoring-criteria specified in this document.
- The summary is presented in the following Table G-1 and final lists of Red, Orange, Green and White categories of industries are presented in Tables G-2, G-3, G-4 and G-5 respectively, which are self explanatory.

Table G-1: Final Summary Table Red , Orange, Green and White Categories of Industries (16-01-16)

Sl No.	Original Categorization	Initial Nos.	Addition by Splitting into further classes	Deletion / Shifting to foot-note due to vague term / Merger / other reasons	Re-categorization to Red	Re-categorization to Orange	Re-categorization to Green	Re-categorization to White	Check
		1	2	3	4	5	6	7	(1+2) = (3 to 7)
1	Red	85	11	7	60	26	3	Nil	96=96
2	Orange	73	2	3	Nil	51	19	2	75=75
3	Green	86	Nil	3+2=5	Nil	6	41	34	86=86
Final Categorization		244	13	15	**60 (Red)**	**83 (Orange)**	**63 (Green)**	**36 (White)**	**257 =257 (Total categories including in foot-note)**

Table G-2 : Final List of Red Category of Industrial Sectors

Sl No.	Orgnl Sl.No	Industry Sector	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	REMARKS
1.	38	Isolated storage of hazardous chemicals (as per schedule of manufacturing, storage of hazardous chemicals rules ,1989 as amended)									R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.
2.	4	Automobile Manufacturing (integrated facilities)	30	-	30	20	-	20	10	60	**R-R**	Such types of plants are having either one or combinations of polluting activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating , phosphating, painting , heat treatment etc. 167. Some of such plants may outsource some /all of the polluting activities. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.
3.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent cleared metal catalyst containing copper,, Spent cleared metal catalyst containing zinc,,	30	-	30	20	-	20	10	60	**R-R**	All the three types of pollutants are expected.
4.	44	Manufacturing of lubricating oils ,grease and petroleum based products	20	-	20	20	-	20	20	60	**R-R**	Generates all sorts of pollution.
5.	66 E	DG Set of capacity > 5 MVA	-	-	-	20	5	25	-	62.5	**R-R**	• Mainly air polluting. • DG sets consume the diesel @ 0.21 litres/hr/KVA at full load. • Average running is taken @ 12 hrs / day although many of the DG sets run for more than this period.

6.	31	Industrial carbon including electrodes and graphite blocks, activated carbon, carbon black	10	-	-	20	5	25	10	62.5	**R-R**	Mainly air polluting. Air pollution score is normalized to 100.
7.	39	Lead acid battery manufacturing(excluding assembling and charging of lead-acid battery in micro scale)	10	-	10	25	-	25	10	62.5	**R-R**	• Mainly air polluting. Air pollution scores are normalized to 100. • Lead Acid Battery manufacturing consists of various stages which broadly involve (after producing or receiving lead oxide): Paste Mixing , Grid Casting , Grid Pasting & Curing , Hydro-setting, parting & enveloping , Stacking, grouping & inter-cell welding , Formation. Exposure of workmen to lead during all or any of the processes outlined above exceeds the prescribed standards if appropriate equipment in this respect is not installed at any Battery Manufacturing Unit. All of the above processes, some more than others, involve release of lead particles or fumes into the environment. Pollution from the above processes can be grouped into two possible types, viz: (a) Lead Oxide becomes airborne and there is Particulate Pollution (b) Fumes are generated and there is Gaseous Pollution
8.	62	Phosphate rock processing plant	30	-	30	20	-	20	-	62.5	**R-R**	• The sepa ration of phosphate rock from impurities and non-phosphate materials for use in fertilizer manufacture consists of benefi ciation, drying or calcining at some operations, and grinding. Phosphate rock from the mines is fi rs t sent to benefi ciation uni ts to sepa rate sand and clay and to remove impurities. Steps used in benefi ciation depend on the type of rock. • The water & air pollution scores are normalized to 100.

9.	66	Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]	10	-	10	15	10	25		62.5	**R-R**	1. Mainly air polluting. It uses a mixture of biomass (agro based) and coal (< 10 %) as a fuel. Almost, round the yea r operation. 2 . In case of DG sets of 5 MVA & more and emissions of SO2 will take place due to use of liquid fuel. Air pollution score will be =20 + 10 = 30, Normalized score will be 75. 3. In case of 'Waste to Energy Plants' , water will be used for cooling and air score will be - 30+10 = 40.
10.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent catalyst containing nickel, cadmium, Zinc, copper, arsenic, vanadium and cobalt,	30	-	30	25	-	25	10	65	**R-R**	All the three types of pollutants are expected.
11.	67	Processes involving chlorinated hydrocarbons	30	-	30	20	-	20	15	65	**R-R**	Chlorinated hydrocarbons are used in the manufacture of insecticides, pes ticides and organo chloro pes ti cides . Effluents & emissions are toxic in nature.
12.	74	Sugar (excluding Khandsari)	20	10	30	15	10	25	10	65	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Sugar mills genera te all sorts of pollution problems.
13.	22	Fibre glass production and processing (excluding moulding)	-	-	-	20	-	20	20	67	**R-R**	• The use of styrene in most methods of fiberglass production causes hazardous air pollution that is harmful to brea the at excessi ve levels. • It is mainly air polluting & HW genera ting industry. The air pollution & HW scores are normalized to 100. • In case of lead containing glass, the score of A1 will be 25 and final normalized score will be 75 and shall be categorized as Red.
14.	23	Fire crackers manufacturing and bulk storage facilities	-	-	-	20	-	20	20	67	**R-R**	• This is the normalized score based on air pollution & HW genera tion. • Various hazardous chemicals are used in the manufacturing process . • These chemicals are namely Potassium Nitrate , Potassium per-chlorate, Barium Nitrate, Aluminium compounds, Copper Chloride etc.

												iv. These chemicals are highly hazardous and cause serious diseases among the workers. especially ability of blood to carry oxygen leading to heada ches , methemoglobinemia and kidney problems , skin problems, thyroid metal fume etc.
15.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Dismantlers Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.	-	-	-	30	0	30	10	67	R-R	Mainly air polluting and hazardous waste generating. Air & HW pollution scores are jointly normalized to 100.
16.	47	Milk processes and dairy products(integrated project)	20	10	30	20	5	25	-	68.75	**R-R**	• Water as well as air polluting due to use of boilers. • Water & air pollution scores are normalized to 100.
17.	63	Phosphorous and its compounds	30	-	30	25	-	25	-	68.75	**R-R**	Water pollution & air pollution containing compounds of phosphorous are expected
18.	61	Pulp & Paper (waste paper based wi thout bleachi ng process to manufacture Kraft paper)	20	10	30	15	10	25	0	68.75	**R-R**	Mainly water & air polluting . Water & air pollution scores are normalized to 100.
19.	13	Coke making , liquefaction, coal tar distillation or fuel gas making	30	-	30	20	-	20	20	70	**R-R**	It is a kind of petrochemical industry.

20.	41	Manufacturing of explosives, detonators, fuses including management and handling activities	30	-	30	20	-	20	20	70	**R-R**	• Explosives manufacture and use contribute some measure of hazardous waste to the environment. • Nitroglycerin produces several toxic byproducts such as acids, caustics, and oils contaminated with heavy metals. These must be disposed of properly by neutralization or stabilization and transported to a hazardous waste landfill. • The use of explosives creates large amounts of dust and particulate from the explosion, and, in some cases, releases asbestos, **lead,** and other hazardous materials into the atmosphere.
21.	45	Manufacturing of paints varnishes, pigments and intermediate (excluding blending/mixing)	30	-	30	25	-	25	15	70	**R-R**	• The process may cause considerable emissions of volatile organic compounds (VOC). VOC contribute to the crea tion of ozone in the lower la yers of the atmosphere (photochemical air pollution) and can present danger to heal th. • Dust and odour may also be a problem. • Washing of vessels will contribute waste - waters. • Large quantity of HWs are also produced.
22.	56	Organic Chemicals manufacturing	30	-	30	20	-	50	20	70	**R-R**	Such types of industrial sectors generate all sorts of pollution.
23.	1	Airports and Commercial Air Strips	20	10	30	-	-	-	10	75	**R-R**	168. The Airports are genera ting mainly the waste - waters. 169. This is the water pollution normalized score for airports ha ving discharge more than 100 KLD. 170. The airports / strips ha ving discharge less than 100 KLD will ha ve score of 50 and hence orange category. 171. If the score is normalized wrt water + HW both, then all the airports will come under Orange category (score - 58.33).
24.	3	Asbestos and asbestos based industries	-	-	-	30	-	30	10	75	**R-R**	• This is mainly air polluting industry. • Final score is based on air pollution score only. • Asbes tos is carcinogenic and banned in many countries.

25.	5	Basic chemicals and electro chemicals and its derivatives including manufacturing of acid	30	-	30	-	-	-	10	75	**R-R**	• Standards prescribed for Inorganic Chemicals are adopted. • It is mainly water polluting industry having effluents which are toxic and not easily biodegradable.
												• Water pollution score normalized to 100 is undertaken. • The earlier Red category industrial sector namely "Hydrocyanic acid and its derivatives " is also merged under this industrial sector.
26.	7	Cement	-	-	-	20	10	30	-	75	**R-R**	This is mainly air polluting industry & hence normalized air pollution score.
27.	9	Chlorates, per-chlorates & peroxides	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
28.	10	Chlorine, fluorine, bromine, iodine and their compounds	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
29.	16	Dyes and Dye- Intermediates	30	-	30	20	5	25	20	75	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Such types of industrial sectors generate all sorts of pollution.
30.	26	Health-care Establishment (as defined in BMW Rules)	20	10	30	-	-	-	-	75	**R-R**	• Mainly water polluting. • The water pollution score is normalized to 100 & valid for Hospitals having total waste-water generation > 100 KLD. • The hospitals with incinerator will be categorized as Red irrespective of the quantity of the waste - water generation. • The hospitals having total waste-water generation less than 100 KLD and without incinerator, the normalized water pollution score will be 50 and will be categorized as Orange category.

31.	29	Hotels having overall waste-water generation @ 100 KLD and more.	20	10	30	15	-	15	-	75	**R-R**	• Mainly water polluting. Small boiler may be installed. • The water pollution score is normalized to 100 & valid for Hotels having waste-water generation > 100 KLD. • The hotels having more than 20 rooms and waste-water generation less than 100 KLD and having a coal / oil fired boiler , the pollution score will be 35/40 & are categorized as Orange. • The hotels having more than 20 rooms and waste-water generation less than 10 KLD and having no-boiler & no hazardous waste generation, the pollution score will be 20 & are categorized as Green.
32.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Lead acid battery plates and other lead scrap/ashes/residues not covered under Batteries (Management and Handling) Rules , 2001. [* Battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes". Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "rains".	30	-	30	25	--	25	20	75	**R-R**	All the three types of pollutants are generated.

33.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Integra ted Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches , acti va ted glass cullets from ca thode -ray tubes and other acti va ted glass and PCB-capacitors , or any other component contaminated with Schedule 2 consti tuents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent tha t they exhibit hazard characteristics indicated in part C of this Schedule.	30	-	30	25	-	25	20	75	**R-R**	All the three types of pollutants are expected.
34.	43	Manufacturing of glue and gelatin	30	10	40	20	-	20	-	75	**R-R**	Highly water polluting & obnoxious air polluting.
35.	49	Mining and ore beneficiation	30	10	40	15	5	20	-	75	**R-R**	Both air and water polluting. Score is normalized wi th air & water pollution.
36.	52	Nuclear power plant	10	-	10	30	-	30	15	75	**R-R**	• Mainly air polluting due to incinera tor. Others - cooling water. • Air pollution score is normalized to 100.
37.	58	Pesticides (technical) (excluding formulation)	30	-	30	25	-	25	20	75	**R-R**	172. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 173. Such types of industrial sectors generate all sorts of pollution.
38.	64	Photographic film and its chemicals	30	-	30	-	-	-	-	75	**R-R**	• Silver salts and other chemicals are used in preparation. Slight quantity of effluents is generated. • Water pollution scores are normalized to 100.

39.	68	Railway locomotive work shop/Integrated road transport workshop/Authorized service centers	20	10	30	-	-	-	10	75	**R-R**	• Mainly water polluting industry . Water is used in the washing of locomotives, road transport vehicles during servi cing. • This score is valid for those Centers ha ving discharge more than 100 KLD. • Service Centers ha ving waste-water generation < 100 KLD, the normalized score will be =(100*20)/40= 50.
40.	84	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing and colouring	30	10	40	15	-	15	20	75	**R-R**	In this sector all sorts of pollution are genera ted.
41.	8	Chlor Alkali	30	10	40	20	10	30	10	80	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Chlor-alkali units are ha ving different section like NaOH, Cl 2, SBP etc which are ha ving toxic effluents. Additionally , fuel consumption is also on higher-side.
42.	70	Ship Breaking Industries	30	-	30	30	-	30	20	80	**R-R**	• The ship-breaking industry creates numerous hazards for the coastal and marine environment. • Ship-breaking releases a large number of dangerous pollutants, including toxic waste, oil, poly-chlorinated biphenyls, and heavy metals, into the waters and sea bed. • While most of the oil is removed before a ship is scrapped, sand used to mop up the remaining oil is thrown into the sea. High concentrations of oil and grease are then found in the coastal waters, choking marine life.
												• Solid waste strewn on the shore, 45 tonnes on any given day according to a study by the Central Pollution Control Board, also finds its way into the sea. • Adding to the stress on coastal waters, the organic load from the thousands of workers living in cramped conditions with little or no sanitary facilities results in unacceptably high levels of BOD.

43.	53	Oil and gas extraction including CBM (offshore & on-shore extraction through drilling wells)	30	-	30	-	-	-	20	83	**R-R**	• Mainly water polluting & hazardous waste generating. • The water pollution & HW generation scores are normalized to 100.
44.	36	Industry or process involving metal surface treatment or process such as pickling/ electroplating/paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & toxic hazardous waste generating industry. Scores are normalized to 100.
45.	80	Tanneries	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & hazardous waste generating industry. Scores are normalized to 100.
46.	65	Ports and harbour, jetties and dredging operations	30	10	40	15	10	25	20	85	**R-R**	This category contain all sorts of pollution.
47.	77	Synthetic fibers including rayon ,tyre cord, polyester filament yarn	30	10	40	25	10	35	10	85	**R-R**	This sector generates all sorts of pollution problems.
48.	81	Thermal Power Plants	30	10	40	20	10	30	15	85	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • TPP generate all sorts of pollution problems.
49.	71	Slaughter house (as per notification S.O.270(E)dated 26.03.2001)and meat processing industries, bone mill, processing of animal horn, hoofs and other body parts	25	10	35	-	-	-	-	87.5	**R-R**	Mainly water polluting and obnoxious odour generating industry. The water pollution score is normalized to 100
50.	2	Aluminium Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • This sector is generating all sorts of pollution i.e. air, water and HW.
51.	12	Copper Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Integrated Copper Smelters contain all sorts of pollution.
52.	20	Fertilizer (basic) (excluding formulation)	30	10	40	20	10	30	20	90	**R-R**	174. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 175. Generates all sorts of pollution.
53.	37	Iron & Steel (involving processing from ore/ integrated steel plants) and or Sponge Iron units	30	10	40	20	10	30	20	90	**R-R**	xcvi. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xcvii. Such types of industrial sectors generate all sorts of pollution.

54.	61	Pulp & Paper (waste paper based units with bleaching process to manufacture writing & printing paper)	25	10	35	25	10	35	20	90	**R-R**	Waste paper based Pulp & Paper mills with blea ching process generate all sorts of pollution.
55.	85	Zinc Smelter	30	10	40	20	10	30	20	90	**R-R**	xcviii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. xcix. Integrated Zinc smelter generates all sorts of pollution problems.
56.	55	Oil Refinery (mineral Oil or Petro Refineries)	30	10	40	25	10	35	20	95	**R-R**	c. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. ci. Such types of industrial sectors generate all sorts of pollution.
57.	59	Petrochemicals Manufacturing (including processing of Emulsions of oil and water)	30	10	40	25	10	35	20	95	**R-R**	cii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. ciii. Such types of industrial sectors generate all sorts of pollution. civ. The earlier red category industrial sector namely "Processing of Emulsions of Oil & Water " is merged with this industrial sector.
58.	60	Pharmaceuticals	30	10	40	30	5	35	20	95	**R-R**	cv. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cvi. Such types of industrial sectors generate all sorts of pollution.
59.	61	Pulp & Paper (Large-Agro + wood) , Small Pulp & Paper (agro based-wheat straw/rice husk)	30	10	40	25	10	35	20	95	**R-R**	cvii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cviii. Large /Small Agro based Pulp & Paper mills contribute all sorts of pollution problems.
60.	15	Distillery (molasses / grain / yeast based)	30	10	40	-	-	-	-	100	**R-R**	Mainly water polluting industry. Final score is the normalized water pollution score.

Note :

cix. Under the column Revised Category, the full forms of the abbreviations are as follows :

- *a. R-R means original category was Red and revised category is also Red*
- *b. R-O means original category was Red and revised category is Orange*
- *c. O-O means original category was Orange and revised category is also Orange*
- *d. O-G means original category was Orange and revised category is Green*
- *e. O-W means original category was Orange and revised category is White*
- *f. G-O means original category was Green and revised category is Orange*
- *g. G-G means original category was Green and revised category is also Green*
- *h. G-W means original category was Green and revised category is White*

cx. There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*14*	*Common treatment and disposal facilities(CETP, TSDF, E-waste recycling, CBMWTF, effluent conveyance project, incinerator, solvent/acid recovery plant, MSW sanitary land fill site)*	*R*	*cxi. All such facilities are classified as Red but special category projects as these are parts of pollution control facilities.* *cxii. In case of CETP , the categorization will depend upon the category of member industries being served.*
2	*18*	*Processing of Emulsions of Oil & Water*		*It is a part of Petrochemical industries. Transferred and merged with the industrial sector namely 'Petrochemicals' at Sl. No. 54.*
3	*27*	*Heavy engineering including ship building (with investment on Plant & Machineries more than Rs 10 crores)*	*R*	*Most of the pollution generating processes / operations under this category are similar to the industry category namely "Automobile Manufacturing (integrated facilities)" at Sl . No. 1 and may be referred accordingly.*
4	*30*	*Hydrocyanic acid and its derivatives*	*R*	*Have been merged with the red category industrial sector namely " Basic chemicals and electro chemicals and its derivatives including manufacturing of acid " at Sl. No. 24*
5	*32*	*Industrial estates/ parks / complexes/ areas/ export processing zones/ SEZs/ Biotech parks/ leather complex*	*R*	*The classification will depend upon the category(ies) of the industries operating / proposed to be permitted in the area. In this context, guidelines prescribed in EIA Notification, 2006 shall be followed.*
6	*33*	*Industrial inorganic gases namely-* *a) Chemical gas- Acetylene, hydrogen, chlorine, fluorine, ammonia, sulphur dioxide, ethylene, hydrogen-sulphide, phosphine b) Hydrocarbon gases- Methane , ethane, propane*	*R*	*These gases are generally secondary products and produced alongwith other main products. To be classified as per the main parent plant.*
7	*69*	*Reprocessing of used oils & waste oils*	*R*	*cxiii. The industry generates mainly the air pollution and oil bearing hazardous wastes. The normalized (air pollution & HW generation score is 58.33.* *cxiv. To be deleted as already covered under HW Recyclers / Re-processors (Used oils / Waste Oils) under Orange Category*

Table G-3 : Final List of Orange Category of Industrial Sectors

Final Sl. No.	Orgnl S.No	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised category	Remarks
1.	20	Dismantling of rolling stocks (wagons/ coaches)	--	--	--	15	--	15	10	41.67	O-O	Emissions of dust and generation of waste oils take place during dismantling. Air pollution & HW generation scores (15+10=25) are normalized to 100.
2.	5	Bakery and confectionery units with production capacity > 1 TPD. (With ovens / furnaces)	20	--	20	15	--	15	--	43.75	O-O	
3.	10	Chanachur and ladoo from puffed and beaten rice(muri and shira) using husk fired oven	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
4.	23	Coated electrode manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes
5.	24	Compact disc computer floppy and cassette manufacturing / Reel manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Generates waste-water and process emissions.
6.	24	Flakes from rejected PET bottle	20	-	20	15	-	15	-	43.75	R-O	Normal water & air pollutions are generated.
7.	30	Food and food processing including fruits and vegetable processing	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
8.	40	Jute processing without dyeing	20	--	20	15	--	15	--	43.75	O-O	CPCB has notified standards for this category. Both air and water pollutions are generated.
9.	56	Manufacturing of silica gel	15	0	15	20	0	20	0	43.75	**G-O**	Waste-waters containing TDS and emissions of H_2SO_4 are generated.

10.	45	Manufacturing of tooth powder, toothpaste, talcum powder and other cosmetic items	20	--	20	15	--	15	--	43.75	O-O	Both air and water pollution are generated.
11.	55	Printing or etching of glass sheet using hydrofluoric acid	15	--	15	20	--	20	--	43.75	O-O	Both air and water pollution are generated.
12.	65	Silk screen printing, sari printing by wooden blocks	20	--	20	15	--	15	--	43.75	O-O	Wash-water and PM emissions from boilers .
13.	76	Synthetic detergents and soaps(excluding formulation)	20	-	20	15	-	15	-	43.75	R-O	176. This is the score for units having generation of waste- waters less than 100 KLD. 177. The units having waste- water generation more than 100 KLD will become mainly water polluting and accordingly normalized water pollution score will be 75 and be categorized as Red.
14.	71	Thermometer manufacturing	15	--	15	20	--	20	--	43.75	O-O	Process - making glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.
15.	14	Cotton spinning and weaving (medium and large scale)	--	--	--	15	--	37.5	10	47.5	O-O	Mainly air polluting industry. Sources of air pollution (PM) are the fine particles of cotton from spinning process. Air pollution score is normalized to 100.

16.	1	Almirah, Grill Manufacturing (Dry Mechanical Process)	--	--	--	20	--	20	--	50	O-O	Air pollution due to spray painting (emissions of VOCs). Units without painting operations shall be categorized as White.
17.	2	Aluminium & copper extraction from scrap using oil fired furnace (dry process only)	--	--	--	20	--	20	10	50	O-O	• Normalized Air pollution score. • Significant air pollution due to melting (emissions of SO2, PM).
18.	3	Automobile servicing, repairing and painting (excluding only fuel dispensing)	20	--	20	20	--	20	10	50	O-O	Normal water & air polluting and recyclable waste oil generating. If the waste water generation is more than 100 KLD, it will become mainly water polluting and Red category unit.
19.	4	Ayurvedic and homeopathic medicine	20	--	20	15	--	15	15	50	O-O	
20.	7	Brickfields (excluding fly ash brick manufacturing using lime process)	--	--	--	20	--	20	--	50	O-O	Significantly air polluting.
21.	8	Building and construction project more than 20,000 sq. m built up area	20	--	20	20	--	20	--	50	O-O	1. In the pre-construction stage , it is mainly air polluting due to generation of dust (PM) emissions. 2. After construction, it is mainly water polluting. If the discharge is more than 100 KLD, it will be having the normalized score of 75 and be categorized as Red.

22.	6	Ceramics and Refractories	-	-	-	20	-	20	-	50	R-O	• Mainly air polluting industry. • This score is for the units having coal consumption < than 12 MT/day. • For the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red.
23.	11	Coal washeries	15	10	25	15	-	15	-	50	R-O	• Wet washeries are mainly water polluting industry generating effluents which are having inorganic SS & TDS. Additionally, air pollution due to PM emissions is also generated. • Water & air pollution scores are jointly normalized to 100.
24.	16	Dairy and dairy products (small scale)	20	--	20	20	--	20	--	50	O-O	Water and air polluting both.
25.	18	DG set of capacity >1MVA but < 5MVA	--	--	--	20	--	20	--	50	O-O	Mainly air polluting . air pollution score is normalized to 100.
26.	17	Dry coal processing, mineral processing, industries involving ore sintering, pelletisating, grinding & pulverization	-	-	-	20	-	20	-	50	R-O	Mainly air polluting industry. Final score is the normalized air pollution score.

27.	19	Fermentation industry including manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol)	20	-	20	-	-	-	-	50	R-O	• Mainly water polluting industry. This is the normalized water pollution score for units having discharge < 100 KLD. • For the units having discharge > 100 KLD, the normalized water pollution score will be 75 and shall be accordingly categorized as Red.
28.	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	-	-	-	15	5	20	10	50	R-O	• Mainly air polluting. This score is applicable to secondary production of ferrous & non- ferrous metals (excluding lead) up-to 1 MT/hour production.

												• For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red. For Induction Furnace clubbed with AOD furnace – separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.
29.	26	Fertilizer (granulation / formulation / blending only)	--	--	--	20	--	20	--	50	O-O	Air polluting.
30.	27	Fish feed, poultry feed and cattle feed	--	--	--	20	--	20	--	50	O-O	Obnoxious odour , H2S etc. AP score is normalized to 100
31.	28	Fish processing and packing (excluding chilling of fishes)	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.

32.	31	Forging of ferrous and non- ferrous metals (using oil and gas fired furnaces)	--	--	--	20	--	20	--	50	O-O	Heating furnace. Mainly air polluting.
33.	32	Formulation/pelletization of camphor tablets, naphthalene balls from camphor/ naphthalene powders.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of Benzene, HC are expected.
34.	33	Glass ceramics, earthen potteries and tile manufacturing using oil and gas fired kilns, coating on glasses using cerium fluorides and magnesium fluoride etc.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of SO2 are expected.
35.	35	Gravure printing, digital printing on flex, vinyl	20	--	20	20	--	20	10	50	O-O	Waste waters , emissions of VOCs
36.	36	Heat treatment using oil fired furnace (without cyaniding)	--	--	--	20	--	20	--	50	O-O	Mainly air polluting and noise generating. AP Score is normalized to 100.
37.	28	Hot mix plants	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution scores are normalized to 100.
38.	37	Hotels (< 3 star) or hotels having > 20 rooms and less than 100 rooms.	20	--	20	20	--	20	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
39.	38	Ice cream	20	--	20	20	--	20	--	50	O-O	Wash-water and boilers / oven for pasteurization.
40.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Paint and ink Sludge/residues	-	-	-	20	0	20	0	50	R-O	Mainly air polluting. Air pollution score is normalized to 100
41.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Brass Dross ,, Copper Dross,, Copper Oxide Mill Scale,, Copper Reverts, Cake & Residues,, Waste Copper and copper alloys in	10	-	10	20	-	20	10	50	R-O	Mainly air polluting.

		dispersible form,, Slags from copper processing for further processing or refining ,, Insulated Copper Wire,, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" ,, Jelly filled Copper cables ,, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross,, Zinc ash/Skimming arising from galvanizing and die casting operations,, Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible from ,,										
42.	35	Industry or processes involving foundry operations	-	-	-	20	-	20	-	50	R-O	• This score is valid for the foundries having capacity < 5 MT/hr as such units require the coal/coke @ < 500 kg/hr. • The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red.
43.	40	Lime manufacturing (using lime kiln)	-	-	-	20	-	20	-	50	R-O	Mainly air polluting
44.	41	Liquid floor cleaner, black phenyl, liquid soap, glycerol mono-stearate manufacturing	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.

45.	42	Manufacturing of glass	10	-	-	20	-	20	-	50	R-O	• Mainly air polluting (melting at 1500ºC and refining . • In case of lead glass , the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red .
46.	43	Manufacturing of iodized salt from crude/ raw salt	12	--	12	20	--	20	--	50	O-O	Boiling in Evaporators (multiple effect evaporators), centrifuging, iodization with KIO3 mixing . Mainly air polluting. Air pollution score is normalized to 100.
47.	42	Manufacturing of mirror from sheet glass	--	--	--	20	--	20	--	50	O-O	Evaporator & furnace for heating the metal to be applied as reflector on mirror. Mainly air polluting.
48.	44	Manufacturing of mosquito repellent coil	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Toxic fumes are expected.
49.	46	Manufacturing of Starch/Sago	25	-	25	15	-	15	-	50	R-O	• Water and air polluting industry. Boiler is used for steam generation. • Water & air pollution scores are normalized to 100
50.	46	Mechanized laundry using oil fired boiler	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.
51.	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	--	--	--	20	--	20	--	50	O-O	1. Mainly air polluting. Boiler as well as VOCs from use of adhesives. 2. Without boiler, it will be a Green category industry.
52.	50	New highway construction project	-	-	-	20	-	20	-	50	R-O	Mainly air polluting project.

53.	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products	20	-	20	15	5	20	-	50	R-O	178. Both air and water polluting. Score is normalized with air & water pollution. This score is valid for industries having waste-water generation < 100 KLD. 179. For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red.
54.	49	Paint blending and mixing (Ball mill)	20	--	20	20	--	20	10	50	O-O	Both air and water pollution are generated.
55.	62	Paints and varnishes (mixing and blending)	20	0	0	20	0	20	0	50	**G-O**	Waste-waters as well as fumes of VOCs due to solvents, pigments, varnishes.
56.	51	Ply-board manufacturing(including Veneer and laminate) with oil fired boiler/ thermic fluid heater(without resin plant)	0	--	0	20	--	20	--	50	O-O	Mainly air polluting because of use of boiler. AP score is normalized to 100
57.	52	Potable alcohol (IMFL) by blending, bottling of alcohol products	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
58.	54	Printing ink manufacturing	20	--	20	20	--	20	--	50	O-O	1. Pigments, binders and solvents are used. 2. Boiler is also used. 3. Emissions of VOCs take place.
59.	70	Printing press	20	0	20	20	0	20	0	50	**G-O**	Colored waste-waters containing dyes and VOC emissions are generated.
60.	59	Reprocessing of waste plastic including PVC	20	--	20	20	--	20	--	50	O-O	Large quantities of wash-water and fugitive emissions are generated.
61.	61	Rolling mill (oil or coal fired) and cold rolling mill	10	--	10	20	--	20	--	50	O-O	Mainly air polluting. Air pollution score is normalized to 100. Others - cooling water and recyclable waste oils etc. are generated.

62.	67	Spray painting, paint baking, paint shipping	--	--	--	20	--	20	10	50	O-O	Mainly air polluting. Emissions of VOCs and HC are generated.
63.	72	Steel and steel products using various furnaces like blast furnace /open hearth furnace/induction furnace/arc furnace/submerged arc furnace /basic oxygen furnace /hot rolling reheated furnace	10	-	10	20	-	20	10	50	R-O	• Mainly air polluting. In the emissions, oxides of manganese, nickel etc. are also present. • Air pollution score is normalized to 100.
64.	73	Stone crushers	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution score is normalized to 100.
65.	75	Surgical and medical products including prophylactics and latex	20	-	20	20	-	20	-	50	R-O	Both air as well as water polluting. Air and water pollution scores are normalized to 100.
66.	85	Tephlon based products	0	0	0	20	0	20	0	50	**G-O**	Due to spraying applications, emissions (HC) are generated
67.	70	Thermocol manufacturing (with boiler)	--	--	--	20	--	20	--	50	O-O	Polystyrene is heated. Mainly air polluting with boiler.
68.	82	Tobacco products including cigarettes and tobacco/opium processes	20	-	20	20	-	20	-	50	R-O	Such industries generate both air as well as water pollution. These scores are normalized to 100.
69.	72	Transformer repairing/ manufacturing (dry process only)	--	--	--	20	--	20	10	50	O-O	Mainly air polluting because of ovens, shot-blasting etc.
70.	73	Tyres and tubes vulcanization/ hot retreating	10	--	10	20	--	20	--	50	O-O	Mainly air polluting . Emissions of PM, VOCs and obnoxious odour are generated.
71.	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	20	-	20	15	5	20	10	50	R-O	• All sorts of pollution are generated. • This score is valid for plants having waste-water generation < 100 KLD. • If the waste-water generation is more than 100 KLD, the unit shall be classified as Red.

72.	74	Wire drawing and wire netting	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
73.	21	Dry cell battery (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	30	--	30	15	--	15	10	55	O-O	Water and air polluting both.
74.	50	Pharmaceutical formulation and for R & D purpose (For sustained release/ extended release of drugs only and not for commercial purpose)	20	--	20	20	--	20	15	55	O-O	• All sorts of pollution are generated. • R&D activities are to be shifted to Red category.
75.	78	Synthetic resins	20	-	20	20	-	20	15	55	R-O	All sorts of pollution are generated.
76.	79	Synthetic rubber excluding molding	20	-	20	20	-	20	15	55	R-O	• Most synthetic rubber is created from two materials, styrene and butadiene. Both are currently obtained from petroleum. • Process is similar to a part of Petrochemical plants.
77.	9	Cashew nut processing	25	--	25	20	--	20	--	56	O-O	Normal water and air polluting.
78.	12	Coffee seed processing	25	--	25	20	--	20	--	56	O-O	Normal water & air polluting industry.

79.	57	Parboiled Rice Mills	25	-	25	20	-	20	-	56	R-O	• Rice Mills are generating both air and water pollution. Waste-waters are having high strength in respect of BOD. • This is the normalized air & water pollution score for units having waste-water generation < 100 KLD and fuel consumption less than 12 MTD. • For units having waste-water generation > 100 KLD or fuel consumption > 12 MTD or both , the unit shall be classified as Red.
80.	29	Foam manufacturing	--	--	--	20	--	20	15	58	O-O	• Raw material is polyurethane, latex etc. • Emissions of VOCs and HAPs. CH3Cl2 and similar compounds as blowing agents. • Outdated raw materials and spoiled slots are discarded as HW.
81.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Used Oil – As per specifications prescribed from time to time.	10	0	10	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100

82.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Waste Oil ---As per specifications prescribed from time to time.	-	-	-	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100.
83.	56	Producer gas plant using conventional up drift coal gasification (linked to rolling mills glass and ceramic industry refectories for dedicated fuel supply)	--	--	--	20	--	20	15	58.33	O-O	Mainly air polluting & tar (HW) generating. SO2, CO, NOx are generated. Tar is the by-product and utilized by other industries in co-processing.

Note :

- *Under the column Revised Category, the full forms of the abbreviations are as follows :*
  - *R-R means original category was Red and revised category is also Red*
  - *R-O means original category was Red and revised category is Orange*
  - *O-O means original category was Orange and revised category is also Orange*
  - *O-G means original category was Orange and revised category is Green*
  - *O-W means original category was Orange and revised category is White*
  - *G-O means original category was Green and revised category is Orange*
  - *G-G means original category was Green and revised category is also Green*
  - *G-W means original category was Green and revised category is White*

- *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication / vague category. The overall details are as follows:*

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*24*	*Excavation of sand from the river bed (excluding manual excavation)*	*O*	*Since such types of activities cause ecological distu rbances, the instru ctions issued by the government from time to time be followed. To be categorized by MoEF&CC.*
2	*39*	*Infrastructure Developmen t Project*	*O*	*Vast variety of such projects come under such category. This is to be decided by the concerned SPCB in line of EIA Notification , 2006.*
3	*53*	*Power press*	*O*	*Very vague term hence deleted. Such types of general engineering units have already been covered.*

Table G-4 : Final List of Green Category of Industrial Sectors

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	Remarks
1.	2	Aluminium utensils from aluminium circles by pressing only (dry mechanical operation)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.
2.	6	Ayurvedic and homeopathic medicines (without boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
3.	8	Bakery /confectionery /sweets products (with production capacity <1tpd (with gas or electrical oven)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
4.	6	Bi-axially oriented PP film along with metalizing operations	10	--	10	--	--	--	--	25	**O-G**	Mainly extrusion process involving Cooling water recirculation
5.	10	Biomass briquettes (sun drying) without using toxic hazardous wastes	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
6.	13	Blending of melamine resins & different powder, additives by physical mixing	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
7.	15	Brass and bell metal utensils manufacturing from circles(dry mechanical operation without re-rolling facility)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.

8.	16	Candy	10	--	10	10	--	10	--	25	**G-G**	Small quantities of waste-water and minor
												PM emissions are generated.
9.	17	Cardboard or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)	--	--	--	10	--	10	--	25	**G-G**	This score is valid with Small gas / electricity operated oven / furnace for making glue.
10.	18	Carpentry & wooden furniture manufacturing (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from cutting operations.
11.	19	Cement products (without using asbestos / boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from mixing operations.
12.	20	Ceramic colour manufacturing by mixing & blending only (not using boiler and wastewater recycling process)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions.
13.	11	Chilling plant, cold storage and ice making	10	--	10	--	--	--	--	25	**O-G**	Cooling water recirculation only.
14.	13	Coke briquetting (sun drying)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting industry. Sources of air pollution (PM) are pulverizes and mixers. Air pollution score is normalized to 100.
15.	28	Cotton spinning and weaving (small scale)	--	--	--	10	--	10	--	25	**G-G**	Minor PM emissions from spinning process.
16.	17	Dal Mills	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM.

17.	29	Decoration of ceramic cups and plates by electric furnace	--	--	--	10	--	10	--	25	**G-G**	Fumes of enamels. Minor air pollution.
18.	19	Digital printing on PVC clothes	--	--	--	10	--	10	--	25	**O-G**	Minor emissions / odour generations are expected.
19.	25	Facility of handling, storage and transportation of food grains in bulk	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during handling of grains.
20.	36	Flour mills (dry process)	--	--	--	10	--	10	--	25	**G-G**	Fugitive dust emissions.
21.	41	Glass , ceramic, earthen potteries, tile and tile manufacturing using electrical kiln or not involving fossil fuel kiln	--	--	--	10	--	10	--	25	**G-G**	Minor fugitive emissions only.
22.	34	Glue from starch (physical mixing) with gas / electrically operated oven /boiler.	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during mixing of raw materials.
23.	42	Gold and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/ nitric acid per month)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes from cleaning process.
24.	36	Heat treatment with any of the new technology like ultrasound probe , induction hardening , ionization beam, gas carburizing etc.	10	--	10	10	--	10	--	25	**O-G**	• Cooling waters and minor heat fumes. • Finalization of categorization subject to field verification.
25.	46	Insulation and other coated papers (excluding paper or pipe manufacturing)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to application of poly-urethane

26.	49	Leather foot wear and leather products (excluding tanning and hide processing except cottage scale)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to use of adhesives / gums.
27.	50	Lubricating oil, greases or petroleum based products (only blending at normal temperature)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes at the time of transfers from one container to other.
28.	54	Manufacturing of pasted veneers using gas fired boiler or thermic fluid heater and by sun drying	--	--	--	10	--	10	--	25	**G-G**	• Minor fumes due to application of gums / adhesives / pastes etc. • This score is valid only for gas fired boiler.3. The units having coal fired boilers shall be categorized as Orange.
29.	59	Oil mill Ghani and extraction (no hydrogenation / refining)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of floor washings & equipments washings are generated.
30.	48	Packing materials manufacturing from non asbestos fibre, vegetable fibre yarn	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.
31.	65	Phenyl/toilet cleaner formulation and bottling	--	--	--	10	--	10	--	25	**G-G**	Minor fumes of VOCs in the work zone
32.	67	Polythene and plastic processed products manufacturing (virgin plastic)	10	--	10	10	--	10	--	25	**G-G**	Cooling water & emissions due to mixing of raw materials.
33.	68	Poultry, Hatchery and Piggery	--	--	--	10	--	10	--	25	**G-G**	Obnoxious odour containing H_2S, CH_4 etc. and fugitive PM emissions
34.	69	Power looms (without dye and bleaching)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
35.	71	Puffed rice (muri) (using gas or electrical heating system)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
36.	57	Pulverization of bamboo and scrap wood	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.

37.	72	Ready mix cement concrete	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
38.	73	Reprocessing of waste cotton	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
39.	60	Rice mill (Rice hullers only)	--	--	--	10	--	10	--	25	**O-G**	PM emissions are generated. Mainly air polluting. AP score is normalized to 100
40.	62	Rolling mill (gas fired) and cold rolling mill	10	--	10	10	--	10	--	25	**O-G**	Mainly air polluting. AP score is normalized to 100
41.	75	Rubber goods industry (with gas operated baby boiler)	--	--	--	10	--	10	--	25	**G-G**	Some PM emissions and obnoxious odour.
42.	63	Saw mills	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. PM and noise are generated.
43.	77	Soap manufacturing (hand made without steam boiling / boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-water are generated.
44.	80	Spice grinding (upto-20 HP motor)	--	--	--	10	--	10	--	25	**G-G**	Small quantities of fugitive emissions of raw materials.
45.	66	Spice grinding (>20 hp motor)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. Fugitive emissions of PM.
46.	81	Steel furniture without spray painting	--	--	--	10	--	10	--	25	**G-G**	Obnoxious gases from welding as well as noise pollution.
47.	82	Steeping and processing of grains	10	--	10	--	--	--	--	25	**G-G**	Washing waters are generated.
48.	86	Tyres and tube retreating (without boilers)	--	--	--	10	--	10	--	25	**G-G**	Due to applications of binding gum / adhesives / cement, some obnoxious fumes may generate.
49.	22	Chilling plant and ice making without using ammonia	12	--	12	--	--	--	--	30	**G-G**	Cooling water and brine water circuits. Spillages / blow down may take place
50.	26	CO2 recovery	12	--	12	--	--	--	--	30	**G-G**	Normal water pollution from scrubbing action

51.	32	Distilled water (without boiler) with electricity as source of heat	12	--	12	--	--	--	--	30	**G-G**	TDS as distillation residues
52.	45	Hotels (up to 20 rooms and without boilers)	12	--	12	--	--	--	--	30	**G-G**	This score is valid for hotels having overall waste-water generation less than 10 KLD.
53.	53	Manufacturing of optical lenses (using electrical furnace)	12	--	12	--	--	--	--	30	**G-G**	Small quantities of waste-waters containing TDS, SS are generated.
54.	58	Mineralized water	12	--	12	--	--	--	--	30	**G-G**	RO Rejects.
55.	68	Tamarind powder manufacturing	12	--	12	15	--	15	--	33.75	O-G	180. Dried tamarind fruits - cleaned and after soaking them in water they are boiled in stea m jacketed kettle for about 40-45 minutes . Then pulp is extracted in pulper and dried in drum type drier and on cooling, the final product is packed. 181. Generates small quantities of waste waters and air emissions. Joint score is normalized to 100.
56.	15	Cutting, sizing and polishing of marble stone	15	--	15	--	--	--	--	37.5	O-G	Mainly water polluting . Water pollution score is normalized to 100.
57.	22	Emery powder (fine dust of sand) manufacturing	--	--	--	15	--	15	--	37.5	O-G	Air polluting. PM emissions take place during various stages of grindings of naturally occurring minerals.
58.	25	Flyash export, transport & disposal facilities	-	-	-	15	-	15	-	37.5	R-G	182. This is mainly air polluting activity. 183. This is the normalized score based on air

												pollution.
59.	48	Mineral stack yard / Railway sidings	15	-	15	15	-	15	-	37.5	R-G	184. Mainly air pollution due to loading, unloading, storage and transportation of the minerals.
												185. Waste-water generation mainly during rains only.
60.	54	Oil and gas transportation pipeline	-	-	-	10	5	15	-	37.5	R-G	186. Contains small gas based power plants up-to 5 MWs. 187. Air pollution score is normalized to 100. 188. In case , if these power plants are bigger / liquid fuel / oil based, scores will be calculated accordingly.
61.	64	Seasoning of wood in steam heated chamber	--	--	--	15	--	15	--	37.5	O-G	Air pollution due to use boiler for supply of steam. Air pollution score is normalized to 100.

62.	84	Synthetic detergent formulation	--	--	--	15	--	15	--	37.5	**G-G**	189. This score is valid for the industries which are not manufacturing LABSA. It is procured from outside. 190. Smallquantities of emissions are generated from mini boiler. 191. Air pollution score is normalized to 100.
63.	69	Tea processing (with boiler)	--	--	--	15	--	15	--	37.5	O-G	With boiler, it is an orange category industry. Without boiler, it will be green category industry.

Note :

192. *Under the column Revised Category, the full forms of the abbreviations are as follows :*

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

193. *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :*

Sl No.	Original Sl No.	Industry Sector	Original Category	Remarks
1	47	Jobbing and Machining	G	Vague category to be deleted, as such activities have already been covered in other categories.
2	66	Reel manufacturing	G	Already covered in other categories. Hence, deleted
3	1	Assembling of acid lead batteries (up to 10 batteries per day excluding lead plate casting)	G	Already covered in Orange category. Hence, deleted
4	5	Automobile fuel outlets (only dispensing)	G	Minor air pollution due to some fugitive emissions during fuel filling operations. May be exempted from the purview of Consent management.
5	30	Diesel generator sets (15 KVA to 1 MVA)	G	194. Normal operation – 12 hrs a day. 195. Consumption of diesel = 1680 litres for 1 MVA DG set at full load @ 0.21 litres / KVA / hr. 196. Stand-alone DG Sets having total capacity 1 MVA or less and equipped with acoustic enclosu res alongwith adequate stack height may be exempted from the purview of Consent management. Higher capacity DG sets have already been covered under Red / Orange categories .

Table G-5: Final List of White Category of Industries

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category
1.	3	Assembly of air coolers /conditioners ,repairing and servicing	--	--	--	--	--	--	--	--	**G-W**
2.	4	Assembly of bicycles ,baby carriages and other small non motorizing vehicles	--	--	--	--	--	--	--	--	**G-W**
3.	7	Bailing (hydraulic press)of waste papers	--	--	--	--	--	--	--	--	**G-W**
4.	9	Bio fertilizer and bio-pesticides without using inorganic chemicals	--	--	--	--	--	--	--	--	**G-W**
5.	11	Biscuits trays etc from rolled PVC sheet (using automatic vacuum forming machines)	--	--	--	--	--	--	--	--	**G-W**
6.	12	Blending and packing of tea	--	--	--	--	--	--	--	--	**G-W**
7.	14	Block making of printing without foundry (excluding wooden block making)	--	--	--	--	--	--	--	--	**G-W**
8.	21	Chalk making from plaster of Paris (only casting without boilers etc. (sun drying / electrical oven)	--	--	--	--	--	--	--	--	**G-W**
9.	25	Compressed oxygen gas from crude liquid oxygen (without use of any solvents and by maintaining pressure & temperature only for separation of other gases)	--	--	--	--	--	--	--	--	**G-W**
10.	27	Cotton and woolen hosiers making (Dry process only without any dying / washing operation)	--	--	--	--	--	--	--	--	**G-W**
11.	31	Diesel pump repairing and servicing (complete mechanical dry process)	--	--	--	--	--	--	--	--	**G-W**
12.	33	Electric lamp (bulb) and CFL manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**

13.	34	Electrical and electronic item assembling (completely dry process)	--	--	--	--	--	--	--	--	**G-W**
14.	23	Engineering and fabrication units (dry process without any heat treatment / metal surface finishing operations / painting)	--	--	--	--	--	--	--	--	**O-W**
15.	35	Flavoured betel nuts production/ grinding (completely dry mechanical operations)	--	--	--	--	--	--	--	--	**G-W**
16.	37	Fly ash bricks/ block manufacturing	--	--	--	--	--	--	--	--	**G-W**
17.	38	Fountain pen manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**
18.	39	Glass ampules and vials making from glass tubes	--	--	--	--	--	--	--	--	**G-W**
19.	40	Glass putty and sealant (by mixing with machine only)	--	--	--	--	--	--	--	--	**G-W**
20.	43	Ground nut decorticating	--	--	--	--	--	--	--	--	**G-W**
21.	44	Handloom/ carpet weaving (without dying and bleaching operation)	--	--	--	--	--	--	--	--	**G-W**
22.	48	Leather cutting and stitching (more than 10 machine and using motor)	--	--	--	--	--	--	--	--	**G-W**
23.	51	Manufacturing of coir items from coconut husks	--	--	--	--	--	--	--	--	**G-W**
24.	52	Manufacturing of metal caps containers etc	--	--	--	--	--	--	--	--	**G-W**
25.	55	Manufacturing of shoe brush and wire brush	--	--	--	--	--	--	--	--	**G-W**
26.	57	Medical oxygen	--	--	--	--	--	--	--	--	**G-W**
27.	60	Organic and inorganic nutrients (by physical mixing)	--	--	--	--	--	--	--	--	**G-W**
28.	61	Organic manure (manual mixing)	--	--	--	--	--	--	--	--	**G-W**
29.	63	Packing of powdered milk	--	--	--	--	--	--	--	--	**G-W**
30.	64	Paper pins and u clips	--	--	--	--	--	--	--	--	**G-W**
31.	58	Repairing of electric motors and generators (dry mechanical process)	--	--	--	--	--	--	--	--	**O-W**
32.	74	Rope (plastic and cotton)	--	--	--	--	--	--	--	--	**G-W**

33.	76	Scientific and mathematical instrument manufacturing	--	--	--	--	--	--	--	--	**G-W**
34.	78	Solar module non conventional energy apparatus manufacturing unit	--	--	--	--	--	--	--	--	**G-W**
35.	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (less than 25 MW)	--	--	--	--	--	--	--	--	**G-W**
36.	83	Surgical and medical products assembling only (not involving effluent / emission generating processes)	--	--	--	--	--	--	--	--	**G-W**

Note : Under the column Revised Category, the full forms of the abbreviations are as follows :

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

Annexure

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No. B-29012/ESS/CPA/2015-16

19.08.2015

Sub: "Harmonization of Classification of industries under Red / Orange / Green / White Categories".

During the Conference of the Environment Ministers of States held in New Delhi during April 06-07, 2015, it was resolved to adopt pollution potential criteria for categorization of Red, Orange & Green categories of industries and that a Committee be constituted with State representatives. Further, in the 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards/PCCs held in New Delhi on April 08, 2015, it was agreed to constitute a Committee to look into categorization system of industries based on their respective pollution potential index.

2. Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated 23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential indices.

3. The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) industrial sectors have been assessed as per the proposed formula by a group of Scientists from CPCB . For this purpose , concerned Engineers / Scientists from the Member SPCBs of the Committee were also involved & consulted during May28-29, 2015.

4. After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " is prepared by the Committee .

In this context, the Undersigned is directed to forward a copy of the " Draft Document on Revised Concept of Categorization of Industrial Sectors to all the SPCBs, PCCs and concerned Ministries for their comments. Accordingly, the same is enclosed herewith and all the SPCBs, PCCs and concerned Ministries are, hereby requested to provide their comments by 04.09.2015. The comments may kindly be sent through hard copy as well as soft copy at e-mail: nkgupta.cpcb@nic.in , nkgcpcb@hotmail.com .

Encl : As above

[N.K. Gupta]
Incharge - ESS

To:

1. All the State Pollution Control Boards / Pollution Control Committees
2. The Secretary, Ministry of Micro Small and Medium Enterprises, New Delhi
3. The Secretary, Ministry of Heavy Industries & Public Enterprises, New Delhi
4. The Advisor & Incharge , CP Division, MoEFCC, New Delhi
5. CPCB Website

'परिवेश भवन' पूर्वी अर्जुन नगर, दिल्ली–110032
'Parivesh Bhawan', East Arjun Nagar, Delhi - 110032
दूरभाष / Tel. : 43102030, फैक्स / Fax : 22305793, 22307078, 22307079, 22301932, 22304948
ई–मेल / e-mail :cpcb@nic.in वेबसाईट / Website : www.cpcb.nic.in

- **Size of firm is based on Gross capital investment of the unit without depreciation till the date of application (cost of building, land, plant and machinery)**

- **Business location and Foreign/ Domestic investor**
  Whole of the Chandigarh falls under the Jurisdiction of Municipal Corporation, Chandigarh and is considered as urban area.

Step by Step Procedure

for

E waste management New/Renew-Authorization under E-waste Waste Management Rules, 2016

Comprehensive list of documents required

Affidavit of Proprietorship (Only For Proprietorship Firm)

- Partnership Deed (Only For Partnership Firm)
- Authority Letter (If required)
- Memorandum (Only For PVT LTD/LTD Firm)
- Rent Deed / Land Proof
- GST Copy
- 02 ID Proof (Aadhaar card mandatory)
- Process Flow Chart
- Agreement with recycler (If applying for Dismantling unit or Refurbish

Procedure with stage wise details

Steps to apply for the Service are as follows:- Step 1:- Visit https://eservices.chd.gov.in and select the 'Pollution Control Committee' Department from the dropdown list of Departments and go to "E waste management New/Renew-Authorization under E-waste Waste Management Rules, 2016" service in service list or user can search the service by entering service name from search bar also.

Step 2:- Here user can see workflow, procedure to apply the service and documents checklist, and view fee by clicking on Workflow, Procedure Checklist and View Fee button.

Step 3:- Click on Apply button and after clicking on apply button you will be redirected to https://chocmms.nic.in/.

Step 4:- For registration, user needs to click on 'New Industry Registration'.

Step 5:- Registration page will appear on screen. On this page user need to fill up all the details regarding industry and Occupier.

Step 6:- After filling all the details on registration page then save it an Auto created OCMMS login ID and Temporary Password is created.

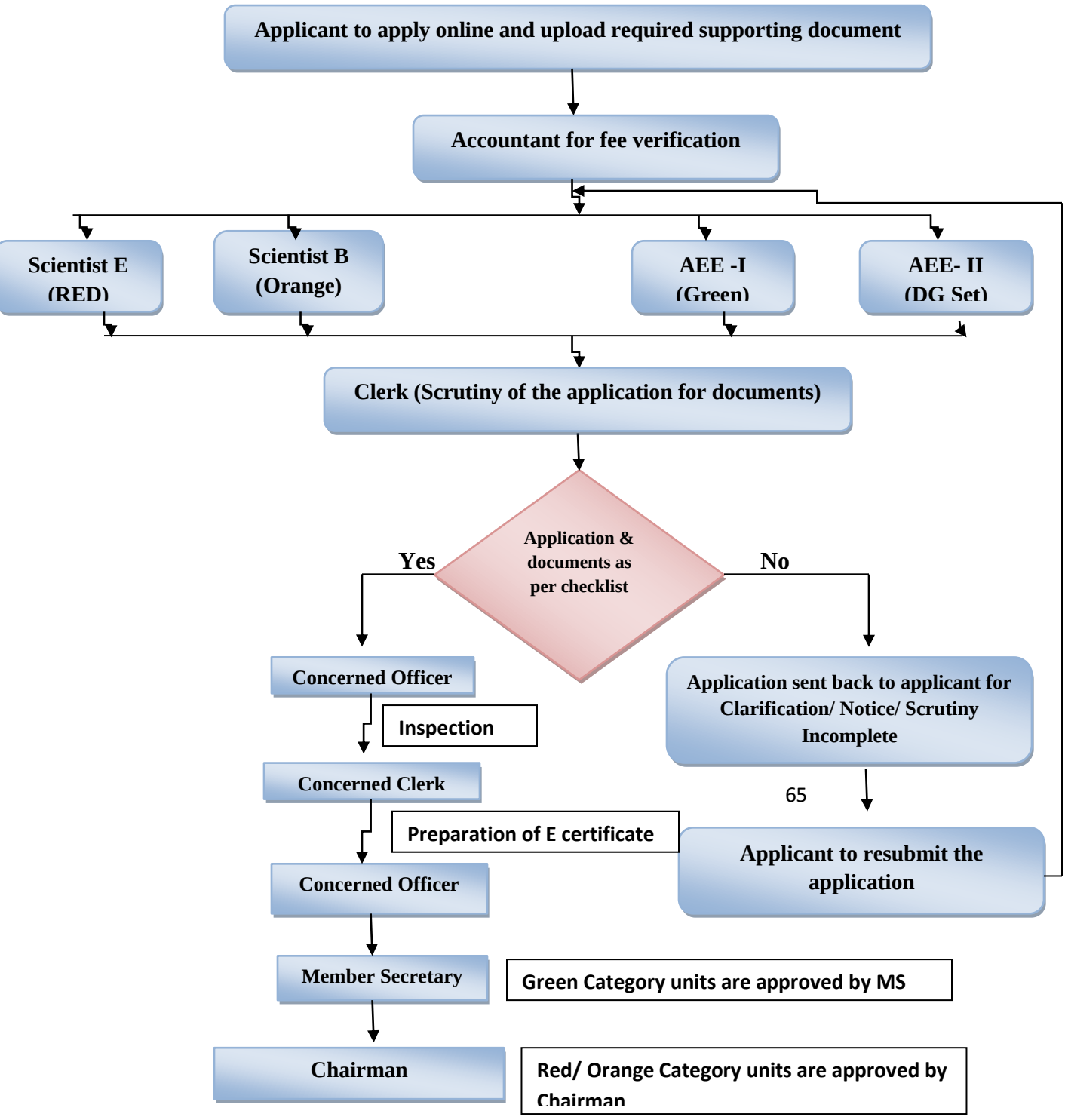
Step 7:- On home page, select “Industrial login” enter the user id and password with captcha code and click login. Then it will ask for change password. Enter the old password and make a new password and save the password. Then login again (Select Industrial Login).

Step 8:- Then again fill the details of login credentials to login in ‘OCMMS application account’.

Step 9:- Click on APPLY FOR WASTE MANAGEMENT /BATTERY WASTE MANAGEMENT / CONSTRUCTION & DEMOLITION MANAGEMENT” to start the application form.

Step 10:- If you are not sure that you have filled all the details or it is correct then “Click IN PROGRESS” radio button and save the application form to edit it again in future. If you are sure and submit all the details in application form then click on “COMPLETED” radio button to submit the Application Form.

Work Flow



Cost and Time

Fee Structure

S.No.	Category	Fee Structure		
		Red	Orange	Green
	Gross Capital Investment	Fee in Rupees/Year for Consent to Establish and Operate		
1.	Upto Rs. 10 Lakhs	1980	1490	1240
2.	Above Rs. 10 Lacs to Rs. 25 Lacs	2970	2480	1980
3.	Above Rs. 25 Lacs to Rs. 50 Lacs	4950	3960	2970
4.	Above Rs. 50 Lacs to Rs. 1 crore	9900	7760	5780
5.	Above Rs. 1 crore to Rs. 5 crore	19800	14850	11550
6.	Above Rs. 5 crore to Rs. 10 crore	39600	23760	18480
7.	Above Rs. 10 crore to Rs. 25 crore	79200	47520	36960
8.	Above Rs. 25 crore to Rs. 50 crore	118800	77550	57750
9.	Above Rs. 50 crore to Rs. 100 crore	145200	115500	99000
10.	Above Rs. 100 crore to Rs. 200 crore	297000	198000	145200
11.	Above Rs. 200 crore	387750	297000	198000

DG set

Size of Diesel Generator set based on Rated Capacity	Consent to Establish (in Rs./Year)	Consent to Operate (in Rs./Year)
<200 KVA	660	830
200-500 KVA	830	990
>500 KVA	990	1160
DG set installed with the Mobile Tower	330	500

Bio Medical Waste

S.No.	Category	Existing Fee in Rupees/Year
1	Hospitals, Nursing Homes and Health Care Establishments (upto200 beds)	Rs. 1650/- upto 4 beds and additional Rs. 165/- per bed from fifth bed onwards.
2	Hospitals, Nursing Homes andHealth Care Establishments (having more than 200 beds)	82500
3	Operator of the facility of Bio-medical Waste (excluding transportation)	16500
4	Transporters of Bio-medicalWaste	12380

S.No.	Category	Existing Fee in Rupees

		(One time)
1	Clinics, Pathological Laboratories and blood banks	8250
2	Veterinary Institutions, Dispensaries and Animal Houses	
3	Any Other Institution/Organisation not covered under any of the above category and generating Bio- medical Waste	

Additional Fee for the violators

For Red Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 45 days	NIL	Original fees
45-31 days	25 % of Original fee	Original fees + Additional fees
30-16 days	50 % of Original fee	Original fees + Additional fees
15 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Orange Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 30 days	NIL	Original fees
30-21 days	25 % of Original fee	Original fees + Additional fees
20-11 days	50 % of Original fee	Original fees + Additional fees
10 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Green Category:

Unit apply for renewal of consent to operate	**Additional Fee***	**Total fees to be paid by unit**
Before 15 days	NIL	Original fees

15-11 days	25 % of Original fee	Original fees + Additional fees
10-06 days	50 % of Original fee	Original fees + Additional fees
5 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

Category	Number of days
Red	45 days
Orange	30 days
Green	21 days

ıble risk category

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No.B-29012/ESS(CPA)/2015-16/ March 07, 2016

To

The Chairman
All the State Pollution Control Boards / Pollution Control Committees
(List Attached)

SUB: MODIFIED DIRECTIONS UNDER SECTION 18(1)(b) OF THE WATER (PREVENTION & CONTROL OF POLLUTION) ACT, 1974 and THE AIR (PREVENTION & CONTROL OF POLLUTION) ACT, 1981 REGARDING HARMONIZATION OF CLASSIFICATION OF INDUSTRIAL SECTORS UNDER RED / ORANGE / GREEN / WHITE CATEGORIES.

WHEREAS, under section 16 (2)(b) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(c) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the Central Pollution Control Board (CPCB), constituted under the Water (Prevention and Control of Pollution) Act, 1974, is to coordinate activities of the State Pollution Control Boards (SPCBs) and Pollution Control Committees (PCCs); and

WHEREAS, under section 16 (2)(c) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(d) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the CPCB is to provide technical assistance and guidance to SPCBs and PCCs; and

WHEREAS, it was brought to the notice of CPCB, that different SPCBs /PCCs were following different criteria for classification of industrial sectors under Red/Orange/ Green category and that classification was being used by the SPCBs/PCCs

Searchable based on risk category

WHEREAS, the report prepared by the Working Group was discussed in the 57th Conference of Chairmen & Member Secretaries of CPCB& SPCBs/PCCs held in Delhi on September 15, 2011, wherein some modifications were proposed;

WHEREAS, the final report of the working group was prepared, incorporating the suggestions/observations made in the 57th Conference of Chairmen and Member Secretaries of CPCB & SPCBs/PCCs and in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water Act, 1974, following directions were issued for compliance to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, orange and green as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green':

a). To maintain uniformity in categorization of industries under Red/ Orange/Green category, the SPCBs /PCCs shall adopt the list as finalized by CPCB based on the recommendations of that Working Group for grant of Consent, inventorization of industries under Red, Orange and Green categories and other related activities.

(b). The SPCBs/PCCs shall revise the list of Red, Orange and Green categories of industries operating in their jurisdiction based on the criteria specified in the final report of that Working Group and submit the same to CPCB within 90 days in hard copy as well as soft copy;

WHEREAS, later-on, it was observed that the process of categorization thus far was primarily based on the size of the industries and consumption of resources and pollution due to discharge of emissions and effluents and its likely impact on health was not considered as primary criteria;

WHEREAS, there have been proposals from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more pragmatic manner. The issue was discussed during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06-07, 2015 and also during the Conference of the Chairmen and Member Secretaries of CPCB and SPCBs/PCCs held in New Delhi on April 08, 2015. Accordingly, a 'Working Group' comprising of the Members from Central Pollution Control Board and State Pollution Control Boards representing the States of Andhra Pradesh, Punjab, Tamilnadu, West Bengal, Madhya Pradesh and Maharashtra, was constituted to revisit the criteria of categorization of industries and suggest rationale based on pollution potential for categorization of industrial sectors and adopting it for implementation of pollution control plan;

WHEREAS, the Working Group has developed the criteria of categorization of industrial sectors based on the concept of Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control

of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index (PI) of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector;

WHEREAS , based on the series of consultations with SPCBs, different Government / Non-government Institutions including industries and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors has been finalized:

- Industrial Sectors having Pollution Index score of 60 and above – Red category
- Industrial Sectors having Pollution Index score of 41 to 59 -Orange category
- Industrial Sectors having Pollution Index score of 21 to 40 -Green category
- Industrial Sectors having Pollution Index score incl. & upto 20 -White category

WHEREAS, based on the revised criteria, the 'Final Report on Revised Categorization of Industrial Sectors under Red/Orange/Green/White' has been evolved. The 'Categorization' is based on the relative pollution potential of the industrial sectors and grouping of the industrial sectors based on the use of raw materials, manufacturing process adopted and pollutants likely to be generated;

WHEREAS, based on relative Pollution Index, the number of industries in various categories are as under :

i. The Red category of industrial sectors: 60
ii. The Orange category of industrial sectors: 83
iii. The Green category of industrial sectors: 63 and
iv. The Newly introduced White category: 36

WHEREAS, there shall be no necessity of obtaining the Consent to Operate" for White category of industries and an intimation to concerned SPCB / PCC shall suffice;

WHEREAS, the purpose of categorization is to ensure that the industry is established in a manner consistent with the environmental objectives and to prompt industrial sectors to adopt cleaner technologies, ultimately resulting in generation of no or minimum pollutants.

WHEREAS the new categorization system shall also facilitate in self-assessment by industries;

Now, therefore, in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) Act, 1974 and Section 18(1)(b) of the Air (Prevention & Control of Pollution), Act , 1981 the earlier Directions issued in June 2012 in the context of categorisation of industries as Red, Orange & Green are withdrawn with immediate effect and following **'Directions'** are hereby issued for compliance by all SPCBs and PCCs :

1. That the SPCBs and PCCs shall adopt the Revised Criteria of categorization of industrial sectors as detailed in table nos. F1, F2, F3 and F4 and Revised Lists of Red, Orange, Green and White categories of industrial sectors, presented at table no. G2, G3, G4 and G5 respectively, in the 'Final Report' as attached herewith immediately.
2. That all pending applications for consideration of 'Consent to Establish' and 'Consent to Operate' and future such applications shall be processed as per revised criteria.
3. That the SPCBs and PCCs will provide the list of industries identified in each category existing in the State which have been considered for grant of consents. SPCBs/PCCs will forward the list of such industries before 31.05.2016 and the same will be uploaded on the websites of respective SPCB/PCC.

4. That the 'Revised Lists of Red, Orange, Green and White category of industrial sectors' shall be used by the SPCBs and PCCs for Consent Management and inventorization of industries under Red, Orange ,Green and White categories. Siting of industries shall be only in conforming areas. SPCBs / PCCs shall evolve sector specific plans for control of pollution and industrial surveillance for verifying compliance.

5. That the SPCBs and PCCs shall revise /prepare the inventory of Red, Orange, Green and White categories of industries operating in their jurisdiction based on the revised criteria specified in the Final Report and submit the same to CPCB within 90 days i.e., before 30.05.2016 in hard copy as well as soft copy.

6. That the listed category of industries or those identified later-on under different categories shall not be linked to sanction of loan /finance or bank proceedings.

7. That any further addition of any new or left-over industrial sector and their categorization which is not listed in the revised list of Red, Orange, Green and White industrial sectors, shall be done at the level of concerned SPCB /PCC following revised criteria & guidelines as detailed in the attached document and no concurrence of CPCB shall normally be required. It is further clarified that while categorizing the industries, fractional numbers shall be rounded off to nearest integer.

The SPCBs/PCCs shall acknowledge the receipt of directions and submit the 'Action Taken Report' in compliance with these directions to CPCB before 15.04.2016.

(Arun Kumar Mehta)
Chairman
7/3/16

Copy to:

1. The Chief Secretary of all the States and UTs
2. The Secretary ,
   Ministry of Micro, Small and Medium Entrepreneurs
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
3. The Secretary ,
   Ministry of Heavy Industries
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
4. The Secretary,
   Ministry of New and Renewable Energy
   Block-14, CGO Complex,
   Lodhi Road,New Delhi-110 003,
5. The Advisor(CP Division)
   Ministry of Environment ,Forests and Climate Change
   Indira Paryavaran Bhawan
   Jor Bagh Road, New Delhi – 110 003
6. All Zonal Offices of CPCB

(A. B. Akolkar) 7.3.16
Member Secretary

Final Document
on
Revised
Classification
of
Industrial Sectors
Under

Red, Orange, Green and White Categories

(February 29, 2016)[1]

Central Pollution Control Board

Delhi

Executive Summary

Categorization of Industrial Sectors under Red, Orange, Green and White Category

The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications in 1989, with the purpose of prohibition/ restriction of operations of certain industries to protect ecologically sensitive Doon Valley. The notification introduced the concept of categorization of industries as " Red", "Orange "and "Green" with the purpose of facilitating decisions related to location of these industries. Subsequently, the application of this concept was extended in other parts of the country not only for the purpose of location of industries, but also for the purpose of Consent management and formulation of norms related to surveillance / inspection of industries.

The concept of categorization of industries continued to evolve and as different State Pollution Control Boards interpreted it differently, a need arose to bring about necessary uniformity in its application across the country. In order to harmonize the 'Criteria of categorization', Directions were issued by CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) , Act, 1974 to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, green and orange as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'.

The process of categorization thus far was primarily based on the size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its likely impact on health was not considered as primary criteria. There was demand from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more transparent manner. Accordingly, the issue was discussed thoroughly during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06 -07, 2015 and a 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted to revisit the criteria of categorization of industries and recommend measures for making the system transparent and rational.

The Working Group has developed the criteria of categorization of industrial sectors based on the Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index PI of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector. Based on the series of brain storming sessions among CPCB, SPCBs and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors is finalized.

197. Index score of 60 and above	Industrial Sectors having Pollution – Red category
198. Industrial Sectors having Pollution Index score of 41 to 59	–Orange category
199. Index score of 21 to 40	Industrial Sectors having Pollution –Green category
200. Index score incl.&upto 20	Industrial Sectors having Pollution -White category

The newly introduced White category of industries pertains to those industrial sectors which are practically non-polluting such as Biscuit trays etc. from rolled PVC sheet (using automatic vacuum forming machines), Cotton and woolen hosiers making (Dry process only without any dying/washing operation), Electric lamp (bulb) and CFL manufacturing by assembling only, Scientific and mathematical instrument manufacturing, Solar power generation through photovoltaic cell, wind power and mini hydel power (less than 25 MW).

The salient features of the 'Re-categorization' Exercise are as follows :

1. Due importance has been given to relative pollution potential of the industrial sectors based on scientific criteria . Further, wherever possible, splitting of the industrial sectors is also considered based on the use of raw materials, manufacturing process adopted and in- turn pollutants expected to be generated.
2. The Red category of industrial sectors would be 60.
3. The Orange category of industrial sectors would be 83.
4. The Green category of industrial sectors would be 63.
5. Newly introduced White category contains 36 industrial sectors which are practically non-polluting.
6. There shall be no necessity of obtaining the Consent to Operate'' for White category of industries. An intimation to concerned SPCB / PCC shall suffice.
7. No Red category of industries shall normally be permitted in the ecologically fragile area / protected area.

The purpose of categorization is to ensure that the industry is established in a manner which is consistent with the environmental objectives. The new criteria will prompt industrial sectors willing to adopt cleaner technologies, ultimately resulting in generation of fewer pollutants. Another feature of the new categorization system lies in facilitating self-assessment by industries as the subjectivity of earlier assessment has been eliminated. This 'Re-categorization' is a part of the efforts, policies and objective of present government to create a clean & transparent working environment in the country and promote the Ease of Doing Business.

Other similar efforts include installation of Continuous Online Emissions/ Effluent Monitoring Systems in the polluting industries, Revisiting of the CEPI (Comprehensive Environment Pollution Index) concept for assessment of polluted industrial clusters, Revision of existing industrial Emission/Effluent discharge standards, initiation of special drive on pollution control activities in Ganga River basin and many more in coming future.

Revised Criteria of Categorization of Industries

"Securing industrial pollution control in accordance with the Water (Prevention & Control of Pollution) Act, 1974 and Air (Prevention & Control of Pollution) Act, 1981 by linking with categorization of industries, consent management and vigilance – 'In context of Red, Orange, Green and White categories of industries"

A: Genesis of Categorization:

1. The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications, which inter-alia refers to Prohibition/ Restriction on operation of industries to protect ecologically sensitive areas or areas of specific importance. This has for the first time brought the concept of categorization of industries to" Red", "Orange "and "Green" and restrict their operation in certain areas of importance. Therefore, it is at-once interpreted that Red, Orange and Green categorization is linked with location specific needs.
2. The notification of MoEF was first brought on 2nd February,1989 in case of "Restriction on location of industries, mining operations and other developmental activities in Doon Valley in "Uttarakhand" and thereafter another notification on 24th February 1999 regarding restriction on the setting up of industries in Dahanu Taluka in Maharashtra. The categorization had been made mainly on the basis of size of the industries, man power and consumption of resources.

3. However, in other parts of the country, there have been variations in context to the classification of industries under Red, Orange and Green categories. SPCBs / PCCs were following their own criteria in different States thereby creating confusion.

4. In order to harmonize the 'Criteria of categorization', a 'Working Group' was formed as per resolution passed during the 57th Conference of the Chairmen & Member Secretaries of CPCB and SPCBs. Based on the recommendations of the Working

Group, Directions dated 4/6/2012 under Section 18(1)(b) of the Water

(Prevention & Control of Pollution) , Act, 1974 were issued to all SPCBs/PCCs with the effects to maintain uniformity in categorization of industries as red, green and orange as per list finalized by the Working Group. This indicative list included 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'. However, these identified categories have not been assigned with scores as per existing criteria/ or any new criteria

B: Categorization criteria used by SPCBs/PCCs:

SPCBs and PCCs use the criteria of Red, Orange and Green categories for consent management and vigilance purposes for carrying out inspections to verify compliance to the stipulated standards. However the above categorization do not emphasize on sector-specific plan for control of pollution in accordance with priority based on pollution index.

C: Gap in the process:

- The categorization has been made mainly on the basis of size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its impact on health was not considered as primary criteria.
- Categorization was on random basis, no scoring system was adopted.

D: Resolutions made during National Level Conferences

The issue was discussed thoroughly during the following national level conferences held in New Delhi:

- Conference of the Environment Ministers of Central Government and State Governments during April 06-07, 2015
- 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards / Pollution Control Committees held on April 08, 2015

Accordingly following resolutions were made during the Conferences:

- *A 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted.*
- *This WG shall revisit the categorization of industries that is based on pollution index criteria & environmental issues such as generation of emission, effluent and hazardous wastes.*
- *The categorization will be done on the basis of composite score (0-100 marks) of Pollution Index given in accordance with the following weightage.*

Air Pollution Score based on parameters namely PM, CO, NOx, SOx, HMs , Benzene, Ammonia and other toxic parameters relevant to the industry.	*40 Marks*
Water Pollution Score based on parameters namely pH, TSS, NH_3-N, BOD, Phenol and other toxic pollutants relevant to the industry.	*40 Marks*
Hazardous wastes (land fillable, incinerable, recyclable) as generated by the industry.	*20 Marks*
Note : • *Parameters to be decided on the basis of the nature of the wastes generating from the industrial sector.* • *Industries having only either water pollution or air pollution, the score will be normalized wrt 100.*	

- *Based on the score of the Pollution Index, following categorization be made :*
  - *Type of industries, if scores 60 and above be categorized as Red*
  - *Type of industries, if scores from 30 to 59 be categorized as Orange*
  - *Type of industries, if scores from 15 to 29 be categorized as Green*
  - *Type of industries, if less than 15 be categorized as White or non-polluting industry.*
- *SPCBs/PCCs may issue consent to the industries*
  - *Red category of industries for 5 years.*
- *Orange category of industries for 10 years.*
- *Green category of industries for 15 years.*
- *No necessity of consent for non-polluting industries.*
  - *No red categories of industries will be permitted to establish in eco-sensitive areas and protected areas.*

E: Follow-up Actions made on the Resolutions :-

- Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated

23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential.

- The categorization is made on the basis of following:
- Quality of emissions (air pollutants) generated
- Quality of effluents (water pollutants) generated
- Types of hazardous wastes generated
- Consumption of resources

- Reference is taken from the following :
- The Water (Prevention and Control of Pollution) Cess Act, 1977
- Standards so far prescribed for various pollutants under the Environment (Protection) Act , 1986
- Doon Valley Notification, 1989 issued by MoEF.

F : Scoring Methodology :

The details on the scoring methodology in respect of the aforesaid 3 components is presented in the following tables F-1 to F-4 .

Table F-1 : Water Pollution Scoring Methodology

Sl. No.	Activity / Types of Discharges	Score
Part A : Score W1 : Score based on types of expected criteria water-pollutants present in industrial processes waste waters. **Maximum of the following seven categories is to be taken.**		
W11	Waste-water which is polluted and the pollutants are - • not easily biodegradable (very high strength waste waters having BOD > 5000 mg/l); or • toxic; or • both toxic and not easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits up-to 10 mg/l or having BOD > 5000 mg/l). For details appendix 1 may be referred)	30
W12	Non-toxic high strength polluted waste-water having BOD in the range of 1000-5000 mg/l and the pollutants are biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11 mg/l to 250 mg/l and having BOD strength in the range of 1000-5000 mg/l) . For details appendix 1 may be referred)	25
W13	Non toxic- polluted waste-water having BOD below 1000 mg/l and the pollutants are easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11mg/l to 250 mg/l and having BOD strength below 1000 mg/l) . For details appendix 1 may be referred)	20
W14	Waste-water generated from the chemical processes and which is polluted due to presence of high TDS (total dissolved solids) of inorganic nature. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	15
W15	Waste-water generated from the physical unit operations / processes and which is polluted due to presence of TDS (total dissolved solids) of inorganic nature and of natural origin like fresh-water RO rejects, boiler blow-downs, brine solution rejects etc. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	12
W16	Non-toxic polluted waste-water from those units which are: • Having the overall waste-water generation less than 10 KLD and • The pollutants are easily bio-degradable having BOD below 200 mg/l which can be easily treated in a single stage ASP (activated	12

	sludge process) based Effluent Treatment Plant. Note : This is a special category and is applicable to only those units having over-all liquid waste generation less than 10 KLD with low strength organic load.	
W17	Waste-water from cooling towers and cooling-re-circulation processes	10
Part B : Score W2 : Score based on huge discharges of any kind (Penalty Clause)		
W2	Industry having overall liquid waste generation of 100 KLD or more including industrial & domestic waste-water.	10
Overall Water Pollution Score W = W1+W2		

Appendix 1

- **Water Pollutants covered under Group W11:**

  - Free available Chlorine , Total residual chlorine, Fluoride (as F), Sulphide (as S), Free Ammonical Nitrogen, Dissolved phosphates (as P), Free ammonia (as NH3), Nitrate Nitrogen, Mercury (As Hg), Selenium (as Se), Hexa-valent chromium (as Cr + 6), Lead (as Pb), Tin , Vanadium (as V), Cadmium (as Cd), Manganese (as Mn), Total chromium (as Cr), Copper (as Cu), Iron (as Fe), Nickel (as Ni), Zinc (as Zn), Benzene, Arsenic (as As), Benzo-a-pyrene, Cyanide (as CN), Phenolic compounds (as C_6H_5OH) , Adsorbable Organic Halogens (AOX), Boron and /or
  - BOD strength of waste water > 5000 mg/l

- **Water Pollutants covered under Group W12:**

  - Sodium Absorption Ratio (SAR) , Biochemical oxygen demand (3 days at 27°C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand, Oils & grease and
    - BOD strength of waste water is in the range of 1000-5000 mg/l

- **Water Pollutants covered under Group W13:**

  - Sodium Absorption Ratio (SAR), Biochemical oxygen demand (3 days at 27°C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand and
    - BOD strength of waste water is below 1000 mg/l

- **Water Pollutants covered under Group W14 and W15:**

  Chlorides as Cl, Colour , Total dissolved solids (TDS - Inorganic)

- **Water Pollutants covered under Group W16**

  - BOD strength of waste water is below 200 mg/l and overall discharge is less than 10 KLD.

Table F-2 : Air Pollution Score

Sl. No.	Air Pollutants Group	'Range of Prescribed Standard ' of criteria pollutants	Marks
Part 1 : Score A1 = Score based on types of expected criteria Air Pollutants present in the emissions . Maximum of the following seven categories is to be taken. For details appendix 2 may be referred.			
1	Group A1A	Presence of criteria air pollutants having prescribed standard limits up - to 2 mg/Nm3	30
2	Group A1B	Presence of criteria air pollutants having prescribed standard from 3 to10 mg/Nm3	25
3	Group A1C	Presence of criteria air pollutants having prescribed standard from 11 to 50 mg/Nm3	20
4	Group A1D	Presence of criteria air pollutants having prescribed standard from 51 to 250 mg/Nm3	15
5	Group A1E	Presence of criteria air pollutants having prescribed standard from 251mg/Nm3 & above.	10
6	Group A1F	201.Generation of fugitive emissions of Particulate Matters which are: 1.Not generated as a result of combustion of any kind of fossil-fuel. 2. Generated due to handling / processing of materials without involving the use of any kind of chemicals. 3. Which can be easily contained /controlled with simple conventional methods	10
7	Group A1G	• Generation of Odours which are : • Generated due to application of binding gums / cements /adhesives /enamels • Which can be easily contained /controlled with simple conventional methods	10
Part 2 : Score A2 = Score based on consumption of fuels and technologies required for air pollution control :			
6	Group A2F1	• All such industries in which the daily consumption of coal/fuel is more than 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled only with high level equipments / technology like ESPs, Bag House Filters, High Efficiency chemical wet scrubbers etc.	10
7	Group A2F2	• All such industries in which the daily consumption of coal/fuel is from 12 MT/day to 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled with suitable proven technology.	5
Overall Air Pollution Score –A = A1 + A2			

Appendix 2

- **<u>Air pollutants covered under Group A1A:</u> Cd+Th,**

  Dioxins & Furans, Mercury, Asbestos

- **<u>Air Pollutants covered under Group A1B:</u>**

  HF, Nickel+ Vanadium, HBr, Manganese, Lead, H_2S, P_2O_5 as H_3PO_4

- **<u>Air Pollutants covered under Group A1C:</u>**

  Chlorine, Pesticide compounds, CH_3Cl, TOC, Total Fluoride, Hydrocarbons, NH_3, HCL vapour & Mist, H_2SO_4 Mist, SO_2

- **<u>Air Pollutants covered under Group A1D:</u> CO,**

  PM, CO, NOx

- **<u>Air Pollutants covered under Group A1E:</u> NOx**

  with liquid-fuel, SO_2 with liquid-fuel

Table F-3: Hazardous Waste Generation Score

Sl.No.	**Types of Hazardous Waste Generated as** per Schedule 1 / Schedule 2 of Hazardous Waste (Management, Handling & Trans-boundary Movement) Rules , 2008 . **Maximum of the following four categories is to be taken**	**Score**
HW1	• Land disposable HW which require special care & treatment for stabilization before disposal.	20
HW2	• Incinerable HW	15
HW3	• Land disposable HW which doesn't require treatment & stabilization before disposal. • High volume low effect wastes such as fly-ash, phspho-gypsum, red-mud, slags from pyro-metallurgical operations, mine tailings and ore beneficiation rejects)	10
HW4	• Recyclable HW, which are easily recyclable with proven technologies.	10

Table F-4 : Calculation Sheet

Industrial Sector - .....

1. Water Pollution Score (W)			
Scores	Waste Water Category	Value	
Score on W1			
Score on W2			
Water Pollution Score = W1+W2			
2. Air Pollution Score (A)			
Scores	Air Pollutant Category	Value	
Score on A1			
Score on A2	-	-	
Air Pollution Score = A1+A2			
3. Hazardous Waste Score (HW)			
Score	HW Category	Value	
HW			
Grand Total = W + A + HW			

Note :

- Any of the industrial sector having only either air pollution (A) or water pollution (W) , the score will be normalized to 100 as per the following formula –

  Normalized Score = {100 x W (or A)} / 40

- Any of the industrial sector having air pollution (A) and water pollution (W) both but no hazardous waste generation (H) , the joint score of air & water pollution will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+A)} / 80

- Any of the industrial sector having air pollution (A) & hazardous waste generation (H) but no water pollution (W), the joint score of air pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (A+H)} / 60

- Any of the industrial sector having water pollution (W) and hazardous waste generation (H) but no air pollution (A), the joint score of water pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+H)} / 60

G : Developments :

- The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) i.e a total of 244 industrial sectors have been assessed as per the proposed formula by the Working Group. For this purpose, concerned Engineers / Scientists from the Member SPCBs were also involved & consulted during May 28-29, 2015.
- After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " was prepared by the Committee and circulated to all the SPCBs, PCCs and concerned Ministries for their information & comments. The ' Draft Document ' was uploaded on the website of CPCB also for information & comments of one & all.
- The matter was discussed during the 170th Board Meeting also and issues raised by the Board Members pertaining to some of the industrial sectors were clarified.
- Responses were received from various concerned Ministries, SPCBs, Industrial Associations including individuals.
- Based on the above, final meeting was convened by the Secretary , MoEFCC with CPCB and senior officers of MoEFCC on January 06, 2016 to resolve the issues appropriately and finalize the 'Re-categorization'. Accordingly , following modifications in the 'Range of Pollution Index 'for the purpose of categorization of industrial sectors were suggested :

    - Industrial Sectors having Pollution Index score of 60 and above – Red category
    - Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
    - Industrial Sectors having Pollution Index score of 21 to 40 –Green category
    - Industrial Sectors having Pollution Index score incl.& upto 20 –White category

- Based on the final criteria as described in v above , the final categorization is as follows :

Category of Industrial Sector	Existing Categorization	Proposed (New) categorization
Red	85	60
Orange	73	83
Green	86	63
White	---	36
Total	244	242

- In the proposed categorization, some of the industrial sectors have been either deleted due to duplication or merged with similar type of sectors on account of same

characteristics of pollution generation. In a similar way, some of the industrial sectors are split into more sectors on account of variation in the raw materials / manufacturing process. As a result final totals of the existing and proposed categorization are different.

- The industrial sector which doesn't fall under any of the above four categories (Red, Orange, Green and White) , decision with regard to its categorization will be taken at the level of concerned SPCB/PCC by a committee headed by the Member Secretary , SPCB/PCC and comprising of two senior cadre Engineers / Scientists of the SPCB / PCC in accordance with the scoring-criteria specified in this document.
- The summary is presented in the following Table G-1 and final lists of Red, Orange, Green and White categories of industries are presented in Tables G-2, G-3, G-4 and G-5 respectively, which are self explanatory.

Table G-1: Final Summary Table Red , Orange, Green and White Categories of Industries (16-01-16)

Sl No.	Original Categorization	Initial Nos.	Addition by Splitting into further classes	Deletion / Shifting to foot-note due to vague term / Merger / other reasons	Re-categorization to Red	Re-categorization to Orange	Re-categorization to Green	Re-categorization to White	Check
		1	2	3	4	5	6	7	(1+2) = (3 to 7)
1	Red	85	11	7	60	26	3	Nil	96=96
2	Orange	73	2	3	Nil	51	19	2	75=75
3	Green	86	Nil	3+2=5	Nil	6	41	34	86=86
Final Categorization		244	13	15	**60 (Red)**	**83 (Orange)**	**63 (Green)**	**36 (White)**	**257 =257 (Total categories including in foot-note)**

Table G-2 : Final List of Red Category of Industrial Sectors

Sl No.	Orgnl Sl.No	Industry Sector	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	REMARKS
1.	38	Isolated storage of hazardous chemicals (as per schedule of manufacturing, storage of hazardous chemicals rules ,1989 as amended)									R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.
2.	4	Automobile Manufacturing (integrated facilities)	30	-	30	20	-	20	10	60	**R-R**	Such types of plants are having either one or combinations of polluting activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating , phosphating, painting , heat treatment etc. 203. Some of such plants may outsource some /all of the polluting activities. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.
3.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent cleared metal catalyst containing copper,, Spent cleared metal catalyst containing zinc,,	30	-	30	20	-	20	10	60	**R-R**	All the three types of pollutants are expected.
4.	44	Manufacturing of lubricating oils ,grease and petroleum based products	20	-	20	20	-	20	20	60	**R-R**	Generates all sorts of pollution.
5.	66 E	DG Set of capacity > 5 MVA	-	-	-	20	5	25	-	62.5	**R-R**	• Mainly air polluting. • DG sets consume the diesel @ 0.21 litres/hr/KVA at full load. • Average running is taken @ 12 hrs / day although many of the DG sets run for more than this period.

6.	31	Industrial carbon including electrodes and graphite blocks, activated carbon, carbon black	10	-	-	20	5	25	10	62.5	**R-R**	Mainly air polluting. Air pollution score is normalized to 100.
7.	39	Lead acid battery manufacturing(excluding assembling and charging of lead-acid battery in micro scale)	10	-	10	25	-	25	10	62.5	**R-R**	• Mainly air polluting. Air pollution scores are normalized to 100. • Lead Acid Battery manufacturing consists of various stages which broadly involve (after producing or receiving lead oxide): Paste Mixing , Grid Casting , Grid Pasting & Curing , Hydro-setting, parting & enveloping , Stacking, grouping & inter-cell welding , Formation. Exposure of workmen to lead during all or any of the processes outlined above exceeds the prescribed standards if appropriate equipment in this respect is not installed at any Battery Manufacturing Unit. All of the above processes, some more than others, involve release of lead particles or fumes into the environment. Pollution from the above processes can be grouped into two possible types, viz: (a) Lead Oxide becomes airborne and there is Particulate Pollution (b) Fumes are generated and there is Gaseous Pollution
8.	62	Phosphate rock processing plant	30	-	30	20	-	20	-	62.5	**R-R**	• The sepa ration of phosphate rock from impurities and non-phosphate materials for use in fertilizer manufacture consists of benefi ciation, drying or calcining at some operations, and grinding. Phosphate rock from the mines is fi rs t sent to benefi ciation uni ts to sepa rate sand and clay and to remove impurities. Steps used in benefi ciation depend on the type of rock. • The water & air pollution scores are normalized to 100.

9.	66	Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]	10	-	10	15	10	25		62.5	**R-R**	1. Mainly air polluting. It uses a mixture of biomass (agro based) and coal (< 10 %) as a fuel. Almost, round the yea r operation. 2 . In case of DG sets of 5 MVA & more and emissions of SO2 will take place due to use of liquid fuel. Air pollution score will be =20 + 10 = 30, Normalized score will be 75. 3. In case of 'Waste to Energy Plants' , water will be used for cooling and air score will be - 30+10 = 40.
10.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent catalyst containing nickel, cadmium, Zinc, copper, arsenic, vanadium and cobalt,	30	-	30	25	-	25	10	65	**R-R**	All the three types of pollutants are expected.
11.	67	Processes involving chlorinated hydrocarbons	30	-	30	20	-	20	15	65	**R-R**	Chlorinated hydrocarbons are used in the manufacture of insecticides, pes ticides and organo chloro pes ti cides . Effluents & emissions are toxic in nature.
12.	74	Sugar (excluding Khandsari)	20	10	30	15	10	25	10	65	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Sugar mills genera te all sorts of pollution problems.
13.	22	Fibre glass production and processing (excluding moulding)	-	-	-	20	-	20	20	67	**R-R**	• The use of styrene in most methods of fiberglass production causes hazardous air pollution that is harmful to brea the at excessi ve levels. • It is mainly air polluting & HW genera ting industry. The air pollution & HW scores are normalized to 100. • In case of lead containing glass, the score of A1 will be 25 and final normalized score will be 75 and shall be categorized as Red.
14.	23	Fire crackers manufacturing and bulk storage facilities	-	-	-	20	-	20	20	67	**R-R**	• This is the normalized score based on air pollution & HW genera tion. • Various hazardous chemicals are used in the manufacturing process . • These chemicals are namely Potassium Nitrate , Potassium per-chlorate, Barium Nitrate, Aluminium compounds, Copper Chloride etc.

												iv. These chemicals are highly hazardous and cause serious diseases among the workers. especially ability of blood to carry oxygen leading to heada ches , methemoglobinemia and kidney problems , skin problems, thyroid metal fume etc.
15.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Dismantlers Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.	-	-	-	30	0	30	10	67	R-R	Mainly air polluting and hazardous waste generating. Air & HW pollution scores are jointly normalized to 100.
16.	47	Milk processes and dairy products(integrated project)	20	10	30	20	5	25	-	68.75	**R-R**	• Water as well as air polluting due to use of boilers. • Water & air pollution scores are normalized to 100.
17.	63	Phosphorous and its compounds	30	-	30	25	-	25	-	68.75	**R-R**	Water pollution & air pollution containing compounds of phosphorous are expected
18.	61	Pulp & Paper (waste paper based wi thout bleachi ng process to manufacture Kraft paper)	20	10	30	15	10	25	0	68.75	**R-R**	Mainly water & air polluting . Water & air pollution scores are normalized to 100.
19.	13	Coke making , liquefaction, coal tar distillation or fuel gas making	30	-	30	20	-	20	20	70	**R-R**	It is a kind of petrochemical industry.

20.	41	Manufacturing of explosives, detonators, fuses including management and handling activities	30	-	30	20	-	20	20	70	**R-R**	• Explosives manufacture and use contribute some measure of hazardous waste to the environment. • Nitroglycerin produces several toxic byproducts such as acids, caustics, and oils contaminated with heavy metals. These must be disposed of properly by neutralization or stabilization and transported to a hazardous waste landfill. • The use of explosives creates large amounts of dust and particulate from the explosion, and, in some cases, releases asbestos, **lead,** and other hazardous materials into the atmosphere.
21.	45	Manufacturing of paints varnishes, pigments and intermediate (excluding blending/mixing)	30	-	30	25	-	25	15	70	**R-R**	• The process may cause considerable emissions of volatile organic compounds (VOC). VOC contribute to the crea tion of ozone in the lower la yers of the atmosphere (photochemical air pollution) and can present danger to heal th. • Dust and odour may also be a problem. • Washing of vessels will contribute waste - waters. • Large quantity of HWs are also produced.
22.	56	Organic Chemicals manufacturing	30	-	30	20	-	50	20	70	**R-R**	Such types of industrial sectors generate all sorts of pollution.
23.	1	Airports and Commercial Air Strips	20	10	30	-	-	-	10	75	**R-R**	204. The Airports are genera ting mainly the waste - waters. 205. This is the water pollution normalized score for airports ha ving discharge more than 100 KLD. 206. The airports / strips ha ving discharge less than 100 KLD will ha ve score of 50 and hence orange category. 207. If the score is normalized wrt water + HW both, then all the airports will come under Orange category (score - 58.33).
24.	3	Asbestos and asbestos based industries	-	-	-	30	-	30	10	75	**R-R**	• This is mainly air polluting industry. • Final score is based on air pollution score only. • Asbes tos is carcinogenic and banned in many countries.

25.	5	Basic chemicals and electro chemicals and its derivatives including manufacturing of acid	30	-	30	-	-	-	10	75	**R-R**	• Standards prescribed for Inorganic Chemicals are adopted. • It is mainly water polluting industry having effluents which are toxic and not easily biodegradable.
												• Water pollution score normalized to 100 is undertaken. • The earlier Red category industrial sector namely "Hydrocyanic acid and its derivatives " is also merged under this industrial sector.
26.	7	Cement	-	-	-	20	10	30	-	75	**R-R**	This is mainly air polluting industry & hence normalized air pollution score.
27.	9	Chlorates, per-chlorates & peroxides	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
28.	10	Chlorine, fluorine, bromine, iodine and their compounds	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
29.	16	Dyes and Dye- Intermediates	30	-	30	20	5	25	20	75	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Such types of industrial sectors generate all sorts of pollution.
30.	26	Health-care Establishment (as defined in BMW Rules)	20	10	30	-	-	-	-	75	**R-R**	• Mainly water polluting. • The water pollution score is normalized to 100 & valid for Hospitals having total waste-water generation > 100 KLD. • The hospitals with incinerator will be categorized as Red irrespective of the quantity of the waste - water generation. • The hospitals having total waste-water generation less than 100 KLD and without incinerator, the normalized water pollution score will be 50 and will be categorized as Orange category.

31.	29	Hotels having overall waste-water generation @ 100 KLD and more.	20	10	30	15	-	15	-	75	**R-R**	• Mainly water polluting. Small boiler may be installed. • The water pollution score is normalized to 100 & valid for Hotels having waste-water generation > 100 KLD. • The hotels having more than 20 rooms and waste-water generation less than 100 KLD and having a coal / oil fired boiler , the pollution score will be 35/40 & are categorized as Orange. • The hotels having more than 20 rooms and waste-water generation less than 10 KLD and having no-boiler & no hazardous waste generation, the pollution score will be 20 & are categorized as Green.
32.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Lead acid battery plates and other lead scrap/ashes/residues not covered under Batteries (Management and Handling) Rules , 2001. [* Battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes". Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "rains".	30	-	30	25	--	25	20	75	**R-R**	All the three types of pollutants are generated.

33.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Integra ted Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches , acti va ted glass cullets from ca thode -ray tubes and other acti va ted glass and PCB-capacitors , or any other component contaminated with Schedule 2 consti tuents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent tha t they exhibit hazard characteristics indicated in part C of this Schedule.	30	-	30	25	-	25	20	75	**R-R**	All the three types of pollutants are expected.
34.	43	Manufacturing of glue and gelatin	30	10	40	20	-	20	-	75	**R-R**	Highly water polluting & obnoxious air polluting.
35.	49	Mining and ore beneficiation	30	10	40	15	5	20	-	75	**R-R**	Both air and water polluting. Score is normalized wi th air & water pollution.
36.	52	Nuclear power plant	10	-	10	30	-	30	15	75	**R-R**	• Mainly air polluting due to incinera tor. Others - cooling water. • Air pollution score is normalized to 100.
37.	58	Pesticides (technical) (excluding formulation)	30	-	30	25	-	25	20	75	**R-R**	208. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 209. Such types of industrial sectors generate all sorts of pollution.
38.	64	Photographic film and its chemicals	30	-	30	-	-	-	-	75	**R-R**	• Silver salts and other chemicals are used in preparation. Slight quantity of effluents is generated. • Water pollution scores are normalized to 100.

39.	68	Railway locomotive work shop/Integrated road transport workshop/Authorized service centers	20	10	30	-	-	-	10	75	**R-R**	• Mainly water polluting industry . Water is used in the washing of locomotives, road transport vehicles during servi cing. • This score is valid for those Centers ha ving discharge more than 100 KLD. • Service Centers ha ving waste-water generation < 100 KLD, the normalized score will be =(100*20)/40= 50.
40.	84	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing and colouring	30	10	40	15	-	15	20	75	**R-R**	In this sector all sorts of pollution are genera ted.
41.	8	Chlor Alkali	30	10	40	20	10	30	10	80	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Chlor-alkali units are ha ving different section like NaOH, Cl 2, SBP etc which are ha ving toxic effluents. Additionally , fuel consumption is also on higher-side.
42.	70	Ship Breaking Industries	30	-	30	30	-	30	20	80	**R-R**	• The ship-breaking industry creates numerous hazards for the coastal and marine environment. • Ship-breaking releases a large number of dangerous pollutants, including toxic waste, oil, poly-chlorinated biphenyls, and heavy metals, into the waters and sea bed. • While most of the oil is removed before a ship is scrapped, sand used to mop up the remaining oil is thrown into the sea. High concentrations of oil and grease are then found in the coastal waters, choking marine life.
												• Solid waste strewn on the shore, 45 tonnes on any given day according to a study by the Central Pollution Control Board, also finds its way into the sea. • Adding to the stress on coastal waters, the organic load from the thousands of workers living in cramped conditions with little or no sanitary facilities results in unacceptably high levels of BOD.

43.	53	Oil and gas extraction including CBM (offshore & on-shore extraction through drilling wells)	30	-	30	-	-	-	20	83	**R-R**	• Mainly water polluting & hazardous waste generating. • The water pollution & HW generation scores are normalized to 100.
44.	36	Industry or process involving metal surface treatment or process such as pickling/ electroplating/paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & toxic hazardous waste generating industry. Scores are normalized to 100.
45.	80	Tanneries	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & hazardous waste generating industry. Scores are normalized to 100.
46.	65	Ports and harbour, jetties and dredging operations	30	10	40	15	10	25	20	85	**R-R**	This category contain all sorts of pollution.
47.	77	Synthetic fibers including rayon ,tyre cord, polyester filament yarn	30	10	40	25	10	35	10	85	**R-R**	This sector generates all sorts of pollution problems.
48.	81	Thermal Power Plants	30	10	40	20	10	30	15	85	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • TPP generate all sorts of pollution problems.
49.	71	Slaughter house (as per notification S.O.270(E)dated 26.03.2001)and meat processing industries, bone mill, processing of animal horn, hoofs and other body parts	25	10	35	-	-	-	-	87.5	**R-R**	Mainly water polluting and obnoxious odour generating industry. The water pollution score is normalized to 100
50.	2	Aluminium Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • This sector is generating all sorts of pollution i.e. air, water and HW.
51.	12	Copper Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Integrated Copper Smelters contain all sorts of pollution.
52.	20	Fertilizer (basic) (excluding formulation)	30	10	40	20	10	30	20	90	**R-R**	210. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 211. Generates all sorts of pollution.
53.	37	Iron & Steel (involving processing from ore/ integrated steel plants) and or Sponge Iron units	30	10	40	20	10	30	20	90	**R-R**	cxv. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cxvi. Such types of industrial sectors generate all sorts of pollution.

54.	61	Pulp & Paper (waste paper based units with bleaching process to manufacture writing & printing paper)	25	10	35	25	10	35	20	90	**R-R**	Waste paper based Pulp & Paper mills with blea ching process generate all sorts of pollution.
55.	85	Zinc Smelter	30	10	40	20	10	30	20	90	**R-R**	cxvii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cxviii. Integrated Zinc smelter generates all sorts of pollution problems.
56.	55	Oil Refinery (mineral Oil or Petro Refineries)	30	10	40	25	10	35	20	95	**R-R**	cxix. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cxx. Such types of industrial sectors generate all sorts of pollution.
57.	59	Petrochemicals Manufacturing (including processing of Emulsions of oil and water)	30	10	40	25	10	35	20	95	**R-R**	cxxi. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cxxii. Such types of industrial sectors generate all sorts of pollution. cxxiii. The earlier red category industrial sector namely "Processing of Emulsions of Oil & Water " is merged with this industrial sector.
58.	60	Pharmaceuticals	30	10	40	30	5	35	20	95	**R-R**	cxxiv. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cxxv. Such types of industrial sectors generate all sorts of pollution.
59.	61	Pulp & Paper (Large-Agro + wood) , Small Pulp & Paper (agro based-wheat straw/rice husk)	30	10	40	25	10	35	20	95	**R-R**	cxxvi. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cxxvii. Large /Small Agro based Pulp & Paper mills contribute all sorts of pollution problems.
60.	15	Distillery (molasses / grain / yeast based)	30	10	40	-	-	-	-	100	**R-R**	Mainly water polluting industry. Final score is the normalized water pollution score.

Note :

cxxviii. Under the column Revised Category, the full forms of the abbreviations are as follows :

a. R-R means original category was Red and revised category is also Red
b. R-O means original category was Red and revised category is Orange
c. O-O means original category was Orange and revised category is also Orange
d. O-G means original category was Orange and revised category is Green
e. O-W means original category was Orange and revised category is White
f. G-O means original category was Green and revised category is Orange
g. G-G means original category was Green and revised category is also Green
h. G-W means original category was Green and revised category is White

cxxix. There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :

Sl No.	Original Sl No.	Industry Sector	Original Category	Remarks
1	14	Common treatment and disposal facilities(CETP, TSDF, E-waste recycling, CBMWTF, effluent conveyance project, incinerator, solvent/acid recovery plant, MSW sanitary land fill site)	R	cxxx. All such facilities are classified as Red but special category projects as these are parts of pollution control facilities. cxxxi. In case of CETP , the categorization will depend upon the category of member industries being served.
2	18	Processing of Emulsions of Oil & Water		It is a part of Petrochemical industries. Transferred and merged with the industrial sector namely 'Petrochemicals' at Sl. No. 54.
3	27	Heavy engineering including ship building (with investment on Plant & Machineries more than Rs 10 crores)	R	Most of the pollution generating processes / operations under this category are similar to the industry category namely "Automobile Manufacturing (integrated facilities)" at Sl . No. 1 and may be referred accordingly.
4	30	Hydrocyanic acid and its derivatives	R	Have been merged with the red category industrial sector namely " Basic chemicals and electro chemicals and its derivatives including manufacturing of acid " at Sl. No. 24
5	32	Industrial estates/ parks / complexes/ areas/ export processing zones/ SEZs/ Biotech parks/ leather complex	R	The classification will depend upon the category(ies) of the industries operating / proposed to be permitted in the area. In this context, guidelines prescribed in EIA Notification, 2006 shall be followed.
6	33	Industrial inorganic gases namely- a) Chemical gas- Acetylene, hydrogen, chlorine, fluorine, ammonia, sulphur dioxide, ethylene, hydrogen-sulphide, phosphine b) Hydrocarbon gases- Methane , ethane, propane	R	These gases are generally secondary products and produced alongwith other main products. To be classified as per the main parent plant.
7	69	Reprocessing of used oils & waste oils	R	cxxxii. The industry generates mainly the air pollution and oil bearing hazardous wastes. The normalized (air pollution & HW generation score is 58.33. cxxxiii. To be deleted as already covered under HW Recyclers / Re-processors (Used oils / Waste Oils) under Orange Category

Table G-3 : Final List of Orange Category of Industrial Sectors

Final Sl. No.	Orgnl S.No	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised category	Remarks
1.	20	Dismantling of rolling stocks (wagons/ coaches)	--	--	--	15	--	15	10	41.67	O-O	Emissions of dust and generation of waste oils take place during dismantling. Air pollution & HW generation scores (15+10=25) are normalized to 100.
2.	5	Bakery and confectionery units with production capacity > 1 TPD. (With ovens / furnaces)	20	--	20	15	--	15	--	43.75	O-O	
3.	10	Chanachur and ladoo from puffed and beaten rice(muri and shira) using husk fired oven	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
4.	23	Coated electrode manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes
5.	24	Compact disc computer floppy and cassette manufacturing / Reel manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Generates waste-water and process emissions.
6.	24	Flakes from rejected PET bottle	20	-	20	15	-	15	-	43.75	R-O	Normal water & air pollutions are generated.
7.	30	Food and food processing including fruits and vegetable processing	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
8.	40	Jute processing without dyeing	20	--	20	15	--	15	--	43.75	O-O	CPCB has notified standards for this category. Both air and water pollutions are generated.
9.	56	Manufacturing of silica gel	15	0	15	20	0	20	0	43.75	**G-O**	Waste-waters containing TDS and emissions of H_2SO_4 are generated.

10.	45	Manufacturing of tooth powder, toothpaste, talcum powder and other cosmetic items	20	--	20	15	--	15	--	43.75	O-O	Both air and water pollution are generated.
11.	55	Printing or etching of glass sheet using hydrofluoric acid	15	--	15	20	--	20	--	43.75	O-O	Both air and water pollution are generated.
12.	65	Silk screen printing, sari printing by wooden blocks	20	--	20	15	--	15	--	43.75	O-O	Wash-water and PM emissions from boilers .
13.	76	Synthetic detergents and soaps(excluding formulation)	20	-	20	15	-	15	-	43.75	R-O	212. This is the score for units having generation of waste- waters less than 100 KLD. 213. The units having waste- water generation more than 100 KLD will become mainly water polluting and accordingly normalized water pollution score will be 75 and be categorized as Red.
14.	71	Thermometer manufacturing	15	--	15	20	--	20	--	43.75	O-O	Process - making glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.
15.	14	Cotton spinning and weaving (medium and large scale)	--	--	--	15	--	37.5	10	47.5	O-O	Mainly air polluting industry. Sources of air pollution (PM) are the fine particles of cotton from spinning process. Air pollution score is normalized to 100.

16.	1	Almirah, Grill Manufacturing (Dry Mechanical Process)	--	--	--	20	--	20	--	50	O-O	Air pollution due to spray painting (emissions of VOCs). Units without painting operations shall be categorized as White.
17.	2	Aluminium & copper extraction from scrap using oil fired furnace (dry process only)	--	--	--	20	--	20	10	50	O-O	• Normalized Air pollution score. • Significant air pollution due to melting (emissions of SO2, PM).
18.	3	Automobile servicing, repairing and painting (excluding only fuel dispensing)	20	--	20	20	--	20	10	50	O-O	Normal water & air polluting and recyclable waste oil generating. If the waste water generation is more than 100 KLD, it will become mainly water polluting and Red category unit.
19.	4	Ayurvedic and homeopathic medicine	20	--	20	15	--	15	15	50	O-O	
20.	7	Brickfields (excluding fly ash brick manufacturing using lime process)	--	--	--	20	--	20	--	50	O-O	Significantly air polluting.
21.	8	Building and construction project more than 20,000 sq. m built up area	20	--	20	20	--	20	--	50	O-O	1. In the pre-construction stage , it is mainly air polluting due to generation of dust (PM) emissions. 2. After construction, it is mainly water polluting. If the discharge is more than 100 KLD, it will be having the normalized score of 75 and be categorized as Red.

22.	6	Ceramics and Refractories	-	-	-	20	-	20	-	50	R-O	• Mainly air polluting industry. • This score is for the units having coal consumption < than 12 MT/day. • For the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red.
23.	11	Coal washeries	15	10	25	15	-	15	-	50	R-O	• Wet washeries are mainly water polluting industry generating effluents which are having inorganic SS & TDS. Additionally, air pollution due to PM emissions is also generated. • Water & air pollution scores are jointly normalized to 100.
24.	16	Dairy and dairy products (small scale)	20	--	20	20	--	20	--	50	O-O	Water and air polluting both.
25.	18	DG set of capacity >1MVA but < 5MVA	--	--	--	20	--	20	--	50	O-O	Mainly air polluting . air pollution score is normalized to 100.
26.	17	Dry coal processing, mineral processing, industries involving ore sintering, pelletisating, grinding & pulverization	-	-	-	20	-	20	-	50	R-O	Mainly air polluting industry. Final score is the normalized air pollution score.

27.	19	Fermentation industry including manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol)	20	-	20	-	-	-	-	50	R-O	• Mainly water polluting industry. This is the normalized water pollution score for units having discharge < 100 KLD. • For the units having discharge > 100 KLD, the normalized water pollution score will be 75 and shall be accordingly categorized as Red.
28.	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	-	-	-	15	5	20	10	50	R-O	• Mainly air polluting. This score is applicable to secondary production of ferrous & non- ferrous metals (excluding lead) up-to 1 MT/hour production.

												• For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red. For Induction Furnace clubbed with AOD furnace – separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.
29.	26	Fertilizer (granulation / formulation / blending only)	--	--	--	20	--	20	--	50	O-O	Air polluting.
30.	27	Fish feed, poultry feed and cattle feed	--	--	--	20	--	20	--	50	O-O	Obnoxious odour , H2S etc. AP score is normalized to 100
31.	28	Fish processing and packing (excluding chilling of fishes)	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.

32.	31	Forging of ferrous and non- ferrous metals (using oil and gas fired furnaces)	--	--	--	20	--	20	--	50	O-O	Heating furnace. Mainly air polluting.
33.	32	Formulation/pelletization of camphor tablets, naphthalene balls from camphor/ naphthalene powders.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of Benzene, HC are expected.
34.	33	Glass ceramics, earthen potteries and tile manufacturing using oil and gas fired kilns, coating on glasses using cerium fluorides and magnesium fluoride etc.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of SO2 are expected.
35.	35	Gravure printing, digital printing on flex, vinyl	20	--	20	20	--	20	10	50	O-O	Waste waters , emissions of VOCs
36.	36	Heat treatment using oil fired furnace (without cyaniding)	--	--	--	20	--	20	--	50	O-O	Mainly air polluting and noise generating. AP Score is normalized to 100.
37.	28	Hot mix plants	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution scores are normalized to 100.
38.	37	Hotels (< 3 star) or hotels having > 20 rooms and less than 100 rooms.	20	--	20	20	--	20	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
39.	38	Ice cream	20	--	20	20	--	20	--	50	O-O	Wash-water and boilers / oven for pasteurization.
40.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Paint and ink Sludge/residues	-	-	-	20	0	20	0	50	R-O	Mainly air polluting. Air pollution score is normalized to 100
41.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Brass Dross ,, Copper Dross,, Copper Oxide Mill Scale,, Copper Reverts, Cake & Residues,, Waste Copper and copper alloys in	10	-	10	20	-	20	10	50	R-O	Mainly air polluting.

		dispersible form,, Slags from copper processing for further processing or refining ,, Insulated Copper Wire,, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" ,, Jelly filled Copper cables ,, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross,, Zinc ash/Skimming arising from galvanizing and die casting operations,, Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible from ,,										
42.	35	Industry or processes involving foundry operations	-	-	-	20	-	20	-	50	R-O	• This score is valid for the foundries having capacity < 5 MT/hr as such units require the coal/coke @ < 500 kg/hr. • The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red.
43.	40	Lime manufacturing (using lime kiln)	-	-	-	20	-	20	-	50	R-O	Mainly air polluting
44.	41	Liquid floor cleaner, black phenyl, liquid soap, glycerol mono-stearate manufacturing	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.

45.	42	Manufacturing of glass	10	-	-	20	-	20	-	50	R-O	• Mainly air polluting (melting at 1500ºC and refining . • In case of lead glass , the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red .
46.	43	Manufacturing of iodized salt from crude/ raw salt	12	--	12	20	--	20	--	50	O-O	Boiling in Evaporators (multiple effect evaporators), centrifuging, iodization with KIO3 mixing . Mainly air polluting. Air pollution score is normalized to 100.
47.	42	Manufacturing of mirror from sheet glass	--	--	--	20	--	20	--	50	O-O	Evaporator & furnace for heating the metal to be applied as reflector on mirror. Mainly air polluting.
48.	44	Manufacturing of mosquito repellent coil	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Toxic fumes are expected.
49.	46	Manufacturing of Starch/Sago	25	-	25	15	-	15	-	50	R-O	• Water and air polluting industry. Boiler is used for steam generation. • Water & air pollution scores are normalized to 100
50.	46	Mechanized laundry using oil fired boiler	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.
51.	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	--	--	--	20	--	20	--	50	O-O	1. Mainly air polluting. Boiler as well as VOCs from use of adhesives. 2. Without boiler, it will be a Green category industry.
52.	50	New highway construction project	-	-	-	20	-	20	-	50	R-O	Mainly air polluting project.

53.	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products	20	-	20	15	5	20	-	50	R-O	214. Both air and water polluting. Score is normalized with air & water pollution. This score is valid for industries having waste-water generation < 100 KLD. 215. For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red.
54.	49	Paint blending and mixing (Ball mill)	20	--	20	20	--	20	10	50	O-O	Both air and water pollution are generated.
55.	62	Paints and varnishes (mixing and blending)	20	0	0	20	0	20	0	50	**G-O**	Waste-waters as well as fumes of VOCs due to solvents, pigments, varnishes.
56.	51	Ply-board manufacturing(including Veneer and laminate) with oil fired boiler/ thermic fluid heater(without resin plant)	0	--	0	20	--	20	--	50	O-O	Mainly air polluting because of use of boiler. AP score is normalized to 100
57.	52	Potable alcohol (IMFL) by blending, bottling of alcohol products	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
58.	54	Printing ink manufacturing	20	--	20	20	--	20	--	50	O-O	1. Pigments, binders and solvents are used. 2. Boiler is also used. 3. Emissions of VOCs take place.
59.	70	Printing press	20	0	20	20	0	20	0	50	**G-O**	Colored waste-waters containing dyes and VOC emissions are generated.
60.	59	Reprocessing of waste plastic including PVC	20	--	20	20	--	20	--	50	O-O	Large quantities of wash-water and fugitive emissions are generated.
61.	61	Rolling mill (oil or coal fired) and cold rolling mill	10	--	10	20	--	20	--	50	O-O	Mainly air polluting. Air pollution score is normalized to 100. Others - cooling water and recyclable waste oils etc. are generated.

62.	67	Spray painting, paint baking, paint shipping	--	--	--	20	--	20	10	50	O-O	Mainly air polluting. Emissions of VOCs and HC are generated.
63.	72	Steel and steel products using various furnaces like blast furnace /open hearth furnace/induction furnace/arc furnace/submerged arc furnace /basic oxygen furnace /hot rolling reheated furnace	10	-	10	20	-	20	10	50	R-O	• Mainly air polluting. In the emissions, oxides of manganese, nickel etc. are also present. • Air pollution score is normalized to 100.
64.	73	Stone crushers	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution score is normalized to 100.
65.	75	Surgical and medical products including prophylactics and latex	20	-	20	20	-	20	-	50	R-O	Both air as well as water polluting. Air and water pollution scores are normalized to 100.
66.	85	Tephlon based products	0	0	0	20	0	20	0	50	**G-O**	Due to spraying applications, emissions (HC) are generated
67.	70	Thermocol manufacturing (with boiler)	--	--	--	20	--	20	--	50	O-O	Polystyrene is heated. Mainly air polluting with boiler.
68.	82	Tobacco products including cigarettes and tobacco/opium processes	20	-	20	20	-	20	-	50	R-O	Such industries generate both air as well as water pollution. These scores are normalized to 100.
69.	72	Transformer repairing/ manufacturing (dry process only)	--	--	--	20	--	20	10	50	O-O	Mainly air polluting because of ovens, shot-blasting etc.
70.	73	Tyres and tubes vulcanization/ hot retreating	10	--	10	20	--	20	--	50	O-O	Mainly air polluting . Emissions of PM, VOCs and obnoxious odour are generated.
71.	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	20	-	20	15	5	20	10	50	R-O	• All sorts of pollution are generated. • This score is valid for plants having waste-water generation < 100 KLD. • If the waste-water generation is more than 100 KLD, the unit shall be classified as Red.

72.	74	Wire drawing and wire netting	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
73.	21	Dry cell battery (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	30	--	30	15	--	15	10	55	O-O	Water and air polluting both.
74.	50	Pharmaceutical formulation and for R & D purpose (For sustained release/ extended release of drugs only and not for commercial purpose)	20	--	20	20	--	20	15	55	O-O	• All sorts of pollution are generated. • R&D activities are to be shifted to Red category.
75.	78	Synthetic resins	20	-	20	20	-	20	15	55	R-O	All sorts of pollution are generated.
76.	79	Synthetic rubber excluding molding	20	-	20	20	-	20	15	55	R-O	• Most synthetic rubber is created from two materials, styrene and butadiene. Both are currently obtained from petroleum. • Process is similar to a part of Petrochemical plants.
77.	9	Cashew nut processing	25	--	25	20	--	20	--	56	O-O	Normal water and air polluting.
78.	12	Coffee seed processing	25	--	25	20	--	20	--	56	O-O	Normal water & air polluting industry.

79.	57	Parboiled Rice Mills	25	-	25	20	-	20	-	56	R-O	• Rice Mills are generating both air and water pollution. Waste-waters are having high strength in respect of BOD. • This is the normalized air & water pollution score for units having waste-water generation < 100 KLD and fuel consumption less than 12 MTD. • For units having waste-water generation > 100 KLD or fuel consumption > 12 MTD or both , the unit shall be classified as Red.
80.	29	Foam manufacturing	--	--	--	20	--	20	15	58	O-O	• Raw material is polyurethane, latex etc. • Emissions of VOCs and HAPs. CH3Cl2 and similar compounds as blowing agents. • Outdated raw materials and spoiled slots are discarded as HW.
81.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Used Oil – As per specifications prescribed from time to time.	10	0	10	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100

82.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Waste Oil ---As per specifications prescribed from time to time.	-	-	-	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100.
83.	56	Producer gas plant using conventional up drift coal gasification (linked to rolling mills glass and ceramic industry refectories for dedicated fuel supply)	--	--	--	20	--	20	15	58.33	O-O	Mainly air polluting & tar (HW) generating. SO2, CO, NOx are generated. Tar is the by-product and utilized by other industries in co-processing.

Note :

- *Under the column Revised Category, the full forms of the abbreviations are as follows :*
  - *R-R means original category was Red and revised category is also Red*
  - *R-O means original category was Red and revised category is Orange*
  - *O-O means original category was Orange and revised category is also Orange*
  - *O-G means original category was Orange and revised category is Green*
  - *O-W means original category was Orange and revised category is White*
  - *G-O means original category was Green and revised category is Orange*
  - *G-G means original category was Green and revised category is also Green*
  - *G-W means original category was Green and revised category is White*

- *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication / vague category. The overall details are as follows:*

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*24*	*Excavation of sand from the river bed (excluding manual excavation)*	*O*	*Since such types of activities cause ecological distu rbances, the instru ctions issued by the government from time to time be followed. To be categorized by MoEF&CC.*
2	*39*	*Infrastructure Developmen t Project*	*O*	*Vast variety of such projects come under such category. This is to be decided by the concerned SPCB in line of EIA Notification , 2006.*
3	*53*	*Power press*	*O*	*Very vague term hence deleted. Such types of general engineering units have already been covered.*

Table G-4 : Final List of Green Category of Industrial Sectors

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	Remarks
1.	2	Aluminium utensils from aluminium circles by pressing only (dry mechanical operation)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.
2.	6	Ayurvedic and homeopathic medicines (without boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
3.	8	Bakery /confectionery /sweets products (with production capacity <1tpd (with gas or electrical oven)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
4.	6	Bi-axially oriented PP film along with metalizing operations	10	--	10	--	--	--	--	25	**O-G**	Mainly extrusion process involving Cooling water recirculation
5.	10	Biomass briquettes (sun drying) without using toxic hazardous wastes	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
6.	13	Blending of melamine resins & different powder, additives by physical mixing	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
7.	15	Brass and bell metal utensils manufacturing from circles(dry mechanical operation without re-rolling facility)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.

8.	16	Candy	10	--	10	10	--	10	--	25	**G-G**	Small quantities of waste-water and minor
												PM emissions are generated.
9.	17	Cardboard or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)	--	--	--	10	--	10	--	25	**G-G**	This score is valid with Small gas / electricity operated oven / furnace for making glue.
10.	18	Carpentry & wooden furniture manufacturing (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from cutting operations.
11.	19	Cement products (without using asbestos / boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from mixing operations.
12.	20	Ceramic colour manufacturing by mixing & blending only (not using boiler and wastewater recycling process)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions.
13.	11	Chilling plant, cold storage and ice making	10	--	10	--	--	--	--	25	**O-G**	Cooling water recirculation only.
14.	13	Coke briquetting (sun drying)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting industry. Sources of air pollution (PM) are pulverizes and mixers. Air pollution score is normalized to 100.
15.	28	Cotton spinning and weaving (small scale)	--	--	--	10	--	10	--	25	**G-G**	Minor PM emissions from spinning process.
16.	17	Dal Mills	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM.

17.	29	Decoration of ceramic cups and plates by electric furnace	--	--	--	10	--	10	--	25	**G-G**	Fumes of enamels. Minor air pollution.
18.	19	Digital printing on PVC clothes	--	--	--	10	--	10	--	25	**O-G**	Minor emissions / odour generations are expected.
19.	25	Facility of handling, storage and transportation of food grains in bulk	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during handling of grains.
20.	36	Flour mills (dry process)	--	--	--	10	--	10	--	25	**G-G**	Fugitive dust emissions.
21.	41	Glass , ceramic, earthen potteries, tile and tile manufacturing using electrical kiln or not involving fossil fuel kiln	--	--	--	10	--	10	--	25	**G-G**	Minor fugitive emissions only.
22.	34	Glue from starch (physical mixing) with gas / electrically operated oven /boiler.	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during mixing of raw materials.
23.	42	Gold and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/ nitric acid per month)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes from cleaning process.
24.	36	Heat treatment with any of the new technology like ultrasound probe , induction hardening , ionization beam, gas carburizing etc.	10	--	10	10	--	10	--	25	**O-G**	• Cooling waters and minor heat fumes. • Finalization of categorization subject to field verification.
25.	46	Insulation and other coated papers (excluding paper or pipe manufacturing)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to application of poly-urethane

26.	49	Leather foot wear and leather products (excluding tanning and hide processing except cottage scale)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to use of adhesives / gums.
27.	50	Lubricating oil, greases or petroleum based products (only blending at normal temperature)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes at the time of transfers from one container to other.
28.	54	Manufacturing of pasted veneers using gas fired boiler or thermic fluid heater and by sun drying	--	--	--	10	--	10	--	25	**G-G**	• Minor fumes due to application of gums / adhesives / pastes etc. • This score is valid only for gas fired boiler.3. The units having coal fired boilers shall be categorized as Orange.
29.	59	Oil mill Ghani and extraction (no hydrogenation / refining)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of floor washings & equipments washings are generated.
30.	48	Packing materials manufacturing from non asbestos fibre, vegetable fibre yarn	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.
31.	65	Phenyl/toilet cleaner formulation and bottling	--	--	--	10	--	10	--	25	**G-G**	Minor fumes of VOCs in the work zone
32.	67	Polythene and plastic processed products manufacturing (virgin plastic)	10	--	10	10	--	10	--	25	**G-G**	Cooling water & emissions due to mixing of raw materials.
33.	68	Poultry, Hatchery and Piggery	--	--	--	10	--	10	--	25	**G-G**	Obnoxious odour containing H_2S, CH_4 etc. and fugitive PM emissions
34.	69	Power looms (without dye and bleaching)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
35.	71	Puffed rice (muri) (using gas or electrical heating system)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
36.	57	Pulverization of bamboo and scrap wood	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.

37.	72	Ready mix cement concrete	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
38.	73	Reprocessing of waste cotton	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
39.	60	Rice mill (Rice hullers only)	--	--	--	10	--	10	--	25	**O-G**	PM emissions are generated. Mainly air polluting. AP score is normalized to 100
40.	62	Rolling mill (gas fired) and cold rolling mill	10	--	10	10	--	10	--	25	**O-G**	Mainly air polluting. AP score is normalized to 100
41.	75	Rubber goods industry (with gas operated baby boiler)	--	--	--	10	--	10	--	25	**G-G**	Some PM emissions and obnoxious odour.
42.	63	Saw mills	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. PM and noise are generated.
43.	77	Soap manufacturing (hand made without steam boiling / boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-water are generated.
44.	80	Spice grinding (upto-20 HP motor)	--	--	--	10	--	10	--	25	**G-G**	Small quantities of fugitive emissions of raw materials.
45.	66	Spice grinding (>20 hp motor)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. Fugitive emissions of PM.
46.	81	Steel furniture without spray painting	--	--	--	10	--	10	--	25	**G-G**	Obnoxious gases from welding as well as noise pollution.
47.	82	Steeping and processing of grains	10	--	10	--	--	--	--	25	**G-G**	Washing waters are generated.
48.	86	Tyres and tube retreating (without boilers)	--	--	--	10	--	10	--	25	**G-G**	Due to applications of binding gum / adhesives / cement, some obnoxious fumes may generate.
49.	22	Chilling plant and ice making without using ammonia	12	--	12	--	--	--	--	30	**G-G**	Cooling water and brine water circuits. Spillages / blow down may take place
50.	26	CO2 recovery	12	--	12	--	--	--	--	30	**G-G**	Normal water pollution from scrubbing action

51.	32	Distilled water (without boiler) with electricity as source of heat	12	--	12	--	--	--	--	30	**G-G**	TDS as distillation residues
52.	45	Hotels (up to 20 rooms and without boilers)	12	--	12	--	--	--	--	30	**G-G**	This score is valid for hotels having overall waste-water generation less than 10 KLD.
53.	53	Manufacturing of optical lenses (using electrical furnace)	12	--	12	--	--	--	--	30	**G-G**	Small quantities of waste-waters containing TDS, SS are generated.
54.	58	Mineralized water	12	--	12	--	--	--	--	30	**G-G**	RO Rejects.
55.	68	Tamarind powder manufacturing	12	--	12	15	--	15	--	33.75	O-G	216. Dried tamarind fruits - cleaned and after soaking them in water they are boiled in stea m jacketed kettle for about 40-45 minutes . Then pulp is extracted in pulper and dried in drum type drier and on cooling, the final product is packed. 217. Generates small quantities of waste waters and air emissions. Joint score is normalized to 100.
56.	15	Cutting, sizing and polishing of marble stone	15	--	15	--	--	--	--	37.5	O-G	Mainly water polluting . Water pollution score is normalized to 100.
57.	22	Emery powder (fine dust of sand) manufacturing	--	--	--	15	--	15	--	37.5	O-G	Air polluting. PM emissions take place during various stages of grindings of naturally occurring minerals.
58.	25	Flyash export, transport & disposal facilities	-	-	-	15	-	15	-	37.5	R-G	218. This is mainly air polluting activity. 219. This is the normalized score based on air

												pollution.
59.	48	Mineral stack yard / Railway sidings	15	-	15	15	-	15	-	37.5	R-G	220. Mainly air pollution due to loading, unloading, storage and transportation of the minerals.
												221. Waste-water generation mainly during rains only.
60.	54	Oil and gas transportation pipeline	-	-	-	10	5	15	-	37.5	R-G	222. Contains small gas based power plants up-to 5 MWs. 223. Air pollution score is normalized to 100. 224. In case , if these power plants are bigger / liquid fuel / oil based, scores will be calculated accordingly.
61.	64	Seasoning of wood in steam heated chamber	--	--	--	15	--	15	--	37.5	O-G	Air pollution due to use boiler for supply of steam. Air pollution score is normalized to 100.

62.	84	Synthetic detergent formulation	--	--	--	15	--	15	--	37.5	**G-G**	225. This score is valid for the industries which are not manufacturing LABSA. It is procured from outside. 226. Smallquantities of emissions are generated from mini boiler. 227. Air pollution score is normalized to 100.
63.	69	Tea processing (with boiler)	--	--	--	15	--	15	--	37.5	O-G	With boiler, it is an orange category industry. Without boiler, it will be green category industry.

Note :

228. *Under the column Revised Category, the full forms of the abbreviations are as follows :*

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

229. *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :*

Sl No.	Original Sl No.	Industry Sector	Original Category	Remarks
1	47	Jobbing and Machining	G	Vague category to be deleted, as such activities have already been covered in other categories.
2	66	Reel manufacturing	G	Already covered in other categories. Hence, deleted
3	1	Assembling of acid lead batteries (up to 10 batteries per day excluding lead plate casting)	G	Already covered in Orange category. Hence, deleted
4	5	Automobile fuel outlets (only dispensing)	G	Minor air pollution due to some fugitive emissions during fuel filling operations. May be exempted from the purview of Consent management.
5	30	Diesel generator sets (15 KVA to 1 MVA)	G	230. Normal operation – 12 hrs a day. 231. Consumption of diesel = 1680 litres for 1 MVA DG set at full load @ 0.21 litres / KVA / hr. 232. Stand-alone DG Sets having total capacity 1 MVA or less and equipped with acoustic enclosu res alongwith adequate stack height may be exempted from the purview of Consent management. Higher capacity DG sets have already been covered under Red / Orange categories .

Table G-5: Final List of White Category of Industries

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category
1.	3	Assembly of air coolers /conditioners ,repairing and servicing	--	--	--	--	--	--	--	--	**G-W**
2.	4	Assembly of bicycles ,baby carriages and other small non motorizing vehicles	--	--	--	--	--	--	--	--	**G-W**
3.	7	Bailing (hydraulic press)of waste papers	--	--	--	--	--	--	--	--	**G-W**
4.	9	Bio fertilizer and bio-pesticides without using inorganic chemicals	--	--	--	--	--	--	--	--	**G-W**
5.	11	Biscuits trays etc from rolled PVC sheet (using automatic vacuum forming machines)	--	--	--	--	--	--	--	--	**G-W**
6.	12	Blending and packing of tea	--	--	--	--	--	--	--	--	**G-W**
7.	14	Block making of printing without foundry (excluding wooden block making)	--	--	--	--	--	--	--	--	**G-W**
8.	21	Chalk making from plaster of Paris (only casting without boilers etc. (sun drying / electrical oven)	--	--	--	--	--	--	--	--	**G-W**
9.	25	Compressed oxygen gas from crude liquid oxygen (without use of any solvents and by maintaining pressure & temperature only for separation of other gases)	--	--	--	--	--	--	--	--	**G-W**
10.	27	Cotton and woolen hosiers making (Dry process only without any dying / washing operation)	--	--	--	--	--	--	--	--	**G-W**
11.	31	Diesel pump repairing and servicing (complete mechanical dry process)	--	--	--	--	--	--	--	--	**G-W**
12.	33	Electric lamp (bulb) and CFL manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**

13.	34	Electrical and electronic item assembling (completely dry process)	--	--	--	--	--	--	--	--	**G-W**
14.	23	Engineering and fabrication units (dry process without any heat treatment / metal surface finishing operations / painting)	--	--	--	--	--	--	--	--	**O-W**
15.	35	Flavoured betel nuts production/ grinding (completely dry mechanical operations)	--	--	--	--	--	--	--	--	**G-W**
16.	37	Fly ash bricks/ block manufacturing	--	--	--	--	--	--	--	--	**G-W**
17.	38	Fountain pen manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**
18.	39	Glass ampules and vials making from glass tubes	--	--	--	--	--	--	--	--	**G-W**
19.	40	Glass putty and sealant (by mixing with machine only)	--	--	--	--	--	--	--	--	**G-W**
20.	43	Ground nut decorticating	--	--	--	--	--	--	--	--	**G-W**
21.	44	Handloom/ carpet weaving (without dying and bleaching operation)	--	--	--	--	--	--	--	--	**G-W**
22.	48	Leather cutting and stitching (more than 10 machine and using motor)	--	--	--	--	--	--	--	--	**G-W**
23.	51	Manufacturing of coir items from coconut husks	--	--	--	--	--	--	--	--	**G-W**
24.	52	Manufacturing of metal caps containers etc	--	--	--	--	--	--	--	--	**G-W**
25.	55	Manufacturing of shoe brush and wire brush	--	--	--	--	--	--	--	--	**G-W**
26.	57	Medical oxygen	--	--	--	--	--	--	--	--	**G-W**
27.	60	Organic and inorganic nutrients (by physical mixing)	--	--	--	--	--	--	--	--	**G-W**
28.	61	Organic manure (manual mixing)	--	--	--	--	--	--	--	--	**G-W**
29.	63	Packing of powdered milk	--	--	--	--	--	--	--	--	**G-W**
30.	64	Paper pins and u clips	--	--	--	--	--	--	--	--	**G-W**
31.	58	Repairing of electric motors and generators (dry mechanical process)	--	--	--	--	--	--	--	--	**O-W**
32.	74	Rope (plastic and cotton)	--	--	--	--	--	--	--	--	**G-W**

33.	76	Scientific and mathematical instrument manufacturing	--	--	--	--	--	--	--	--	**G-W**
34.	78	Solar module non conventional energy apparatus manufacturing unit	--	--	--	--	--	--	--	--	**G-W**
35.	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (less than 25 MW)	--	--	--	--	--	--	--	--	**G-W**
36.	83	Surgical and medical products assembling only (not involving effluent / emission generating processes)	--	--	--	--	--	--	--	--	**G-W**

Note : Under the column Revised Category, the full forms of the abbreviations are as follows :

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

Annexure

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No. B-29012/ESS/CPA/2015-16

19.08.2015

Sub: "Harmonization of Classification of industries under Red / Orange / Green / White Categories".

During the Conference of the Environment Ministers of States held in New Delhi during April 06-07, 2015, it was resolved to adopt pollution potential criteria for categorization of Red, Orange & Green categories of industries and that a Committee be constituted with State representatives. Further, in the 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards/PCCs held in New Delhi on April 08, 2015, it was agreed to constitute a Committee to look into categorization system of industries based on their respective pollution potential index.

2. Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated 23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential indices.

3. The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) industrial sectors have been assessed as per the proposed formula by a group of Scientists from CPCB . For this purpose , concerned Engineers / Scientists from the Member SPCBs of the Committee were also involved & consulted during May28-29, 2015.

4. After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " is prepared by the Committee .

In this context, the Undersigned is directed to forward a copy of the " Draft Document on Revised Concept of Categorization of Industrial Sectors to all the SPCBs, PCCs and concerned Ministries for their comments. Accordingly, the same is enclosed herewith and all the SPCBs, PCCs and concerned Ministries are, hereby requested to provide their comments by 04.09.2015. The comments may kindly be sent through hard copy as well as soft copy at e-mail: nkgupta.cpcb@nic.in , nkgcpcb@hotmail.com .

Encl : As above

[N.K. Gupta]
Incharge - ESS

To:

1. All the State Pollution Control Boards / Pollution Control Committees
2. The Secretary, Ministry of Micro Small and Medium Enterprises, New Delhi
3. The Secretary, Ministry of Heavy Industries & Public Enterprises, New Delhi
4. The Advisor & Incharge , CP Division, MoEFCC, New Delhi
5. CPCB Website

'परिवेश भवन' पूर्वी अर्जुन नगर, दिल्ली–110032
'Parivesh Bhawan', East Arjun Nagar, Delhi - 110032
दूरभाष / Tel. : 43102030, फैक्स / Fax : 22305793, 22307078, 22307079, 22301932, 22304948
ई–मेल / e-mail :cpcb@nic.in वेबसाईट / Website : www.cpcb.nic.in

- **Size of firm is based on Gross capital investment of the unit without depreciation till the date of application (cost of building, land, plant and machinery)**

- **Business location and Foreign/ Domestic investor**
  Whole of the Chandigarh falls under the Jurisdiction of Municipal Corporation, Chandigarh and is considered as urban area.

Step by Step Procedure

for

Plastic waste management New/Renew-Authorization under Plastic Waste Management

Plastic waste management New/Renew-Authorization under Plastic Waste Management

Comprehensive list of documents required

Affidavit of Proprietorship (Only For Proprietorship Firm)

- Partnership Deed (Only For Partnership Firm)
- Authority Letter (If required)
- Memorandum (Only For PVT LTD/LTD Firm)
- Rent Deed / Land Proof
- CTO Permission Copy
- GST Copy
- 02 ID Proof (Aadhaar card mandatory)

Procedure with stage wise details

Steps to apply for the Service are as follows:-

Step 1:- Visit https://eservices.chd.gov.in and select the 'Pollution Control Committee' Department from the dropdown list of Departments and go to "Plastic waste management New/Renew-Authorization under Plastic Waste Management" service in service list or user can search the service by entering service name from search bar also.

Step 2:- Here user can see workflow, procedure to apply the service and documents checklist, and view fee by clicking on Workflow, Procedure Checklist and View Fee button.

Step 3:- Click on Apply button and after clicking on apply button you will be redirected to https://chocmms.nic.in/.

Step 4:- For registration, user needs to click on 'New Industry Registration'.

Step 5:- Registration page will appear on screen. On this page user need to fill up all the details regarding industry and Occupier.

Step 6:- After filling all the details on registration page then save it an Auto created OCMMS login ID and Temporary Password is created.

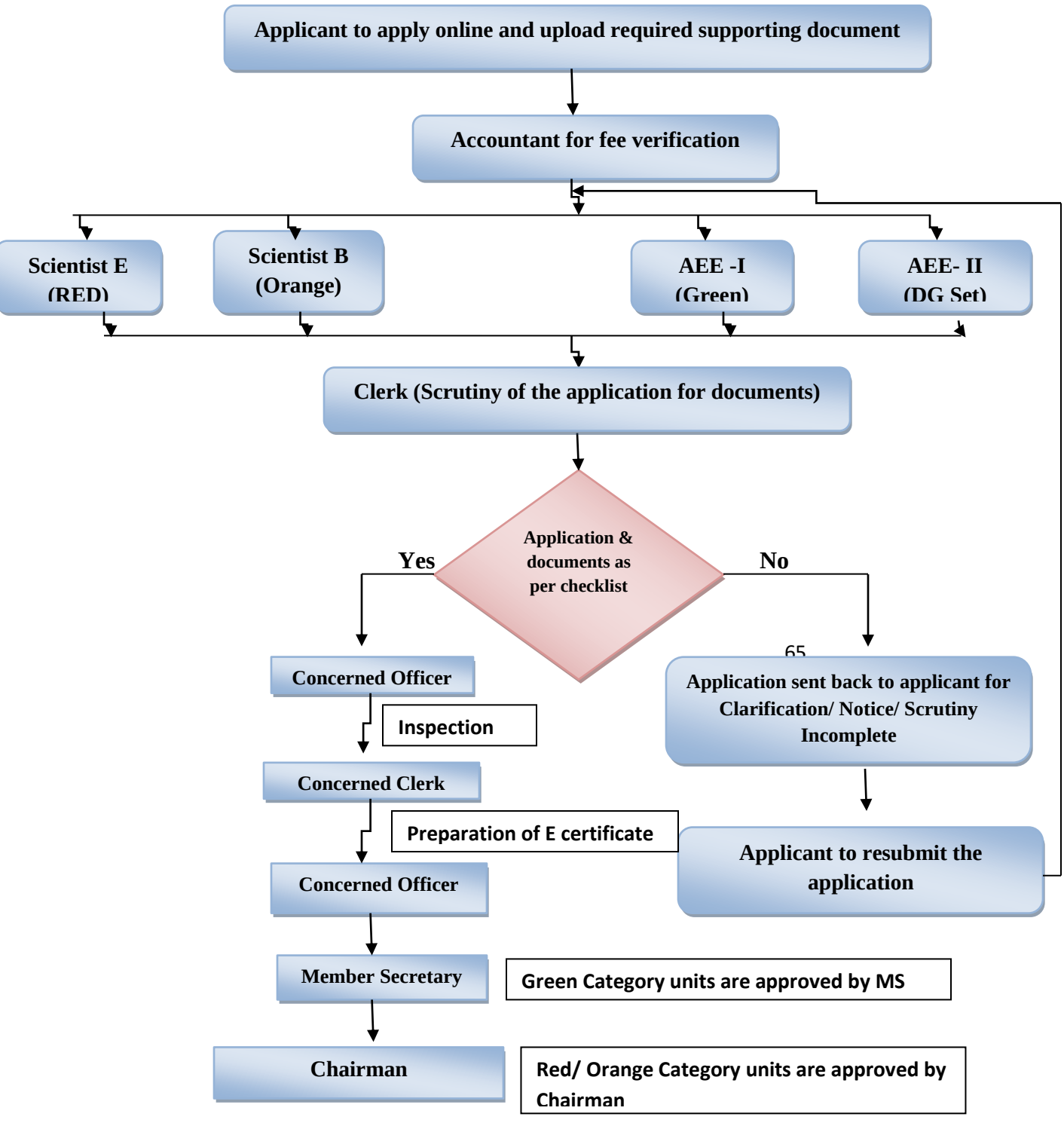
Step 7:- On home page, select “Industrial login” enter the user id and password with captcha code and click login. Then it will ask for change password. Enter the old password and make a new password and save the password. Then login again (Select Industrial Login).

Step 8:- Then again fill the details of login credentials to login in ‘OCMMS application account’.

Step 9:- Click on “APPLY FOR WASTE MANAGEMENT /BATTERY WASTE MANAGEMENT / CONSTRUCTION & DEMOLITION MANAGEMENT” to start the application form.

Step 10:- If you are not sure that you have filled all the details or it is correct then “Click IN PROGRESS” radio button and save the application form to edit it again in future. If you are sure and submit all the details in application form then click on “COMPLETED” radio button to submit the Application Form.

Work Flow


Applicant to apply online and upload required supporting document
Accountant for fee verification
Scientist E (RED)
Scientist B (Orange)
AEE -I (Green)
AEE- II (DG Set)
Clerk (Scrutiny of the application for documents)
Application & documents as per checklist
Yes
No
Concerned Officer
Inspection
Concerned Clerk
Preparation of E certificate
Concerned Officer
Member Secretary
Chairman
Application sent back to applicant for Clarification/ Notice/ Scrutiny Incomplete
Applicant to resubmit the application
Green Category units are approved by MS
Red/ Orange Category units are approved by Chairman

S.No.	Category	Fee Structure		
		Red	Orange	Green
	Gross Capital Investment	Fee in Rupees/Year for Consent to Establish and Operate		
1.	Upto Rs. 10 Lakhs	1980	1490	1240
2.	Above Rs. 10 Lacs to Rs. 25 Lacs	2970	2480	1980
3.	Above Rs. 25 Lacs to Rs. 50 Lacs	4950	3960	2970
4.	Above Rs. 50 Lacs to Rs. 1 crore	9900	7760	5780
5.	Above Rs. 1 crore to Rs. 5 crore	19800	14850	11550
6.	Above Rs. 5 crore to Rs. 10 crore	39600	23760	18480
7.	Above Rs. 10 crore to Rs. 25 crore	79200	47520	36960
8.	Above Rs. 25 crore to Rs. 50 crore	118800	77550	57750
9.	Above Rs. 50 crore to Rs. 100 crore	145200	115500	99000
10.	Above Rs. 100 crore to Rs. 200 crore	297000	198000	145200
11.	Above Rs. 200 crore	387750	297000	198000

Cost and Time Fee Structure

DG set

Size of Diesel Generator set based on Rated Capacity	Consent to Establish (in Rs./Year)	Consent to Operate (in Rs./Year)
<200 KVA	660	830
200-500 KVA	830	990
>500 KVA	990	1160
DG set installed with the Mobile Tower	330	500

Bio Medical Waste

S.No.	Category	Existing Fee in Rupees/Year
1	Hospitals, Nursing Homes and Health Care Establishments (upto200 beds)	Rs. 1650/- upto 4 beds and additional Rs. 165/- per bed from fifth bed onwards.
2	Hospitals, Nursing Homes andHealth Care Establishments (having more than 200 beds)	82500
3	Operator of the facility of Bio-medical Waste (excluding transportation)	16500
4	Transporters of Bio-medicalWaste	12380

S.No.	Category	Existing Fee in Rupees (One time)
1	Clinics, Pathological Laboratories and blood banks	8250
2	Veterinary Institutions, Dispensaries and Animal Houses	
3	Any Other Institution/Organisation not covered under any of the above category and generating Bio- medical Waste	

Additional Fee for the violators

For Red Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 45 days	NIL	Original fees
45-31 days	25 % of Original fee	Original fees + Additional fees
30-16 days	50 % of Original fee	Original fees + Additional fees
15 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Orange Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 30 days	NIL	Original fees
30-21 days	25 % of Original fee	Original fees + Additional fees
20-11 days	50 % of Original fee	Original fees + Additional fees
10 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Green Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 15 days	NIL	Original fees
15-11 days	25 % of Original fee	Original fees + Additional fees
10-06 days	50 % of Original fee	Original fees + Additional fees
5 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

Category	Number of days
Red	45 days
Orange	30 days
Green	21 days

Searchable risk category

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No.B-29012/ESS(CPA)/2015-16/ March 07, 2016

To

Searchable based on risk category

The Chairman
All the State Pollution Control Boards / Pollution Control Committees
(List Attached)

SUB: MODIFIED DIRECTIONS UNDER SECTION 18(1)(b) OF THE WATER (PREVENTION & CONTROL OF POLLUTION) ACT, 1974 and THE AIR (PREVENTION & CONTROL OF POLLUTION) ACT, 1981 REGARDING HARMONIZATION OF CLASSIFICATION OF INDUSTRIAL SECTORS UNDER RED / ORANGE / GREEN / WHITE CATEGORIES.

WHEREAS, under section 16 (2)(b) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(c) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the Central Pollution Control Board (CPCB), constituted under the Water (Prevention and Control of Pollution) Act, 1974, is to coordinate activities of the State Pollution Control Boards (SPCBs) and Pollution Control Committees (PCCs); and

WHEREAS, under section 16 (2)(c) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(d) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the CPCB is to provide technical assistance and guidance to SPCBs and PCCs; and

WHEREAS, it was brought to the notice of CPCB, that different SPCBs / PCCs were following different criteria for classification of industrial sectors under Red/Orange/ Green category and that classification was being used by the SPCBs/PCCs

WHEREAS, the report prepared by the Working Group was discussed in the 57th Conference of Chairmen & Member Secretaries of CPCB& SPCBs/PCCs held in Delhi on September 15, 2011, wherein some modifications were proposed;

WHEREAS, the final report of the working group was prepared, incorporating the suggestions/observations made in the 57th Conference of Chairmen and Member Secretaries of CPCB & SPCBs/PCCs and in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water Act, 1974, following directions were issued for compliance to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, orange and green as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green':

a). To maintain uniformity in categorization of industries under Red/ Orange/Green category, the SPCBs /PCCs shall adopt the list as finalized by CPCB based on the recommendations of that Working Group for grant of Consent, inventorization of industries under Red, Orange and Green categories and other related activities.

(b). The SPCBs/PCCs shall revise the list of Red, Orange and Green categories of industries operating in their jurisdiction based on the criteria specified in the final report of that Working Group and submit the same to CPCB within 90 days in hard copy as well as soft copy;

WHEREAS, later-on, it was observed that the process of categorization thus far was primarily based on the size of the industries and consumption of resources and pollution due to discharge of emissions and effluents and its likely impact on health was not considered as primary criteria;

WHEREAS, there have been proposals from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more pragmatic manner. The issue was discussed during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06-07, 2015 and also during the Conference of the Chairmen and Member Secretaries of CPCB and SPCBs/PCCs held in New Delhi on April 08, 2015. Accordingly, a 'Working Group' comprising of the Members from Central Pollution Control Board and State Pollution Control Boards representing the States of Andhra Pradesh, Punjab, Tamilnadu, West Bengal, Madhya Pradesh and Maharashtra, was constituted to revisit the criteria of categorization of industries and suggest rationale based on pollution potential for categorization of industrial sectors and adopting it for implementation of pollution control plan;

WHEREAS, the Working Group has developed the criteria of categorization of industrial sectors based on the concept of Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control

of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index (PI) of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector;

WHEREAS , based on the series of consultations with SPCBs, different Government / Non-government Institutions including industries and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors has been finalized:

- Industrial Sectors having Pollution Index score of 60 and above – Red category
- Industrial Sectors having Pollution Index score of 41 to 59 -Orange category
- Industrial Sectors having Pollution Index score of 21 to 40 -Green category
- Industrial Sectors having Pollution Index score incl. & upto 20 -White category

WHEREAS, based on the revised criteria, the 'Final Report on Revised Categorization of Industrial Sectors under Red/Orange/Green/White' has been evolved. The 'Categorization' is based on the relative pollution potential of the industrial sectors and grouping of the industrial sectors based on the use of raw materials, manufacturing process adopted and pollutants likely to be generated;

WHEREAS, based on relative Pollution Index, the number of industries in various categories are as under :

i. The Red category of industrial sectors: 60
ii. The Orange category of industrial sectors: 83
iii. The Green category of industrial sectors: 63 and
iv. The Newly introduced White category: 36

WHEREAS, there shall be no necessity of obtaining the Consent to Operate" for White category of industries and an intimation to concerned SPCB / PCC shall suffice;

WHEREAS, the purpose of categorization is to ensure that the industry is established in a manner consistent with the environmental objectives and to prompt industrial sectors to adopt cleaner technologies, ultimately resulting in generation of no or minimum pollutants.

WHEREAS the new categorization system shall also facilitate in self-assessment by industries;

Now, therefore, in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) Act, 1974 and Section 18(1)(b) of the Air (Prevention & Control of Pollution), Act , 1981 the earlier Directions issued in June 2012 in the context of categorisation of industries as Red, Orange & Green are withdrawn with immediate effect and following **'Directions'** are hereby issued for compliance by all SPCBs and PCCs :

1. That the SPCBs and PCCs shall adopt the Revised Criteria of categorization of industrial sectors as detailed in table nos. F1, F2, F3 and F4 and Revised Lists of Red, Orange, Green and White categories of industrial sectors, presented at table no. G2, G3, G4 and G5 respectively, in the 'Final Report' as attached herewith immediately.
2. That all pending applications for consideration of 'Consent to Establish' and 'Consent to Operate' and future such applications shall be processed as per revised criteria.
3. That the SPCBs and PCCs will provide the list of industries identified in each category existing in the State which have been considered for grant of consents. SPCBs/PCCs will forward the list of such industries before 31.05.2016 and the same will be uploaded on the websites of respective SPCB/PCC.

4. That the 'Revised Lists of Red, Orange, Green and White category of industrial sectors' shall be used by the SPCBs and PCCs for Consent Management and inventorization of industries under Red, Orange ,Green and White categories. Siting of industries shall be only in conforming areas. SPCBs / PCCs shall evolve sector specific plans for control of pollution and industrial surveillance for verifying compliance.

5. That the SPCBs and PCCs shall revise /prepare the inventory of Red, Orange, Green and White categories of industries operating in their jurisdiction based on the revised criteria specified in the Final Report and submit the same to CPCB within 90 days i.e., before 30.05.2016 in hard copy as well as soft copy.

6. That the listed category of industries or those identified later-on under different categories shall not be linked to sanction of loan /finance or bank proceedings.

7. That any further addition of any new or left-over industrial sector and their categorization which is not listed in the revised list of Red, Orange, Green and White industrial sectors, shall be done at the level of concerned SPCB /PCC following revised criteria & guidelines as detailed in the attached document and no concurrence of CPCB shall normally be required. It is further clarified that while categorizing the industries, fractional numbers shall be rounded off to nearest integer.

The SPCBs/PCCs shall acknowledge the receipt of directions and submit the 'Action Taken Report' in compliance with these directions to CPCB before 15.04.2016.

(Arun Kumar Mehta)
Chairman
7/3/16

Copy to:

1. The Chief Secretary of all the States and UTs
2. The Secretary ,
   Ministry of Micro, Small and Medium Entrepreneurs
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
3. The Secretary ,
   Ministry of Heavy Industries
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
4. The Secretary,
   Ministry of New and Renewable Energy
   Block-14, CGO Complex,
   Lodhi Road,New Delhi-110 003,
5. The Advisor(CP Division)
   Ministry of Environment ,Forests and Climate Change
   Indira Paryavaran Bhawan
   Jor Bagh Road, New Delhi – 110 003
6. All Zonal Offices of CPCB

(A. B. Akolkar) 7.3.16
Member Secretary

Final Document
on
Revised
Classification
of
Industrial Sectors
Under

Red, Orange, Green and White Categories

(February 29, 2016)[1]

Central Pollution Control Board

Delhi

Executive Summary

Categorization of Industrial Sectors under Red, Orange, Green and White Category

The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications in 1989, with the purpose of prohibition/ restriction of operations of certain industries to protect ecologically sensitive Doon Valley. The notification introduced the concept of categorization of industries as " Red", "Orange "and "Green" with the purpose of facilitating decisions related to location of these industries. Subsequently, the application of this concept was extended in other parts of the country not only for the purpose of location of industries, but also for the purpose of Consent management and formulation of norms related to surveillance / inspection of industries.

The concept of categorization of industries continued to evolve and as different State Pollution Control Boards interpreted it differently, a need arose to bring about necessary uniformity in its application across the country. In order to harmonize the 'Criteria of categorization', Directions were issued by CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) , Act, 1974 to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, green and orange as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'.

The process of categorization thus far was primarily based on the size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its likely impact on health was not considered as primary criteria. There was demand from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more transparent manner. Accordingly, the issue was discussed thoroughly during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06 -07, 2015 and a 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted to revisit the criteria of categorization of industries and recommend measures for making the system transparent and rational.

The Working Group has developed the criteria of categorization of industrial sectors based on the Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index PI of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector. Based on the series of brain storming sessions among CPCB, SPCBs and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors is finalized.

233. Index score of 60 and above	Industrial Sectors having Pollution – Red category
234. Industrial Sectors having Pollution Index score of 41 to 59	–Orange category
235. Index score of 21 to 40	Industrial Sectors having Pollution –Green category
236. Index score incl.&upto 20	Industrial Sectors having Pollution -White category

The newly introduced White category of industries pertains to those industrial sectors which are practically non-polluting such as Biscuit trays etc. from rolled PVC sheet (using automatic vacuum forming machines), Cotton and woolen hosiers making (Dry process only without any dying/washing operation), Electric lamp (bulb) and CFL manufacturing by assembling only, Scientific and mathematical instrument manufacturing, Solar power generation through photovoltaic cell, wind power and mini hydel power (less than 25 MW).

The salient features of the 'Re-categorization' Exercise are as follows :

1. Due importance has been given to relative pollution potential of the industrial sectors based on scientific criteria . Further, wherever possible, splitting of the industrial sectors is also considered based on the use of raw materials, manufacturing process adopted and in- turn pollutants expected to be generated.
2. The Red category of industrial sectors would be 60.
3. The Orange category of industrial sectors would be 83.
4. The Green category of industrial sectors would be 63.
5. Newly introduced White category contains 36 industrial sectors which are practically non-polluting.
6. There shall be no necessity of obtaining the Consent to Operate'' for White category of industries. An intimation to concerned SPCB / PCC shall suffice.
7. No Red category of industries shall normally be permitted in the ecologically fragile area / protected area.

The purpose of categorization is to ensure that the industry is established in a manner which is consistent with the environmental objectives. The new criteria will prompt industrial sectors willing to adopt cleaner technologies, ultimately resulting in generation of fewer pollutants. Another feature of the new categorization system lies in facilitating self-assessment by industries as the subjectivity of earlier assessment has been eliminated. This 'Re-categorization' is a part of the efforts, policies and objective of present government to create a clean & transparent working environment in the country and promote the Ease of Doing Business.

Other similar efforts include installation of Continuous Online Emissions/ Effluent Monitoring Systems in the polluting industries, Revisiting of the CEPI (Comprehensive Environment Pollution Index) concept for assessment of polluted industrial clusters, Revision of existing industrial Emission/Effluent discharge standards, initiation of special drive on pollution control activities in Ganga River basin and many more in coming future.

Revised Criteria of Categorization of Industries

"Securing industrial pollution control in accordance with the Water (Prevention & Control of Pollution) Act, 1974 and Air (Prevention & Control of Pollution) Act, 1981 by linking with categorization of industries, consent management and vigilance – 'In context of Red, Orange, Green and White categories of industries"

A: Genesis of Categorization:

1. The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications, which inter-alia refers to Prohibition/ Restriction on operation of industries to protect ecologically sensitive areas or areas of specific importance. This has for the first time brought the concept of categorization of industries to" Red", "Orange "and "Green" and restrict their operation in certain areas of importance. Therefore, it is at-once interpreted that Red, Orange and Green categorization is linked with location specific needs.
2. The notification of MoEF was first brought on 2nd February,1989 in case of "Restriction on location of industries, mining operations and other developmental activities in Doon Valley in "Uttarakhand" and thereafter another notification on 24th February 1999 regarding restriction on the setting up of industries in Dahanu Taluka in Maharashtra. The categorization had been made mainly on the basis of size of the industries, man power and consumption of resources.

3. However, in other parts of the country, there have been variations in context to the classification of industries under Red, Orange and Green categories. SPCBs / PCCs were following their own criteria in different States thereby creating confusion.

4. In order to harmonize the 'Criteria of categorization', a 'Working Group' was formed as per resolution passed during the 57th Conference of the Chairmen & Member Secretaries of CPCB and SPCBs. Based on the recommendations of the Working

Group, Directions dated 4/6/2012 under Section 18(1)(b) of the Water

(Prevention & Control of Pollution) , Act, 1974 were issued to all SPCBs/PCCs with the effects to maintain uniformity in categorization of industries as red, green and orange as per list finalized by the Working Group. This indicative list included 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'. However, these identified categories have not been assigned with scores as per existing criteria/ or any new criteria

B: Categorization criteria used by SPCBs/PCCs:

SPCBs and PCCs use the criteria of Red, Orange and Green categories for consent management and vigilance purposes for carrying out inspections to verify compliance to the stipulated standards. However the above categorization do not emphasize on sector-specific plan for control of pollution in accordance with priority based on pollution index.

C: Gap in the process:

- The categorization has been made mainly on the basis of size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its impact on health was not considered as primary criteria.
- Categorization was on random basis, no scoring system was adopted.

D: Resolutions made during National Level Conferences

The issue was discussed thoroughly during the following national level conferences held in New Delhi:

- Conference of the Environment Ministers of Central Government and State Governments during April 06-07, 2015
- 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards / Pollution Control Committees held on April 08, 2015

Accordingly following resolutions were made during the Conferences:

- *A 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted.*
- *This WG shall revisit the categorization of industries that is based on pollution index criteria & environmental issues such as generation of emission, effluent and hazardous wastes.*
- *The categorization will be done on the basis of composite score (0-100 marks) of Pollution Index given in accordance with the following weightage.*

Air Pollution Score based on parameters namely PM, CO, NOx, SOx, HMs , Benzene, Ammonia and other toxic parameters relevant to the industry.	*40 Marks*
Water Pollution Score based on parameters namely pH, TSS, NH_3-N, BOD, Phenol and other toxic pollutants relevant to the industry.	*40 Marks*
Hazardous wastes (land fillable, incinerable, recyclable) as generated by the industry.	*20 Marks*
Note : • *Parameters to be decided on the basis of the nature of the wastes generating from the industrial sector.* • *Industries having only either water pollution or air pollution, the score will be normalized wrt 100.*	

- *Based on the score of the Pollution Index, following categorization be made :*
  - *Type of industries, if scores 60 and above be categorized as Red*
  - *Type of industries, if scores from 30 to 59 be categorized as Orange*
  - *Type of industries, if scores from 15 to 29 be categorized as Green*
  - *Type of industries, if less than 15 be categorized as White or non-polluting industry.*
- *SPCBs/PCCs may issue consent to the industries*
  - *Red category of industries for 5 years.*
- *Orange category of industries for 10 years.*
- *Green category of industries for 15 years.*
- *No necessity of consent for non-polluting industries.*
  - *No red categories of industries will be permitted to establish in eco-sensitive areas and protected areas.*

E: Follow-up Actions made on the Resolutions :-

- Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated

23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential.

- The categorization is made on the basis of following:
- Quality of emissions (air pollutants) generated
- Quality of effluents (water pollutants) generated
- Types of hazardous wastes generated
- Consumption of resources

- Reference is taken from the following :
- The Water (Prevention and Control of Pollution) Cess Act, 1977
- Standards so far prescribed for various pollutants under the Environment (Protection) Act , 1986
- Doon Valley Notification, 1989 issued by MoEF.

F : Scoring Methodology :

The details on the scoring methodology in respect of the aforesaid 3 components is presented in the following tables F-1 to F-4 .

Table F-1 : Water Pollution Scoring Methodology

Sl. No.	Activity / Types of Discharges	Score
Part A : Score W1 : Score based on types of expected criteria water-pollutants present in industrial processes waste waters. **Maximum of the following seven categories is to be taken.**		
W11	Waste-water which is polluted and the pollutants are - • not easily biodegradable (very high strength waste waters having BOD > 5000 mg/l); or • toxic; or • both toxic and not easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits up-to 10 mg/l or having BOD > 5000 mg/l). For details appendix 1 may be referred)	30
W12	Non-toxic high strength polluted waste-water having BOD in the range of 1000-5000 mg/l and the pollutants are biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11 mg/l to 250 mg/l and having BOD strength in the range of 1000-5000 mg/l) . For details appendix 1 may be referred)	25
W13	Non toxic- polluted waste-water having BOD below 1000 mg/l and the pollutants are easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11mg/l to 250 mg/l and having BOD strength below 1000 mg/l) . For details appendix 1 may be referred)	20
W14	Waste-water generated from the chemical processes and which is polluted due to presence of high TDS (total dissolved solids) of inorganic nature. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	15
W15	Waste-water generated from the physical unit operations / processes and which is polluted due to presence of TDS (total dissolved solids) of inorganic nature and of natural origin like fresh-water RO rejects, boiler blow-downs, brine solution rejects etc. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	12
W16	Non-toxic polluted waste-water from those units which are: • Having the overall waste-water generation less than 10 KLD and • The pollutants are easily bio-degradable having BOD below 200 mg/l which can be easily treated in a single stage ASP (activated	12

	sludge process) based Effluent Treatment Plant. Note : This is a special category and is applicable to only those units having over-all liquid waste generation less than 10 KLD with low strength organic load.	
W17	Waste-water from cooling towers and cooling-re-circulation processes	10
Part B : Score W2 : Score based on huge discharges of any kind (Penalty Clause)		
W2	Industry having overall liquid waste generation of 100 KLD or more including industrial & domestic waste-water.	10
Overall Water Pollution Score W = W1+W2		

Appendix 1

- **Water Pollutants covered under Group W11:**

  - Free available Chlorine , Total residual chlorine, Fluoride (as F), Sulphide (as S), Free Ammonical Nitrogen, Dissolved phosphates (as P), Free ammonia (as NH3), Nitrate Nitrogen, Mercury (As Hg), Selenium (as Se), Hexa-valent chromium (as Cr + 6), Lead (as Pb), Tin , Vanadium (as V), Cadmium (as Cd), Manganese (as Mn), Total chromium (as Cr), Copper (as Cu), Iron (as Fe), Nickel (as Ni), Zinc (as Zn), Benzene, Arsenic (as As), Benzo-a-pyrene, Cyanide (as CN), Phenolic compounds (as C_6H_5OH) , Adsorbable Organic Halogens (AOX), Boron and /or
  - BOD strength of waste water > 5000 mg/l

- **Water Pollutants covered under Group W12:**

  - Sodium Absorption Ratio (SAR) , Biochemical oxygen demand (3 days at 27°C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand, Oils & grease and
    - BOD strength of waste water is in the range of 1000-5000 mg/l

- **Water Pollutants covered under Group W13:**

  - Sodium Absorption Ratio (SAR), Biochemical oxygen demand (3 days at 27°C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand and
    - BOD strength of waste water is below 1000 mg/l

- **Water Pollutants covered under Group W14 and W15:**

  Chlorides as Cl, Colour , Total dissolved solids (TDS - Inorganic)

- **Water Pollutants covered under Group W16**

  - BOD strength of waste water is below 200 mg/l and overall discharge is less than 10 KLD.

Table F-2 : Air Pollution Score

Sl. No.	Air Pollutants Group	'Range of Prescribed Standard ' of criteria pollutants	Marks
Part 1 : Score A1 = Score based on types of expected criteria Air Pollutants present in the emissions . Maximum of the following seven categories is to be taken. For details appendix 2 may be referred.			
1	Group A1A	Presence of criteria air pollutants having prescribed standard limits up - to 2 mg/Nm3	30
2	Group A1B	Presence of criteria air pollutants having prescribed standard from 3 to10 mg/Nm3	25
3	Group A1C	Presence of criteria air pollutants having prescribed standard from 11 to 50 mg/Nm3	20
4	Group A1D	Presence of criteria air pollutants having prescribed standard from 51 to 250 mg/Nm3	15
5	Group A1E	Presence of criteria air pollutants having prescribed standard from 251mg/Nm3 & above.	10
6	Group A1F	237.Generation of fugitive emissions of Particulate Matters which are: 1.Not generated as a result of combustion of any kind of fossil-fuel. 2. Generated due to handling / processing of materials without involving the use of any kind of chemicals. 3. Which can be easily contained /controlled with simple conventional methods	10
7	Group A1G	• Generation of Odours which are : • Generated due to application of binding gums / cements /adhesives /enamels • Which can be easily contained /controlled with simple conventional methods	10
Part 2 : Score A2 = Score based on consumption of fuels and technologies required for air pollution control :			
6	Group A2F1	• All such industries in which the daily consumption of coal/fuel is more than 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled only with high level equipments / technology like ESPs, Bag House Filters, High Efficiency chemical wet scrubbers etc.	10
7	Group A2F2	• All such industries in which the daily consumption of coal/fuel is from 12 MT/day to 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled with suitable proven technology.	5
Overall Air Pollution Score –A = A1 + A2			

Appendix 2

- **<u>Air pollutants covered under Group A1A:</u> Cd+Th,**

  Dioxins & Furans, Mercury, Asbestos

- **<u>Air Pollutants covered under Group A1B:</u>**

  HF, Nickel+ Vanadium, HBr, Manganese, Lead, H_2S, P_2O_5 as H_3PO_4

- **<u>Air Pollutants covered under Group A1C:</u>**

  Chlorine, Pesticide compounds, CH_3Cl, TOC, Total Fluoride, Hydrocarbons, NH_3, HCL vapour & Mist, H_2SO_4 Mist, SO_2

- **<u>Air Pollutants covered under Group A1D:</u> CO,**

  PM, CO, NOx

- **<u>Air Pollutants covered under Group A1E:</u> NOx**

  with liquid-fuel, SO_2 with liquid-fuel

Table F-3: Hazardous Waste Generation Score

Sl.No.	**Types of Hazardous Waste Generated as** per Schedule 1 / Schedule 2 of Hazardous Waste (Management, Handling & Trans-boundary Movement) Rules , 2008 . **Maximum of the following four categories is to be taken**	**Score**
HW1	• Land disposable HW which require special care & treatment for stabilization before disposal.	20
HW2	• Incinerable HW	15
HW3	• Land disposable HW which doesn't require treatment & stabilization before disposal. • High volume low effect wastes such as fly-ash, phspho-gypsum, red-mud, slags from pyro-metallurgical operations, mine tailings and ore beneficiation rejects)	10
HW4	• Recyclable HW, which are easily recyclable with proven technologies.	10

Table F-4 : Calculation Sheet

Industrial Sector - .....

1. Water Pollution Score (W)			
Scores	Waste Water Category	Value	
Score on W1			
Score on W2			
Water Pollution Score = W1+W2			
2. Air Pollution Score (A)			
Scores	Air Pollutant Category	Value	
Score on A1			
Score on A2	-	-	
Air Pollution Score = A1+A2			
3. Hazardous Waste Score (HW)			
Score	HW Category	Value	
HW			
Grand Total = W + A + HW			

Note :

- Any of the industrial sector having only either air pollution (A) or water pollution (W) , the score will be normalized to 100 as per the following formula –

  Normalized Score = {100 x W (or A)} / 40

- Any of the industrial sector having air pollution (A) and water pollution (W) both but no hazardous waste generation (H) , the joint score of air & water pollution will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+A)} / 80

- Any of the industrial sector having air pollution (A) & hazardous waste generation (H) but no water pollution (W), the joint score of air pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (A+H)} / 60

- Any of the industrial sector having water pollution (W) and hazardous waste generation (H) but no air pollution (A), the joint score of water pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+H)} / 60

G : Developments :

- The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) i.e a total of 244 industrial sectors have been assessed as per the proposed formula by the Working Group. For this purpose, concerned Engineers / Scientists from the Member SPCBs were also involved & consulted during May 28-29, 2015.
- After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " was prepared by the Committee and circulated to all the SPCBs, PCCs and concerned Ministries for their information & comments. The ' Draft Document ' was uploaded on the website of CPCB also for information & comments of one & all.
- The matter was discussed during the 170th Board Meeting also and issues raised by the Board Members pertaining to some of the industrial sectors were clarified.
- Responses were received from various concerned Ministries, SPCBs, Industrial Associations including individuals.
- Based on the above, final meeting was convened by the Secretary , MoEFCC with CPCB and senior officers of MoEFCC on January 06, 2016 to resolve the issues appropriately and finalize the 'Re-categorization'. Accordingly , following modifications in the 'Range of Pollution Index 'for the purpose of categorization of industrial sectors were suggested :

    - Industrial Sectors having Pollution Index score of 60 and above – Red category
    - Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
    - Industrial Sectors having Pollution Index score of 21 to 40 –Green category
    - Industrial Sectors having Pollution Index score incl.& upto 20 –White category

- Based on the final criteria as described in v above , the final categorization is as follows :

Category of Industrial Sector	Existing Categorization	Proposed (New) categorization
Red	85	60
Orange	73	83
Green	86	63
White	---	36
Total	244	242

- In the proposed categorization, some of the industrial sectors have been either deleted due to duplication or merged with similar type of sectors on account of same

characteristics of pollution generation. In a similar way, some of the industrial sectors are split into more sectors on account of variation in the raw materials / manufacturing process. As a result final totals of the existing and proposed categorization are different.

- The industrial sector which doesn't fall under any of the above four categories (Red, Orange, Green and White) , decision with regard to its categorization will be taken at the level of concerned SPCB/PCC by a committee headed by the Member Secretary , SPCB/PCC and comprising of two senior cadre Engineers / Scientists of the SPCB / PCC in accordance with the scoring-criteria specified in this document.
- The summary is presented in the following Table G-1 and final lists of Red, Orange, Green and White categories of industries are presented in Tables G-2, G-3, G-4 and G-5 respectively, which are self explanatory.

Table G-1: Final Summary Table Red , Orange, Green and White Categories of Industries (16-01-16)

Sl No.	Original Categorization	Initial Nos.	Addition by Splitting into further classes	Deletion / Shifting to foot-note due to vague term / Merger / other reasons	Re-categorization to Red	Re-categorization to Orange	Re-categorization to Green	Re-categorization to White	Check
		1	2	3	4	5	6	7	(1+2) = (3 to 7)
1	Red	85	11	7	60	26	3	Nil	96=96
2	Orange	73	2	3	Nil	51	19	2	75=75
3	Green	86	Nil	3+2=5	Nil	6	41	34	86=86
Final Categorization		244	13	15	**60 (Red)**	**83 (Orange)**	**63 (Green)**	**36 (White)**	**257 =257 (Total categories including in foot-note)**

Table G-2 : Final List of Red Category of Industrial Sectors

Sl No.	Orgnl Sl.No	Industry Sector	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	REMARKS
1.	38	Isolated storage of hazardous chemicals (as per schedule of manufacturing, storage of hazardous chemicals rules ,1989 as amended)									R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.
2.	4	Automobile Manufacturing (integrated facilities)	30	-	30	20	-	20	10	60	**R-R**	Such types of plants are having either one or combinations of polluting activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating , phosphating, painting , heat treatment etc. 239. Some of such plants may outsource some /all of the polluting activities. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.
3.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent cleared metal catalyst containing copper,, Spent cleared metal catalyst containing zinc,,	30	-	30	20	-	20	10	60	**R-R**	All the three types of pollutants are expected.
4.	44	Manufacturing of lubricating oils ,grease and petroleum based products	20	-	20	20	-	20	20	60	**R-R**	Generates all sorts of pollution.
5.	66 E	DG Set of capacity > 5 MVA	-	-	-	20	5	25	-	62.5	**R-R**	• Mainly air polluting. • DG sets consume the diesel @ 0.21 litres/hr/KVA at full load. • Average running is taken @ 12 hrs / day although many of the DG sets run for more than this period.

6.	31	Industrial carbon including electrodes and graphite blocks, activated carbon, carbon black	10	-	-	20	5	25	10	62.5	**R-R**	Mainly air polluting. Air pollution score is normalized to 100.
7.	39	Lead acid battery manufacturing(excluding assembling and charging of lead-acid battery in micro scale)	10	-	10	25	-	25	10	62.5	**R-R**	• Mainly air polluting. Air pollution scores are normalized to 100. • Lead Acid Battery manufacturing consists of various stages which broadly involve (after producing or receiving lead oxide): Paste Mixing , Grid Casting , Grid Pasting & Curing , Hydro-setting, parting & enveloping , Stacking, grouping & inter-cell welding , Formation. Exposure of workmen to lead during all or any of the processes outlined above exceeds the prescribed standards if appropriate equipment in this respect is not installed at any Battery Manufacturing Unit. All of the above processes, some more than others, involve release of lead particles or fumes into the environment. Pollution from the above processes can be grouped into two possible types, viz: (a) Lead Oxide becomes airborne and there is Particulate Pollution (b) Fumes are generated and there is Gaseous Pollution
8.	62	Phosphate rock processing plant	30	-	30	20	-	20	-	62.5	**R-R**	• The sepa ration of phosphate rock from impurities and non-phosphate materials for use in fertilizer manufacture consists of benefi ciation, drying or calcining at some operations, and grinding. Phosphate rock from the mines is fi rs t sent to benefi ciation uni ts to sepa rate sand and clay and to remove impurities. Steps used in benefi ciation depend on the type of rock. • The water & air pollution scores are normalized to 100.

9.	66	Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]	10	-	10	15	10	25		62.5	**R-R**	1. Mainly air polluting. It uses a mixture of biomass (agro based) and coal (< 10 %) as a fuel. Almost, round the yea r operation. 2 . In case of DG sets of 5 MVA & more and emissions of SO2 will take place due to use of liquid fuel. Air pollution score will be =20 + 10 = 30, Normalized score will be 75. 3. In case of 'Waste to Energy Plants' , water will be used for cooling and air score will be - 30+10 = 40.
10.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent catalyst containing nickel, cadmium, Zinc, copper, arsenic, vanadium and cobalt,	30	-	30	25	-	25	10	65	**R-R**	All the three types of pollutants are expected.
11.	67	Processes involving chlorinated hydrocarbons	30	-	30	20	-	20	15	65	**R-R**	Chlorinated hydrocarbons are used in the manufacture of insecticides, pes ticides and organo chloro pes ti cides . Effluents & emissions are toxic in nature.
12.	74	Sugar (excluding Khandsari)	20	10	30	15	10	25	10	65	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Sugar mills genera te all sorts of pollution problems.
13.	22	Fibre glass production and processing (excluding moulding)	-	-	-	20	-	20	20	67	**R-R**	• The use of styrene in most methods of fiberglass production causes hazardous air pollution that is harmful to brea the at excessi ve levels. • It is mainly air polluting & HW genera ting industry. The air pollution & HW scores are normalized to 100. • In case of lead containing glass, the score of A1 will be 25 and final normalized score will be 75 and shall be categorized as Red.
14.	23	Fire crackers manufacturing and bulk storage facilities	-	-	-	20	-	20	20	67	**R-R**	• This is the normalized score based on air pollution & HW genera tion. • Various hazardous chemicals are used in the manufacturing process . • These chemicals are namely Potassium Nitrate , Potassium per-chlorate, Barium Nitrate, Aluminium compounds, Copper Chloride etc.

												iv. These chemicals are highly hazardous and cause serious diseases among the workers. especially ability of blood to carry oxygen leading to heada ches , methemoglobinemia and kidney problems , skin problems, thyroid metal fume etc.
15.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Dismantlers Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.	-	-	-	30	0	30	10	67	R-R	Mainly air polluting and hazardous waste generating. Air & HW pollution scores are jointly normalized to 100.
16.	47	Milk processes and dairy products(integrated project)	20	10	30	20	5	25	-	68.75	**R-R**	• Water as well as air polluting due to use of boilers. • Water & air pollution scores are normalized to 100.
17.	63	Phosphorous and its compounds	30	-	30	25	-	25	-	68.75	**R-R**	Water pollution & air pollution containing compounds of phosphorous are expected
18.	61	Pulp & Paper (waste paper based wi thout bleachi ng process to manufacture Kraft paper)	20	10	30	15	10	25	0	68.75	**R-R**	Mainly water & air polluting . Water & air pollution scores are normalized to 100.
19.	13	Coke making , liquefaction, coal tar distillation or fuel gas making	30	-	30	20	-	20	20	70	**R-R**	It is a kind of petrochemical industry.

20.	41	Manufacturing of explosives, detonators, fuses including management and handling activities	30	-	30	20	-	20	20	70	**R-R**	• Explosives manufacture and use contribute some measure of hazardous waste to the environment. • Nitroglycerin produces several toxic byproducts such as acids, caustics, and oils contaminated with heavy metals. These must be disposed of properly by neutralization or stabilization and transported to a hazardous waste landfill. • The use of explosives creates large amounts of dust and particulate from the explosion, and, in some cases, releases asbestos, **lead,** and other hazardous materials into the atmosphere.
21.	45	Manufacturing of paints varnishes, pigments and intermediate (excluding blending/mixing)	30	-	30	25	-	25	15	70	**R-R**	• The process may cause considerable emissions of volatile organic compounds (VOC). VOC contribute to the crea tion of ozone in the lower la yers of the atmosphere (photochemical air pollution) and can present danger to heal th. • Dust and odour may also be a problem. • Washing of vessels will contribute waste - waters. • Large quantity of HWs are also produced.
22.	56	Organic Chemicals manufacturing	30	-	30	20	-	50	20	70	**R-R**	Such types of industrial sectors generate all sorts of pollution.
23.	1	Airports and Commercial Air Strips	20	10	30	-	-	-	10	75	**R-R**	240. The Airports are genera ting mainly the waste - waters. 241. This is the water pollution normalized score for airports ha ving discharge more than 100 KLD. 242. The airports / strips ha ving discharge less than 100 KLD will ha ve score of 50 and hence orange category. 243. If the score is normalized wrt water + HW both, then all the airports will come under Orange category (score - 58.33).
24.	3	Asbestos and asbestos based industries	-	-	-	30	-	30	10	75	**R-R**	• This is mainly air polluting industry. • Final score is based on air pollution score only. • Asbes tos is carcinogenic and banned in many countries.

25.	5	Basic chemicals and electro chemicals and its derivatives including manufacturing of acid	30	-	30	-	-	-	10	75	**R-R**	• Standards prescribed for Inorganic Chemicals are adopted. • It is mainly water polluting industry having effluents which are toxic and not easily biodegradable.
												• Water pollution score normalized to 100 is undertaken. • The earlier Red category industrial sector namely "Hydrocyanic acid and its derivatives " is also merged under this industrial sector.
26.	7	Cement	-	-	-	20	10	30	-	75	**R-R**	This is mainly air polluting industry & hence normalized air pollution score.
27.	9	Chlorates, per-chlorates & peroxides	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
28.	10	Chlorine, fluorine, bromine, iodine and their compounds	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
29.	16	Dyes and Dye- Intermediates	30	-	30	20	5	25	20	75	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Such types of industrial sectors generate all sorts of pollution.
30.	26	Health-care Establishment (as defined in BMW Rules)	20	10	30	-	-	-	-	75	**R-R**	• Mainly water polluting. • The water pollution score is normalized to 100 & valid for Hospitals having total waste-water generation > 100 KLD. • The hospitals with incinerator will be categorized as Red irrespective of the quantity of the waste - water generation. • The hospitals having total waste-water generation less than 100 KLD and without incinerator, the normalized water pollution score will be 50 and will be categorized as Orange category.

31.	29	Hotels having overall waste-water generation @ 100 KLD and more.	20	10	30	15	-	15	-	75	**R-R**	• Mainly water polluting. Small boiler may be installed. • The water pollution score is normalized to 100 & valid for Hotels having waste-water generation > 100 KLD. • The hotels having more than 20 rooms and waste-water generation less than 100 KLD and having a coal / oil fired boiler , the pollution score will be 35/40 & are categorized as Orange. • The hotels having more than 20 rooms and waste-water generation less than 10 KLD and having no-boiler & no hazardous waste generation, the pollution score will be 20 & are categorized as Green.
32.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Lead acid battery plates and other lead scrap/ashes/residues not covered under Batteries (Management and Handling) Rules , 2001. [* Battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes". Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "rains".	30	-	30	25	--	25	20	75	**R-R**	All the three types of pollutants are generated.

33.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Integra ted Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches , acti va ted glass cullets from ca thode -ray tubes and other acti va ted glass and PCB-capacitors , or any other component contaminated with Schedule 2 consti tuents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent tha t they exhibit hazard characteristics indicated in part C of this Schedule.	30	-	30	25	-	25	20	75	**R-R**	All the three types of pollutants are expected.
34.	43	Manufacturing of glue and gelatin	30	10	40	20	-	20	-	75	**R-R**	Highly water polluting & obnoxious air polluting.
35.	49	Mining and ore beneficiation	30	10	40	15	5	20	-	75	**R-R**	Both air and water polluting. Score is normalized wi th air & water pollution.
36.	52	Nuclear power plant	10	-	10	30	-	30	15	75	**R-R**	• Mainly air polluting due to incinera tor. Others - cooling water. • Air pollution score is normalized to 100.
37.	58	Pesticides (technical) (excluding formulation)	30	-	30	25	-	25	20	75	**R-R**	244. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 245. Such types of industrial sectors generate all sorts of pollution.
38.	64	Photographic film and its chemicals	30	-	30	-	-	-	-	75	**R-R**	• Silver salts and other chemicals are used in preparation. Slight quantity of effluents is generated. • Water pollution scores are normalized to 100.

39.	68	Railway locomotive work shop/Integrated road transport workshop/Authorized service centers	20	10	30	-	-	-	10	75	**R-R**	• Mainly water polluting industry . Water is used in the washing of locomotives, road transport vehicles during servi cing. • This score is valid for those Centers ha ving discharge more than 100 KLD. • Service Centers ha ving waste-water generation < 100 KLD, the normalized score will be =(100*20)/40= 50.
40.	84	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing and colouring	30	10	40	15	-	15	20	75	**R-R**	In this sector all sorts of pollution are genera ted.
41.	8	Chlor Alkali	30	10	40	20	10	30	10	80	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Chlor-alkali units are ha ving different section like NaOH, Cl 2, SBP etc which are ha ving toxic effluents. Additionally , fuel consumption is also on higher-side.
42.	70	Ship Breaking Industries	30	-	30	30	-	30	20	80	**R-R**	• The ship-breaking industry creates numerous hazards for the coastal and marine environment. • Ship-breaking releases a large number of dangerous pollutants, including toxic waste, oil, poly-chlorinated biphenyls, and heavy metals, into the waters and sea bed. • While most of the oil is removed before a ship is scrapped, sand used to mop up the remaining oil is thrown into the sea. High concentrations of oil and grease are then found in the coastal waters, choking marine life.
												• Solid waste strewn on the shore, 45 tonnes on any given day according to a study by the Central Pollution Control Board, also finds its way into the sea. • Adding to the stress on coastal waters, the organic load from the thousands of workers living in cramped conditions with little or no sanitary facilities results in unacceptably high levels of BOD.

43.	53	Oil and gas extraction including CBM (offshore & on-shore extraction through drilling wells)	30	-	30	-	-	-	20	83	**R-R**	• Mainly water polluting & hazardous waste generating. • The water pollution & HW generation scores are normalized to 100.
44.	36	Industry or process involving metal surface treatment or process such as pickling/ electroplating/paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & toxic hazardous waste generating industry. Scores are normalized to 100.
45.	80	Tanneries	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & hazardous waste generating industry. Scores are normalized to 100.
46.	65	Ports and harbour, jetties and dredging operations	30	10	40	15	10	25	20	85	**R-R**	This category contain all sorts of pollution.
47.	77	Synthetic fibers including rayon ,tyre cord, polyester filament yarn	30	10	40	25	10	35	10	85	**R-R**	This sector generates all sorts of pollution problems.
48.	81	Thermal Power Plants	30	10	40	20	10	30	15	85	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • TPP generate all sorts of pollution problems.
49.	71	Slaughter house (as per notification S.O.270(E)dated 26.03.2001)and meat processing industries, bone mill, processing of animal horn, hoofs and other body parts	25	10	35	-	-	-	-	87.5	**R-R**	Mainly water polluting and obnoxious odour generating industry. The water pollution score is normalized to 100
50.	2	Aluminium Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • This sector is generating all sorts of pollution i.e. air, water and HW.
51.	12	Copper Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Integrated Copper Smelters contain all sorts of pollution.
52.	20	Fertilizer (basic) (excluding formulation)	30	10	40	20	10	30	20	90	**R-R**	246. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 247. Generates all sorts of pollution.
53.	37	Iron & Steel (involving processing from ore/ integrated steel plants) and or Sponge Iron units	30	10	40	20	10	30	20	90	**R-R**	cxxxiv. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cxxxv. Such types of industrial sectors generate all sorts

												of pollution.
54.	61	Pulp & Paper (waste paper based units with bleaching process to manufacture writing & printing paper)	25	10	35	25	10	35	20	90	**R-R**	Waste paper based Pulp & Paper mills with blea ching process generate all sorts of pollution.
55.	85	Zinc Smelter	30	10	40	20	10	30	20	90	**R-R**	cxxxvi. This industrial sector is the one among the '17 categories of Highly Polluting Industries '. cxxxvii. Integra ted Zinc smelter genera tes all sorts of pollution problems.
56.	55	Oil Refinery (mineral Oil or Petro Refineries)	30	10	40	25	10	35	20	95	**R-R**	cxxxviii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cxxxix. Such types of industrial sectors generate all sorts of pollution.
57.	59	Petrochemicals Manufacturing (including processing of Emulsions of oil and water)	30	10	40	25	10	35	20	95	**R-R**	cxl. This industrial sector is the one among the '17 categories of Highly Polluting Industries '. cxli. Such types of industrial sectors generate all sorts of pollution. cxlii. The ea rlier red category industrial sector namely "Processing of Emulsions of Oil & Water " is merged with this industrial sector.
58.	60	Pharmaceuticals	30	10	40	30	5	35	20	95	**R-R**	cxliii. This industrial sector is the one among the '17 categories of Highly Polluting Industries '. cxliv. Such types of industrial sectors generate all sorts of pollution.
59.	61	Pulp & Paper (Large-Agro + wood) , Small Pulp & Paper (agro based-wheat straw/rice husk)	30	10	40	25	10	35	20	95	**R-R**	cxlv. This industrial sector is the one among the '17 categories of Highly Polluting Industries '. cxlvi. Large /Small Agro based Pulp & Paper mills contribute all sorts of pollution problems.
60.	15	Distillery (molasses / grain / yeast based)	30	10	40	-	-	-	-	100	**R-R**	Mainly water polluting industry. Final score is the normalized water pollution score.

Note :

cxlvii. Under the column Revised Category, the full forms of the abbreviations are as follows :

a. R-R means original category was Red and revised category is also Red
b. R-O means original category was Red and revised category is Orange
c. O-O means original category was Orange and revised category is also Orange
d. O-G means original category was Orange and revised category is Green
e. O-W means original category was Orange and revised category is White
f. G-O means original category was Green and revised category is Orange
g. G-G means original category was Green and revised category is also Green
h. G-W means original category was Green and revised category is White

cxlviii. There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*14*	*Common treatment and disposal facilities(CETP, TSDF, E-waste recycling, CBMWTF, effluent conveyance project, incinerator, solvent/acid recovery plant, MSW sanitary land fill site)*	*R*	*cxlix. All such facilities are classified as Red but special category projects as these are parts of pollution control facilities.* *cl. In case of CETP , the categorization will depend upon the category of member industries being served.*
2	*18*	*Processing of Emulsions of Oil & Water*		*It is a part of Petrochemical industries. Transferred and merged with the industrial sector namely 'Petrochemicals' at Sl. No. 54.*
3	*27*	*Heavy engineering including ship building (with investment on Plant & Machineries more than Rs 10 crores)*	*R*	*Most of the pollution generating processes / operations under this category are similar to the industry category namely "Automobile Manufacturing (integrated facilities)" at Sl . No. 1 and may be referred accordingly.*
4	*30*	*Hydrocyanic acid and its derivatives*	*R*	*Have been merged with the red category industrial sector namely " Basic chemicals and electro chemicals and its derivatives including manufacturing of acid " at Sl. No. 24*
5	*32*	*Industrial estates/ parks / complexes/ areas/ export processing zones/ SEZs/ Biotech parks/ leather complex*	*R*	*The classification will depend upon the category(ies) of the industries operating / proposed to be permitted in the area. In this context, guidelines prescribed in EIA Notification, 2006 shall be followed.*
6	*33*	*Industrial inorganic gases namely-* *a) Chemical gas- Acetylene, hydrogen, chlorine, fluorine, ammonia, sulphur dioxide, ethylene, hydrogen-sulphide, phosphine b) Hydrocarbon gases- Methane , ethane, propane*	*R*	*These gases are generally secondary products and produced alongwith other main products. To be classified as per the main parent plant.*
7	*69*	*Reprocessing of used oils & waste oils*	*R*	*cli. The industry generates mainly the air pollution and oil bearing hazardous wastes. The normalized (air pollution & HW generation score is 58.33.* *clii. To be deleted as already covered under HW Recyclers / Re-processors (Used oils / Waste Oils) under Orange Category*

Table G-3 : Final List of Orange Category of Industrial Sectors

Final Sl. No.	Orgnl S.No	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised category	Remarks
1.	20	Dismantling of rolling stocks (wagons/ coaches)	--	--	--	15	--	15	10	41.67	O-O	Emissions of dust and generation of waste oils take place during dismantling. Air pollution & HW generation scores (15+10=25) are normalized to 100.
2.	5	Bakery and confectionery units with production capacity > 1 TPD. (With ovens / furnaces)	20	--	20	15	--	15	--	43.75	O-O	
3.	10	Chanachur and ladoo from puffed and beaten rice(muri and shira) using husk fired oven	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
4.	23	Coated electrode manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes
5.	24	Compact disc computer floppy and cassette manufacturing / Reel manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Generates waste-water and process emissions.
6.	24	Flakes from rejected PET bottle	20	-	20	15	-	15	-	43.75	R-O	Normal water & air pollutions are generated.
7.	30	Food and food processing including fruits and vegetable processing	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
8.	40	Jute processing without dyeing	20	--	20	15	--	15	--	43.75	O-O	CPCB has notified standards for this category. Both air and water pollutions are generated.
9.	56	Manufacturing of silica gel	15	0	15	20	0	20	0	43.75	**G-O**	Waste-waters containing TDS and emissions of H_2SO_4 are generated.

10.	45	Manufacturing of tooth powder, toothpaste, talcum powder and other cosmetic items	20	--	20	15	--	15	--	43.75	O-O	Both air and water pollution are generated.
11.	55	Printing or etching of glass sheet using hydrofluoric acid	15	--	15	20	--	20	--	43.75	O-O	Both air and water pollution are generated.
12.	65	Silk screen printing, sari printing by wooden blocks	20	--	20	15	--	15	--	43.75	O-O	Wash-water and PM emissions from boilers .
13.	76	Synthetic detergents and soaps(excluding formulation)	20	-	20	15	-	15	-	43.75	R-O	248. This is the score for units having generation of waste- waters less than 100 KLD. 249. The units having waste- water generation more than 100 KLD will become mainly water polluting and accordingly normalized water pollution score will be 75 and be categorized as Red.
14.	71	Thermometer manufacturing	15	--	15	20	--	20	--	43.75	O-O	Process - making glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.
15.	14	Cotton spinning and weaving (medium and large scale)	--	--	--	15	--	37.5	10	47.5	O-O	Mainly air polluting industry. Sources of air pollution (PM) are the fine particles of cotton from spinning process. Air pollution score is normalized to 100.

16.	1	Almirah, Grill Manufacturing (Dry Mechanical Process)	--	--	--	20	--	20	--	50	O-O	Air pollution due to spray painting (emissions of VOCs). Units without painting operations shall be categorized as White.
17.	2	Aluminium & copper extraction from scrap using oil fired furnace (dry process only)	--	--	--	20	--	20	10	50	O-O	• Normalized Air pollution score. • Significant air pollution due to melting (emissions of SO2, PM).
18.	3	Automobile servicing, repairing and painting (excluding only fuel dispensing)	20	--	20	20	--	20	10	50	O-O	Normal water & air polluting and recyclable waste oil generating. If the waste water generation is more than 100 KLD, it will become mainly water polluting and Red category unit.
19.	4	Ayurvedic and homeopathic medicine	20	--	20	15	--	15	15	50	O-O	
20.	7	Brickfields (excluding fly ash brick manufacturing using lime process)	--	--	--	20	--	20	--	50	O-O	Significantly air polluting.
21.	8	Building and construction project more than 20,000 sq. m built up area	20	--	20	20	--	20	--	50	O-O	1. In the pre-construction stage , it is mainly air polluting due to generation of dust (PM) emissions. 2. After construction, it is mainly water polluting. If the discharge is more than 100 KLD, it will be having the normalized score of 75 and be categorized as Red.

22.	6	Ceramics and Refractories	-	-	-	20	-	20	-	50	R-O	• Mainly air polluting industry. • This score is for the units having coal consumption < than 12 MT/day. • For the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red.
23.	11	Coal washeries	15	10	25	15	-	15	-	50	R-O	• Wet washeries are mainly water polluting industry generating effluents which are having inorganic SS & TDS. Additionally, air pollution due to PM emissions is also generated. • Water & air pollution scores are jointly normalized to 100.
24.	16	Dairy and dairy products (small scale)	20	--	20	20	--	20	--	50	O-O	Water and air polluting both.
25.	18	DG set of capacity >1MVA but < 5MVA	--	--	--	20	--	20	--	50	O-O	Mainly air polluting . air pollution score is normalized to 100.
26.	17	Dry coal processing, mineral processing, industries involving ore sintering, pelletisating, grinding & pulverization	-	-	-	20	-	20	-	50	R-O	Mainly air polluting industry. Final score is the normalized air pollution score.

27.	19	Fermentation industry including manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol)	20	-	20	-	-	-	-	50	R-O	• Mainly water polluting industry. This is the normalized water pollution score for units having discharge < 100 KLD. • For the units having discharge > 100 KLD, the normalized water pollution score will be 75 and shall be accordingly categorized as Red.
28.	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	-	-	-	15	5	20	10	50	R-O	• Mainly air polluting. This score is applicable to secondary production of ferrous & non- ferrous metals (excluding lead) up-to 1 MT/hour production.

												• For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red. For Induction Furnace clubbed with AOD furnace – separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.
29.	26	Fertilizer (granulation / formulation / blending only)	--	--	--	20	--	20	--	50	O-O	Air polluting.
30.	27	Fish feed, poultry feed and cattle feed	--	--	--	20	--	20	--	50	O-O	Obnoxious odour , H2S etc. AP score is normalized to 100
31.	28	Fish processing and packing (excluding chilling of fishes)	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.

32.	31	Forging of ferrous and non- ferrous metals (using oil and gas fired furnaces)	--	--	--	20	--	20	--	50	O-O	Heating furnace. Mainly air polluting.
33.	32	Formulation/pelletization of camphor tablets, naphthalene balls from camphor/ naphthalene powders.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of Benzene, HC are expected.
34.	33	Glass ceramics, earthen potteries and tile manufacturing using oil and gas fired kilns, coating on glasses using cerium fluorides and magnesium fluoride etc.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of SO2 are expected.
35.	35	Gravure printing, digital printing on flex, vinyl	20	--	20	20	--	20	10	50	O-O	Waste waters , emissions of VOCs
36.	36	Heat treatment using oil fired furnace (without cyaniding)	--	--	--	20	--	20	--	50	O-O	Mainly air polluting and noise generating. AP Score is normalized to 100.
37.	28	Hot mix plants	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution scores are normalized to 100.
38.	37	Hotels (< 3 star) or hotels having > 20 rooms and less than 100 rooms.	20	--	20	20	--	20	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
39.	38	Ice cream	20	--	20	20	--	20	--	50	O-O	Wash-water and boilers / oven for pasteurization.
40.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Paint and ink Sludge/residues	-	-	-	20	0	20	0	50	R-O	Mainly air polluting. Air pollution score is normalized to 100
41.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Brass Dross ,, Copper Dross,, Copper Oxide Mill Scale,, Copper Reverts, Cake & Residues,, Waste Copper and copper alloys in	10	-	10	20	-	20	10	50	R-O	Mainly air polluting.

		dispersible form,, Slags from copper processing for further processing or refining ,, Insulated Copper Wire,, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" ,, Jelly filled Copper cables ,, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross,, Zinc ash/Skimming arising from galvanizing and die casting operations,, Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible from ,,										
42.	35	Industry or processes involving foundry operations	-	-	-	20	-	20	-	50	R-O	• This score is valid for the foundries having capacity < 5 MT/hr as such units require the coal/coke @ < 500 kg/hr. • The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red.
43.	40	Lime manufacturing (using lime kiln)	-	-	-	20	-	20	-	50	R-O	Mainly air polluting
44.	41	Liquid floor cleaner, black phenyl, liquid soap, glycerol mono-stearate manufacturing	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.

45.	42	Manufacturing of glass	10	-	-	20	-	20	-	50	R-O	• Mainly air polluting (melting at 1500ºC and refining . • In case of lead glass , the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red .
46.	43	Manufacturing of iodized salt from crude/ raw salt	12	--	12	20	--	20	--	50	O-O	Boiling in Evaporators (multiple effect evaporators), centrifuging, iodization with KIO3 mixing . Mainly air polluting. Air pollution score is normalized to 100.
47.	42	Manufacturing of mirror from sheet glass	--	--	--	20	--	20	--	50	O-O	Evaporator & furnace for heating the metal to be applied as reflector on mirror. Mainly air polluting.
48.	44	Manufacturing of mosquito repellent coil	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Toxic fumes are expected.
49.	46	Manufacturing of Starch/Sago	25	-	25	15	-	15	-	50	R-O	• Water and air polluting industry. Boiler is used for steam generation. • Water & air pollution scores are normalized to 100
50.	46	Mechanized laundry using oil fired boiler	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.
51.	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	--	--	--	20	--	20	--	50	O-O	1. Mainly air polluting. Boiler as well as VOCs from use of adhesives. 2. Without boiler, it will be a Green category industry.
52.	50	New highway construction project	-	-	-	20	-	20	-	50	R-O	Mainly air polluting project.

53.	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products	20	-	20	15	5	20	-	50	R-O	250. Both air and water polluting. Score is normalized with air & water pollution. This score is valid for industries having waste-water generation < 100 KLD. 251. For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red.
54.	49	Paint blending and mixing (Ball mill)	20	--	20	20	--	20	10	50	O-O	Both air and water pollution are generated.
55.	62	Paints and varnishes (mixing and blending)	20	0	0	20	0	20	0	50	**G-O**	Waste-waters as well as fumes of VOCs due to solvents, pigments, varnishes.
56.	51	Ply-board manufacturing(including Veneer and laminate) with oil fired boiler/ thermic fluid heater(without resin plant)	0	--	0	20	--	20	--	50	O-O	Mainly air polluting because of use of boiler. AP score is normalized to 100
57.	52	Potable alcohol (IMFL) by blending, bottling of alcohol products	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
58.	54	Printing ink manufacturing	20	--	20	20	--	20	--	50	O-O	1. Pigments, binders and solvents are used. 2. Boiler is also used. 3. Emissions of VOCs take place.
59.	70	Printing press	20	0	20	20	0	20	0	50	**G-O**	Colored waste-waters containing dyes and VOC emissions are generated.
60.	59	Reprocessing of waste plastic including PVC	20	--	20	20	--	20	--	50	O-O	Large quantities of wash-water and fugitive emissions are generated.
61.	61	Rolling mill (oil or coal fired) and cold rolling mill	10	--	10	20	--	20	--	50	O-O	Mainly air polluting. Air pollution score is normalized to 100. Others - cooling water and recyclable waste oils etc. are generated.

62.	67	Spray painting, paint baking, paint shipping	--	--	--	20	--	20	10	50	O-O	Mainly air polluting. Emissions of VOCs and HC are generated.
63.	72	Steel and steel products using various furnaces like blast furnace /open hearth furnace/induction furnace/arc furnace/submerged arc furnace /basic oxygen furnace /hot rolling reheated furnace	10	-	10	20	-	20	10	50	R-O	• Mainly air polluting. In the emissions, oxides of manganese, nickel etc. are also present. • Air pollution score is normalized to 100.
64.	73	Stone crushers	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution score is normalized to 100.
65.	75	Surgical and medical products including prophylactics and latex	20	-	20	20	-	20	-	50	R-O	Both air as well as water polluting. Air and water pollution scores are normalized to 100.
66.	85	Tephlon based products	0	0	0	20	0	20	0	50	**G-O**	Due to spraying applications, emissions (HC) are generated
67.	70	Thermocol manufacturing (with boiler)	--	--	--	20	--	20	--	50	O-O	Polystyrene is heated. Mainly air polluting with boiler.
68.	82	Tobacco products including cigarettes and tobacco/opium processes	20	-	20	20	-	20	-	50	R-O	Such industries generate both air as well as water pollution. These scores are normalized to 100.
69.	72	Transformer repairing/ manufacturing (dry process only)	--	--	--	20	--	20	10	50	O-O	Mainly air polluting because of ovens, shot-blasting etc.
70.	73	Tyres and tubes vulcanization/ hot retreating	10	--	10	20	--	20	--	50	O-O	Mainly air polluting . Emissions of PM, VOCs and obnoxious odour are generated.
71.	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	20	-	20	15	5	20	10	50	R-O	• All sorts of pollution are generated. • This score is valid for plants having waste-water generation < 100 KLD. • If the waste-water generation is more than 100 KLD, the unit shall be classified as Red.

72.	74	Wire drawing and wire netting	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
73.	21	Dry cell battery (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	30	--	30	15	--	15	10	55	O-O	Water and air polluting both.
74.	50	Pharmaceutical formulation and for R & D purpose (For sustained release/ extended release of drugs only and not for commercial purpose)	20	--	20	20	--	20	15	55	O-O	• All sorts of pollution are generated. • R&D activities are to be shifted to Red category.
75.	78	Synthetic resins	20	-	20	20	-	20	15	55	R-O	All sorts of pollution are generated.
76.	79	Synthetic rubber excluding molding	20	-	20	20	-	20	15	55	R-O	• Most synthetic rubber is created from two materials, styrene and butadiene. Both are currently obtained from petroleum. • Process is similar to a part of Petrochemical plants.
77.	9	Cashew nut processing	25	--	25	20	--	20	--	56	O-O	Normal water and air polluting.
78.	12	Coffee seed processing	25	--	25	20	--	20	--	56	O-O	Normal water & air polluting industry.

79.	57	Parboiled Rice Mills	25	-	25	20	-	20	-	56	R-O	• Rice Mills are generating both air and water pollution. Waste-waters are having high strength in respect of BOD. • This is the normalized air & water pollution score for units having waste-water generation < 100 KLD and fuel consumption less than 12 MTD. • For units having waste-water generation > 100 KLD or fuel consumption > 12 MTD or both , the unit shall be classified as Red.
80.	29	Foam manufacturing	--	--	--	20	--	20	15	58	O-O	• Raw material is polyurethane, latex etc. • Emissions of VOCs and HAPs. CH3Cl2 and similar compounds as blowing agents. • Outdated raw materials and spoiled slots are discarded as HW.
81.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Used Oil – As per specifications prescribed from time to time.	10	0	10	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100

82.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Waste Oil ---As per specifications prescribed from time to time.	-	-	-	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100.
83.	56	Producer gas plant using conventional up drift coal gasification (linked to rolling mills glass and ceramic industry refectories for dedicated fuel supply)	--	--	--	20	--	20	15	58.33	O-O	Mainly air polluting & tar (HW) generating. SO2, CO, NOx are generated. Tar is the by-product and utilized by other industries in co-processing.

Note :

- *Under the column Revised Category, the full forms of the abbreviations are as follows :*
  - *R-R means original category was Red and revised category is also Red*
  - *R-O means original category was Red and revised category is Orange*
  - *O-O means original category was Orange and revised category is also Orange*
  - *O-G means original category was Orange and revised category is Green*
  - *O-W means original category was Orange and revised category is White*
  - *G-O means original category was Green and revised category is Orange*
  - *G-G means original category was Green and revised category is also Green*
  - *G-W means original category was Green and revised category is White*

- *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication / vague category. The overall details are as follows:*

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*24*	*Excavation of sand from the river bed (excluding manual excavation)*	*O*	*Since such types of activities cause ecological distu rbances, the instru ctions issued by the government from time to time be followed. To be categorized by MoEF&CC.*
2	*39*	*Infrastructure Developmen t Project*	*O*	*Vast variety of such projects come under such category. This is to be decided by the concerned SPCB in line of EIA Notification , 2006.*
3	*53*	*Power press*	*O*	*Very vague term hence deleted. Such types of general engineering units have already been covered.*

Table G-4 : Final List of Green Category of Industrial Sectors

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	Remarks
1.	2	Aluminium utensils from aluminium circles by pressing only (dry mechanical operation)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.
2.	6	Ayurvedic and homeopathic medicines (without boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
3.	8	Bakery /confectionery /sweets products (with production capacity <1tpd (with gas or electrical oven)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
4.	6	Bi-axially oriented PP film along with metalizing operations	10	--	10	--	--	--	--	25	**O-G**	Mainly extrusion process involving Cooling water recirculation
5.	10	Biomass briquettes (sun drying) without using toxic hazardous wastes	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
6.	13	Blending of melamine resins & different powder, additives by physical mixing	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
7.	15	Brass and bell metal utensils manufacturing from circles(dry mechanical operation without re-rolling facility)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.

8.	16	Candy	10	--	10	10	--	10	--	25	**G-G**	Small quantities of waste-water and minor
												PM emissions are generated.
9.	17	Cardboard or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)	--	--	--	10	--	10	--	25	**G-G**	This score is valid with Small gas / electricity operated oven / furnace for making glue.
10.	18	Carpentry & wooden furniture manufacturing (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from cutting operations.
11.	19	Cement products (without using asbestos / boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from mixing operations.
12.	20	Ceramic colour manufacturing by mixing & blending only (not using boiler and wastewater recycling process)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions.
13.	11	Chilling plant, cold storage and ice making	10	--	10	--	--	--	--	25	**O-G**	Cooling water recirculation only.
14.	13	Coke briquetting (sun drying)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting industry. Sources of air pollution (PM) are pulverizes and mixers. Air pollution score is normalized to 100.
15.	28	Cotton spinning and weaving (small scale)	--	--	--	10	--	10	--	25	**G-G**	Minor PM emissions from spinning process.
16.	17	Dal Mills	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM.

17.	29	Decoration of ceramic cups and plates by electric furnace	--	--	--	10	--	10	--	25	**G-G**	Fumes of enamels. Minor air pollution.
18.	19	Digital printing on PVC clothes	--	--	--	10	--	10	--	25	**O-G**	Minor emissions / odour generations are expected.
19.	25	Facility of handling, storage and transportation of food grains in bulk	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during handling of grains.
20.	36	Flour mills (dry process)	--	--	--	10	--	10	--	25	**G-G**	Fugitive dust emissions.
21.	41	Glass , ceramic, earthen potteries, tile and tile manufacturing using electrical kiln or not involving fossil fuel kiln	--	--	--	10	--	10	--	25	**G-G**	Minor fugitive emissions only.
22.	34	Glue from starch (physical mixing) with gas / electrically operated oven /boiler.	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during mixing of raw materials.
23.	42	Gold and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/ nitric acid per month)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes from cleaning process.
24.	36	Heat treatment with any of the new technology like ultrasound probe , induction hardening , ionization beam, gas carburizing etc.	10	--	10	10	--	10	--	25	**O-G**	• Cooling waters and minor heat fumes. • Finalization of categorization subject to field verification.
25.	46	Insulation and other coated papers (excluding paper or pipe manufacturing)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to application of poly-urethane

26.	49	Leather foot wear and leather products (excluding tanning and hide processing except cottage scale)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to use of adhesives / gums.
27.	50	Lubricating oil, greases or petroleum based products (only blending at normal temperature)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes at the time of transfers from one container to other.
28.	54	Manufacturing of pasted veneers using gas fired boiler or thermic fluid heater and by sun drying	--	--	--	10	--	10	--	25	**G-G**	• Minor fumes due to application of gums / adhesives / pastes etc. • This score is valid only for gas fired boiler.3. The units having coal fired boilers shall be categorized as Orange.
29.	59	Oil mill Ghani and extraction (no hydrogenation / refining)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of floor washings & equipments washings are generated.
30.	48	Packing materials manufacturing from non asbestos fibre, vegetable fibre yarn	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.
31.	65	Phenyl/toilet cleaner formulation and bottling	--	--	--	10	--	10	--	25	**G-G**	Minor fumes of VOCs in the work zone
32.	67	Polythene and plastic processed products manufacturing (virgin plastic)	10	--	10	10	--	10	--	25	**G-G**	Cooling water & emissions due to mixing of raw materials.
33.	68	Poultry, Hatchery and Piggery	--	--	--	10	--	10	--	25	**G-G**	Obnoxious odour containing H_2S, CH_4 etc. and fugitive PM emissions
34.	69	Power looms (without dye and bleaching)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
35.	71	Puffed rice (muri) (using gas or electrical heating system)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
36.	57	Pulverization of bamboo and scrap wood	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.

37.	72	Ready mix cement concrete	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
38.	73	Reprocessing of waste cotton	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
39.	60	Rice mill (Rice hullers only)	--	--	--	10	--	10	--	25	**O-G**	PM emissions are generated. Mainly air polluting. AP score is normalized to 100
40.	62	Rolling mill (gas fired) and cold rolling mill	10	--	10	10	--	10	--	25	**O-G**	Mainly air polluting. AP score is normalized to 100
41.	75	Rubber goods industry (with gas operated baby boiler)	--	--	--	10	--	10	--	25	**G-G**	Some PM emissions and obnoxious odour.
42.	63	Saw mills	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. PM and noise are generated.
43.	77	Soap manufacturing (hand made without steam boiling / boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-water are generated.
44.	80	Spice grinding (upto-20 HP motor)	--	--	--	10	--	10	--	25	**G-G**	Small quantities of fugitive emissions of raw materials.
45.	66	Spice grinding (>20 hp motor)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. Fugitive emissions of PM.
46.	81	Steel furniture without spray painting	--	--	--	10	--	10	--	25	**G-G**	Obnoxious gases from welding as well as noise pollution.
47.	82	Steeping and processing of grains	10	--	10	--	--	--	--	25	**G-G**	Washing waters are generated.
48.	86	Tyres and tube retreating (without boilers)	--	--	--	10	--	10	--	25	**G-G**	Due to applications of binding gum / adhesives / cement, some obnoxious fumes may generate.
49.	22	Chilling plant and ice making without using ammonia	12	--	12	--	--	--	--	30	**G-G**	Cooling water and brine water circuits. Spillages / blow down may take place
50.	26	CO2 recovery	12	--	12	--	--	--	--	30	**G-G**	Normal water pollution from scrubbing action

51.	32	Distilled water (without boiler) with electricity as source of heat	12	--	12	--	--	--	--	30	**G-G**	TDS as distillation residues
52.	45	Hotels (up to 20 rooms and without boilers)	12	--	12	--	--	--	--	30	**G-G**	This score is valid for hotels having overall waste-water generation less than 10 KLD.
53.	53	Manufacturing of optical lenses (using electrical furnace)	12	--	12	--	--	--	--	30	**G-G**	Small quantities of waste-waters containing TDS, SS are generated.
54.	58	Mineralized water	12	--	12	--	--	--	--	30	**G-G**	RO Rejects.
55.	68	Tamarind powder manufacturing	12	--	12	15	--	15	--	33.75	O-G	252. Dried tamarind fruits - cleaned and after soaking them in water they are boiled in stea m jacketed kettle for about 40-45 minutes . Then pulp is extracted in pulper and dried in drum type drier and on cooling, the final product is packed. 253. Generates small quantities of waste waters and air emissions. Joint score is normalized to 100.
56.	15	Cutting, sizing and polishing of marble stone	15	--	15	--	--	--	--	37.5	O-G	Mainly water polluting . Water pollution score is normalized to 100.
57.	22	Emery powder (fine dust of sand) manufacturing	--	--	--	15	--	15	--	37.5	O-G	Air polluting. PM emissions take place during various stages of grindings of naturally occurring minerals.
58.	25	Flyash export, transport & disposal facilities	-	-	-	15	-	15	-	37.5	R-G	254. This is mainly air polluting activity. 255. This is the normalized score based on air

												pollution.
59.	48	Mineral stack yard / Railway sidings	15	-	15	15	-	15	-	37.5	R-G	256. Mainly air pollution due to loading, unloading, storage and transportation of the minerals.
												257. Waste-water generation mainly during rains only.
60.	54	Oil and gas transportation pipeline	-	-	-	10	5	15	-	37.5	R-G	258. Contains small gas based power plants up-to 5 MWs. 259. Air pollution score is normalized to 100. 260. In case , if these power plants are bigger / liquid fuel / oil based, scores will be calculated accordingly.
61.	64	Seasoning of wood in steam heated chamber	--	--	--	15	--	15	--	37.5	O-G	Air pollution due to use boiler for supply of steam. Air pollution score is normalized to 100.

62.	84	Synthetic detergent formulation	--	--	--	15	--	15	--	37.5	**G-G**	261. This score is valid for the industries which are not manufacturing LABSA. It is procured from outside. 262. Smallquantities of emissions are generated from mini boiler. 263. Air pollution score is normalized to 100.
63.	69	Tea processing (with boiler)	--	--	--	15	--	15	--	37.5	O-G	With boiler, it is an orange category industry. Without boiler, it will be green category industry.

Note :

264. *Under the column Revised Category, the full forms of the abbreviations are as follows :*

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

265. *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :*

Sl No.	Original Sl No.	Industry Sector	Original Category	Remarks
1	47	Jobbing and Machining	G	Vague category to be deleted, as such activities have already been covered in other categories.
2	66	Reel manufacturing	G	Already covered in other categories. Hence, deleted
3	1	Assembling of acid lead batteries (up to 10 batteries per day excluding lead plate casting)	G	Already covered in Orange category. Hence, deleted
4	5	Automobile fuel outlets (only dispensing)	G	Minor air pollution due to some fugitive emissions during fuel filling operations. May be exempted from the purview of Consent management.
5	30	Diesel generator sets (15 KVA to 1 MVA)	G	266. Normal operation – 12 hrs a day. 267. Consumption of diesel = 1680 litres for 1 MVA DG set at full load @ 0.21 litres / KVA / hr. 268. Stand-alone DG Sets having total capacity 1 MVA or less and equipped with acoustic enclosu res alongwith adequate stack height may be exempted from the purview of Consent management. Higher capacity DG sets have already been covered under Red / Orange categories .

Table G-5: Final List of White Category of Industries

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category
1.	3	Assembly of air coolers /conditioners ,repairing and servicing	--	--	--	--	--	--	--	--	**G-W**
2.	4	Assembly of bicycles ,baby carriages and other small non motorizing vehicles	--	--	--	--	--	--	--	--	**G-W**
3.	7	Bailing (hydraulic press)of waste papers	--	--	--	--	--	--	--	--	**G-W**
4.	9	Bio fertilizer and bio-pesticides without using inorganic chemicals	--	--	--	--	--	--	--	--	**G-W**
5.	11	Biscuits trays etc from rolled PVC sheet (using automatic vacuum forming machines)	--	--	--	--	--	--	--	--	**G-W**
6.	12	Blending and packing of tea	--	--	--	--	--	--	--	--	**G-W**
7.	14	Block making of printing without foundry (excluding wooden block making)	--	--	--	--	--	--	--	--	**G-W**
8.	21	Chalk making from plaster of Paris (only casting without boilers etc. (sun drying / electrical oven)	--	--	--	--	--	--	--	--	**G-W**
9.	25	Compressed oxygen gas from crude liquid oxygen (without use of any solvents and by maintaining pressure & temperature only for separation of other gases)	--	--	--	--	--	--	--	--	**G-W**
10.	27	Cotton and woolen hosiers making (Dry process only without any dying / washing operation)	--	--	--	--	--	--	--	--	**G-W**
11.	31	Diesel pump repairing and servicing (complete mechanical dry process)	--	--	--	--	--	--	--	--	**G-W**
12.	33	Electric lamp (bulb) and CFL manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**

13.	34	Electrical and electronic item assembling (completely dry process)	--	--	--	--	--	--	--	--	**G-W**
14.	23	Engineering and fabrication units (dry process without any heat treatment / metal surface finishing operations / painting)	--	--	--	--	--	--	--	--	**O-W**
15.	35	Flavoured betel nuts production/ grinding (completely dry mechanical operations)	--	--	--	--	--	--	--	--	**G-W**
16.	37	Fly ash bricks/ block manufacturing	--	--	--	--	--	--	--	--	**G-W**
17.	38	Fountain pen manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**
18.	39	Glass ampules and vials making from glass tubes	--	--	--	--	--	--	--	--	**G-W**
19.	40	Glass putty and sealant (by mixing with machine only)	--	--	--	--	--	--	--	--	**G-W**
20.	43	Ground nut decorticating	--	--	--	--	--	--	--	--	**G-W**
21.	44	Handloom/ carpet weaving (without dying and bleaching operation)	--	--	--	--	--	--	--	--	**G-W**
22.	48	Leather cutting and stitching (more than 10 machine and using motor)	--	--	--	--	--	--	--	--	**G-W**
23.	51	Manufacturing of coir items from coconut husks	--	--	--	--	--	--	--	--	**G-W**
24.	52	Manufacturing of metal caps containers etc	--	--	--	--	--	--	--	--	**G-W**
25.	55	Manufacturing of shoe brush and wire brush	--	--	--	--	--	--	--	--	**G-W**
26.	57	Medical oxygen	--	--	--	--	--	--	--	--	**G-W**
27.	60	Organic and inorganic nutrients (by physical mixing)	--	--	--	--	--	--	--	--	**G-W**
28.	61	Organic manure (manual mixing)	--	--	--	--	--	--	--	--	**G-W**
29.	63	Packing of powdered milk	--	--	--	--	--	--	--	--	**G-W**
30.	64	Paper pins and u clips	--	--	--	--	--	--	--	--	**G-W**
31.	58	Repairing of electric motors and generators (dry mechanical process)	--	--	--	--	--	--	--	--	**O-W**
32.	74	Rope (plastic and cotton)	--	--	--	--	--	--	--	--	**G-W**

33.	76	Scientific and mathematical instrument manufacturing	--	--	--	--	--	--	--	--	**G-W**
34.	78	Solar module non conventional energy apparatus manufacturing unit	--	--	--	--	--	--	--	--	**G-W**
35.	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (less than 25 MW)	--	--	--	--	--	--	--	--	**G-W**
36.	83	Surgical and medical products assembling only (not involving effluent / emission generating processes)	--	--	--	--	--	--	--	--	**G-W**

Note : Under the column Revised Category, the full forms of the abbreviations are as follows :

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

Annexure

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No. B-29012/ESS/CPA/2015-16

19.08.2015

Sub: "Harmonization of Classification of industries under Red / Orange / Green / White Categories".

During the Conference of the Environment Ministers of States held in New Delhi during April 06-07, 2015, it was resolved to adopt pollution potential criteria for categorization of Red, Orange & Green categories of industries and that a Committee be constituted with State representatives. Further, in the 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards/PCCs held in New Delhi on April 08, 2015, it was agreed to constitute a Committee to look into categorization system of industries based on their respective pollution potential index.

2. Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated 23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential indices.

3. The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) industrial sectors have been assessed as per the proposed formula by a group of Scientists from CPCB . For this purpose , concerned Engineers / Scientists from the Member SPCBs of the Committee were also involved & consulted during May28-29, 2015.

4. After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " is prepared by the Committee .

In this context, the Undersigned is directed to forward a copy of the " Draft Document on Revised Concept of Categorization of Industrial Sectors to all the SPCBs, PCCs and concerned Ministries for their comments. Accordingly, the same is enclosed herewith and all the SPCBs, PCCs and concerned Ministries are, hereby requested to provide their comments by 04.09.2015. The comments may kindly be sent through hard copy as well as soft copy at e-mail: nkgupta.cpcb@nic.in , nkgcpcb@hotmail.com .

Encl : As above

[N.K. Gupta]
Incharge - ESS

To:

1. All the State Pollution Control Boards / Pollution Control Committees
2. The Secretary, Ministry of Micro Small and Medium Enterprises, New Delhi
3. The Secretary, Ministry of Heavy Industries & Public Enterprises, New Delhi
4. The Advisor & Incharge , CP Division, MoEFCC, New Delhi
5. CPCB Website

'परिवेश भवन' पूर्वी अर्जुन नगर, दिल्ली–110032
'Parivesh Bhawan', East Arjun Nagar, Delhi - 110032
दूरभाष / Tel. : 43102030, फैक्स / Fax : 22305793, 22307078, 22307079, 22301932, 22304948
ई–मेल / e-mail :cpcb@nic.in वेबसाईट / Website : www.cpcb.nic.in

- **Size of firm is based on Gross capital investment of the unit without depreciation till the date of application (cost of building, land, plant and machinery)**

- **Business location and Foreign/ Domestic investor**
  Whole of the Chandigarh falls under the Jurisdiction of Municipal Corporation, Chandigarh and is considered as urban area.

Step by Step Procedure

for

Registration for dealers under The Batteries (Management & Handling) Rules, 2022

Registration for dealers under The Batteries (Management & Handling) Rules, 2022

Comprehensive list of documents required

Affidavit of Proprietorship (Only For Proprietorship Firm)

- Partnership Deed (Only For Partnership Firm)
- Authority Letter (If required)
- Memorandum (Only For PVT LTD/LTD Firm)
- Rent Deed/ Land Proof
- GST/TIN/CIN Copy
- Agreement with authorized recycler
- 02 ID Proof (Aadhaar card mandatory)

Procedure with stage wise details

Steps to apply for the Service are as follows:- Step 1:- Visit https://eservices.chd.gov.in and select the 'Pollution Control Committee' Department from the dropdown list of Departments and go to 'Registration for dealers under The Batteries (Management & Handling) Rules, 2022'service in service list or user can search the service by entering service name from search bar also.

Step 2:- Here user can see workflow, procedure to apply the service and documents checklist, and view fee by clicking on Workflow, Procedure Checklist and View Fee button.

Step 3:- Click on Apply button and after clicking on apply button you will be redirected to

https://chocmms.nic.in/.

Step 4:- For registration, user needs to click on 'New Industry Registration'.

Step 5:- Registration page will appear on screen. On this page user need to fill up all the details regarding industry and Occupier.

Step 6:- In Select Registration For option check Battery. (If you want to apply for multiple permissions then you can also select more than one check box at a time).

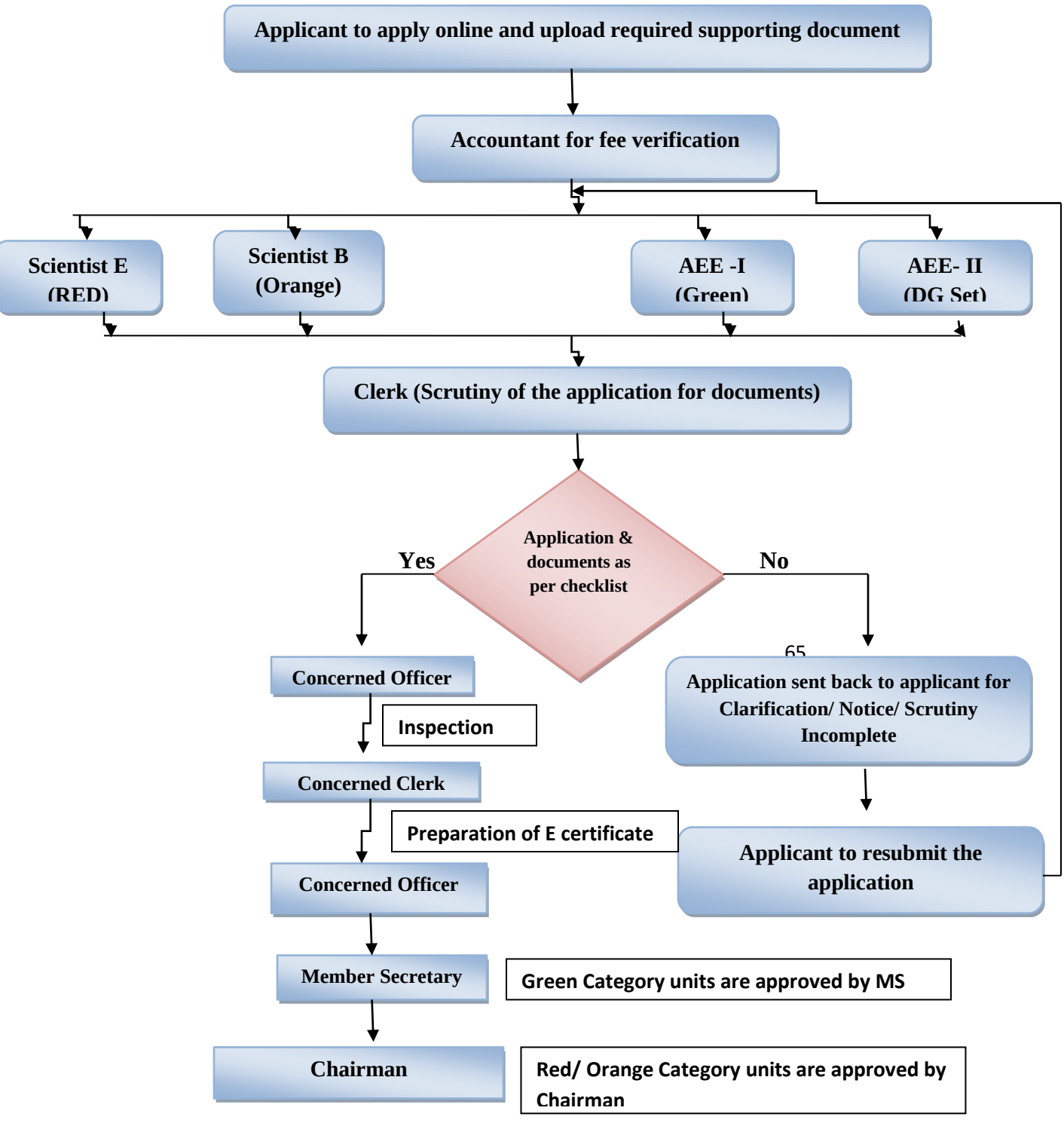
Step 7:- After the submission of details of Industry & Occupier a Login ID & PASSWORD is created. It will also send on your registered email id and Mobile no. Firstly, fill your User Id and Password to change your temporary password by clicking on INDUSTRY LOGIN TAB.

Step 8:- Then again fill the details of login credentials to login in OCMMS application account. 369

Step 9:- Click on “APPLY FOR WASTE MANAGEMENT /BATTERY WASTE MANAGEMENT / CONSTRUCTION & DEMOLITION MANAGEMENT” to start the application form.

Step 10:- If you are not sure that you have filled all the details or it is correct then Click ‘IN PROGRESS’ radio button and save the application form to edit it again in future. If you are sure and submit all the details in application form then click on ‘COMPLETED’ radio button to submit the Application Form.

Work Flow


Applicant to apply online and upload required supporting document
Accountant for fee verification
Scientist E (RED)
Scientist B (Orange)
AEE -I (Green)
AEE- II (DG Set)
Clerk (Scrutiny of the application for documents)
Application & documents as per checklist
Yes
No
Concerned Officer
Inspection
Concerned Clerk
Preparation of E certificate
Concerned Officer
Member Secretary
Chairman
Application sent back to applicant for Clarification/ Notice/ Scrutiny Incomplete
Applicant to resubmit the application
Green Category units are approved by MS
Red/ Orange Category units are approved by Chairman

S.No.	Category	Fee Structure		
		Red	Orange	Green
	Gross Capital Investment	Fee in Rupees/Year for Consent to Establish and Operate		
1.	Upto Rs. 10 Lakhs	1980	1490	1240
2.	Above Rs. 10 Lacs to Rs. 25 Lacs	2970	2480	1980
3.	Above Rs. 25 Lacs to Rs. 50 Lacs	4950	3960	2970
4.	Above Rs. 50 Lacs to Rs. 1 crore	9900	7760	5780
5.	Above Rs. 1 crore to Rs. 5 crore	19800	14850	11550
6.	Above Rs. 5 crore to Rs. 10 crore	39600	23760	18480
7.	Above Rs. 10 crore to Rs. 25 crore	79200	47520	36960
8.	Above Rs. 25 crore to Rs. 50 crore	118800	77550	57750
9.	Above Rs. 50 crore to Rs. 100 crore	145200	115500	99000
10.	Above Rs. 100 crore to Rs. 200 crore	297000	198000	145200
11.	Above Rs. 200 crore	387750	297000	198000

Cost and Time Fee Structure

DG set

Size of Diesel Generator set based on Rated Capacity	Consent to Establish (in Rs./Year)	Consent to Operate (in Rs./Year)
<200 KVA	660	830
200-500 KVA	830	990
>500 KVA	990	1160
DG set installed with the Mobile Tower	330	500

Bio Medical Waste

S.No.	Category	Existing Fee in Rupees/Year
1	Hospitals, Nursing Homes and Health Care Establishments (upto200 beds)	Rs. 1650/- upto 4 beds and additional Rs. 165/- per bed from fifth bed onwards.
2	Hospitals, Nursing Homes andHealth Care Establishments (having more than 200 beds)	82500
3	Operator of the facility of Bio-medical Waste (excluding transportation)	16500
4	Transporters of Bio-medicalWaste	12380

S.No.	Category	Existing Fee in Rupees (One time)
1	Clinics, Pathological Laboratories and blood banks	8250
2	Veterinary Institutions, Dispensaries and Animal Houses	
3	Any Other Institution/Organisation not covered under any of the above category and generating Bio- medical Waste	

Additional Fee for the violators

For Red Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 45 days	NIL	Original fees
45-31 days	25 % of Original fee	Original fees + Additional fees
30-16 days	50 % of Original fee	Original fees + Additional fees
15 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Orange Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 30 days	NIL	Original fees
30-21 days	25 % of Original fee	Original fees + Additional fees
20-11 days	50 % of Original fee	Original fees + Additional fees
10 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

For Green Category:

Unit apply for renewal of consent to operate	Additional Fee*	Total fees to be paid by unit
Before 15 days	NIL	Original fees
15-11 days	25 % of Original fee	Original fees + Additional fees
10-06 days	50 % of Original fee	Original fees + Additional fees
5 days to till the expiry	100 % of Original fee	Original fees + Additional fees
After expiry	200 % of Original fee	Original fees + Additional fees

* Additional fee will be taken for 05 years irrespective of the fact that unit applied for any number of years.

Category	Number of days
Red	45 days
Orange	30 days
Green	21 days

Searchable risk category

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No.B-29012/ESS(CPA)/2015-16/ March 07, 2016

To

Searchable based on risk category

The Chairman
All the State Pollution Control Boards / Pollution Control Committees
(List Attached)

SUB: MODIFIED DIRECTIONS UNDER SECTION 18(1)(b) OF THE WATER (PREVENTION & CONTROL OF POLLUTION) ACT, 1974 and THE AIR (PREVENTION & CONTROL OF POLLUTION) ACT, 1981 REGARDING HARMONIZATION OF CLASSIFICATION OF INDUSTRIAL SECTORS UNDER RED / ORANGE / GREEN / WHITE CATEGORIES.

WHEREAS, under section 16 (2)(b) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(c) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the Central Pollution Control Board (CPCB), constituted under the Water (Prevention and Control of Pollution) Act, 1974, is to coordinate activities of the State Pollution Control Boards (SPCBs) and Pollution Control Committees (PCCs); and

WHEREAS, under section 16 (2)(c) of the Water (Prevention and Control of Pollution) Act, 1974 and under Section 16 (2)(d) of the Air (Prevention & Control of Pollution) Act, 1981, one of the functions of the CPCB is to provide technical assistance and guidance to SPCBs and PCCs; and

WHEREAS, it was brought to the notice of CPCB, that different SPCBs / PCCs were following different criteria for classification of industrial sectors under Red/Orange/ Green category and that classification was being used by the SPCBs/PCCs

WHEREAS, the report prepared by the Working Group was discussed in the 57th Conference of Chairmen & Member Secretaries of CPCB& SPCBs/PCCs held in Delhi on September 15, 2011, wherein some modifications were proposed;

WHEREAS, the final report of the working group was prepared, incorporating the suggestions/observations made in the 57th Conference of Chairmen and Member Secretaries of CPCB & SPCBs/PCCs and in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water Act, 1974, following directions were issued for compliance to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, orange and green as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green':

a). To maintain uniformity in categorization of industries under Red/ Orange/Green category, the SPCBs /PCCs shall adopt the list as finalized by CPCB based on the recommendations of that Working Group for grant of Consent, inventorization of industries under Red, Orange and Green categories and other related activities.

(b). The SPCBs/PCCs shall revise the list of Red, Orange and Green categories of industries operating in their jurisdiction based on the criteria specified in the final report of that Working Group and submit the same to CPCB within 90 days in hard copy as well as soft copy;

WHEREAS, later-on, it was observed that the process of categorization thus far was primarily based on the size of the industries and consumption of resources and pollution due to discharge of emissions and effluents and its likely impact on health was not considered as primary criteria;

WHEREAS, there have been proposals from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more pragmatic manner. The issue was discussed during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06-07, 2015 and also during the Conference of the Chairmen and Member Secretaries of CPCB and SPCBs/PCCs held in New Delhi on April 08, 2015. Accordingly, a 'Working Group' comprising of the Members from Central Pollution Control Board and State Pollution Control Boards representing the States of Andhra Pradesh, Punjab, Tamilnadu, West Bengal, Madhya Pradesh and Maharashtra, was constituted to revisit the criteria of categorization of industries and suggest rationale based on pollution potential for categorization of industrial sectors and adopting it for implementation of pollution control plan;

WHEREAS, the Working Group has developed the criteria of categorization of industrial sectors based on the concept of Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control

of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index (PI) of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector;

WHEREAS , based on the series of consultations with SPCBs, different Government / Non-government Institutions including industries and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors has been finalized:

- Industrial Sectors having Pollution Index score of 60 and above – Red category
- Industrial Sectors having Pollution Index score of 41 to 59 -Orange category
- Industrial Sectors having Pollution Index score of 21 to 40 -Green category
- Industrial Sectors having Pollution Index score incl. & upto 20 -White category

WHEREAS, based on the revised criteria, the 'Final Report on Revised Categorization of Industrial Sectors under Red/Orange/Green/White' has been evolved. The 'Categorization' is based on the relative pollution potential of the industrial sectors and grouping of the industrial sectors based on the use of raw materials, manufacturing process adopted and pollutants likely to be generated;

WHEREAS, based on relative Pollution Index, the number of industries in various categories are as under :

i. The Red category of industrial sectors: 60
ii. The Orange category of industrial sectors: 83
iii. The Green category of industrial sectors: 63 and
iv. The Newly introduced White category: 36

WHEREAS, there shall be no necessity of obtaining the Consent to Operate" for White category of industries and an intimation to concerned SPCB / PCC shall suffice;

WHEREAS, the purpose of categorization is to ensure that the industry is established in a manner consistent with the environmental objectives and to prompt industrial sectors to adopt cleaner technologies, ultimately resulting in generation of no or minimum pollutants.

WHEREAS the new categorization system shall also facilitate in self-assessment by industries;

Now, therefore, in exercise of the powers delegated to the Chairman, CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) Act, 1974 and Section 18(1)(b) of the Air (Prevention & Control of Pollution), Act , 1981 the earlier Directions issued in June 2012 in the context of categorisation of industries as Red, Orange & Green are withdrawn with immediate effect and following **'Directions'** are hereby issued for compliance by all SPCBs and PCCs :

1. That the SPCBs and PCCs shall adopt the Revised Criteria of categorization of industrial sectors as detailed in table nos. F1, F2, F3 and F4 and Revised Lists of Red, Orange, Green and White categories of industrial sectors, presented at table no. G2, G3, G4 and G5 respectively, in the 'Final Report' as attached herewith immediately.
2. That all pending applications for consideration of 'Consent to Establish' and 'Consent to Operate' and future such applications shall be processed as per revised criteria.
3. That the SPCBs and PCCs will provide the list of industries identified in each category existing in the State which have been considered for grant of consents. SPCBs/PCCs will forward the list of such industries before 31.05.2016 and the same will be uploaded on the websites of respective SPCB/PCC.

4. That the 'Revised Lists of Red, Orange, Green and White category of industrial sectors' shall be used by the SPCBs and PCCs for Consent Management and inventorization of industries under Red, Orange ,Green and White categories. Siting of industries shall be only in conforming areas. SPCBs / PCCs shall evolve sector specific plans for control of pollution and industrial surveillance for verifying compliance.

5. That the SPCBs and PCCs shall revise /prepare the inventory of Red, Orange, Green and White categories of industries operating in their jurisdiction based on the revised criteria specified in the Final Report and submit the same to CPCB within 90 days i.e., before 30.05.2016 in hard copy as well as soft copy.

6. That the listed category of industries or those identified later-on under different categories shall not be linked to sanction of loan /finance or bank proceedings.

7. That any further addition of any new or left-over industrial sector and their categorization which is not listed in the revised list of Red, Orange, Green and White industrial sectors, shall be done at the level of concerned SPCB /PCC following revised criteria & guidelines as detailed in the attached document and no concurrence of CPCB shall normally be required. It is further clarified that while categorizing the industries, fractional numbers shall be rounded off to nearest integer.

The SPCBs/PCCs shall acknowledge the receipt of directions and submit the 'Action Taken Report' in compliance with these directions to CPCB before 15.04.2016.

(Arun Kumar Mehta)
Chairman
7/3/16

Copy to:

1. The Chief Secretary of all the States and UTs
2. The Secretary ,
   Ministry of Micro, Small and Medium Entrepreneurs
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
3. The Secretary ,
   Ministry of Heavy Industries
   Udyog Bhawan, Rafi Marg, New Delhi - 110 011
4. The Secretary,
   Ministry of New and Renewable Energy
   Block-14, CGO Complex,
   Lodhi Road,New Delhi-110 003,
5. The Advisor(CP Division)
   Ministry of Environment ,Forests and Climate Change
   Indira Paryavaran Bhawan
   Jor Bagh Road, New Delhi – 110 003
6. All Zonal Offices of CPCB

(A. B. Akolkar) 7.3.16
Member Secretary

Final Document
on
Revised
Classification
of
Industrial Sectors
Under

Red, Orange, Green and White Categories

(February 29, 2016)[1]

Central Pollution Control Board

Delhi

Executive Summary

Categorization of Industrial Sectors under Red, Orange, Green and White Category

The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications in 1989, with the purpose of prohibition/ restriction of operations of certain industries to protect ecologically sensitive Doon Valley. The notification introduced the concept of categorization of industries as " Red", "Orange "and "Green" with the purpose of facilitating decisions related to location of these industries. Subsequently, the application of this concept was extended in other parts of the country not only for the purpose of location of industries, but also for the purpose of Consent management and formulation of norms related to surveillance / inspection of industries.

The concept of categorization of industries continued to evolve and as different State Pollution Control Boards interpreted it differently, a need arose to bring about necessary uniformity in its application across the country. In order to harmonize the 'Criteria of categorization', Directions were issued by CPCB under Section 18(1)(b) of the Water (Prevention & Control of Pollution) , Act, 1974 to all SPCBs/PCCs to maintain uniformity in categorization of industries as red, green and orange as per list finalized by CPCB, which identified 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'.

The process of categorization thus far was primarily based on the size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its likely impact on health was not considered as primary criteria. There was demand from the SPCBs / PCCs and industrial associations for categorization of the industrial sectors in a more transparent manner. Accordingly, the issue was discussed thoroughly during the national level conference of the Environment Ministers of the States, held in New Delhi during April 06 -07, 2015 and a 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted to revisit the criteria of categorization of industries and recommend measures for making the system transparent and rational.

The Working Group has developed the criteria of categorization of industrial sectors based on the Pollution Index which is a function of the emissions (air pollutants), effluents (water pollutants), hazardous wastes generated and consumption of resources. For this purpose the references are taken from the the Water (Prevention and Control of Pollution) Cess (Amendment) Act, 2003, Standards so far prescribed for various pollutants under Environment (Protection) Act , 1986 and Doon Valley Notification, 1989 issued by MoEFCC. The Pollution Index PI of any industrial sector is a number from 0 to 100 and the increasing value of PI denotes the increasing degree of pollution load from the industrial sector. Based on the series of brain storming sessions among CPCB, SPCBs and MoEFCC , the following criteria on 'Range of Pollution Index 'for the purpose of categorization of industrial sectors is finalized.

269. Index score of 60 and above	Industrial Sectors having Pollution – Red category
270. Industrial Sectors having Pollution Index score of 41 to 59	–Orange category
271. Index score of 21 to 40	Industrial Sectors having Pollution –Green category
272. Index score incl.&upto 20	Industrial Sectors having Pollution -White category

The newly introduced White category of industries pertains to those industrial sectors which are practically non-polluting such as Biscuit trays etc. from rolled PVC sheet (using automatic vacuum forming machines), Cotton and woolen hosiers making (Dry process only without any dying/washing operation), Electric lamp (bulb) and CFL manufacturing by assembling only, Scientific and mathematical instrument manufacturing, Solar power generation through photovoltaic cell, wind power and mini hydel power (less than 25 MW).

The salient features of the 'Re-categorization' Exercise are as follows :

1. Due importance has been given to relative pollution potential of the industrial sectors based on scientific criteria . Further, wherever possible, splitting of the industrial sectors is also considered based on the use of raw materials, manufacturing process adopted and in- turn pollutants expected to be generated.
2. The Red category of industrial sectors would be 60.
3. The Orange category of industrial sectors would be 83.
4. The Green category of industrial sectors would be 63.
5. Newly introduced White category contains 36 industrial sectors which are practically non-polluting.
6. There shall be no necessity of obtaining the Consent to Operate'' for White category of industries. An intimation to concerned SPCB / PCC shall suffice.
7. No Red category of industries shall normally be permitted in the ecologically fragile area / protected area.

The purpose of categorization is to ensure that the industry is established in a manner which is consistent with the environmental objectives. The new criteria will prompt industrial sectors willing to adopt cleaner technologies, ultimately resulting in generation of fewer pollutants. Another feature of the new categorization system lies in facilitating self-assessment by industries as the subjectivity of earlier assessment has been eliminated. This 'Re-categorization' is a part of the efforts, policies and objective of present government to create a clean & transparent working environment in the country and promote the Ease of Doing Business.

Other similar efforts include installation of Continuous Online Emissions/ Effluent Monitoring Systems in the polluting industries, Revisiting of the CEPI (Comprehensive Environment Pollution Index) concept for assessment of polluted industrial clusters, Revision of existing industrial Emission/Effluent discharge standards, initiation of special drive on pollution control activities in Ganga River basin and many more in coming future.

Revised Criteria of Categorization of Industries

"Securing industrial pollution control in accordance with the Water (Prevention & Control of Pollution) Act, 1974 and Air (Prevention & Control of Pollution) Act, 1981 by linking with categorization of industries, consent management and vigilance – 'In context of Red, Orange, Green and White categories of industries"

A: Genesis of Categorization:

1. The Ministry of Environment, Forest and Climate Change (MoEFCC) had brought out notifications, which inter-alia refers to Prohibition/ Restriction on operation of industries to protect ecologically sensitive areas or areas of specific importance. This has for the first time brought the concept of categorization of industries to" Red", "Orange "and "Green" and restrict their operation in certain areas of importance. Therefore, it is at-once interpreted that Red, Orange and Green categorization is linked with location specific needs.
2. The notification of MoEF was first brought on 2nd February,1989 in case of "Restriction on location of industries, mining operations and other developmental activities in Doon Valley in "Uttarakhand" and thereafter another notification on 24th February 1999 regarding restriction on the setting up of industries in Dahanu Taluka in Maharashtra. The categorization had been made mainly on the basis of size of the industries, man power and consumption of resources.

3. However, in other parts of the country, there have been variations in context to the classification of industries under Red, Orange and Green categories. SPCBs / PCCs were following their own criteria in different States thereby creating confusion.

4. In order to harmonize the 'Criteria of categorization', a 'Working Group' was formed as per resolution passed during the 57th Conference of the Chairmen & Member Secretaries of CPCB and SPCBs. Based on the recommendations of the Working

Group, Directions dated 4/6/2012 under Section 18(1)(b) of the Water

(Prevention & Control of Pollution) , Act, 1974 were issued to all SPCBs/PCCs with the effects to maintain uniformity in categorization of industries as red, green and orange as per list finalized by the Working Group. This indicative list included 85 types of industrial sectors as 'Red', 73 industrial sectors as 'Orange' and 86 sectors as 'Green'. However, these identified categories have not been assigned with scores as per existing criteria/ or any new criteria

B: Categorization criteria used by SPCBs/PCCs:

SPCBs and PCCs use the criteria of Red, Orange and Green categories for consent management and vigilance purposes for carrying out inspections to verify compliance to the stipulated standards. However the above categorization do not emphasize on sector-specific plan for control of pollution in accordance with priority based on pollution index.

C: Gap in the process:

- The categorization has been made mainly on the basis of size of the industries and consumption of resources. The pollution due to discharge of emissions & effluents and its impact on health was not considered as primary criteria.
- Categorization was on random basis, no scoring system was adopted.

D: Resolutions made during National Level Conferences

The issue was discussed thoroughly during the following national level conferences held in New Delhi:

- Conference of the Environment Ministers of Central Government and State Governments during April 06-07, 2015
- 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards / Pollution Control Committees held on April 08, 2015

Accordingly following resolutions were made during the Conferences:

- *A 'Working Group' comprising of the members from CPCB, APPCB, TNPCB, WBPCB, PPCB, MPPCB and Maharashtra PCB is constituted.*
- *This WG shall revisit the categorization of industries that is based on pollution index criteria & environmental issues such as generation of emission, effluent and hazardous wastes.*
- *The categorization will be done on the basis of composite score (0-100 marks) of Pollution Index given in accordance with the following weightage.*

Air Pollution Score based on parameters namely PM, CO, NOx, SOx, HMs , Benzene, Ammonia and other toxic parameters relevant to the industry.	*40 Marks*
Water Pollution Score based on parameters namely pH, TSS, NH_3-N, BOD, Phenol and other toxic pollutants relevant to the industry.	*40 Marks*
Hazardous wastes (land fillable, incinerable, recyclable) as generated by the industry.	*20 Marks*
Note : • *Parameters to be decided on the basis of the nature of the wastes generating from the industrial sector.* • *Industries having only either water pollution or air pollution, the score will be normalized wrt 100.*	

- *Based on the score of the Pollution Index, following categorization be made :*
  - *Type of industries, if scores 60 and above be categorized as Red*
  - *Type of industries, if scores from 30 to 59 be categorized as Orange*
  - *Type of industries, if scores from 15 to 29 be categorized as Green*
  - *Type of industries, if less than 15 be categorized as White or non-polluting industry.*
- *SPCBs/PCCs may issue consent to the industries*
  - *Red category of industries for 5 years.*
- *Orange category of industries for 10 years.*
- *Green category of industries for 15 years.*
- *No necessity of consent for non-polluting industries.*
  - *No red categories of industries will be permitted to establish in eco-sensitive areas and protected areas.*

E: Follow-up Actions made on the Resolutions :-

- Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated

23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential.

- The categorization is made on the basis of following:
- Quality of emissions (air pollutants) generated
- Quality of effluents (water pollutants) generated
- Types of hazardous wastes generated
- Consumption of resources

- Reference is taken from the following :
- The Water (Prevention and Control of Pollution) Cess Act, 1977
- Standards so far prescribed for various pollutants under the Environment (Protection) Act , 1986
- Doon Valley Notification, 1989 issued by MoEF.

F : Scoring Methodology :

The details on the scoring methodology in respect of the aforesaid 3 components is presented in the following tables F-1 to F-4 .

Table F-1 : Water Pollution Scoring Methodology

Sl. No.	Activity / Types of Discharges	Score
Part A : Score W1 : Score based on types of expected criteria water-pollutants present in industrial processes waste waters. **Maximum of the following seven categories is to be taken.**		
W11	Waste-water which is polluted and the pollutants are - • not easily biodegradable (very high strength waste waters having BOD > 5000 mg/l); or • toxic; or • both toxic and not easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits up-to 10 mg/l or having BOD > 5000 mg/l). For details appendix 1 may be referred)	30
W12	Non-toxic high strength polluted waste-water having BOD in the range of 1000-5000 mg/l and the pollutants are biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11 mg/l to 250 mg/l and having BOD strength in the range of 1000-5000 mg/l) . For details appendix 1 may be referred)	25
W13	Non toxic- polluted waste-water having BOD below 1000 mg/l and the pollutants are easily biodegradable. (Presence of criteria water pollutants having prescribed standard limits from 11mg/l to 250 mg/l and having BOD strength below 1000 mg/l) . For details appendix 1 may be referred)	20
W14	Waste-water generated from the chemical processes and which is polluted due to presence of high TDS (total dissolved solids) of inorganic nature. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	15
W15	Waste-water generated from the physical unit operations / processes and which is polluted due to presence of TDS (total dissolved solids) of inorganic nature and of natural origin like fresh-water RO rejects, boiler blow-downs, brine solution rejects etc. (Presence of criteria water pollutants having prescribed standard limits more than 250 mg/l. For details appendix 1 may be referred)	12
W16	Non-toxic polluted waste-water from those units which are: • Having the overall waste-water generation less than 10 KLD and • The pollutants are easily bio-degradable having BOD below 200 mg/l which can be easily treated in a single stage ASP (activated	12

	sludge process) based Effluent Treatment Plant. Note : This is a special category and is applicable to only those units having over-all liquid waste generation less than 10 KLD with low strength organic load.	
W17	Waste-water from cooling towers and cooling-re-circulation processes	10
Part B : Score W2 : Score based on huge discharges of any kind (Penalty Clause)		
W2	Industry having overall liquid waste generation of 100 KLD or more including industrial & domestic waste-water.	10
Overall Water Pollution Score W = W1+W2		

Appendix 1

- **Water Pollutants covered under Group W11:**

  - Free available Chlorine , Total residual chlorine, Fluoride (as F), Sulphide (as S), Free Ammonical Nitrogen, Dissolved phosphates (as P), Free ammonia (as NH3), Nitrate Nitrogen, Mercury (As Hg), Selenium (as Se), Hexa-valent chromium (as Cr + 6), Lead (as Pb), Tin , Vanadium (as V), Cadmium (as Cd), Manganese (as Mn), Total chromium (as Cr), Copper (as Cu), Iron (as Fe), Nickel (as Ni), Zinc (as Zn), Benzene, Arsenic (as As), Benzo-a-pyrene, Cyanide (as CN), Phenolic compounds (as C_6H_5OH) , Adsorbable Organic Halogens (AOX), Boron and /or
  - BOD strength of waste water > 5000 mg/l

- **Water Pollutants covered under Group W12:**

  - Sodium Absorption Ratio (SAR) , Biochemical oxygen demand (3 days at 27°C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand, Oils & grease and
    - BOD strength of waste water is in the range of 1000-5000 mg/l

- **Water Pollutants covered under Group W13:**

  - Sodium Absorption Ratio (SAR), Biochemical oxygen demand (3 days at 27°C), Total Kjeldahl nitrogen (TKN), Ammonical nitrogen (as N), Suspended solids, Total nitrogen (as N), Chemical oxygen demand and
    - BOD strength of waste water is below 1000 mg/l

- **Water Pollutants covered under Group W14 and W15:**

  Chlorides as Cl, Colour , Total dissolved solids (TDS - Inorganic)

- **Water Pollutants covered under Group W16**

  - BOD strength of waste water is below 200 mg/l and overall discharge is less than 10 KLD.

Table F-2 : Air Pollution Score

Sl. No.	Air Pollutants Group	'Range of Prescribed Standard ' of criteria pollutants	Marks
Part 1 : Score A1 = Score based on types of expected criteria Air Pollutants present in the emissions . Maximum of the following seven categories is to be taken. For details appendix 2 may be referred.			
1	Group A1A	Presence of criteria air pollutants having prescribed standard limits up - to 2 mg/Nm3	30
2	Group A1B	Presence of criteria air pollutants having prescribed standard from 3 to10 mg/Nm3	25
3	Group A1C	Presence of criteria air pollutants having prescribed standard from 11 to 50 mg/Nm3	20
4	Group A1D	Presence of criteria air pollutants having prescribed standard from 51 to 250 mg/Nm3	15
5	Group A1E	Presence of criteria air pollutants having prescribed standard from 251mg/Nm3 & above.	10
6	Group A1F	273.Generation of fugitive emissions of Particulate Matters which are: 1.Not generated as a result of combustion of any kind of fossil-fuel. 2. Generated due to handling / processing of materials without involving the use of any kind of chemicals. 3. Which can be easily contained /controlled with simple conventional methods	10
7	Group A1G	• Generation of Odours which are : • Generated due to application of binding gums / cements /adhesives /enamels • Which can be easily contained /controlled with simple conventional methods	10
Part 2 : Score A2 = Score based on consumption of fuels and technologies required for air pollution control :			
6	Group A2F1	• All such industries in which the daily consumption of coal/fuel is more than 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled only with high level equipments / technology like ESPs, Bag House Filters, High Efficiency chemical wet scrubbers etc.	10
7	Group A2F2	• All such industries in which the daily consumption of coal/fuel is from 12 MT/day to 24 MT/day and the particular (Particulate/gaseous/process) emissions from which can be controlled with suitable proven technology.	5
Overall Air Pollution Score –A = A1 + A2			

Appendix 2

- **<u>Air pollutants covered under Group A1A:</u> Cd+Th,**

  Dioxins & Furans, Mercury, Asbestos

- **<u>Air Pollutants covered under Group A1B:</u>**

  HF, Nickel+ Vanadium, HBr, Manganese, Lead, H_2S, P_2O_5 as H_3PO_4

- **<u>Air Pollutants covered under Group A1C:</u>**

  Chlorine, Pesticide compounds, CH_3Cl, TOC, Total Fluoride, Hydrocarbons, NH_3, HCL vapour & Mist, H_2SO_4 Mist, SO_2

- **<u>Air Pollutants covered under Group A1D:</u> CO,**

  PM, CO, NOx

- **<u>Air Pollutants covered under Group A1E:</u> NOx**

  with liquid-fuel, SO_2 with liquid-fuel

Table F-3: Hazardous Waste Generation Score

Sl.No.	**Types of Hazardous Waste Generated as** per Schedule 1 / Schedule 2 of Hazardous Waste (Management, Handling & Trans-boundary Movement) Rules , 2008 . **Maximum of the following four categories is to be taken**	**Score**
HW1	• Land disposable HW which require special care & treatment for stabilization before disposal.	20
HW2	• Incinerable HW	15
HW3	• Land disposable HW which doesn't require treatment & stabilization before disposal. • High volume low effect wastes such as fly-ash, phspho-gypsum, red-mud, slags from pyro-metallurgical operations, mine tailings and ore beneficiation rejects)	10
HW4	• Recyclable HW, which are easily recyclable with proven technologies.	10

Table F-4 : Calculation Sheet

Industrial Sector - .....

1. Water Pollution Score (W)			
Scores	Waste Water Category	Value	
Score on W1			
Score on W2			
Water Pollution Score = W1+W2			
2. Air Pollution Score (A)			
Scores	Air Pollutant Category	Value	
Score on A1			
Score on A2	-	-	
Air Pollution Score = A1+A2			
3. Hazardous Waste Score (HW)			
Score	HW Category	Value	
HW			
Grand Total = W + A + HW			

Note :

- Any of the industrial sector having only either air pollution (A) or water pollution (W) , the score will be normalized to 100 as per the following formula –

  Normalized Score = {100 x W (or A)} / 40

- Any of the industrial sector having air pollution (A) and water pollution (W) both but no hazardous waste generation (H) , the joint score of air & water pollution will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+A)} / 80

- Any of the industrial sector having air pollution (A) & hazardous waste generation (H) but no water pollution (W), the joint score of air pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (A+H)} / 60

- Any of the industrial sector having water pollution (W) and hazardous waste generation (H) but no air pollution (A), the joint score of water pollution & hazardous waste generation will be normalized to 100 as per the following formula –

  Normalized Score = {100 x (W+H)} / 60

G : Developments :

- The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) i.e a total of 244 industrial sectors have been assessed as per the proposed formula by the Working Group. For this purpose, concerned Engineers / Scientists from the Member SPCBs were also involved & consulted during May 28-29, 2015.
- After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " was prepared by the Committee and circulated to all the SPCBs, PCCs and concerned Ministries for their information & comments. The ' Draft Document ' was uploaded on the website of CPCB also for information & comments of one & all.
- The matter was discussed during the 170th Board Meeting also and issues raised by the Board Members pertaining to some of the industrial sectors were clarified.
- Responses were received from various concerned Ministries, SPCBs, Industrial Associations including individuals.
- Based on the above, final meeting was convened by the Secretary , MoEFCC with CPCB and senior officers of MoEFCC on January 06, 2016 to resolve the issues appropriately and finalize the 'Re-categorization'. Accordingly , following modifications in the 'Range of Pollution Index 'for the purpose of categorization of industrial sectors were suggested :

    - Industrial Sectors having Pollution Index score of 60 and above – Red category
    - Industrial Sectors having Pollution Index score of 41 to 59 –Orange category
    - Industrial Sectors having Pollution Index score of 21 to 40 –Green category
    - Industrial Sectors having Pollution Index score incl.& upto 20 –White category

- Based on the final criteria as described in v above , the final categorization is as follows :

Category of Industrial Sector	Existing Categorization	Proposed (New) categorization
Red	85	60
Orange	73	83
Green	86	63
White	---	36
Total	244	242

- In the proposed categorization, some of the industrial sectors have been either deleted due to duplication or merged with similar type of sectors on account of same

characteristics of pollution generation. In a similar way, some of the industrial sectors are split into more sectors on account of variation in the raw materials / manufacturing process. As a result final totals of the existing and proposed categorization are different.

- The industrial sector which doesn't fall under any of the above four categories (Red, Orange, Green and White) , decision with regard to its categorization will be taken at the level of concerned SPCB/PCC by a committee headed by the Member Secretary , SPCB/PCC and comprising of two senior cadre Engineers / Scientists of the SPCB / PCC in accordance with the scoring-criteria specified in this document.
- The summary is presented in the following Table G-1 and final lists of Red, Orange, Green and White categories of industries are presented in Tables G-2, G-3, G-4 and G-5 respectively, which are self explanatory.

Table G-1: Final Summary Table Red , Orange, Green and White Categories of Industries (16-01-16)

Sl No.	Original Categorization	Initial Nos.	Addition by Splitting into further classes	Deletion / Shifting to foot-note due to vague term / Merger / other reasons	Re-categorization to Red	Re-categorization to Orange	Re-categorization to Green	Re-categorization to White	Check
		1	2	3	4	5	6	7	(1+2) = (3 to 7)
1	Red	85	11	7	60	26	3	Nil	96=96
2	Orange	73	2	3	Nil	51	19	2	75=75
3	Green	86	Nil	3+2=5	Nil	6	41	34	86=86
Final Categorization		244	13	15	**60 (Red)**	**83 (Orange)**	**63 (Green)**	**36 (White)**	**257 =257 (Total categories including in foot-note)**

Table G-2 : Final List of Red Category of Industrial Sectors

Sl No.	Orgnl Sl.No	Industry Sector	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	REMARKS
1.	38	Isolated storage of hazardous chemicals (as per schedule of manufacturing, storage of hazardous chemicals rules ,1989 as amended)									R-R	As per provisions of Rules, to be kept under Red category especially for safety purposes.
2.	4	Automobile Manufacturing (integrated facilities)	30	-	30	20	-	20	10	60	**R-R**	Such types of plants are having either one or combinations of polluting activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating , phosphating, painting , heat treatment etc. 275. Some of such plants may outsource some /all of the polluting activities. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.
3.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent cleared metal catalyst containing copper,, Spent cleared metal catalyst containing zinc,,	30	-	30	20	-	20	10	60	**R-R**	All the three types of pollutants are expected.
4.	44	Manufacturing of lubricating oils ,grease and petroleum based products	20	-	20	20	-	20	20	60	**R-R**	Generates all sorts of pollution.
5.	66 E	DG Set of capacity > 5 MVA	-	-	-	20	5	25	-	62.5	**R-R**	• Mainly air polluting. • DG sets consume the diesel @ 0.21 litres/hr/KVA at full load. • Average running is taken @ 12 hrs / day although many of the DG sets run for more than this period.

6.	31	Industrial carbon including electrodes and graphite blocks, activated carbon, carbon black	10	-	-	20	5	25	10	62.5	**R-R**	Mainly air polluting. Air pollution score is normalized to 100.
7.	39	Lead acid battery manufacturing(excluding assembling and charging of lead-acid battery in micro scale)	10	-	10	25	-	25	10	62.5	**R-R**	• Mainly air polluting. Air pollution scores are normalized to 100. • Lead Acid Battery manufacturing consists of various stages which broadly involve (after producing or receiving lead oxide): Paste Mixing , Grid Casting , Grid Pasting & Curing , Hydro-setting, parting & enveloping , Stacking, grouping & inter-cell welding , Formation. Exposure of workmen to lead during all or any of the processes outlined above exceeds the prescribed standards if appropriate equipment in this respect is not installed at any Battery Manufacturing Unit. All of the above processes, some more than others, involve release of lead particles or fumes into the environment. Pollution from the above processes can be grouped into two possible types, viz: (a) Lead Oxide becomes airborne and there is Particulate Pollution (b) Fumes are generated and there is Gaseous Pollution
8.	62	Phosphate rock processing plant	30	-	30	20	-	20	-	62.5	**R-R**	• The sepa ration of phosphate rock from impurities and non-phosphate materials for use in fertilizer manufacture consists of benefi ciation, drying or calcining at some operations, and grinding. Phosphate rock from the mines is fi rs t sent to benefi ciation uni ts to sepa rate sand and clay and to remove impurities. Steps used in benefi ciation depend on the type of rock. • The water & air pollution scores are normalized to 100.

9.	66	Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]	10	-	10	15	10	25		62.5	**R-R**	1. Mainly air polluting. It uses a mixture of biomass (agro based) and coal (< 10 %) as a fuel. Almost, round the yea r operation. 2 . In case of DG sets of 5 MVA & more and emissions of SO2 will take place due to use of liquid fuel. Air pollution score will be =20 + 10 = 30, Normalized score will be 75. 3. In case of 'Waste to Energy Plants' , water will be used for cooling and air score will be - 30+10 = 40.
10.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Spent catalyst containing nickel, cadmium, Zinc, copper, arsenic, vanadium and cobalt,	30	-	30	25	-	25	10	65	**R-R**	All the three types of pollutants are expected.
11.	67	Processes involving chlorinated hydrocarbons	30	-	30	20	-	20	15	65	**R-R**	Chlorinated hydrocarbons are used in the manufacture of insecticides, pes ticides and organo chloro pes ti cides . Effluents & emissions are toxic in nature.
12.	74	Sugar (excluding Khandsari)	20	10	30	15	10	25	10	65	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Sugar mills genera te all sorts of pollution problems.
13.	22	Fibre glass production and processing (excluding moulding)	-	-	-	20	-	20	20	67	**R-R**	• The use of styrene in most methods of fiberglass production causes hazardous air pollution that is harmful to brea the at excessi ve levels. • It is mainly air polluting & HW genera ting industry. The air pollution & HW scores are normalized to 100. • In case of lead containing glass, the score of A1 will be 25 and final normalized score will be 75 and shall be categorized as Red.
14.	23	Fire crackers manufacturing and bulk storage facilities	-	-	-	20	-	20	20	67	**R-R**	• This is the normalized score based on air pollution & HW genera tion. • Various hazardous chemicals are used in the manufacturing process . • These chemicals are namely Potassium Nitrate , Potassium per-chlorate, Barium Nitrate, Aluminium compounds, Copper Chloride etc.

												iv. These chemicals are highly hazardous and cause serious diseases among the workers. especially ability of blood to carry oxygen leading to heada ches , methemoglobinemia and kidney problems , skin problems, thyroid metal fume etc.
15.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Dismantlers Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches, activated glass cullets from cathode-ray tubes and other activated glass and PCB-capacitors, or any other component contaminated with Schedule 2 constituents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent that they exhibit hazard characteristics indicated in part C of this Schedule.	-	-	-	30	0	30	10	67	R-R	Mainly air polluting and hazardous waste generating. Air & HW pollution scores are jointly normalized to 100.
16.	47	Milk processes and dairy products(integrated project)	20	10	30	20	5	25	-	68.75	**R-R**	• Water as well as air polluting due to use of boilers. • Water & air pollution scores are normalized to 100.
17.	63	Phosphorous and its compounds	30	-	30	25	-	25	-	68.75	**R-R**	Water pollution & air pollution containing compounds of phosphorous are expected
18.	61	Pulp & Paper (waste paper based wi thout bleachi ng process to manufacture Kraft paper)	20	10	30	15	10	25	0	68.75	**R-R**	Mainly water & air polluting . Water & air pollution scores are normalized to 100.
19.	13	Coke making , liquefaction, coal tar distillation or fuel gas making	30	-	30	20	-	20	20	70	**R-R**	It is a kind of petrochemical industry.

20.	41	Manufacturing of explosives, detonators, fuses including management and handling activities	30	-	30	20	-	20	20	70	**R-R**	• Explosives manufacture and use contribute some measure of hazardous waste to the environment. • Nitroglycerin produces several toxic byproducts such as acids, caustics, and oils contaminated with heavy metals. These must be disposed of properly by neutralization or stabilization and transported to a hazardous waste landfill. • The use of explosives creates large amounts of dust and particulate from the explosion, and, in some cases, releases asbestos, **lead,** and other hazardous materials into the atmosphere.
21.	45	Manufacturing of paints varnishes, pigments and intermediate (excluding blending/mixing)	30	-	30	25	-	25	15	70	**R-R**	• The process may cause considerable emissions of volatile organic compounds (VOC). VOC contribute to the crea tion of ozone in the lower la yers of the atmosphere (photochemical air pollution) and can present danger to heal th. • Dust and odour may also be a problem. • Washing of vessels will contribute waste - waters. • Large quantity of HWs are also produced.
22.	56	Organic Chemicals manufacturing	30	-	30	20	-	50	20	70	**R-R**	Such types of industrial sectors generate all sorts of pollution.
23.	1	Airports and Commercial Air Strips	20	10	30	-	-	-	10	75	**R-R**	276. The Airports are genera ting mainly the waste - waters. 277. This is the water pollution normalized score for airports ha ving discharge more than 100 KLD. 278. The airports / strips ha ving discharge less than 100 KLD will ha ve score of 50 and hence orange category. 279. If the score is normalized wrt water + HW both, then all the airports will come under Orange category (score - 58.33).
24.	3	Asbestos and asbestos based industries	-	-	-	30	-	30	10	75	**R-R**	• This is mainly air polluting industry. • Final score is based on air pollution score only. • Asbes tos is carcinogenic and banned in many countries.

25.	5	Basic chemicals and electro chemicals and its derivatives including manufacturing of acid	30	-	30	-	-	-	10	75	**R-R**	• Standards prescribed for Inorganic Chemicals are adopted. • It is mainly water polluting industry having effluents which are toxic and not easily biodegradable.
												• Water pollution score normalized to 100 is undertaken. • The earlier Red category industrial sector namely "Hydrocyanic acid and its derivatives " is also merged under this industrial sector.
26.	7	Cement	-	-	-	20	10	30	-	75	**R-R**	This is mainly air polluting industry & hence normalized air pollution score.
27.	9	Chlorates, per-chlorates & peroxides	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
28.	10	Chlorine, fluorine, bromine, iodine and their compounds	30	-	30	-	-	-	-	75	**R-R**	• It is mainly water polluting industry having effluents which are toxic and not easily biodegradable. • Water pollution score normalized to 100 is undertaken.
29.	16	Dyes and Dye- Intermediates	30	-	30	20	5	25	20	75	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Such types of industrial sectors generate all sorts of pollution.
30.	26	Health-care Establishment (as defined in BMW Rules)	20	10	30	-	-	-	-	75	**R-R**	• Mainly water polluting. • The water pollution score is normalized to 100 & valid for Hospitals having total waste-water generation > 100 KLD. • The hospitals with incinerator will be categorized as Red irrespective of the quantity of the waste - water generation. • The hospitals having total waste-water generation less than 100 KLD and without incinerator, the normalized water pollution score will be 50 and will be categorized as Orange category.

31.	29	Hotels having overall waste-water generation @ 100 KLD and more.	20	10	30	15	-	15	-	75	**R-R**	• Mainly water polluting. Small boiler may be installed. • The water pollution score is normalized to 100 & valid for Hotels having waste-water generation > 100 KLD. • The hotels having more than 20 rooms and waste-water generation less than 100 KLD and having a coal / oil fired boiler , the pollution score will be 35/40 & are categorized as Orange. • The hotels having more than 20 rooms and waste-water generation less than 10 KLD and having no-boiler & no hazardous waste generation, the pollution score will be 20 & are categorized as Green.
32.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Lead acid battery plates and other lead scrap/ashes/residues not covered under Batteries (Management and Handling) Rules , 2001. [* Battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes". Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "rains".	30	-	30	25	--	25	20	75	**R-R**	All the three types of pollutants are generated.

33.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Integra ted Recycling Plants -- Components of waste electrical and electronic assembles comprising accumulators and other batteries included on list A, mercury-switches , acti va ted glass cullets from ca thode -ray tubes and other acti va ted glass and PCB-capacitors , or any other component contaminated with Schedule 2 consti tuents (e.g. cadmium, mercury, lead, polychlorinated biphenyl) to an extent tha t they exhibit hazard characteristics indicated in part C of this Schedule.	30	-	30	25	-	25	20	75	**R-R**	All the three types of pollutants are expected.
34.	43	Manufacturing of glue and gelatin	30	10	40	20	-	20	-	75	**R-R**	Highly water polluting & obnoxious air polluting.
35.	49	Mining and ore beneficiation	30	10	40	15	5	20	-	75	**R-R**	Both air and water polluting. Score is normalized wi th air & water pollution.
36.	52	Nuclear power plant	10	-	10	30	-	30	15	75	**R-R**	• Mainly air polluting due to incinera tor. Others - cooling water. • Air pollution score is normalized to 100.
37.	58	Pesticides (technical) (excluding formulation)	30	-	30	25	-	25	20	75	**R-R**	280. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 281. Such types of industrial sectors generate all sorts of pollution.
38.	64	Photographic film and its chemicals	30	-	30	-	-	-	-	75	**R-R**	• Silver salts and other chemicals are used in preparation. Slight quantity of effluents is generated. • Water pollution scores are normalized to 100.

39.	68	Railway locomotive work shop/Integrated road transport workshop/Authorized service centers	20	10	30	-	-	-	10	75	**R-R**	• Mainly water polluting industry . Water is used in the washing of locomotives, road transport vehicles during servi cing. • This score is valid for those Centers ha ving discharge more than 100 KLD. • Service Centers ha ving waste-water generation < 100 KLD, the normalized score will be =(100*20)/40= 50.
40.	84	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing and colouring	30	10	40	15	-	15	20	75	**R-R**	In this sector all sorts of pollution are genera ted.
41.	8	Chlor Alkali	30	10	40	20	10	30	10	80	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Chlor-alkali units are ha ving different section like NaOH, Cl 2, SBP etc which are ha ving toxic effluents. Additionally , fuel consumption is also on higher-side.
42.	70	Ship Breaking Industries	30	-	30	30	-	30	20	80	**R-R**	• The ship-breaking industry creates numerous hazards for the coastal and marine environment. • Ship-breaking releases a large number of dangerous pollutants, including toxic waste, oil, poly-chlorinated biphenyls, and heavy metals, into the waters and sea bed. • While most of the oil is removed before a ship is scrapped, sand used to mop up the remaining oil is thrown into the sea. High concentrations of oil and grease are then found in the coastal waters, choking marine life.
												• Solid waste strewn on the shore, 45 tonnes on any given day according to a study by the Central Pollution Control Board, also finds its way into the sea. • Adding to the stress on coastal waters, the organic load from the thousands of workers living in cramped conditions with little or no sanitary facilities results in unacceptably high levels of BOD.

43.	53	Oil and gas extraction including CBM (offshore & on-shore extraction through drilling wells)	30	-	30	-	-	-	20	83	**R-R**	• Mainly water polluting & hazardous waste generating. • The water pollution & HW generation scores are normalized to 100.
44.	36	Industry or process involving metal surface treatment or process such as pickling/ electroplating/paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & toxic hazardous waste generating industry. Scores are normalized to 100.
45.	80	Tanneries	30	-	30	-	-	-	20	83	**R-R**	Mainly water polluting & hazardous waste generating industry. Scores are normalized to 100.
46.	65	Ports and harbour, jetties and dredging operations	30	10	40	15	10	25	20	85	**R-R**	This category contain all sorts of pollution.
47.	77	Synthetic fibers including rayon ,tyre cord, polyester filament yarn	30	10	40	25	10	35	10	85	**R-R**	This sector generates all sorts of pollution problems.
48.	81	Thermal Power Plants	30	10	40	20	10	30	15	85	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • TPP generate all sorts of pollution problems.
49.	71	Slaughter house (as per notification S.O.270(E)dated 26.03.2001)and meat processing industries, bone mill, processing of animal horn, hoofs and other body parts	25	10	35	-	-	-	-	87.5	**R-R**	Mainly water polluting and obnoxious odour generating industry. The water pollution score is normalized to 100
50.	2	Aluminium Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • This sector is generating all sorts of pollution i.e. air, water and HW.
51.	12	Copper Smelter	30	10	40	20	10	30	20	90	**R-R**	• This industrial sector is the one among the '17 categories of Highly Polluting Industries'. • Integrated Copper Smelters contain all sorts of pollution.
52.	20	Fertilizer (basic) (excluding formulation)	30	10	40	20	10	30	20	90	**R-R**	282. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. 283. Generates all sorts of pollution.
53.	37	Iron & Steel (involving processing from ore/ integrated steel plants) and or Sponge Iron units	30	10	40	20	10	30	20	90	**R-R**	cliii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. cliv. Such types of industrial sectors generate all sorts of pollution.

54.	61	Pulp & Paper (waste paper based units with bleaching process to manufacture writing & printing paper)	25	10	35	25	10	35	20	90	**R-R**	Waste paper based Pulp & Paper mills with blea ching process generate all sorts of pollution.
55.	85	Zinc Smelter	30	10	40	20	10	30	20	90	**R-R**	clv. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. clvi. Integrated Zinc smelter generates all sorts of pollution problems.
56.	55	Oil Refinery (mineral Oil or Petro Refineries)	30	10	40	25	10	35	20	95	**R-R**	clvii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. clviii. Such types of industrial sectors generate all sorts of pollution.
57.	59	Petrochemicals Manufacturing (including processing of Emulsions of oil and water)	30	10	40	25	10	35	20	95	**R-R**	clix. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. clx. Such types of industrial sectors generate all sorts of pollution. clxi. The earlier red category industrial sector namely "Processing of Emulsions of Oil & Water " is merged with this industrial sector.
58.	60	Pharmaceuticals	30	10	40	30	5	35	20	95	**R-R**	clxii. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. clxiii. Such types of industrial sectors generate all sorts of pollution.
59.	61	Pulp & Paper (Large-Agro + wood) , Small Pulp & Paper (agro based-wheat straw/rice husk)	30	10	40	25	10	35	20	95	**R-R**	clxiv. This industrial sector is the one among the '17 categories of Highly Polluting Industries'. clxv. Large /Small Agro based Pulp & Paper mills contribute all sorts of pollution problems.
60.	15	Distillery (molasses / grain / yeast based)	30	10	40	-	-	-	-	100	**R-R**	Mainly water polluting industry. Final score is the normalized water pollution score.

Note :

clxvi. Under the column Revised Category, the full forms of the abbreviations are as follows :

a. *R-R means original category was Red and revised category is also Red*
b. *R-O means original category was Red and revised category is Orange*
c. *O-O means original category was Orange and revised category is also Orange*
d. *O-G means original category was Orange and revised category is Green*
e. *O-W means original category was Orange and revised category is White*
f. *G-O means original category was Green and revised category is Orange*
g. *G-G means original category was Green and revised category is also Green*
h. *G-W means original category was Green and revised category is White*

clxvii. There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*14*	*Common treatment and disposal facilities(CETP, TSDF, E-waste recycling, CBMWTF, effluent conveyance project, incinerator, solvent/acid recovery plant, MSW sanitary land fill site)*	*R*	*clxviii. All such facilities are classified as Red but special category projects as these are parts of pollution control facilities.* *clxix. In case of CETP , the categorization will depend upon the category of member industries being served.*
2	*18*	*Processing of Emulsions of Oil & Water*		*It is a part of Petrochemical industries. Transferred and merged with the industrial sector namely 'Petrochemicals' at Sl. No. 54.*
3	*27*	*Heavy engineering including ship building (with investment on Plant & Machineries more than Rs 10 crores)*	*R*	*Most of the pollution generating processes / operations under this category are similar to the industry category namely "Automobile Manufacturing (integrated facilities)" at Sl . No. 1 and may be referred accordingly.*
4	*30*	*Hydrocyanic acid and its derivatives*	*R*	*Have been merged with the red category industrial sector namely " Basic chemicals and electro chemicals and its derivatives including manufacturing of acid " at Sl. No. 24*
5	*32*	*Industrial estates/ parks / complexes/ areas/ export processing zones/ SEZs/ Biotech parks/ leather complex*	*R*	*The classification will depend upon the category(ies) of the industries operating / proposed to be permitted in the area. In this context, guidelines prescribed in EIA Notification, 2006 shall be followed.*
6	*33*	*Industrial inorganic gases namely-* *a) Chemical gas- Acetylene, hydrogen, chlorine, fluorine, ammonia, sulphur dioxide, ethylene, hydrogen-sulphide, phosphine b) Hydrocarbon gases- Methane , ethane, propane*	*R*	*These gases are generally secondary products and produced alongwith other main products. To be classified as per the main parent plant.*
7	*69*	*Reprocessing of used oils & waste oils*	*R*	*clxx. The industry generates mainly the air pollution and oil bearing hazardous wastes. The normalized (air pollution & HW generation score is 58.33.* *clxxi. To be deleted as already covered under HW Recyclers / Re-processors (Used oils / Waste Oils) under Orange Category*

Table G-3 : Final List of Orange Category of Industrial Sectors

Final Sl. No.	Orgnl S.No	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised category	Remarks
1.	20	Dismantling of rolling stocks (wagons/ coaches)	--	--	--	15	--	15	10	41.67	O-O	Emissions of dust and generation of waste oils take place during dismantling. Air pollution & HW generation scores (15+10=25) are normalized to 100.
2.	5	Bakery and confectionery units with production capacity > 1 TPD. (With ovens / furnaces)	20	--	20	15	--	15	--	43.75	O-O	
3.	10	Chanachur and ladoo from puffed and beaten rice(muri and shira) using husk fired oven	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
4.	23	Coated electrode manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes
5.	24	Compact disc computer floppy and cassette manufacturing / Reel manufacturing	15	0	15	20	0	20	0	43.75	**G-O**	Generates waste-water and process emissions.
6.	24	Flakes from rejected PET bottle	20	-	20	15	-	15	-	43.75	R-O	Normal water & air pollutions are generated.
7.	30	Food and food processing including fruits and vegetable processing	20	--	20	15	--	15	--	43.75	O-O	Normal water and air polluting.
8.	40	Jute processing without dyeing	20	--	20	15	--	15	--	43.75	O-O	CPCB has notified standards for this category. Both air and water pollutions are generated.
9.	56	Manufacturing of silica gel	15	0	15	20	0	20	0	43.75	**G-O**	Waste-waters containing TDS and emissions of H_2SO_4 are generated.

10.	45	Manufacturing of tooth powder, toothpaste, talcum powder and other cosmetic items	20	--	20	15	--	15	--	43.75	O-O	Both air and water pollution are generated.
11.	55	Printing or etching of glass sheet using hydrofluoric acid	15	--	15	20	--	20	--	43.75	O-O	Both air and water pollution are generated.
12.	65	Silk screen printing, sari printing by wooden blocks	20	--	20	15	--	15	--	43.75	O-O	Wash-water and PM emissions from boilers .
13.	76	Synthetic detergents and soaps(excluding formulation)	20	-	20	15	-	15	-	43.75	R-O	284. This is the score for units having generation of waste- waters less than 100 KLD. 285. The units having waste- water generation more than 100 KLD will become mainly water polluting and accordingly normalized water pollution score will be 75 and be categorized as Red.
14.	71	Thermometer manufacturing	15	--	15	20	--	20	--	43.75	O-O	Process - making glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.
15.	14	Cotton spinning and weaving (medium and large scale)	--	--	--	15	--	37.5	10	47.5	O-O	Mainly air polluting industry. Sources of air pollution (PM) are the fine particles of cotton from spinning process. Air pollution score is normalized to 100.

16.	1	Almirah, Grill Manufacturing (Dry Mechanical Process)	--	--	--	20	--	20	--	50	O-O	Air pollution due to spray painting (emissions of VOCs). Units without painting operations shall be categorized as White.
17.	2	Aluminium & copper extraction from scrap using oil fired furnace (dry process only)	--	--	--	20	--	20	10	50	O-O	• Normalized Air pollution score. • Significant air pollution due to melting (emissions of SO2, PM).
18.	3	Automobile servicing, repairing and painting (excluding only fuel dispensing)	20	--	20	20	--	20	10	50	O-O	Normal water & air polluting and recyclable waste oil generating. If the waste water generation is more than 100 KLD, it will become mainly water polluting and Red category unit.
19.	4	Ayurvedic and homeopathic medicine	20	--	20	15	--	15	15	50	O-O	
20.	7	Brickfields (excluding fly ash brick manufacturing using lime process)	--	--	--	20	--	20	--	50	O-O	Significantly air polluting.
21.	8	Building and construction project more than 20,000 sq. m built up area	20	--	20	20	--	20	--	50	O-O	1. In the pre-construction stage , it is mainly air polluting due to generation of dust (PM) emissions. 2. After construction, it is mainly water polluting. If the discharge is more than 100 KLD, it will be having the normalized score of 75 and be categorized as Red.

22.	6	Ceramics and Refractories	-	-	-	20	-	20	-	50	R-O	• Mainly air polluting industry. • This score is for the units having coal consumption < than 12 MT/day. • For the units having coal consumption > 12 MT /day, the normalized air pollution score will be 62.5 and shall be categorized as Red.
23.	11	Coal washeries	15	10	25	15	-	15	-	50	R-O	• Wet washeries are mainly water polluting industry generating effluents which are having inorganic SS & TDS. Additionally, air pollution due to PM emissions is also generated. • Water & air pollution scores are jointly normalized to 100.
24.	16	Dairy and dairy products (small scale)	20	--	20	20	--	20	--	50	O-O	Water and air polluting both.
25.	18	DG set of capacity >1MVA but < 5MVA	--	--	--	20	--	20	--	50	O-O	Mainly air polluting . air pollution score is normalized to 100.
26.	17	Dry coal processing, mineral processing, industries involving ore sintering, pelletisating, grinding & pulverization	-	-	-	20	-	20	-	50	R-O	Mainly air polluting industry. Final score is the normalized air pollution score.

27.	19	Fermentation industry including manufacture of yeast, beer, distillation of alcohol (Extra Neutral Alcohol)	20	-	20	-	-	-	-	50	R-O	• Mainly water polluting industry. This is the normalized water pollution score for units having discharge < 100 KLD. • For the units having discharge > 100 KLD, the normalized water pollution score will be 75 and shall be accordingly categorized as Red.
28.	21	Ferrous and Non- ferrous metal extraction involving different furnaces through melting, refining, re-processing, casting and alloy-making	-	-	-	15	5	20	10	50	R-O	• Mainly air polluting. This score is applicable to secondary production of ferrous & non- ferrous metals (excluding lead) up-to 1 MT/hour production.

												• For lead, the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red. For Induction Furnace clubbed with AOD furnace – separate calculation shall be made based on the capacity of the furnaces. In such industries, the molten metal from induction furnace is transferred to AOD furnace where other metals like manganese and nickel are added to get the metal of desired constituents. The lime and silicon are also added for reduction of the metal oxides to the base metal. the normalized air pollution score will be = (100*25)/40= 62.5 and is categorized as Red.
29.	26	Fertilizer (granulation / formulation / blending only)	--	--	--	20	--	20	--	50	O-O	Air polluting.
30.	27	Fish feed, poultry feed and cattle feed	--	--	--	20	--	20	--	50	O-O	Obnoxious odour , H2S etc. AP score is normalized to 100
31.	28	Fish processing and packing (excluding chilling of fishes)	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.

32.	31	Forging of ferrous and non- ferrous metals (using oil and gas fired furnaces)	--	--	--	20	--	20	--	50	O-O	Heating furnace. Mainly air polluting.
33.	32	Formulation/pelletization of camphor tablets, naphthalene balls from camphor/ naphthalene powders.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of Benzene, HC are expected.
34.	33	Glass ceramics, earthen potteries and tile manufacturing using oil and gas fired kilns, coating on glasses using cerium fluorides and magnesium fluoride etc.	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Emissions of SO2 are expected.
35.	35	Gravure printing, digital printing on flex, vinyl	20	--	20	20	--	20	10	50	O-O	Waste waters , emissions of VOCs
36.	36	Heat treatment using oil fired furnace (without cyaniding)	--	--	--	20	--	20	--	50	O-O	Mainly air polluting and noise generating. AP Score is normalized to 100.
37.	28	Hot mix plants	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution scores are normalized to 100.
38.	37	Hotels (< 3 star) or hotels having > 20 rooms and less than 100 rooms.	20	--	20	20	--	20	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
39.	38	Ice cream	20	--	20	20	--	20	--	50	O-O	Wash-water and boilers / oven for pasteurization.
40.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Paint and ink Sludge/residues	-	-	-	20	0	20	0	50	R-O	Mainly air polluting. Air pollution score is normalized to 100
41.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Brass Dross ,, Copper Dross,, Copper Oxide Mill Scale,, Copper Reverts, Cake & Residues,, Waste Copper and copper alloys in	10	-	10	20	-	20	10	50	R-O	Mainly air polluting.

		dispersible form,, Slags from copper processing for further processing or refining ,, Insulated Copper Wire,, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" ,, Jelly filled Copper cables ,, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross,, Zinc ash/Skimming arising from galvanizing and die casting operations,, Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible from ,,										
42.	35	Industry or processes involving foundry operations	-	-	-	20	-	20	-	50	R-O	• This score is valid for the foundries having capacity < 5 MT/hr as such units require the coal/coke @ < 500 kg/hr. • The units having capacity of 5 MT/hr and more, the coal/coke consumption will be more than 500 kg/hr and the normalized score will be 62.5 and classified accordingly as Red.
43.	40	Lime manufacturing (using lime kiln)	-	-	-	20	-	20	-	50	R-O	Mainly air polluting
44.	41	Liquid floor cleaner, black phenyl, liquid soap, glycerol mono-stearate manufacturing	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.

45.	42	Manufacturing of glass	10	-	-	20	-	20	-	50	R-O	• Mainly air polluting (melting at 1500ºC and refining . • In case of lead glass , the score of A1 will be 25 and accordingly the normalized scores will be 62.5 i.e. Red .
46.	43	Manufacturing of iodized salt from crude/ raw salt	12	--	12	20	--	20	--	50	O-O	Boiling in Evaporators (multiple effect evaporators), centrifuging, iodization with KIO3 mixing . Mainly air polluting. Air pollution score is normalized to 100.
47.	42	Manufacturing of mirror from sheet glass	--	--	--	20	--	20	--	50	O-O	Evaporator & furnace for heating the metal to be applied as reflector on mirror. Mainly air polluting.
48.	44	Manufacturing of mosquito repellent coil	--	--	--	20	--	20	--	50	O-O	Mainly air polluting. Toxic fumes are expected.
49.	46	Manufacturing of Starch/Sago	25	-	25	15	-	15	-	50	R-O	• Water and air polluting industry. Boiler is used for steam generation. • Water & air pollution scores are normalized to 100
50.	46	Mechanized laundry using oil fired boiler	20	--	20	20	--	20	--	50	O-O	Both air and water pollution are generated.
51.	47	Modular wooden furniture from particle board, MDF< swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	--	--	--	20	--	20	--	50	O-O	1. Mainly air polluting. Boiler as well as VOCs from use of adhesives. 2. Without boiler, it will be a Green category industry.
52.	50	New highway construction project	-	-	-	20	-	20	-	50	R-O	Mainly air polluting project.

53.	51	Non-alcoholic beverages(soft drink) & bottling of alcohol/non alcoholic products	20	-	20	15	5	20	-	50	R-O	286. Both air and water polluting. Score is normalized with air & water pollution. This score is valid for industries having waste-water generation < 100 KLD. 287. For the units having waste-water generation > 100 KLD the , normalized score would be 62.5 and categorized as Red.
54.	49	Paint blending and mixing (Ball mill)	20	--	20	20	--	20	10	50	O-O	Both air and water pollution are generated.
55.	62	Paints and varnishes (mixing and blending)	20	0	0	20	0	20	0	50	**G-O**	Waste-waters as well as fumes of VOCs due to solvents, pigments, varnishes.
56.	51	Ply-board manufacturing(including Veneer and laminate) with oil fired boiler/ thermic fluid heater(without resin plant)	0	--	0	20	--	20	--	50	O-O	Mainly air polluting because of use of boiler. AP score is normalized to 100
57.	52	Potable alcohol (IMFL) by blending, bottling of alcohol products	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
58.	54	Printing ink manufacturing	20	--	20	20	--	20	--	50	O-O	1. Pigments, binders and solvents are used. 2. Boiler is also used. 3. Emissions of VOCs take place.
59.	70	Printing press	20	0	20	20	0	20	0	50	**G-O**	Colored waste-waters containing dyes and VOC emissions are generated.
60.	59	Reprocessing of waste plastic including PVC	20	--	20	20	--	20	--	50	O-O	Large quantities of wash-water and fugitive emissions are generated.
61.	61	Rolling mill (oil or coal fired) and cold rolling mill	10	--	10	20	--	20	--	50	O-O	Mainly air polluting. Air pollution score is normalized to 100. Others - cooling water and recyclable waste oils etc. are generated.

62.	67	Spray painting, paint baking, paint shipping	--	--	--	20	--	20	10	50	O-O	Mainly air polluting. Emissions of VOCs and HC are generated.
63.	72	Steel and steel products using various furnaces like blast furnace /open hearth furnace/induction furnace/arc furnace/submerged arc furnace /basic oxygen furnace /hot rolling reheated furnace	10	-	10	20	-	20	10	50	R-O	• Mainly air polluting. In the emissions, oxides of manganese, nickel etc. are also present. • Air pollution score is normalized to 100.
64.	73	Stone crushers	-	-	-	20	-	20	-	50	R-O	Mainly air polluting. Air pollution score is normalized to 100.
65.	75	Surgical and medical products including prophylactics and latex	20	-	20	20	-	20	-	50	R-O	Both air as well as water polluting. Air and water pollution scores are normalized to 100.
66.	85	Tephlon based products	0	0	0	20	0	20	0	50	**G-O**	Due to spraying applications, emissions (HC) are generated
67.	70	Thermocol manufacturing (with boiler)	--	--	--	20	--	20	--	50	O-O	Polystyrene is heated. Mainly air polluting with boiler.
68.	82	Tobacco products including cigarettes and tobacco/opium processes	20	-	20	20	-	20	-	50	R-O	Such industries generate both air as well as water pollution. These scores are normalized to 100.
69.	72	Transformer repairing/ manufacturing (dry process only)	--	--	--	20	--	20	10	50	O-O	Mainly air polluting because of ovens, shot-blasting etc.
70.	73	Tyres and tubes vulcanization/ hot retreating	10	--	10	20	--	20	--	50	O-O	Mainly air polluting . Emissions of PM, VOCs and obnoxious odour are generated.
71.	83	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	20	-	20	15	5	20	10	50	R-O	• All sorts of pollution are generated. • This score is valid for plants having waste-water generation < 100 KLD. • If the waste-water generation is more than 100 KLD, the unit shall be classified as Red.

72.	74	Wire drawing and wire netting	20	--	20	--	--	--	--	50	O-O	Mainly water polluting. WP score is normalized to 100.
73.	21	Dry cell battery (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	30	--	30	15	--	15	10	55	O-O	Water and air polluting both.
74.	50	Pharmaceutical formulation and for R & D purpose (For sustained release/ extended release of drugs only and not for commercial purpose)	20	--	20	20	--	20	15	55	O-O	• All sorts of pollution are generated. • R&D activities are to be shifted to Red category.
75.	78	Synthetic resins	20	-	20	20	-	20	15	55	R-O	All sorts of pollution are generated.
76.	79	Synthetic rubber excluding molding	20	-	20	20	-	20	15	55	R-O	• Most synthetic rubber is created from two materials, styrene and butadiene. Both are currently obtained from petroleum. • Process is similar to a part of Petrochemical plants.
77.	9	Cashew nut processing	25	--	25	20	--	20	--	56	O-O	Normal water and air polluting.
78.	12	Coffee seed processing	25	--	25	20	--	20	--	56	O-O	Normal water & air polluting industry.

79.	57	Parboiled Rice Mills	25	-	25	20	-	20	-	56	R-O	• Rice Mills are generating both air and water pollution. Waste-waters are having high strength in respect of BOD. • This is the normalized air & water pollution score for units having waste-water generation < 100 KLD and fuel consumption less than 12 MTD. • For units having waste-water generation > 100 KLD or fuel consumption > 12 MTD or both , the unit shall be classified as Red.
80.	29	Foam manufacturing	--	--	--	20	--	20	15	58	O-O	• Raw material is polyurethane, latex etc. • Emissions of VOCs and HAPs. CH3Cl2 and similar compounds as blowing agents. • Outdated raw materials and spoiled slots are discarded as HW.
81.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Used Oil – As per specifications prescribed from time to time.	10	0	10	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100

82.	34	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste under schedule iv of HW(M, H& TBM) rules, 2008 - Items namely - Waste Oil ---As per specifications prescribed from time to time.	-	-	-	20	0	20	15	58.33	R-O	Mainly air polluting and hazardous waste generating industry. Air pollution & HW scores are normalized to 100.
83.	56	Producer gas plant using conventional up drift coal gasification (linked to rolling mills glass and ceramic industry refectories for dedicated fuel supply)	--	--	--	20	--	20	15	58.33	O-O	Mainly air polluting & tar (HW) generating. SO2, CO, NOx are generated. Tar is the by-product and utilized by other industries in co-processing.

Note :

- *Under the column Revised Category, the full forms of the abbreviations are as follows :*
  - *R-R means original category was Red and revised category is also Red*
  - *R-O means original category was Red and revised category is Orange*
  - *O-O means original category was Orange and revised category is also Orange*
  - *O-G means original category was Orange and revised category is Green*
  - *O-W means original category was Orange and revised category is White*
  - *G-O means original category was Green and revised category is Orange*
  - *G-G means original category was Green and revised category is also Green*
  - *G-W means original category was Green and revised category is White*

- *There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication / vague category. The overall details are as follows:*

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*24*	*Excavation of sand from the river bed (excluding manual excavation)*	*O*	*Since such types of activities cause ecological distu rbances, the instru ctions issued by the government from time to time be followed. To be categorized by MoEF&CC.*
2	*39*	*Infrastructure Developmen t Project*	*O*	*Vast variety of such projects come under such category. This is to be decided by the concerned SPCB in line of EIA Notification , 2006.*
3	*53*	*Power press*	*O*	*Very vague term hence deleted. Such types of general engineering units have already been covered.*

Table G-4 : Final List of Green Category of Industrial Sectors

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category	Remarks
1.	2	Aluminium utensils from aluminium circles by pressing only (dry mechanical operation)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.
2.	6	Ayurvedic and homeopathic medicines (without boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
3.	8	Bakery /confectionery /sweets products (with production capacity <1tpd (with gas or electrical oven)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-waters are generated from washing operations.
4.	6	Bi-axially oriented PP film along with metalizing operations	10	--	10	--	--	--	--	25	**O-G**	Mainly extrusion process involving Cooling water recirculation
5.	10	Biomass briquettes (sun drying) without using toxic hazardous wastes	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
6.	13	Blending of melamine resins & different powder, additives by physical mixing	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from pulverization / mixing operations.
7.	15	Brass and bell metal utensils manufacturing from circles(dry mechanical operation without re-rolling facility)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from buffing operations.

8.	16	Candy	10	--	10	10	--	10	--	25	**G-G**	Small quantities of waste-water and minor
												PM emissions are generated.
9.	17	Cardboard or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)	--	--	--	10	--	10	--	25	**G-G**	This score is valid with Small gas / electricity operated oven / furnace for making glue.
10.	18	Carpentry & wooden furniture manufacturing (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from cutting operations.
11.	19	Cement products (without using asbestos / boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions from mixing operations.
12.	20	Ceramic colour manufacturing by mixing & blending only (not using boiler and wastewater recycling process)	--	--	--	10	--	10	--	25	**G-G**	Minor air pollution due to some fugitive PM emissions.
13.	11	Chilling plant, cold storage and ice making	10	--	10	--	--	--	--	25	**O-G**	Cooling water recirculation only.
14.	13	Coke briquetting (sun drying)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting industry. Sources of air pollution (PM) are pulverizes and mixers. Air pollution score is normalized to 100.
15.	28	Cotton spinning and weaving (small scale)	--	--	--	10	--	10	--	25	**G-G**	Minor PM emissions from spinning process.
16.	17	Dal Mills	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM.

17.	29	Decoration of ceramic cups and plates by electric furnace	--	--	--	10	--	10	--	25	**G-G**	Fumes of enamels. Minor air pollution.
18.	19	Digital printing on PVC clothes	--	--	--	10	--	10	--	25	**O-G**	Minor emissions / odour generations are expected.
19.	25	Facility of handling, storage and transportation of food grains in bulk	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during handling of grains.
20.	36	Flour mills (dry process)	--	--	--	10	--	10	--	25	**G-G**	Fugitive dust emissions.
21.	41	Glass , ceramic, earthen potteries, tile and tile manufacturing using electrical kiln or not involving fossil fuel kiln	--	--	--	10	--	10	--	25	**G-G**	Minor fugitive emissions only.
22.	34	Glue from starch (physical mixing) with gas / electrically operated oven /boiler.	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM during mixing of raw materials.
23.	42	Gold and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/ nitric acid per month)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes from cleaning process.
24.	36	Heat treatment with any of the new technology like ultrasound probe , induction hardening , ionization beam, gas carburizing etc.	10	--	10	10	--	10	--	25	**O-G**	• Cooling waters and minor heat fumes. • Finalization of categorization subject to field verification.
25.	46	Insulation and other coated papers (excluding paper or pipe manufacturing)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to application of poly-urethane

26.	49	Leather foot wear and leather products (excluding tanning and hide processing except cottage scale)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes due to use of adhesives / gums.
27.	50	Lubricating oil, greases or petroleum based products (only blending at normal temperature)	--	--	--	10	--	10	--	25	**G-G**	Minor fumes at the time of transfers from one container to other.
28.	54	Manufacturing of pasted veneers using gas fired boiler or thermic fluid heater and by sun drying	--	--	--	10	--	10	--	25	**G-G**	• Minor fumes due to application of gums / adhesives / pastes etc. • This score is valid only for gas fired boiler.3. The units having coal fired boilers shall be categorized as Orange.
29.	59	Oil mill Ghani and extraction (no hydrogenation / refining)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of floor washings & equipments washings are generated.
30.	48	Packing materials manufacturing from non asbestos fibre, vegetable fibre yarn	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.
31.	65	Phenyl/toilet cleaner formulation and bottling	--	--	--	10	--	10	--	25	**G-G**	Minor fumes of VOCs in the work zone
32.	67	Polythene and plastic processed products manufacturing (virgin plastic)	10	--	10	10	--	10	--	25	**G-G**	Cooling water & emissions due to mixing of raw materials.
33.	68	Poultry, Hatchery and Piggery	--	--	--	10	--	10	--	25	**G-G**	Obnoxious odour containing H_2S, CH_4 etc. and fugitive PM emissions
34.	69	Power looms (without dye and bleaching)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
35.	71	Puffed rice (muri) (using gas or electrical heating system)	--	--	--	10	--	10	--	25	**G-G**	Minor emissions of PM.
36.	57	Pulverization of bamboo and scrap wood	--	--	--	10	--	10	--	25	**O-G**	Some fugitive emissions of PM are expected.

37.	72	Ready mix cement concrete	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
38.	73	Reprocessing of waste cotton	--	--	--	10	--	10	--	25	**G-G**	PM emissions.
39.	60	Rice mill (Rice hullers only)	--	--	--	10	--	10	--	25	**O-G**	PM emissions are generated. Mainly air polluting. AP score is normalized to 100
40.	62	Rolling mill (gas fired) and cold rolling mill	10	--	10	10	--	10	--	25	**O-G**	Mainly air polluting. AP score is normalized to 100
41.	75	Rubber goods industry (with gas operated baby boiler)	--	--	--	10	--	10	--	25	**G-G**	Some PM emissions and obnoxious odour.
42.	63	Saw mills	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. PM and noise are generated.
43.	77	Soap manufacturing (hand made without steam boiling / boiler)	10	--	10	--	--	--	--	25	**G-G**	Small quantities of waste-water are generated.
44.	80	Spice grinding (upto-20 HP motor)	--	--	--	10	--	10	--	25	**G-G**	Small quantities of fugitive emissions of raw materials.
45.	66	Spice grinding (>20 hp motor)	--	--	--	10	--	10	--	25	**O-G**	Mainly air polluting. Fugitive emissions of PM.
46.	81	Steel furniture without spray painting	--	--	--	10	--	10	--	25	**G-G**	Obnoxious gases from welding as well as noise pollution.
47.	82	Steeping and processing of grains	10	--	10	--	--	--	--	25	**G-G**	Washing waters are generated.
48.	86	Tyres and tube retreating (without boilers)	--	--	--	10	--	10	--	25	**G-G**	Due to applications of binding gum / adhesives / cement, some obnoxious fumes may generate.
49.	22	Chilling plant and ice making without using ammonia	12	--	12	--	--	--	--	30	**G-G**	Cooling water and brine water circuits. Spillages / blow down may take place
50.	26	CO2 recovery	12	--	12	--	--	--	--	30	**G-G**	Normal water pollution from scrubbing action

51.	32	Distilled water (without boiler) with electricity as source of heat	12	--	12	--	--	--	--	30	**G-G**	TDS as distillation residues
52.	45	Hotels (up to 20 rooms and without boilers)	12	--	12	--	--	--	--	30	**G-G**	This score is valid for hotels having overall waste-water generation less than 10 KLD.
53.	53	Manufacturing of optical lenses (using electrical furnace)	12	--	12	--	--	--	--	30	**G-G**	Small quantities of waste-waters containing TDS, SS are generated.
54.	58	Mineralized water	12	--	12	--	--	--	--	30	**G-G**	RO Rejects.
55.	68	Tamarind powder manufacturing	12	--	12	15	--	15	--	33.75	O-G	288. Dried tamarind fruits - cleaned and after soaking them in water they are boiled in stea m jacketed kettle for about 40-45 minutes . Then pulp is extracted in pulper and dried in drum type drier and on cooling, the final product is packed. 289. Generates small quantities of waste waters and air emissions. Joint score is normalized to 100.
56.	15	Cutting, sizing and polishing of marble stone	15	--	15	--	--	--	--	37.5	O-G	Mainly water polluting . Water pollution score is normalized to 100.
57.	22	Emery powder (fine dust of sand) manufacturing	--	--	--	15	--	15	--	37.5	O-G	Air polluting. PM emissions take place during various stages of grindings of naturally occurring minerals.
58.	25	Flyash export, transport & disposal facilities	-	-	-	15	-	15	-	37.5	R-G	290. This is mainly air polluting activity. 291. This is the normalized score based on air

												pollution.
59.	48	Mineral stack yard / Railway sidings	15	-	15	15	-	15	-	37.5	R-G	292. Mainly air pollution due to loading, unloading, storage and transportation of the minerals.
												293. Waste-water generation mainly during rains only.
60.	54	Oil and gas transportation pipeline	-	-	-	10	5	15	-	37.5	R-G	294. Contains small gas based power plants up-to 5 MWs. 295. Air pollution score is normalized to 100. 296. In case , if these power plants are bigger / liquid fuel / oil based, scores will be calculated accordingly.
61.	64	Seasoning of wood in steam heated chamber	--	--	--	15	--	15	--	37.5	O-G	Air pollution due to use boiler for supply of steam. Air pollution score is normalized to 100.

62.	84	Synthetic detergent formulation	--	--	--	15	--	15	--	37.5	**G-G**	297. This score is valid for the industries which are not manufacturing LABSA. It is procured from outside. 298. Smallquantities of emissions are generated from mini boiler. 299. Air pollution score is normalized to 100.
63.	69	Tea processing (with boiler)	--	--	--	15	--	15	--	37.5	O-G	With boiler, it is an orange category industry. Without boiler, it will be green category industry.

Note :

300. Under the column Revised Category, the full forms of the abbreviations are as follows :

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
4. *O-G means original category was Orange and revised category is Green*
5. *O-W means original category was Orange and revised category is White*
6. *G-O means original category was Green and revised category is Orange*
7. *G-G means original category was Green and revised category is also Green*
8. *G-W means original category was Green and revised category is White*

301. There are specific remarks in respect of some of the industrial sectors. These sectors are either merged with other relevant sectors or deleted due to duplication. The overall details are as follows :

Sl No.	*Original Sl No.*	*Industry Sector*	*Original Category*	*Remarks*
1	*47*	*Jobbing and Machining*	*G*	*Vague category to be deleted, as such activities have already been covered in other categories.*
2	*66*	*Reel manufacturing*	*G*	*Already covered in other categories. Hence, deleted*
3	*1*	*Assembling of acid lead batteries (up to 10 batteries per day excluding lead plate casting)*	*G*	*Already covered in Orange category. Hence, deleted*
4	*5*	*Automobile fuel outlets (only dispensing)*	*G*	*Minor air pollution due to some fugitive emissions during fuel filling operations. May be exempted from the purview of Consent management.*
5	*30*	*Diesel generator sets (15 KVA to 1 MVA)*	*G*	*302. Normal operation – 12 hrs a day.* *303. Consumption of diesel = 1680 litres for 1 MVA DG set at full load @ 0.21 litres / KVA / hr.* *304. Stand-alone DG Sets having total capacity 1 MVA or less and equipped with acoustic enclosu res alongwith adequate stack height may be exempted from the purview of Consent management. Higher capacity DG sets have already been covered under Red / Orange categories .*

Table G-5: Final List of White Category of Industries

Sl. No.	Orgnl Sl. No.	**Industry Sector**	W1	W2	W	A1	A2	A	H	W+A+H	Revised Category
1.	3	Assembly of air coolers /conditioners ,repairing and servicing	--	--	--	--	--	--	--	--	**G-W**
2.	4	Assembly of bicycles ,baby carriages and other small non motorizing vehicles	--	--	--	--	--	--	--	--	**G-W**
3.	7	Bailing (hydraulic press)of waste papers	--	--	--	--	--	--	--	--	**G-W**
4.	9	Bio fertilizer and bio-pesticides without using inorganic chemicals	--	--	--	--	--	--	--	--	**G-W**
5.	11	Biscuits trays etc from rolled PVC sheet (using automatic vacuum forming machines)	--	--	--	--	--	--	--	--	**G-W**
6.	12	Blending and packing of tea	--	--	--	--	--	--	--	--	**G-W**
7.	14	Block making of printing without foundry (excluding wooden block making)	--	--	--	--	--	--	--	--	**G-W**
8.	21	Chalk making from plaster of Paris (only casting without boilers etc. (sun drying / electrical oven)	--	--	--	--	--	--	--	--	**G-W**
9.	25	Compressed oxygen gas from crude liquid oxygen (without use of any solvents and by maintaining pressure & temperature only for separation of other gases)	--	--	--	--	--	--	--	--	**G-W**
10.	27	Cotton and woolen hosiers making (Dry process only without any dying / washing operation)	--	--	--	--	--	--	--	--	**G-W**
11.	31	Diesel pump repairing and servicing (complete mechanical dry process)	--	--	--	--	--	--	--	--	**G-W**
12.	33	Electric lamp (bulb) and CFL manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**

13.	34	Electrical and electronic item assembling (completely dry process)	--	--	--	--	--	--	--	--	**G-W**
14.	23	Engineering and fabrication units (dry process without any heat treatment / metal surface finishing operations / painting)	--	--	--	--	--	--	--	--	**O-W**
15.	35	Flavoured betel nuts production/ grinding (completely dry mechanical operations)	--	--	--	--	--	--	--	--	**G-W**
16.	37	Fly ash bricks/ block manufacturing	--	--	--	--	--	--	--	--	**G-W**
17.	38	Fountain pen manufacturing by assembling only	--	--	--	--	--	--	--	--	**G-W**
18.	39	Glass ampules and vials making from glass tubes	--	--	--	--	--	--	--	--	**G-W**
19.	40	Glass putty and sealant (by mixing with machine only)	--	--	--	--	--	--	--	--	**G-W**
20.	43	Ground nut decorticating	--	--	--	--	--	--	--	--	**G-W**
21.	44	Handloom/ carpet weaving (without dying and bleaching operation)	--	--	--	--	--	--	--	--	**G-W**
22.	48	Leather cutting and stitching (more than 10 machine and using motor)	--	--	--	--	--	--	--	--	**G-W**
23.	51	Manufacturing of coir items from coconut husks	--	--	--	--	--	--	--	--	**G-W**
24.	52	Manufacturing of metal caps containers etc	--	--	--	--	--	--	--	--	**G-W**
25.	55	Manufacturing of shoe brush and wire brush	--	--	--	--	--	--	--	--	**G-W**
26.	57	Medical oxygen	--	--	--	--	--	--	--	--	**G-W**
27.	60	Organic and inorganic nutrients (by physical mixing)	--	--	--	--	--	--	--	--	**G-W**
28.	61	Organic manure (manual mixing)	--	--	--	--	--	--	--	--	**G-W**
29.	63	Packing of powdered milk	--	--	--	--	--	--	--	--	**G-W**
30.	64	Paper pins and u clips	--	--	--	--	--	--	--	--	**G-W**
31.	58	Repairing of electric motors and generators (dry mechanical process)	--	--	--	--	--	--	--	--	**O-W**
32.	74	Rope (plastic and cotton)	--	--	--	--	--	--	--	--	**G-W**

33.	76	Scientific and mathematical instrument manufacturing	--	--	--	--	--	--	--	--	**G-W**
34.	78	Solar module non conventional energy apparatus manufacturing unit	--	--	--	--	--	--	--	--	**G-W**
35.	79	Solar power generation through solar photovoltaic cell, wind power and mini hydel power (less than 25 MW)	--	--	--	--	--	--	--	--	**G-W**
36.	83	Surgical and medical products assembling only (not involving effluent / emission generating processes)	--	--	--	--	--	--	--	--	**G-W**

Note : Under the column Revised Category, the full forms of the abbreviations are as follows :

1. *R-R means original category was Red and revised category is also Red*
2. *R-O means original category was Red and revised category is Orange*
3. *O-O means original category was Orange and revised category is also Orange*
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Annexure

केन्द्रीय प्रदूषण नियंत्रण बोर्ड
CENTRAL POLLUTION CONTROL BOARD
(पर्यावरण एवं वन मंत्रालय, भारत सरकार)
(MINISTRY OF ENVIRONMENT & FORESTS, GOVT. OF INDIA)

No. B-29012/ESS/CPA/2015-16

19.08.2015

Sub: "Harmonization of Classification of industries under Red / Orange / Green / White Categories".

During the Conference of the Environment Ministers of States held in New Delhi during April 06-07, 2015, it was resolved to adopt pollution potential criteria for categorization of Red, Orange & Green categories of industries and that a Committee be constituted with State representatives. Further, in the 59th Conference of Chairmen & Member Secretaries of Pollution Control Boards/PCCs held in New Delhi on April 08, 2015, it was agreed to constitute a Committee to look into categorization system of industries based on their respective pollution potential index.

2. Accordingly, a Committee comprising the Chairmen of CPCB, APPCB, TNPCB, MPPCB, MPCB, PPCB, WBPCB and MS, CPCB was constituted vide CPCB OM dated 23.04.2015 to review & classify industrial sectors into different categories based on criteria of respective pollution potential indices.

3. The existing Red (85 sectors) , Orange (73 sectors) and Green (86 sectors) industrial sectors have been assessed as per the proposed formula by a group of Scientists from CPCB . For this purpose , concerned Engineers / Scientists from the Member SPCBs of the Committee were also involved & consulted during May28-29, 2015.

4. After careful examination and consideration of the suggestions of concerned stake-holders the "Draft Document on Revised Concept of Categorization of Industrial Sectors " is prepared by the Committee .

In this context, the Undersigned is directed to forward a copy of the " Draft Document on Revised Concept of Categorization of Industrial Sectors to all the SPCBs, PCCs and concerned Ministries for their comments. Accordingly, the same is enclosed herewith and all the SPCBs, PCCs and concerned Ministries are, hereby requested to provide their comments by 04.09.2015. The comments may kindly be sent through hard copy as well as soft copy at e-mail: nkgupta.cpcb@nic.in , nkgcpcb@hotmail.com .

Encl : As above

[N.K. Gupta]
Incharge - ESS

To:

1. All the State Pollution Control Boards / Pollution Control Committees
2. The Secretary, Ministry of Micro Small and Medium Enterprises, New Delhi
3. The Secretary, Ministry of Heavy Industries & Public Enterprises, New Delhi
4. The Advisor & Incharge , CP Division, MoEFCC, New Delhi
5. CPCB Website

'परिवेश भवन' पूर्वी अर्जुन नगर, दिल्ली–110032
'Parivesh Bhawan', East Arjun Nagar, Delhi - 110032
दूरभाष / Tel. : 43102030, फैक्स / Fax : 22305793, 22307078, 22307079, 22301932, 22304948
ई–मेल / e-mail :cpcb@nic.in वेबसाईट / Website : www.cpcb.nic.in

- **Size of firm is based on Gross capital investment of the unit without depreciation till the date of application (cost of building, land, plant and machinery)**
- **Business location and Foreign/ Domestic investor**

  Whole of the Chandigarh falls under the Jurisdiction of Municipal Corporation, Chandigarh and is considered as urban area.